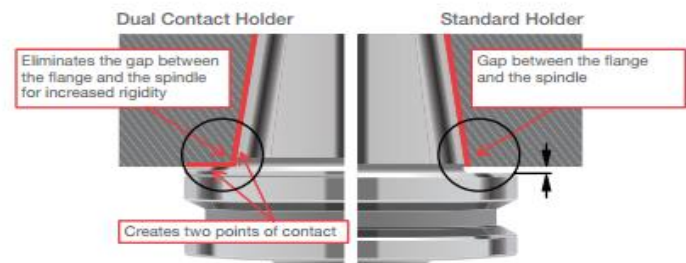


TECHNICAL INFORMATION

BIG KAISER'S DUAL CONTACT ("BIG PLUS") TOOLHOLDER CROSS REFERENCE

Collet Chucks



Big Kaiser No.	Compare to Accupro Item No.	Taper	Collet Series	Collet Range	Projection
BCV40-MEGAER16-3NL	42831917*	CAT 40	ER16	0.019-0.393	2.50
BCV40-MEGAER16-4NL	30577365*	CAT 40	ER16	0.019-0.406	3.50
BCV40-MEGAER16-4NL	42831933	CAT 40	ER16	0.019-0.393	4.00
BCV40-MEGAER16-6NL	42831909	CAT 40	ER16	0.019-0.393	6.00
BCV40-MEGAER32-3.25NL	42831883*	CAT 40	ER32	0.078-0.787	3.13
BCV40-MEGAER32-4NL	42831891	CAT 40	ER32	0.078-0.787	4.00
BCV40-MEGAER32-6NL	42831925	CAT 40	ER32	0.078-0.787	6.00
BCV50-MEGAER16-5NL	42831990*	CAT 50	ER16	0.019-0.393	4.12
BCV50-MEGAER16-6NL	42831982	CAT 50	ER16	0.019-0.393	6.00
--	42831941	CAT 50	ER16	0.019-0.393	8.00
BCV50-MEGAER32-3.5NL	42831974*	CAT 50	ER32	0.078-0.797	4.00
BCV50-MEGAER32-6NL	42831966	CAT 50	ER32	0.078-0.797	6.00
--	42832006	CAT 50	ER32	0.078-0.797	8.00



NOTE: All Big Kaiser collet chucks are sold without nuts. All Accupro collet chucks are supplied with nuts

* - gage length (projection) similar but not exact

TECHNICAL INFORMATION

BIG KAISER'S DUAL CONTACT ("BIG PLUS") TOOLHOLDER CROSS REFERENCE

End Mill Holders

Big Kaiser No.	Compare to		Hole Diameter	Nose Diameter	Projection
	Accupro Item No.	Taper			
-	42832741	CAT 40	1/2	1.38	2.50
BCV40-EM.500-3	42832733*	CAT 40	1/2	1.38	4.00
BCV40-EM.500-4.5	42832725*	CAT 40	1/2	1.38	5.00
BCV40-EM.625-3	42832717	CAT 40	5/8	1.65	3.00
-	42832709	CAT 40	5/8	1.65	4.00
BCV40-EM.625-4	42832766*	CAT 40	5/8	1.65	5.50
BCV40-EM.750-3	42832758	CAT 40	3/4	1.75	3.00
-	42832865	CAT 40	3/4	1.75	4.00
BCV40-EM.750-4.5	42832857*	CAT 40	3/4	1.75	5.50
BCV40-EM1.000-3	42832824*	CAT 40	1	2.36	2.00
BCV40-EM1.000-4.5	42832816*	CAT 40	1	2.36	4.00
-	42832808	CAT 40	1	2.36	6.00
-	42832782	CAT 40	1 1/4	2.25	2.00
BCV40-EM1.250-4.5	42832790*	CAT 40	1 1/4	2.48	4.00
BCV40-EM1.500-5	42832774*	CAT 40	1 1/2	2.99	4.50
BCV50-EM.500-4.5	42832881*	CAT 50	1/2	1.38	4.00
BCV50-EM.500-6	42832873	CAT 50	1/2	1.38	6.00
BCV50-EM.625-4.5	42832907*	CAT 50	5/8	1.65	4.00
BCV50-EM.625-6	42832915	CAT 50	5/8	1.65	6.00
-	42832923	CAT 50	3/4	1.89	3.00
BCV50-EM.750-4.5	42832931*	CAT 50	3/4	1.89	4.00
BCV50-EM.750-6	42832899	CAT 50	3/4	1.89	6.00
BCV50-EM1.000-4.5	42832972*	CAT 50	1	2.36	4.00
BCV50-EM1.000-6	42832964	CAT 50	1	2.36	6.00
BCV50-EM1.000-8	42832956	CAT 50	1	2.36	8.00
BCV50-EM1.250-4.5	42832949*	CAT 50	1 1/4	2.48	4.00
BCV50-EM1.250-6	42832840	CAT 50	1 1/4	2.48	6.00
BCV50-EM1.250-8	42832832	CAT 50	1 1/4	2.48	8.00
BCV50-EM1.500-4.5	42833004	CAT 50	1 1/2	2.99	4.50
BCV50-EM1.500-8	42832998	CAT 50	1 1/2	2.99	7.00
BCV50-EM2.000-6	42832980	CAT 50	2	3.74	5.37

