

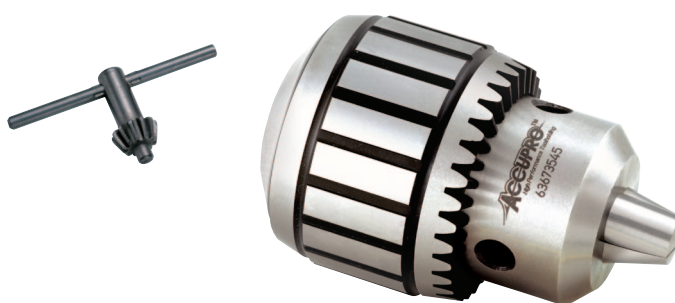


Accupro® drill chucks offer high performance at a great price

Benefits: Accupro® high-performance drill chucks are ideal for holding drills and other cutting tools on a spindle. These drill chucks are manufactured to the tightest tolerances to ensure industry-leading accuracy and durability. They are available in keyed, keyless and hybrid systems for quick drill bit changes. Accupro recommends using Accupro drills; however, our chucks and holders are compatible with all drill brands.

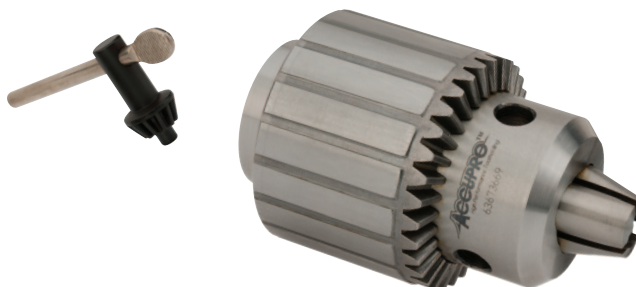
Ball Bearing Taper Mounted Super Drill Chucks

- Ball bearing construction to reduce friction in tightening mechanism and provide better grip
- Specifically designed for production drilling equipment
- Bigger parts enable holding heavier-duty machining applications, compared to plain bearing chucks
- One-piece gear ring and sleeve eliminate tooth breakage
- All pieces hardened and ground to lengthen the tool life of all rotating components
- Each chuck supplied with a key



Plain Bearing Taper Mounted Drill Chucks

- Specifically designed for stationary drilling, turning, milling and woodworking
- Elimination of tooth breakage via single-piece sleeve and gear ring
- Well suited for medium and heavy duty applications
- Jaws, gear ring and body are all hardened to avoid wear and lengthen chuck life
- Each chuck supplied with a key



High Precision & High Torque Keyless Drill Chucks

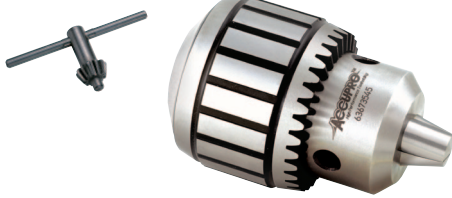
- Well suited for high-accuracy drill presses such as jig bore machines, horizontal and vertical machines and production drilling machines
- All components hardened to maintain accuracy and extend tool and chuck life
- High maximum RPM for machining at higher speeds, resulting in increased productivity
- Minimized vibration levels lengthen the life of all rotating components
- High Torque series chucks are supplied with milled wrench flats for applications requiring more tool clamping force
- High Precision series chucks feature an automatic fitting for fast tool changes and a self-tightening feature that grips tighter when torque increases
- Certificate of quality and inspection included
- T.I.R. 0.0016"





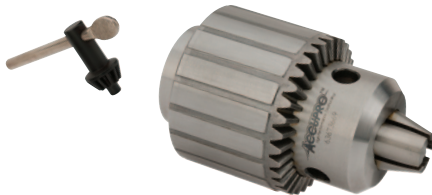
High-Performance Drill Chucks

Ball Bearing Taper Mounted Super Drill Chucks



Mount	CAPACITY RANGE		Order #	Key #	Order #
	Min. (In.)	Max. (In.)			
2JT	1/32	5/16	AU63673529	K30	AU08592784
2JT	1/32	3/8	AU65867889	K32	AU08592800
3JT	1/16	1/2	AU63673545	K3	AU08592701
6JT	1/16	1/2	AU08600405	K3	AU08592701
3JT	1/16	5/8	AU08600504	K4	AU60911567
4JT	1/8	3/4	AU08600603	K4	AU60911567
5JT	3/16	1	AU08600702	K5	AU60911575

Plain Bearing Taper Mounted Drill Chucks



Mount	CAPACITY RANGE		Order #	Key #	Order #
	Min. (In.)	Max. (In.)			
MEDIUM-DUTY MODELS					
0JT	0.015	0.156	AU65867772	K0	AU60911518
1JT	0.031	0.250	AU65867780	CK4	AU92302462
1JT	0.031	0.375	AU74509654	K34	AU60911534
2JT	0.031	0.375	AU65867798	K34	AU60911534
6JT	0.062	0.500	AU65867806	K2	AU08592685
33JT	0.062	0.500	AU65867814	K2	AU08592685
33JT	0.062	0.500	AU74509688 ¹	K2	AU08592685
6JT	0.062	0.625	AU65867822	K3	AU08592701
HEAVY-DUTY MODELS					
2JT	0.031	0.375	AU63673602	K34	AU60911534
3JT	0.062	0.625	AU65867830	K3	AU08592701
2JT	0.062	0.500	AU74509779	K3	AU08592701
6JT	0.062	0.500	AU65867855	K3	AU08592701
33JT	0.062	0.500	AU65867863	K3	AU08592701
33JT	0.062	0.500	AU74509795 ³	K3	AU08592701
3JT	0.187	0.750	AU65867848	K4	AU60911567
3JT	0.187	0.750	AU63673651 ¹	K4	AU60911567
3JT	0.187	0.750	AU63673669 ²	K4	AU60911567
4JT	0.187	0.750	AU65867871	K4	AU60911567

¹ Equipped with positive drive slot ² Equipped with pin-type positive drive ³ Equipped with locking collar

High Precision & High Torque Keyless Drill Chucks



Mount	CAPACITY RANGE		HIGH PRECISION	HIGH TORQUE
	Min. (In.)	Max. (In.)	Order #	Order #
0JT	0.008	1/16	AU87369427	—
0JT	0.012	1/8	AU87369419	—
1JT	1/64	1/4	AU63673073	AU63673123
2JT	1/32	3/8	AU63673008	—
33JT	1/32	3/8	AU63673024	—
2JT	1/32	1/2	AU63673032	AU63673081
33JT	1/32	1/2	AU63673040	AU63673099
6JT	1/32	1/2	AU63673057	AU63673107
6JT	1/8	5/8	AU63673065	AU63673115

High Torque/High Precision Drill Chucks with Integrated Shanks



Shank Type	CAPACITY RANGE		Order #
	Min. (In.)	Max. (In.)	
2MT	1/64	5/16	AU63673495
2MT	1/64	3/8	AU63673412
2MT	1/32	1/2	AU63673420
3MT	1/32	1/2	AU63673438
4MT	1/32	1/2	AU63673446

Shank Type	CAPACITY RANGE		Order #
	Min. (In.)	Max. (In.)	
R8	1/32	1/2	AU63673453
5/8SS	1/32	1/2	AU63673461
4MT	1/8	5/8	AU63673479
R8	1/8	5/8	AU63673487

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