



Pneumatic Automatic Connectors Products and Custom Solutions

Catalog 3570PNA | July 2021



ENGINEERING YOUR SUCCESS.



OTSEGO, MICHIGAN



TIJUANA, MEXICO



ALBION, INDIANA



LAKEVIEW, MICHIGAN



MESA, ARIZONA

WARNING – USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

Offer of Sale

The items described in this document are hereby offered for sale by Parker Hannifin Corporation, its subsidiaries or its authorized distributors. This offer and its acceptance are governed by the provisions stated on the separate page of this document entitled "Offer of Sale".

Safe Drinking Water Act

In accordance with 42 USC § 300g-6, parts in this catalog are to be used exclusively for nonpotable services such as manufacturing, industrial processing, irrigation, outdoor watering, or any other uses where the water is not anticipated to be used for human consumption. The only exceptions are parts described explicitly as "low lead" or suitable for potable water.

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Parker Hannifin Corporation
Fluid Connectors Group
Otsego, Michigan

Directives and Regulations

Parker complies with the directives and regulations listed below and goes beyond its statutory obligations for the ranges in question.



D.O.T. FMVSS 571.106
Fittings comply with the performance requirements



European RoHS directives: 2015/863
Relating to the limitation of the use of 10 hazardous substances in electrical and electronic equipment (Lead, Mercury, Cadmium, Hexavalent Chromium, PBB, PBDE, Bis Phthalate, BBP, DBP, DIBP).



Fittings meet the requirements of the specific SAE standard called out in the product sections



CFR 21: Code of Federal Regulation Title 21: Food and Drugs
This code consists of lists of prohibited substances for materials intended to come into contact with foodstuffs.



DIN 74324
Fittings comply with the performance requirements



Regulation 1935/2004
This framework regulation relates to materials and objects designed to come into contact with foodstuffs. It describes specific measures per product group (Art. 5).



Fittings are listed under 1 of 3 categories depending on the application. Fittings meet dimensional and testing requirements as specified by Underwriter Laboratories and carry the UL symbol.



NSF 51: NSF / ANSI-51
Fittings and tubes complying with this standard are tested and approved by NSF for contact with drinks and foodstuffs.



ISO 6149-3
Fittings meet the dimensional requirements



NSF 61: NSF / ANSI-61
Fittings and tubes complying with this standard are tested and approved by NSF for contact with drinking water.



Gold Seal Program
Fittings comply with the ANSI standards and approved by WQA for contact with drinks and foodstuffs.



NSF 42 and 58: NSF/ANSI-42/58
Tubes complying with this standard are tested and approved by NSF for drinking water treatment systems.



REACH regulation: no. 1907/2006
As product manufacturer, we are subject to article 33 of the regulation which defines a duty to inform when a candidate substance is present at more than 0.1% weight for weight.



WRAS: Water Regulations Advisory Scheme
(UK) Fittings approved by this programme are declared compliant for water supply by WRc - NSF.

A yellow industrial robotic arm is positioned over a complex assembly line in a factory. The arm is yellow with black joints and is surrounded by various mechanical components, hoses, and wiring. In the background, there are more industrial structures, a traffic light-like signal with red, yellow, and green lights, and a worker in a blue uniform. The scene is brightly lit, typical of an industrial environment.

**WHAT
DOWNTIME?**



THE QUALITY OF YOUR CONNECTORS MAKES A DIFFERENCE

When a line or machine stops due to a defective part, the cost of the downtime is greater than the cost of all the connectors. That's why we guarantee the quality and traceability of every connector we sell. And why our products meet or exceed both national and international standards.

**It's what keeps your
employees safe, your
lines and machines
running, and your
productivity high.**



REACH ✓

FDA



✓
RoHS
2002/95/EC

CE

NSF

DIN



ISO[®]

SAE[®]



UL

WRAS
APPROVED
PRODUCT

WHY PARKER

FOR FLUID SYSTEM CONNECTORS

More Selection



More Materials

Materials suited to your application, including plastic, composite, brass, stainless steel, and plated brass.

More Connector Styles

Choose from push-to-connect, compression, barbed, flare, and pipe fittings, as well as flow controls, ball valves, angle stops, manifolds, and cartridges in both inch and metric sizes from 1/8" to 1-1/2".

Customized Solutions

Don't be boxed in by conventional thinking or the conventional parts that go with it. Whether you need a valve, fitting or manifold, we can produce it in any quantity or configuration, with any connector end.

For prototypes, one-of-a-kind pieces, and emergency repair parts to small or large production runs, our customized solutions can reduce lead times as well as the price of lower-volume components. Three of our locations now specialize in non-standard service, ensuring you get what you need ASAP. Plus they comply with SAE, ISO, DIN, JIS, ASTM, and MIL standards.



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Lower Overall Product Cost

Due to tested and approved products with longer life

Find Your Fittings Solution. Fast.

The FittingFinder app helps identify replacement fittings, pull specs and dimensions, locate nearby distributors and more.



The Power of Partnership

13,000

distributors, sales offices, and MRO outlets – instant access to parts, products, maintenance, service, and solutions.

THE PARKER BINS PROGRAM



A line of bins and cabinets used for bin fill placements at OEM and MRO accounts. Sizes and styles range from scoop boxes to open bins and a rolling pneumatic cabinet for storage flexibility. Bins provide increased visibility of Parker products and centralize all fittings needed in one location. When paired with Parker's Bin Labeling Program, distributors can offer customers the benefits of simple part identification and easy restocking.

www.parker.com/bins



Reliable System Solutions

Fittings, valves, and manifolds engineered to work together to provide easy-to-assemble, leak-free connections.

Reduced Time to Market



Our ability to design, prototype, and manufacture world-wide will shorten your design cycle, improve production efficiency, and simplify procurement procedures.

Global and Local Support

Your language, your time zone, your currency. No matter where you develop, assemble, manufacture or install, Parker is there.



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WHY PARKER FOR FLUID SYSTEM CONNECTORS



EDI Transmission

Computerized data exchange to increase productivity and speed communication.



Improved Stock Management

Packaging, barcodes, and customized labels according to your needs.



E-Catalog

Integration of our product data into your information systems (e-procurement, e-commerce site, etc.)

Communication Tools

We can provide you with any promotional sales material you might need, from brochures and flash animations to sample kits.



PRODUCTS FOR NEWLY MANDATED POTABLE WATER SYSTEMS

Effective on January 4, 2014, amendments to the Safe Drinking Water Act (42 USC § 300g-6) now limit the lead content of components installed in potable water systems to 0.25% weighted average. Potable water systems are systems that provide water suitable for human ingestion i.e., drinking, food preparation, dishwashing, and maintaining oral hygiene.

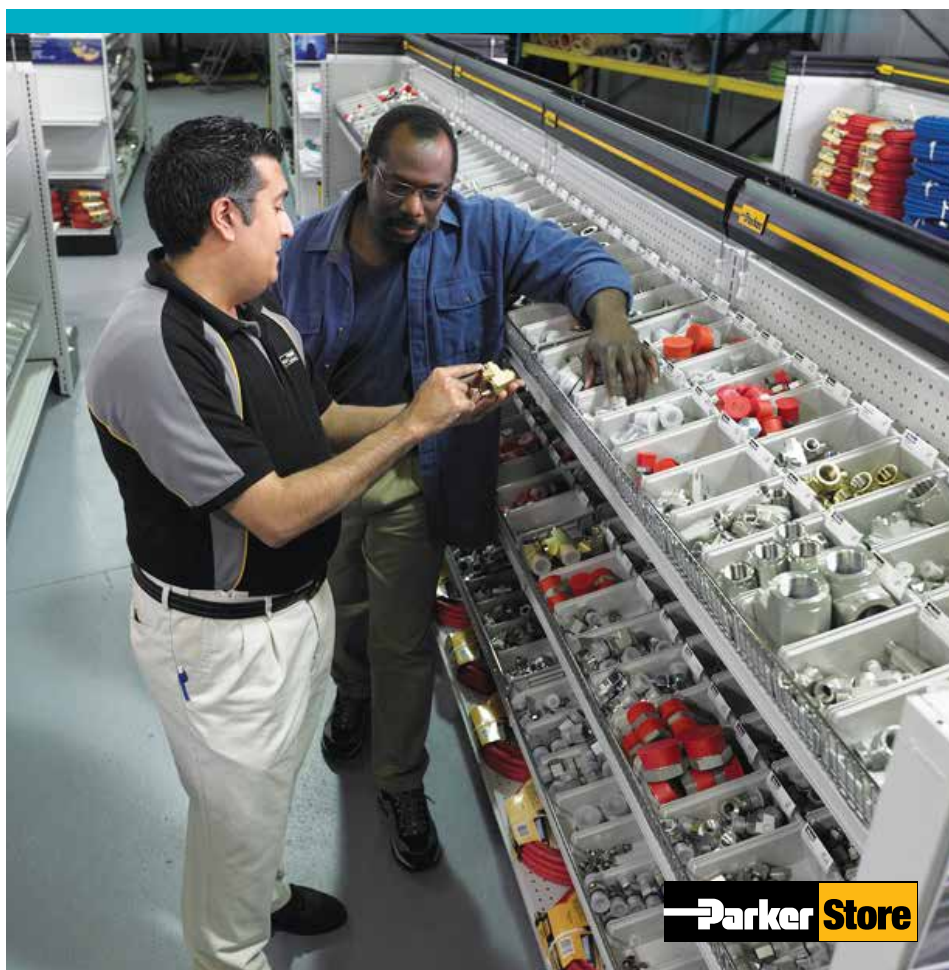
The good news? Our LIQUIfit™ and TrueSeal™ fittings, valves, angle stops, and cartridges are already NSF and FDA approved and conform to the new “lead free” standard. In addition, we offer pipe and compression products in “lead free” brass and can quote “lead free” fittings as a special.