* - gage length (projection) similar but not exact



TECHNICAL INFORMATION

BIG KAISER'S DUAL CONTACT ("BIG PLUS") TOOLHOLDER CROSS REFERENCE

Milling Chucks

Big Kaiser No.	Compare to Accupro Item No.	Taper	Hole Diameter	Nose Diameter	Projection
BCV40-HMC.750-3.5	42832121*	CAT 40	0.75	2.05	3.54
BCV40-HMC1.000-3.5	42832113*	CAT 40	1.00	2.41	3.54
BCV40-HMC1.250-4	42832105*	CAT 40	1.25	2.88	3.54
BCV50-HMC.750-4	42832097*	CAT 50	0.75	2.05	4.14
BCV50-HMC1.000-4	42832089*	CAT 50	1.00	2.41	4.14
BCV50-HMC1.250-4	42832071*	CAT 50	1.25	2.88	4.14



Shell Mill Holders

Big Kaiser No.	Compare to Accupro Item No.	Taper	Pilot Diameter	Cutter Range	Lock Screw Thread	Nose Diameter	Projection
BCV40-SMC.750-2	42826560*	CAT 40	3/4	1 3/4 to 2	3/8-24	1.75	1.75
BCV40-SMC.750-4	42826552	CAT 40	3/4	1 3/4 to 2	3/8-24	1.75	4.00
BCV40-SMC.750-6	42826545	CAT 40	3/4	1 3/4 to 2	3/8-24	1.75	6.00
BCV40-SMC1.000-2	42826537*	CAT 40	1	2 1/4 to 2 3/4	1/2-20	2.38	1.75
BCV40-SMC1.000-4	42826529	CAT 40	1	2 1/4 to 2 3/4	1/2-20	2.38	4.00
BCV40-SMC1.000-6	42826735	CAT 40	1	2 1/4 to 2 3/4	1/2-20	2.38	6.00
BCV40-SMC1.250-2	42826727	CAT 40	1 1/4	3 to 3 1/2	5/8-18	2.88	2.00
-	42826719	CAT 40	1 1/4	3 to 3 1/2	5/8-18	2.88	4.00
BCV40-SMC1.500-2	42826701	CAT 40	1 1/2	4 to 5	3/4-16	3.80	2.00
-	42826685	CAT 40	1 1/2	4 to 5	3/4-16	3.80	4.00
BCV50-SMC.750-2	42826578*	CAT 50	3/4	1 3/4 to 2	3/8-24	2.00	1.75
BCV50-SMC.750-4	42826610	CAT 50	3/4	1 3/4 to 2	3/8-24	2.00	4.00
BCV50-SMC.750-6	42826602	CAT 50	3/4	2 1/4 to 2 3/4	3/8-24	2.00	6.00
BCV50-SMC1.000-2	42826594*	CAT 50	1	2 1/4 to 2 3/4	1/2-20	2.75	1.75
BCV50-SMC1.000-4	42826586	CAT 50	1	2 1/4 to 2 3/4	1/2-20	2.75	4.00
BCV50-SMC1.000-6	42826677	CAT 50	1	2 1/4 to 2 3/4	1/2-20	2.75	6.00
BCV50-SMC1.000-8	42826743	CAT 50	1	2 1/4 to 2 3/4	1/2-20	2.75	8.00
BCV50-SMC1.250-2	42826750*	CAT 50	1 1/4	3 to 3 1/2	5/8-18	2.88	1.75
BCV50-SMC1.250-4	42826776	CAT 50	1 1/4	3 to 3 1/2	5/8-18	2.88	4.00
BCV50-SMC1.250-6	42826784	CAT 50	1 1/4	3 to 3 1/2	5/8-18	2.88	6.00
BCV50-SMC1.250-8	42826792	CAT 50	1 1/4	3 to 3 1/2	5/8-18	2.88	8.00
BCV50-SMC1.500-2	42826800	CAT 50	1 1/2	4 to 5	3/4-16	3.80	2.00
BCV50-SMC1.500-4	42826669	CAT 50	1 1/2	4 to 5	3/4-16	3.80	4.00
BCV50-SMC1.500-6	42826651	CAT 50	1 1/2	4 to 5	3/4-16	3.80	6.00
BCV50-SMC1.500-8	42826644	CAT 50	1 1/2	4 to 5	3/4-16	3.80	8.00
BCV50-SMC2.000-2.5	42826636*	CAT 50	2	5 1/2 to 6	1-14	4.38	2.00
BCV50-SMC2.000-4	42826628	CAT 50	2	5 1/2 to 6	1-14	4.38	4.00



* - gage length (projection) similar but not exact