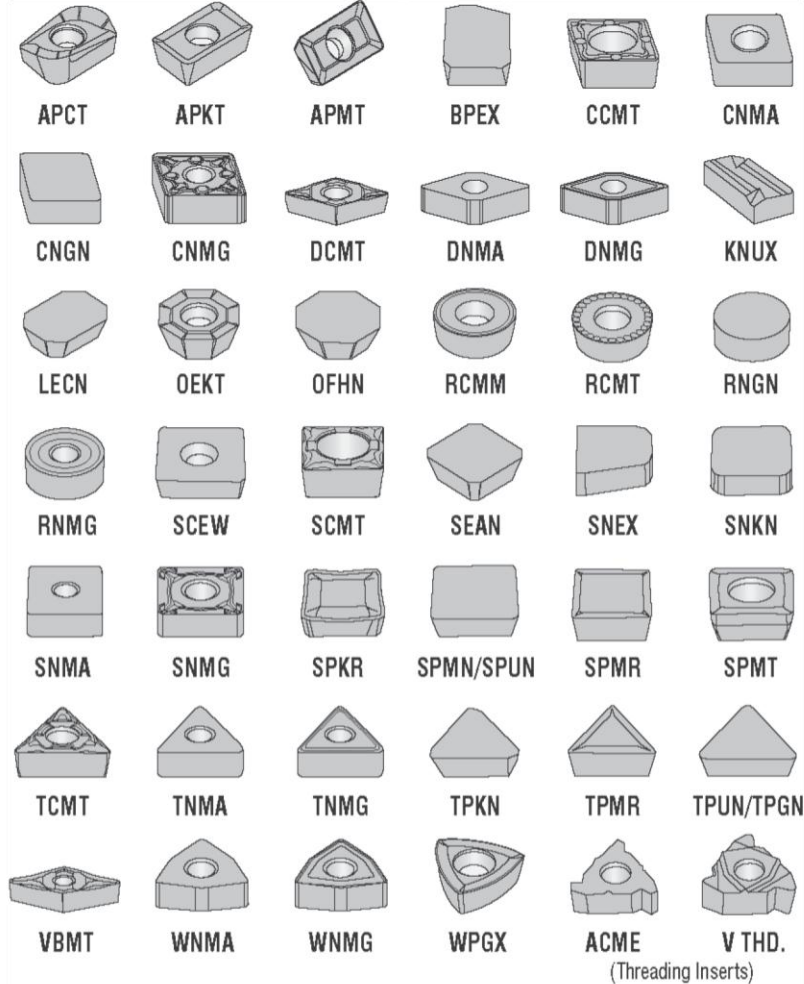


Engineers Black Book Quick Visual Identification of Carbide Insert Shapes

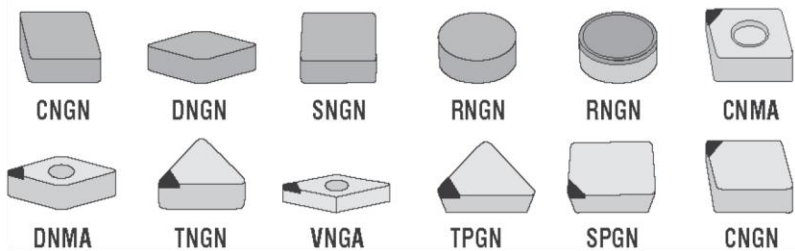
This chart contains a list of some of the common basic shapes of carbide inserts that may be found in most engineering workshops. It is by no means a comprehensive list and is provided as a starting point for insert identification.

NOTE: Chipbreaker shapes and designs vary considerably among manufacturers.

Common-Turning / Milling Inserts



Common-Ceramic / Cermet / PCBN / PCD Inserts



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