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ParkerStores

Around the corner and around the world, ParkerStores meet customer needs to stay productive by providing the broadest range of products and service choices. Whether for individual parts or entire system solutions, the professionals at the ParkerStore are here to help. Visit us online at www.parkerstore.com.



PTAC

Through education and technical training on FCG products and safe practices, the Parker Training and Certification (P-TAC) program is designed to improve the professionalism and technical skills of participating distributors and Parker employees.



Kitting

Multiple components in a customized kit with a single part number for easier order processing and assembly.



CAD Library

Available online at www.parker.com. Dimensional drawings of every product in various industry formats to help in the design process.



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MEETING STRINGENT SANITARY AND ASEPTIC STANDARDS IN FOOD PROCESSING AND PACKAGING

Connecting you to reduced downtime, increased
throughput, and lower maintenance costs

Market research firm RTS Resource says natural highs, one-step convenience, foraged ingredients, flavor-full benefits, and next generation proteins are the five key food and drink trends to watch in the future.

Innova Market Insights has also highlighted the key issues of reducing waste and regaining consumer trust as top food industry trends to look out for. Plus the need for food safety will remain paramount.



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FOOD PROCESSING AND PACKAGING

APPLICATIONS

Mixing | Baking | Cooling | Packaging | Filling | Washing | Labeling | Conveying

PERFORMANCE EXPECTATIONS

- FDA compliance
- Hygienic design
- Compact
- Highly reliable
- Ability to work in a vacuum
- Wide range of chemical compatibility
- Ability to withstand high temperatures
- Detectability



APPLICABLE PRODUCTS

Prestolok® PLM Metal Fittings
Prestolok® PLS Stainless Steel Fittings
LIQUIfit™ Fittings and Valves
TrueSeal™ Fittings and Ball Valves
Flow Controls
Stainless Steel Flow Controls



ENGINEERING DURABILITY

Withstanding harsh washdown chemicals



Situation: A food processing equipment manufacturer was receiving customer complaints about fittings that degraded when exposed to harsh washdown chemicals in food processing plants.

Solution: Parker's Prestolok® Composite fittings. Manufactured from an engineered grade of glass-filled nylon, the fittings withstood exposure to the aggressive washdown chemicals. Additionally, the compact fittings, available in a wide variety of configurations, maintained full airflow throughout the system, which allowed the equipment designers to optimize the routings.

Benefits: Reduced warranty service • Reduced component quantity • Reduced energy consumption due to full-flow design



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COLLABORATING FOR LEAK-FREE INNOVATION IN LIFE SCIENCE

Connecting you to higher productivity,
increased efficiency, and faster assembly



According to Deloitte, a changing health care landscape, expiring patents, generic competition, pricing pressures, heightened regulatory scrutiny, expansion into emerging markets, increasing alliances and acquisitions, and a persistent economic slowdown are prompting global life sciences companies to adopt new business models designed to counter slowing sales growth and declining profitability, deliver better patient outcomes at lower cost, and position them for success.



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APPLICATIONS

Oxygen Transfer | Fluid Transfer | Dispensing | Cleaning and Sterilization | Pneumatic Circuits



PERFORMANCE EXPECTATIONS

- Quality traceability
- Cleanliness
- Compact design
- Suitable for use with O₂
- High reliability
- Installation flexibility

APPLICABLE PRODUCTS

Prestolok® PLM Metal Fittings
Prestolok® PLS Stainless Steel Fittings
LIQUIfit™ Fittings and Valves
TrueSeal™ Fittings and Ball Valves
Stainless Steel Flow Controls



ENGINEERING INTEGRATED ASSEMBLIES

Single-piece solution simplifies, speeds, and economizes



Situation: A major medical OEM was using a very labor-intensive, six-step assembly process for an oxygen service connection.

Solution: Working with a distributor, Parker developed a customized, single-piece filtering cartridge, cleaned for oxygen use. The OEM was able to eliminate five components and five assembly steps, saving \$19.88 per unit. With 3,000 units annually, the OEM was able to reduce total costs by \$59,640.

Benefits: Reduced assembly time and installation labor costs • Reduced type and quantity of components • Reduced potential leak points • Reduced total product costs



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IN WATER AND BEVERAGE: KEEPING IT CLEAN, KEEPING IT SAFE

Connecting you to leak-free innovation,
smaller footprints, and faster assembly

According to Innova Market Insights, now is the time for the small innovator who develops a distinct product. These products' small-scale appeal will be accompanied by big trend potential accelerated by social media platforms. A more holistic approach to nutritious beverage solutions is another trend. These "well drink" trends will include more function in functional beverages, better sweetened drinks, and healthy alcohol-based beverages.



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APPLICATIONS

Filtration | Purification | Processing | Dispensing | Bottling | Treatment | Aeroponics

PERFORMANCE EXPECTATIONS

- Manufactured from FDA-compliant materials
- Meet NSF-61 requirements for potable water contact
- Excellent chemical resistance
- Wide range of fluid compatibility
- Mechanical resistance
- Installation flexibility



DID YOU KNOW?

Parker's entire TrueSeal™ line is now available in Kynar. A fluoropolymer with excellent chemical and abrasion resistance, mechanical strength, and dielectric properties, Kynar is an excellent choice for high purity water.

APPLICABLE PRODUCTS

Check Valves

LIQUIfit™ Fittings

LIQUIfit™ Ball Valves

TrueSeal™ Thermoplastic Fittings

TrueSeal™ Ball Valves

Fast & Tite® Fittings

Par-Barb® Fittings



NEW LOW LEAD AMENDMENT

What it means for you



Effective January 4, 2014, all products in contact with drinking water were limited to a maximum lead content of 0.25% for all wetted components. The new rule, which mostly replicated California's regulation governing lead in drinking water, impacts virtually every component of a water treatment and distribution system, as well as services and applications that provide water suitable for human ingestion (think food preparation, beverage manufacturing, and dishwashing, for example).

Products excluded from the lead rule include those used exclusively for non-potable services such as manufacturing, industrial processing, and irrigation. Leaded components already in use by the January 4th deadline are grandfathered in. Repairs can be made in place, but once a leaded component is removed for any reason, it must be replaced with a lead-free component.

Parker Fluid System Connectors is committed to growing its "lead free" product offerings in both brass and polymer product ranges. Our existing low lead products – LIQUIfit™, TrueSeal™, and Green Brass – are available in a range of styles and are:

- Suitable for high-pressure brewing and dispensing at temperatures up to 400°F
- Flavor-neutral
- Designed for harsh commercial environments
- More cost effective than other metals, including stainless steel



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IMPROVING DURABILITY, LESSENING RISK IN PETROCHEMICAL MANUFACTURING

Connecting you to higher productivity,
faster assembly, and leak-free innovation

The Institute for Trend Research predicted 2014 would be a growth year for North American petrochemical manufacturers. Abundant gas, tight oil, and potential energy self-sufficiency would spur investments in the U.S. and Canada. Overseas opportunities from emerging countries would also increase. This very strong growth is predicted to continue the following year. As a result, companies should focus now on cutting costs, right-sizing, creating new products, and hiring good people to take advantage of the upswing.



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PETROCHEMICAL MANUFACTURING

APPLICATIONS

Processing | Transferring | Pneumatic Circuits | Cooling | Measuring



PERFORMANCE EXPECTATIONS

- High chemical resistance
- Robust design
- Excellent chemical compatibility
- Wide temperature range
- Quality traceability

CASE STUDY:

TrueSeal™ Kynar® Thermoplastic Fittings



Polyvinylidene fluoride, or PVDF – also known as Kynar – is a fluoropolymer that has excellent abrasion resistance, dielectric properties, and mechanical strength. In the area of chemical compatibility, Kynar is highly resistant to wet or dry chlorine, bromine, and other halogens, alcohols, strong acids, aliphatics, aromatics, and chlorinated solvents.

That makes our TrueSeal Kynar fittings an excellent choice for chemical processing, as well as manufacturing involving exposure to chlorine, solvents, and UV-sensitive chemicals.

APPLICABLE PRODUCTS

Prestolok® PLM Metal Fittings
Prestolok® PLS Stainless Steel Fittings
Prestolok® PLP Metal Fittings
Stainless Steel Check Valves
Stainless Steel Flow Controls
TrueSeal™ Kynar® Fittings



Kynar® is a registered trademark of Arkema Group.



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INCREASING PERFORMANCE, STANDARDIZING INVENTORY IN FACTORY / PROCESS AUTOMATION

Connecting you to increased efficiency, improved
throughput, and bottom line benefits



According to IMS research, the global industrial automation market will profit from improved economies worldwide. Frost and Sullivan predicts factories will utilize cloud computing, cyber security and mobile communication technologies to evolve into information and data hubs providing interaction between the factory floor and the enterprise across all end users. Asset management and flexible manufacturing will also play a role in driving factory-enterprise integration.



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FACTORY / PROCESS AUTOMATION

APPLICATIONS

Processing | Transferring | Pneumatic Circuits | Cooling | Measuring

ENGINEERING PRODUCTION THROUGHPUT

Higher flow and more accurate speed control enhance process automation for a faster production rate



Situation: A food packaging integrator built a custom piece of equipment to transfer uncooked product in and out of curing ovens. The rodless cylinder used to shuttle racks from the conveyor into the ovens was not moving fast enough to keep up with the anticipated production rate.

Solution: Parker replaced the rodless cylinder with a smaller Parker Legris flow control, creating faster rack movement and finer speed adjustment. The advanced flow control is now standard for the company's pneumatic cylinders.

Benefits: Optimal flow • Finer speed adjustment • Enhanced production rate



PERFORMANCE EXPECTATIONS

- Compact design
- Weld spatter resistance
- Robustness
- Vacuum performance
- High reliability
- Mechanical resistance
- Installation flexibility

APPLICABLE PRODUCTS

Prestolok® PLP Metal Fittings

Prestolok® PLP Composite Fittings

Prestolok® PLM Metal Fittings

Flow Controls



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Pneumatic: Push-to-Connect

Section A

Prestolok PLP Push-to-Connect Fittings
 Prestolok PLP Composite Push-to-Connect Fittings
 Prestolok PLM Metal Push-to-Connect Fittings

Prestolok PLS Stainless Steel Push-to-Connect Fittings
 Oscillating Elbows



Pneumatic: Integrated Fittings

Section B

Compact Flow Controls
 Miniature Flow Controls
 Swivel Outlet Flow Controls
 Plug-In Flow Controls
 In-Line Flow Controls
 Metal Flow Controls

Stainless Steel Flow Controls
 In-Line Check Valves
 Stainless Steel Check Valves
 Piloted Operated Check Valves
 Pneumatic Slide Valves

Quick Exhaust Valve
 Blocking Valves
 Slow Start Valves
 Threshold Sensor Fittings
 Mini Ball Valves



Water & Beverage: Thermoplastic Fittings and Valves

Section C

LIQUIfit Fittings

TrueSeal™ Fittings



Cartridges

Section D

Cartridges
 Carstick® Cartridges

LIQUIfit® Cartridges
 TrueSeal™ Cartridges

PLM/PLS Cartridges



Industrial Compression Style Fittings

Section E

Compression Fittings
 Compress-Align® Fittings

Brass Metric Compression
 Poly-Tite Fittings



Industrial Barbed Fittings

Section F

Dubl-Barb® Fittings

Hose Barb Fittings





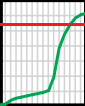
Industrial Adapters

Section G

Pipe Fittings

Metric Adapters

Nickel Plated Metric Adapters

Industrial Valves			Section H	
Ball Valves Brass Series 500	Ball Valves Stainless Steel Series 502SS	Ball Valve Series BVGL		
Ball Valves Brass Series 501		Ball Valve Series BVGLOCK		
Ball Valves Brass Series 520	Ball Valves Micro Series 708/709	Axial Valves		
Ball Valves Brass Series 525	Ball Valves Mini Series 200/608/609	Replacement Componentry		
Ball Valves Stainless Steel Series 501SS	Ball Valves Rotary Actuator Series ACT	Ball Valve Stem Extensions Series STX		
Accessories			Section I	
Blow Guns	Silencers	Bins, Bags & Copper Tubing		
General Technical			Section J	

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Pneumatic: Push to Connect

Prestolok PLP Metal
Push-to-Connect Fittings

Prestolok PLP Composite
Push-to-Connect Fittings

Oscillating Elbows

Prestolok PLM Metal
Push-to-Connect Fittings

Prestolok PLS
Stainless Steel
Push-to-Connect Fittings



For more product information visit:
www.parker.com/automation-fittings





Prestolok PLP Metal Push-to-Connect Fittings

Prestolok PLP push-to-connect metal fittings with its wide variety configurations allows you to find the perfect product to meet your needs, optimizing the use of your equipment.

Product Features:

- Stainless steel grab ring
- Nickel-plated brass body
- Nitrile seal
- Polyacetal release button
- Corrosion resistance
- NPT threads

Markets:

- Industrial
- Automotive
- Climate Control
- Welding
- Packaging

Applications:

- Air
- Oil
- Inert Gases
- Vacuum

Specifications:

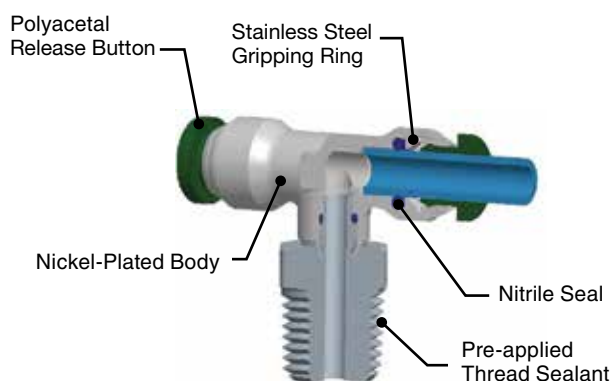
Pressure Range Up to 300 PSI (20.6 bar)
depending on tubing

Temperature Range 0° to +200° F (-17.7° to 93.3° C)

Note: Vacuum applications are dependent upon temperature and type of tubing used

Compatible Tubing:

- Polyethylene
- Polypropylene
- Semi Rigid Nylon
- Rigid Nylon
- Polyurethane 95 Durometer Shore A



Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



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■ Threaded Fittings

W68PLP

Male Connector
NPTF
p. A6



66PLP

Female Connector
NPTF
p. A6



68PLP

Male Connector
Straight
p. A7



PLPHBF4-B

Male Connector
BSPP
p. A7



68PLPR

Male Connector
Round Body
NPTF
p. A7



W169PLP

Male Elbow
Swivel – NPTF
p. A8



W169PLPNS

Male Elbow
NPTF
p. A8



W171PLP

Male Run Tee
Swivel – NPTF
p. A8



W172PLP

Male Branch Tee
Swivel – NPTF
p. A9



■ Tube to Tube Fittings

164PLP

Union Tee
p. A7



165PLP

Union Elbow
p. A8



62PLP

Union
p. A6



■ Bulkhead Unions

62PLPBH

Bulkhead Union
p. A6

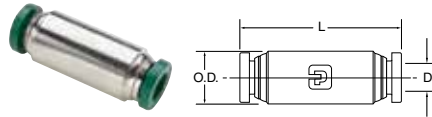


66PLPBH

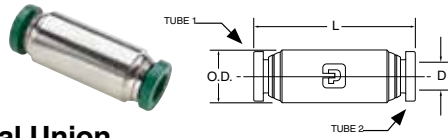
Female Bulkhead
Union
p. A6



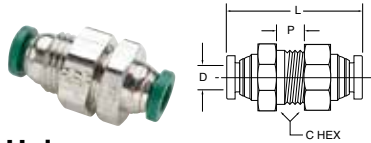
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

**62PLP Union**

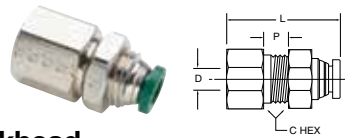
PART NO.	TUBE SIZE IN	O.D.	L	FLOW DIA. D
62PLP-2	1/8	.375	1.40	.094
62PLP-3	3/16	.437	1.41	.156
62PLP-5/32	5/32	.375	1.41	.125
62PLP-4	1/4	.500	1.43	.188
62PLP-5	5/16	.562	1.65	.250
62PLP-6	3/8	.625	1.66	.312
62PLP-8	1/2	.750	1.82	.375

**62PLP Unequal Union**

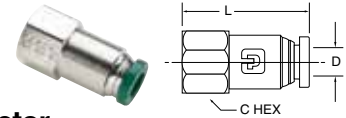
PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	O.D.	L	FLOW DIA. D
62PLP-5/32-2	5/32	1/8	.375	1.41	.094
62PLP-4-2	1/4	1/8	.500	1.43	.094
62PLP-4-5/32	1/4	5/32	.500	1.43	.125
62PLP-4-6	1/4	3/8	.625	1.66	.188
62PLP-6-8	3/8	1/2	.750	1.82	.312

**62PLPBH Bulkhead Union**

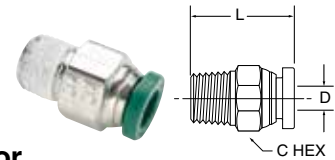
PART NO.	TUBE SIZE IN	BULKHEAD HOLE DIA. B	C HEX	P MAX.	L	D
62PLPBH-2	1/8	7/16	9/16	.39	1.40	.094
62PLPBH-5/32	5/32	7/16	9/16	.39	1.41	.125
62PLPBH-4	1/4	9/16	11/16	.29	1.43	.188
62PLPBH-5	5/16	5/8	3/4	.60	1.65	.250
62PLPBH-6	3/8	3/4	7/8	.54	1.66	.312
62PLPBH-8	1/2	7/8	1	.66	2.04	.375

**66PLPBH Female Bulkhead**

PART NO.	TUBE SIZE IN	PIPE THD NPTF	C HEX	P MAX.	L	FLOW DIA. D	BKHD HOLE DIA.
66PLPBH-5/32-4	5/32	1/4	11/16	.19	1.39	.125	1/2
66PLPBH-4-4	1/4	1/4	11/16	.24	1.35	.188	9/16
66PLPBH-6-6	3/8	3/8	1	.22	1.47	.312	7/8
66PLPBH-8-6	1/2	3/8	1	.35	1.56	.344	7/8

**66PLP Female Connector**

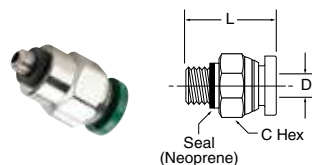
PART NO.	TUBE SIZE IN	PIPE THREAD NPTF	C HEX	L	FLOW DIA. D
66PLP-2-2	1/8	1/8	9/16	1.17	.094
66PLP-2-4	1/8	1/4	11/16	1.34	.094
66PLP-3-2	3/16	1/8	9/16	1.13	.156
66PLP-5/32-2	5/32	1/8	9/16	1.17	.125
66PLP-5/32-4	5/32	1/4	11/16	1.38	.125
66PLP-4-2	1/4	1/8	9/16	1.17	.188
66PLP-4-4	1/4	1/4	11/16	1.38	.188
66PLP-5-2	5/16	1/8	9/16	1.25	.250
66PLP-5-4	5/16	1/4	11/16	1.45	.250
66PLP-6-4	3/8	1/4	11/16	1.46	.312
66PLP-6-6	3/8	3/8	13/16	1.51	.312

**W68PLP Male Connector**

PART NO.	TUBE SIZE IN	PIPE THD NPTF	C HEX	L	FLOW DIA. D
W68PLP-2-1	1/8	1/16	3/8	.79	.094
W68PLP-2-2	1/8	1/8	7/16	.79	.094
W68PLP-2-4	1/8	1/4	9/16	1.02	.094
W68PLP-3-2	3/16	1/8	7/16	.85	.156
W68PLP-3-4	3/16	1/4	9/16	1.01	.156
W68PLP-5/32-1	5/32	1/16		.88	.940
W68PLP-5/32-2	5/32	1/8	7/16	.80	.125
W68PLP-5/32-4	5/32	1/4	9/16	1.03	.125
W68PLP-4-1	1/4	1/16	1/2	1.07	.141
W68PLP-4-2	1/4	1/8	1/2	.89	.188
W68PLP-4-4	1/4	1/4	9/16	1.00	.188
W68PLP-4-6	1/4	3/8	3/4	1.04	.188
W68PLP-5-2	5/16	1/8	9/16	1.18	.250
W68PLP-5-4	5/16	1/4	9/16	1.04	.250
W68PLP-5-6	5/16	3/8	11/16	1.04	.250
W68PLP-6-2	3/8	1/8	5/8	1.21	.250
W68PLP-6-4	3/8	1/4	5/8	1.08	.312
W68PLP-6-6	3/8	3/8	11/16	1.02	.312
W68PLP-6-8	3/8	1/2	7/8	1.28	.312
W68PLP-8-4	1/2	1/4	13/16	1.44	.344
W68PLP-8-6	1/2	3/8	13/16	1.24	.344
W68PLP-8-8	1/2	1/2	7/8	1.35	.375
68PLP-5/32-4LT*	5/32	1/4-28	7/16	.88	.093

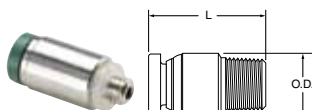
*SAE-LTThreads

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



68PLP-X-0 Male Connector

PART NO.	TUBE SIZE IN	PIPE THREAD NPTF	C HEX	L	FLOW DIA. D
68PLP-2-0	1/8	10X32	3/8	.92	.094
68PLP-5/32-0	5/32	10X32	3/8	.90	.090
68PLP-4-0	1/4	10X32	1/2	.96	.094



68PLPR Round Body Male Connector

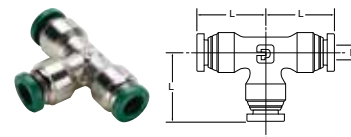
PART NO.	TUBE SIZE IN	THREAD SIZE NPTF	INTERNAL HEX BROACH	BODY DIA. O.D.	L	FLOW DIA.
68PLPR-2-0*	1/8	10-32	3/32	3/8"	.89	.094
68PLPR-5/32-0*	5/32	10-32	3/32	3/8"	.91	.094
68PLPR-4-0*	1/4	10-32	3/32	1/2"	.95	.094
W68PLPR-5/32-1	5/32	1/16	1/8	3/8"	.87	.125
W68PLPR-5/32-2	5/32	1/8	1/8	7/16"	.79	.125
W68PLPR-4-1	1/4	1/16	5/32	1/2"	1.06	.156
W68PLPR-4-2	1/4	1/8	3/16	1/2"	.88	.188
W68PLPR-4-4	1/4	1/4	3/16	5/8"	.99	.188

*10-32 seal is neoprene



PLPHBF4-B Male Connector BSPP

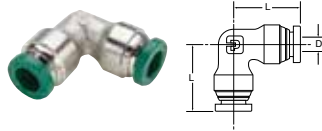
PART NO.	TUBE SIZE IN	PIPE THD BSPP	C HEX	L	FLOW DIA. D
68PLP-4-2G	1/4	1/8-28	11/16	1.13	.188
68PLP-4-4G	1/4	1/4-19	3/4	1.13	.188
68PLP-4-6G	1/4	3/8-19	7/8	1.08	.188
68PLP-6-4G	3/8	1/4-19	3/4	1.26	.31
68PLP-6-6G	3/8	3/8-19	3/4	1.26	.31
68PLP-6-8G	3/8	1/2-19	7/8	1.26	.31
68PLP-8-6G	1/2	3/8-19	7/8	1.36	.45
68PLP-8-8G	1/2	1/2-14	1-1/16	1.36	.45



164PLP Union Tee

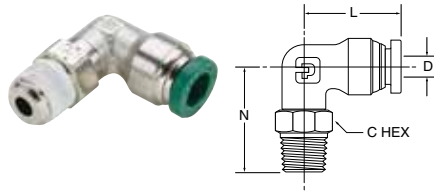
PART NO.	TUBE SIZE IN	L	FLOW DIA. D
164PLP-2	1/8	.74	.094
164PLP-3	3/16	.82	.156
164PLP-5/32	5/32	.77	.125
164PLP-4	1/4	.85	.188
164PLP-5	5/16	.97	.250
164PLP-6	3/8	1.01	.250
164PLP-8	1/2	1.15	.375

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165PLP Union Elbow

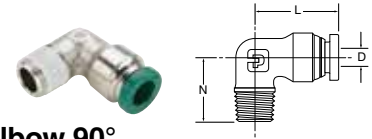
PART NO.	TUBE SIZE IN	L	FLOW DIA. D
165PLP-2	1/8	.74	.094
165PLP-5/32	5/32	.77	.125
165PLP-4	1/4	.85	.188
165PLP-5	5/16	.97	.250
165PLP-6	3/8	1.01	.312
165PLP-8	1/2	1.15	.375



W169PLP Male Elbow Swivel 90°

PART NO.	TUBE SIZE IN	PIPE THREAD NPTF	C HEX	L	N	FLOW DIA. D
W169PLP-2-1	1/8	1/16	3/8	.74	.93	.160
W169PLP-2-2	1/8	1/8	7/16	.74	.92	.094
169PLP-2-0*	1/8	10-32	3/8	.74	.74	.080
W169PLP-2-4	1/8	1/4	9/16	.74	1.10	.094
W169PLP-3-2	3/16	1/8	7/16	.82	.92	.156
W169PLP-5/32-1	5/32	1/16	3/8	.84	.93	.160
W169PLP-5/32-2	5/32	1/8	7/16	.77	.92	.125
W169PLP-5/32-4	5/32	1/4	9/16	.77	1.10	.125
169PLP-5/32-0*	5/32	10-32	3/8	.85	.74	.080
W169PLP-4-1	1/4	1/16	3/8	.84	.93	.160
W169PLP-4-2	1/4	1/8	7/16	.85	.92	.156
W169PLP-4-4	1/4	1/4	9/16	.85	1.10	.156
W169PLP-4-6	1/4	3/8	11/16	.85	1.19	.156
169PLP-4-0*	1/4	10-32	3/8	.85	.74	.080
W169PLP-5-2	5/16	1/8	9/16	.97	1.02	.250
W169PLP-5-4	5/16	1/4	9/16	.97	1.24	.250
W169PLP-6-2	3/8	1/8	9/16	1.01	1.02	.250
W169PLP-6-4	3/8	1/4	9/16	1.01	1.24	.250
W169PLP-6-6	3/8	3/8	11/16	1.01	1.24	.250
W169PLP-6-8	3/8	1/2	7/8	1.01	1.48	.250
W169PLP-8-4	1/2	1/4	9/16	1.15	1.28	.312
W169PLP-8-6	1/2	3/8	11/16	1.15	1.31	.312
W169PLP-8-8	1/2	1/2	7/8	1.15	1.52	.312

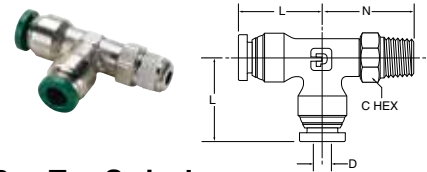
*10-32 seal is neoprene



W169PLPNS Male Elbow 90°

PART NO.	TUBE IN	PIPE THD NPTF	L	N	FLOW DIA. D
W169PLPNS-2-2	1/8	1/8	.74	.67	.094
W169PLPNS5/32-2	5/32	1/8	.77	.67	.125
W169PLPNS5/32-4	5/32	1/4	.77	.87	.125
W169PLPNS-4-2	1/4	1/8	.85	.67	.188
W169PLPNS-4-4	1/4	1/4	.85	.87	.188
W169PLPNS-5-2	5/16	1/8	.97	.75	.234
W169PLPNS-5-4	5/16	1/4	.97	.94	.250
W169PLPNS-6-4	3/8	1/4	1.01	.94	.312
W169PLPNS-6-6	3/8	3/8	1.01	1.01	.312
W169PLPNS-6-8	3/8	1/2	1.01	1.27	.312
W169PLPNS-8-6	1/2	3/8	1.15	1.00	.375
W169PLPNS-8-8	1/2	1/2	1.15	1.27	.375
169PLPNS532-4LT*	5/32	1/4-28	.60	.48	.090

* SAE-LT Threads

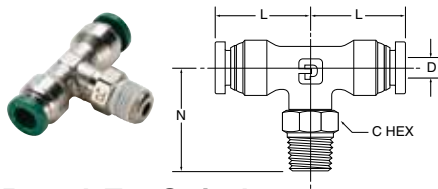


W171PLP Male Run Tee Swivel

PART NO.	TUBE SIZE IN	PIPE THREAD NPTF	C HEX	L	N	FLOW DIA. D
W171PLP-2-2	1/8	1/8	7/16	.74	.92	.094
W171PLP-5/32-2	5/32	1/8	7/16	.77	.92	.125
W171PLP-4-2	1/4	1/8	7/16	.85	.92	.156
W171PLP-4-4	1/4	1/4	9/16	.85	1.10	.156
W171PLP-4-6	1/4	3/8	11/16	.85	1.24	.156
W171PLP-5-2	5/16	1/8	9/16	.97	1.02	.250
W171PLP-5-4	5/16	1/4	9/16	.97	1.24	.250
W171PLP-6-4	3/8	1/4	9/16	1.01	1.24	.250
W171PLP-6-6	3/8	3/8	11/16	1.01	1.24	.250
W171PLP-8-6	1/2	3/8	11/16	1.15	1.31	.312
W171PLP-8-8	1/2	1/2	7/8	1.15	1.52	.312


WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

[Click here for CADs, Product Specifications or to Configure Parts Online](#)



W172PLP Male Branch Tee Swivel

PART NO.	TUBE SIZE IN	PIPE THREAD NPTF	C HEX	L	N	FLOW DIA. D
W172PLP-2-2	1/8	1/8	7/16	.74	.92	.094
W172PLP-3-2	3/16	1/8	7/16	.82	.92	.156
W172PLP-5/32-2	5/32	1/8	7/16	.77	.92	.125
W172PLP-4-2	1/4	1/8	7/16	.85	.92	.156
W172PLP-4-4	1/4	1/4	9/16	.85	1.10	.156
W172PLP-4-6	1/4	3/8	11/16	.85	1.10	.156
W172PLP-5-2	5/16	1/8	9/16	.97	1.02	.250
W172PLP-5-4	5/16	1/4	9/16	.97	1.24	.250
W172PLP-6-4	3/8	1/4	9/16	1.01	1.24	.250
W172PLP-6-6	3/8	3/8	11/16	1.01	1.24	.250
W172PLP-6-8	3/8	1/2	7/8	1.00	1.48	.250
W172PLP-8-4	1/2	1/4	9/16	1.15	1.30	.312
W172PLP-8-6	1/2	3/8	11/16	1.15	1.31	.312
W172PLP-8-8	1/2	1/2	7/8	1.15	1.52	.312

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Prestolok PLP Composite Push-to-Connect Fittings

Prestolok push-to-connect composite fittings with its wide variety configurations allows you to find the perfect product to meet your needs, optimizing the use of your equipment.

Product Features:

- Stainless steel grab ring
- Glass-reinforced nylon 6.6 body
- Nitrile D-seal
- Nylon release button
- Corrosion and chemical resistance
- NPT, BSPT, BSPP, and metric threads
- Silicone Free

Markets:

- Pneumatic
- Industrial
- Robotic
- Automation
- Printing
- Packaging
- Textile

Applications:

- Air
- Cutting Fluids
- Inert Gases
- Vacuum

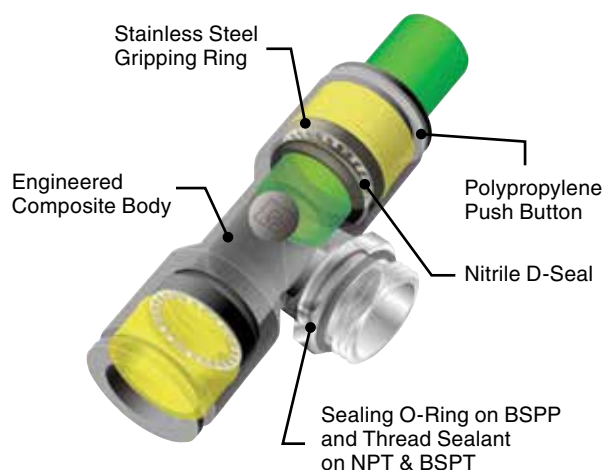
Specifications:

Pressure Range	Up to 290 PSI (19.9 bar) depending on tubing
	Up to 260 PSI (17.9 bar) depending on tubing (3/16" size only)
Temperature Range	-4° to +175° F (-20° to +79.4° C)
	5° to +155° F (-15° to +68.3° C) (3/16" size only)
Vacuum Capability	28" Hg

*Tube Support Required

Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A*
- Nylon
- Fluoropolymer
- Polyethylene



Assembly Instructions

- Cut tubing squarely
maximum of 15° angle allowable.
- Check that port or mating part is clean and free of debris.
- Mark tubing to appropriate tube insertion length.
(see Tube Insertion Chart on page N22)
- Insert tubing until it bottoms
- Pull on tubing to verify it is fully inserted
- To disassemble, simply press release button,
hold against body and pull tubing out of fitting.

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



Threaded Fittings

W369PLP

Male Elbow
NPT, BSPT
p. A15, A16



W369PLPX

Extended Male
Elbow
NPT, BSPT
p. A17



W379PLP

45° Male Elbow
NPT, BSPT
p. A17, A18



W372PLP

Male Branch Tee
NPT, BSPT
p. A18, A19



372PLP

Male Branch Tee
BSPP
p. A20



W371PLP

Male Run Tee
NPT, BSPT
p. A20, A21



W368PLP

Male Y Connector
NPT, BSPT
p. A22



W68LF

Male Connector
NPT, BSPT
p. A13, A14



68LFR

Male Connector
UNF, Straight
p. A14



66LF

Female Connector
NPT, BSPP
p. A13



377PLP

Female Branch Tee
NPT
p. A20



370PLP

Female Elbow
NPT, BSPP
p. A23



68LF

Male Connector
BSPP
p. A15



369PLP

Male Elbow
BSPP
p. A16



369PLPX

Extended Male
Elbow – BSPP
p. A17



379PLP

45° Male Elbow
BSPP
p. A18



371PLP

Male Run Tee
BSPP
p. A21



368PLP

Male Y Connector
BSPP
p. A22



W368PLPD

Double Y Male
Connector
BSPT
p. A23



W369PLPO

Oscillating
Compact
Elbow
NPT, BSPT
p. A36



369PLPO

Oscillating
Compact
Elbow
BSPP
p. A36



Tube to Tube Fittings

32PLP

Union
p. A26



365PLP

Union Elbow
p. A26, A27



364PLP

Union Tee
p. A27



362PLP

Union Y
p. A27



362PLPD

Double Y
p. A28



24PLP

Multiple Tee
p. A28



24PLPD

Double Multiple
Tee
p. A29



347PLP

Cross
p. A29



32PLPRC

Connector for
2 Tubes
p. A33



32PLPDRC

Connector for
3 Tubes
p. A33



Bulkhead Unions

32PLPBH

Bulkhead Union
p. A28



365PLPBH

Bulkhead Elbow
p. A28



32PLPBHP

Plug-in Bulkhead
Union
p. A34



WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Standpipes

W68PLPSP

Male Standpipe
NPT
p. A21



W68PLPSP

Male Standpipe
BSPT
p. A21



68PLPSP

Male Standpipe
BSPP
p. A22



Plug-In Fittings

369PLPSP

Plug-In Elbow
p. A29



369PLPSPX

Extended Plug-In
Elbow
p. A30



379PLPSP

Plug-In 45° Male
Elbow
p. A30



372PLPSP

Plug-In Branch Tee
p. A30



371PLPSP

Plug-In Run Tee
p. A30, A31



362PLPSP

Plug-In Y
p. A31



362PLPDSP

Double Plug-In Y
p. A31



67PLP

Tube Reducer
p. A32



32PLPSP

Tube Expander
p. A32



32PLPSP

Tube Converter
p. A32



322PLPSP

Barbed Connector
p. A32, A33



Modular Fittings

369PLPBJ

Single Banjo
BSPP
p. A24



369PLPBJB

Single Banjo Body
p. A24



32PLPDJB

Double Banjo Body
p. A24



369PLPTJB

Twin Banjo Body
p. A24



68BJB

Single Banjo Bolt
p. A24



68BJBD

Double Banjo Bolt
p. A25



68BJBT

Triple Banjo Bolt
p. A25



66BJB

Female Banjo Bolt
p. A25



376PLPBJ

Banjo with Female
Bolt
p. A25



369PLPTJ

Twin Banjo
p. A25



32PLPDJ

Double Banjo
p. A25



W369PLPBJ

Single Banjo
NPT, BSPT
p. A23



W369PLPTJ

Twin Banjo
NPT
p. A25



Accessories

63PLP

Double Male Union
p. A31



639PLP

Plug
p. A32



Clip

p. A33



3151

End Cap
p. A33



AQRT

Release Tool
p. A34

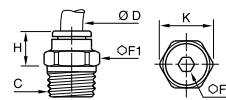
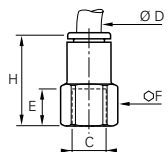


3110-3330

End Cap
p. A34

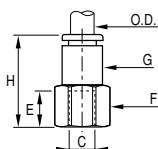


WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



66LF Female Connector BSPP

PART NO.	TUBE SIZE MM	THREAD BSPP	E MM	F MM	H MM
66LF-4M-M5	4	M5X0.8	6.5	8	19.5
66LF-4M-2G	4	1/8	9.5	13	22.5
66LF-4M-4G	4	1/4	13.5	16	26.5
66LF-6M-2G	6	1/8	9.5	13	24.5
66LF-6M-4G	6	1/4	13.5	16	28.5
66LF-8M-2G	8	1/8	9.5	13	29.0
66LF-8M-4G	8	1/4	13.5	16	33.0
66LF-8M-6G	8	3/8	14.0	19	34.0
66LF-10M-4G	10	1/4	13.5	16	36.0
66LF-10M-6G	10	3/8	14.0	19	36.0
66LF-10M-8G	10	1/2	19.5	24	41.5
66LF-12M-4G	12	1/4	14.0	19	39.5
66LF-12M-6G	12	3/8	14.0	19	40.0
66LF-12M-8G	12	1/2	19.5	24	45.5
66LF-14M-6G	14	3/8	14.0	22	42.5
66LF-16M-8G	16	1/2	15.0	27	49.0



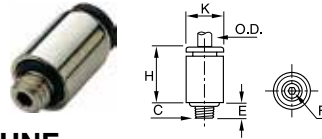
66LF Female Connector NPT

PART NO.	TUBE SIZE IN	THREAD NPT	F MM	G IN	H IN	E IN
66LF-2-2	1/8	1/8	13	.43	.87	.37
66LF-2-4	1/8	1/4	16	.43	1.05	.55
66LF-4M-2	5/32 (4MM)	1/8	13	.35	.89	.37
66LF-4M-4	5/32 (4MM)	1/4	16	.33	1.06	.55
66LF-4-2	1/4	1/8	13	.42	.98	.37
66LF-4-4	1/4	1/4	16	.42	1.16	.55
66LF-8M-2	5/16 (8MM)	1/8	13	.53	1.14	.37
66LF-8M-4	5/16 (8MM)	1/4	16	.53	1.32	.55
66LF-6-2	3/8	1/8	16	.61	1.22	.37
66LF-6-4	3/8	1/4	16	.61	1.40	.55
66LF-6-6	3/8	3/8	22	.61	1.52	.65
66LF-8-4	1/2	1/4	20	.84	1.73	.47
66LF-8-6	1/2	3/8	22	.85	1.81	.65
66LF-8-8	1/2	1/2	24	.85	1.93	.77

W68LF Male Connector NPT

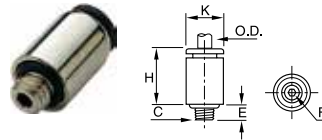
PART NO.	TUBE SIZE IN	C NPT	F1 MM	F2 IN	H IN	K IN
W68LF-2-1	1/8	1/16	10	.07	.413	.433
W68LF-2-2	1/8	1/8	11	.07	.283	.472
W68LF-2-4	1/8	1/4	14	.07	.315	.591
W68LF-4M-2	5/32 (4MM)	1/8	11	.11	.334	.472
W68LF-4M-4	5/32 (4MM)	1/4	14	.11	.275	.590
W68LF-4-2	1/4	1/8	11	.16	.472	.472
W68LF-4-4	1/4	1/4	14	.16	.374	.590
W68LF-4-6	1/4	3/8	18	.19	.295	.767
W68LF-8M-2	5/16 (8MM)	1/8	13	.19	.787	.551
W68LF-8M-4	5/16 (8MM)	1/4	14	.25	.661	.590
W68LF-8M-6	5/16 (8MM)	3/8	18	.25	.464	.767
W68LF-6-2	3/8	1/8	16	.16	.894	.689
W68LF-6-4	3/8	1/4	16	.28	.807	.689
W68LF-6-6	3/8	3/8	18	.28	.689	.767
W68LF-6-8	3/8	1/2	22	.28	.610	.945
W68LF-8-4	1/2	1/4	22	.25	1.100	.945
W68LF-8-6	1/2	3/8	22	.28	1.100	.945
W68LF-8-8	1/2	1/2	22	.28	1.100	.945

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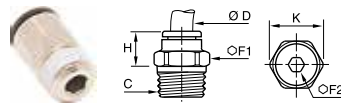
68LFR Male Connector UNF

PART NO.	TUBE SIZE IN	C UNF	E IN	F MM	H IN	K IN
68LFR-2-0	1/8	10-32	.13	2.0	.49	.32
68LFR-4M-0	5/32 (4MM)	10-32	.13	2.0	.54	.34
68LFR-4-1	1/4	1/16	-	3.0	.63	.42
68LFR-4-0	1/4	10-32	.13	2.0	.64	.46
68LFR-4-M5	1/4	M5	.14	2.5	.65	.41
68LFR-4-M7	1/4	M7	.18	4.0	.65	.41



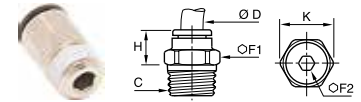
68LFR Male Connector Metric Straight Thread

PART NO.	TUBE SIZE MM	C UNF	E MM	F MM	H MM	K MM
68LFR-4M-M7	4	M7X1	4.6	3	14	9.95
68LFR-4M-M5	4	M5X0.8	3.5	2.5	14.5	8.50
68LFR-6M-M7	6	M7X1	4.6	3	16	9.90



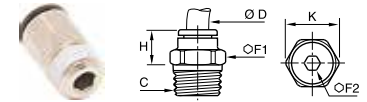
W68LF Male Connector BSPT

PART NO.	TUBE SIZE IN	C BSPT	F1 MM	F2 MM	H IN	K IN
W68LF-2-2R	1/8	1/8	10	2	.335	.433
W68LF-5/32-2R	5/32	1/8	10	3	.370	.430
W68LF-5/32-4R	5/32	1/4	14	3	.260	.590
W68LF-3-2R	3/16	1/8	11	3	.610	.510
W68LF-3-4R	3/16	1/4	14	3	.590	.650
W68LF-4-2R	1/4	1/8	11	4	.472	.472
W68LF-4-4R	1/4	1/4	14	4	.374	.591
W68LF-5-2R	5/16	1/8	13	5	.790	.550
W68LF-5-4R	5/16	1/4	14	6	.670	.590
W68LF-5-6R	5/16	3/8	17	6	.510	.730
W68LF-5-8R	5/16	1/2	21	6	.470	.910
W68LF-6-4R	3/8	1/4	16	7	.807	.689
W68LF-6-6R	3/8	3/8	17	7	.650	.728
W68LF-6-8R	3/8	1/2	21	7	.551	.906
W68LF-8-4R	1/2	1/4	22	6	1.060	.945
W68LF-8-6R	1/2	3/8	22	7	1.020	.945
W68LF-8-8R	1/2	1/2	24	7	.807	1.020



W68LF Male Connector Metric to NPT

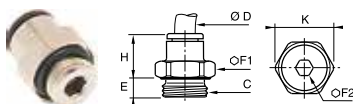
PART NO.	TUBE SIZE MM	C NPT	F1 MM	F2 IN	H IN	K IN
W68LF-4M-2	4	1/8	11	3	.33	.47
W68LF-4M-4	4	1/4	14	3	.28	.59
W68LF-6M-2	6	1/8	11	4	.45	.47
W68LF-6M-4	6	1/4	14	4	.33	.59
W68LF-8M-2	8	1/8	13	5	.79	.55
W68LF-8M-4	8	1/4	14	6	.66	.59
W68LF-8M-6	8	3/8	18	6	.46	.77
W68LF-10M-4	10	1/4	16	7	.79	.69
W68LF-10M-6	10	3/8	18	8	.65	.77
W68LF-10M-8	10	1/2	22	8	.55	.95
W68LF-12M-6	12	3/8	19	9	.95	.83
W68LF-12M-8	12	1/2	22	10	.77	.95



W68LF Male Connector Metric to BSPT

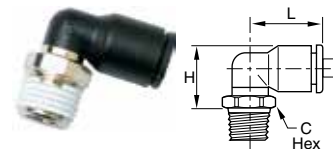
PART NO.	TUBE SIZE MM	C BSPT	F1 MM	F2 MM	H MM	K MM
W68LF-4M-2R	4	1/8	10	3	9.5	11.0
W68LF-4M-4R	4	1/4	14	3	6.5	15.0
W68LF-4M-6R	4	3/8	17	3	8.0	18.5
W68LF-6M-2R	6	1/8	11	4	11.5	11.0
W68LF-6M-4R	6	1/4	14	4	8.5	15.0
W68LF-6M-6R	6	3/8	17	4	8.5	18.5
W68LF-6M-8R	6	1/2	21	4	9.0	23.0
W68LF-8M-2R	8	1/8	13	5	20.0	14.0
W68LF-8M-4R	8	1/4	14	6	17.0	15.0
W68LF-8M-6R	8	3/8	17	6	13.0	18.5
W68LF-8M-8R	8	1/2	21	6	12.0	23.0
W68LF-10M-2R	10	1/8	16	5	22.5	17.5
W68LF-10M-4R	10	1/4	16	7	20.0	17.5
W68LF-10M-6R	10	3/8	17	8	16.5	18.5
W68LF-10M-8R	10	1/2	21	8	14.0	23.0
W68LF-12M-4R	12	1/4	19	7	26.5	21.0
W68LF-12M-6R	12	3/8	19	9	24.0	21.0
W68LF-12M-8R	12	1/2	21	9	19.5	23.0
W68LF-14M-6R	14	3/8	22	9	28.5	24.0
W68LF-14M-8R	14	1/2	24	10	23.5	26.0

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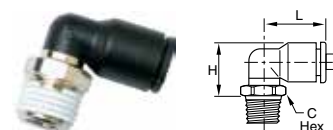
68LF Male Connector Metric to BSPP

PART NO.	TUBE SIZE MM	C BSPP	E MM	F1 MM	F2 MM	H MM	K MM
68LF-3M-M3	3	M3X0.5	2.50	8	-	12.5	8.5
68LF-3M-M5	3	M5X0.8	3.50	8	2.5	12.5	8.5
68LF-4M-M3	4	M3X0.5	2.50	8	-	14.5	8.5
68LF-4M-M5	4	M5X0.8	3.50	8	2.5	14.0	8.5
68LF-4M-M7	4	M7X1	5.00	10	2.5	14.0	11.0
68LF-4M-2G	4	1/8	4.50	13	3.0	11.5	14.0
68LF-4M-4G	4	1/4	5.50	16	3.0	10.5	17.5
68LF-6M-M5	6	M5X0.8	3.50	10	2.5	16.0	11.0
68LF-6M-M7	6	M7X1	5.00	10	3.0	16.0	11.0
68LF-6M-M10	6	M10X1	5.00	13	4.0	13.0	14.0
68LF-6M-M12	6	M12X1.5	5.50	15	4.0	13.0	16.0
68LF-6M-2G	6	1/8	4.50	13	4.0	13.0	14.0
68LF-6M-4G	6	1/4	5.50	16	4.0	12.5	17.5
68LF-6M-6G	6	3/8	5.50	20	4.0	13.0	22.0
68LF-6M-8G	6	1/2	7.50	24	4.0	20.0	26.0
68LF-8M-M10	8	M10X1	5.00	13	5.0	21.0	14.0
68LF-8M-M12	8	M12X1.5	5.50	15	5.0	21.0	16.0
68LF-8M-2G	8	1/8	4.50	13	5.0	20.5	14.0
68LF-8M-4G	8	1/4	5.50	16	6.0	19.5	17.5
68LF-8M-6G	8	3/8	5.50	20	6.0	18.0	22.0
68LF-8M-8G	8	1/2	7.50	24	6.0	16.5	26.0
68LF-10M-4G	10	1/4	5.50	16	7.0	23.0	17.5
68LF-10M-6G	10	3/8	5.50	20	8.0	19.5	22.0
68LF-10M-8G	10	1/2	7.50	24	8.0	18.5	26.0
68LF-12M-4G	12	1/4	5.50	19	7.0	27.5	21.0
68LF-12M-6G	12	3/8	5.50	20	9.0	27.0	22.0
68LF-12M-8G	12	1/2	7.00	24	10.0	22.5	26.0
68LF-14M-6G	14	3/8	5.50	22	9.0	29.5	24.0
68LF-14M-8G	14	1/2	7.00	24	11.0	28.0	26.0



W369PLP Male Elbow - NPT

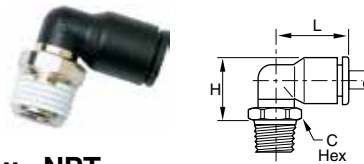
PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	L	H
369PLP-2-0	1/8	10-32	8	.57	.52
W369PLP-2-1	1/8	1/16	10	.57	.53
W369PLP-2-2	1/8	1/8	11	.57	.53
W369PLP-2-4	1/8	1/4	14	.57	.55
369PLP-4M-0	5/32 (4MM)	10-32	8	.55	.53
W369PLP-4M-2	5/32 (4MM)	1/8	11	.55	.53
W369PLP-4M-4	5/32 (4MM)	1/4	14	.55	.55
W369PLP-3-2	3/16	1/8	11	.85	.67
369PLP-4-0	1/4	10-32	11	.71	.63
W369PLP-4-2	1/4	1/8	11	.71	.67
W369PLP-4-4	1/4	1/4	14	.71	.63
W369PLP-4-6	1/4	3/8	18	.71	.65
W369PLP-8M-2	5/16 (8MM)	1/8	11	.91	.75
W369PLP-8M-4	5/16 (8MM)	1/4	14	.91	.71
W369PLP-8M-6	5/16 (8MM)	3/8	18	.91	.73
W369PLP-6-2	3/8	1/8	15	1.08	.91
W369PLP-6-4	3/8	1/4	15	1.08	.91
W369PLP-6-6	3/8	3/8	18	1.08	.87
W369PLP-6-8	3/8	1/2	22	1.08	.91
W369PLP-8-4	1/2	1/4	20	1.38	1.22
W369PLP-8-6	1/2	3/8	20	1.38	1.22
W369PLP-8-8	1/2	1/2	24	1.38	1.12



W369PLP Male Elbow - BSPT

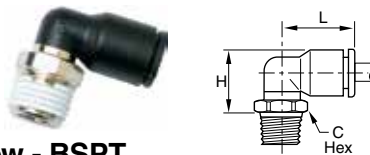
PART NO.	TUBE SIZE IN	THREAD BSPT	C HEX MM	L	H
W369PLP-2-2R	1/8	1/8	10	.57	.53
W369PLP-4M-2R	5/32 (4M)	1/8	10	.55	.53
W369PLP-4M-4R	5/32 (4M)	1/4	14	.55	.55
W369PLP-3-2R	3/16	1/8	11	.85	.67
W369PLP-4-2R	1/4	1/8	10	.71	.67
W369PLP-4-4R	1/4	1/4	14	.71	.63
W369PLP-8M-2R	5/16 (8M)	1/8	10	.91	.75
W369PLP-8M-4R	5/16 (8M)	1/4	14	.91	.71
W369PLP-8M-6R	5/16 (8M)	3/8	17	.91	.71
W369PLP-8M-8R	5/16 (8M)	1/2	21	.91	.77
W369PLP-6-4R	3/8	1/4	15	1.04	.87
W369PLP-6-6R	3/8	3/8	17	1.04	.87
W369PLP-8-4R	1/2	1/4	20	1.38	1.22
W369PLP-8-6R	1/2	3/8	20	1.38	1.22
W369PLP-8-8R	1/2	1/2	24	1.38	1.12

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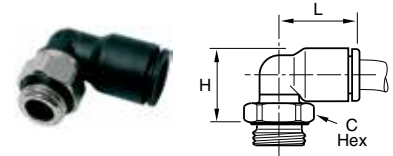
W369PLP Male Elbow - NPT

PART NO.	TUBE SIZE MM	THREAD NPT	C HEX MM	H	L
W369PLP-4M-2	4	1/8	11	.53	.55
W369PLP-4M-4	4	1/4	14	.55	.55
W369PLP-6M-2	6	1/8	11	.61	.63
W369PLP-6M-4	6	1/4	14	.63	.63
W369PLP-8M-2	8	1/8	11	.75	.91
W369PLP-8M-4	8	1/4	14	.71	.91
W369PLP-8M-6	8	3/8	18	.73	.91
W369PLP-10M-4	10	1/4	15	.91	1.04
W369PLP-10M-6	10	3/8	18	.87	1.04
W369PLP-10M-8	10	1/2	22	.91	1.04
W369PLP-12M-6	12	3/8	18	.98	1.22
W369PLP-12M-8	12	1/2	22	1.02	1.22



W369PLP Male Elbow - BSPT

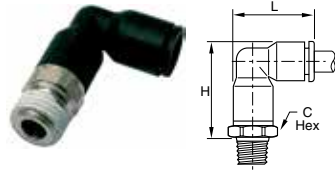
PART NO.	TUBE SIZE MM	THREAD BSPT	C HEX MM	H	L
W369PLP-4M-2R	4	1/8	10	13.5	14.0
W369PLP-4M-4R	4	1/4	14	14.0	14.0
W369PLP-4M-6R	4	3/8	17	13.5	14.0
W369PLP-6M-2R	6	1/8	10	15.5	16.0
W369PLP-6M-4R	6	1/4	14	16.0	16.0
W369PLP-6M-6R	6	3/8	17	16.0	16.0
W369PLP-6M-8R	6	1/2	21	16.5	16.0
W369PLP-8M-2R	8	1/8	10	19.0	23.0
W369PLP-8M-4R	8	1/4	14	18.0	23.0
W369PLP-8M-6R	8	3/8	17	18.0	23.0
W369PLP-8M-8R	8	1/2	21	19.5	23.0
W369PLP-10M-2R	10	1/8	15	23.0	26.5
W369PLP-10M-4R	10	1/4	15	22.0	26.5
W369PLP-10M-6R	10	3/8	17	22.0	26.5
W369PLP-10M-8R	10	1/2	21	22.0	26.5
W369PLP-12M-4R	12	1/4	15	25.0	31.0
W369PLP-12M-6R	12	3/8	17	25.0	31.0
W369PLP-12M-8R	12	1/2	21	25.0	31.0
W369PLP-14M-6R	14	3/8	20	30.5	35.5
W369PLP-14M-8R	14	1/2	24	28.5	35.5
W369PLP-16M-6R	16	3/8	27	53	39.0
W369PLP-16M-8R	16	1/2	27	53	39.0



369PLP Male Elbow - BSPP

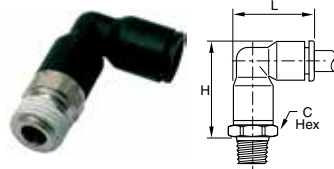
PART NO.	TUBE SIZE MM	BSPP / METRIC	C HEX MM	H	L
369PLP-3M-M3	3	M3X0.5	8	15.0	14.5
369PLP-3M-M5	3	M5X0.8	8	13.5	14.5
369PLP-4M-M3	4	M3X0.5	8	15.0	14.5
369PLP-4M-M5	4	M5X0.8	8	13.5	14.0
369PLP-4M-2G	4	1/8	13	13.0	14.0
369PLP-4M-4G	4	1/4	16	13.0	14.0
369PLP-6M-M5	6	M5X0.8	8	15.5	16.0
369PLP-6M-M7	6	M7X1	10	17.5	16.0
369PLP-6M-M10	6	M10X1	13	15.0	14.0
369PLP-6M-M12	6	M12X1.5	15	15.0	16.0
369PLP-6M-2G	6	1/8	13	15.0	16.0
369PLP-6M-4G	6	1/4	16	15.0	16.0
369PLP-6M-6G	6	3/8	20	15.5	16.0
369PLP-6M-8G	6	1/2	24	16.0	16.0
369PLP-8M-M10	8	M10X1	13	20.5	23.0
369PLP-8M-M12	8	M12X1.5	15	19.5	23.0
369PLP-8M-2G	8	1/8	13	20.5	23.0
369PLP-8M-4G	8	1/4	16	18.5	23.0
369PLP-8M-6G	8	3/8	20	18.5	23.0
369PLP-8M-8G	8	1/2	24	19.0	23.0
369PLP-10M-4G	10	1/4	16	23.5	26.5
369PLP-10M-6G	10	3/8	20	22.0	26.5
369PLP-10M-8G	10	1/2	24	22.0	26.5
369PLP-12M-4G	12	1/4	16	26.5	31.0
369PLP-12M-6G	12	3/8	20	25.0	31.0
369PLP-12M-8G	12	1/2	24	25.0	31.0
369PLP-14M-6G	14	3/8	20	32.5	35.5
369PLP-14M-8G	14	1/2	24	27.0	35.5
369PLP-16M-6G	16	3/8	27	54.5	39
369PLP-16M-8G	16	1/2	27	54.5	39

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



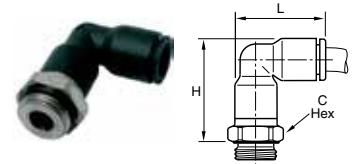
W369PLPX Extended Male Elbow - NPT

PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	H	L
369PLPX-2-0	1/8	10-32	8	.91	.75
W369PLPX-2-2	1/8	1/8	11	.91	.75
W369PLPX-2-4	1/8	1/4	14	.93	.75
369PLPX-4M-0	5/32 (4MM)	10-32	8	.91	.75
W369PLPX-4M-2	5/32 (4MM)	1/8	11	.91	.75
W369PLPX-4M-4	5/32 (4MM)	1/4	14	.93	.75
369PLPX-4-0	1/4	10-32	11	1.10	.93
369PLPX-4-M7	1/4	M7	9	1.17	.93
W369PLPX-4-2	1/4	1/8	11	1.12	.93
W369PLPX-4-4	1/4	1/4	14	1.08	.93
W369PLPX-4-6	1/4	3/8	17	1.12	.93
W369PLPX-8M-2	5/16 (8MM)	1/8	13	1.32	1.16
W369PLPX-8M-4	5/16 (8MM)	1/4	14	1.28	1.16
W369PLPX-6-2	3/8	1/8	17	1.40	1.34
W369PLPX-6-4	3/8	1/4	17	1.41	1.33
W369PLPX-6-6	3/8	3/8	18	1.45	1.33



W369PLPX Extended Male Elbow - BSPT

PART NO.	TUBE SIZE MM	THREAD BSPT	C HEX MM	H	L
W369PLPX-4M-2R	4	1/8	10	23.0	19.0
W369PLPX-4M-4R	4	1/4	14	23.5	19.0
W369PLPX-6M-2R	6	1/8	10	27.0	22.5
W369PLPX-6M-4R	6	1/4	14	27.5	22.5
W369PLPX-8M-2R	8	1/8	13	34.5	29.5
W369PLPX-8M-4R	8	1/4	14	32.5	29.5
W369PLPX-8M-6R	8	3/8	17	33.0	29.5
W369PLPX-10M-4R	10	1/4	15	39.5	34.5
W369PLPX-10M-6R	10	3/8	17	39.5	34.5
W369PLPX-10M-8R	10	1/2	21	39.5	34.5
W369PLPX-12M-4R	12	1/4	19	45.5	40.5
W369PLPX-12M-6R	12	3/8	19	45.5	40.5
W369PLPX-12M-8R	12	1/2	21	45.5	40.5
W369PLPX-14M-6R	14	3/8	21	51.5	46.5
W369PLPX-14M-8R	14	1/2	21	51.5	46.5



369PLPX Extended Male Elbow - BSPP

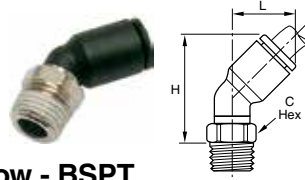
PART NO.	TUBE SIZE MM	BSPP / METRIC	C HEX MM	H
369PLPX-4M-M5	4	M5X0.8	8	23.0
369PLPX-4M-M7	4	M7X1	10	22.5
369PLPX-4M-2G	4	1/8	13	22.5
369PLPX-4M-4G	4	1/4	16	22.5
369PLPX-6M-M5	6	M5X0.8	10	27.5
369PLPX-6M-M7	6	M7X1	10	26.0
369PLPX-6M-2G	6	1/8	13	27.0
369PLPX-6M-4G	6	1/4	16	27.0
369PLPX-8M-2G	8	1/8	13	36.0
369PLPX-8M-4G	8	1/4	16	33.0
369PLPX-8M-6G	8	3/8	20	33.0
369PLPX-10M-4G	10	1/4	16	40.5
369PLPX-10M-6G	10	3/8	20	40.5
369PLPX-10M-8G	10	1/2	24	40.5
369PLPX-12M-4G	12	1/4	19	44.5
369PLPX-12M-6G	12	3/8	20	42.0
369PLPX-12M-8G	12	1/2	24	42.0
369PLPX-14M-6G	14	3/8	22	51.0
369PLPX-14M-8G	14	1/2	24	48.5



W379PLP Male Elbow 45° - NPT

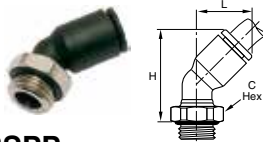
PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	H	L
379PLP-2-0	1/8	10-32	8	.91	.49
W379PLP-2-2	1/8	1/8	11	.81	.49
W379PLP-4-2	1/4	1/8	11	.98	.57
W379PLP-4-4	1/4	1/4	14	.98	.57
W379PLP-6-4	3/8	1/4	17	1.36	.91
W379PLP-6-6	3/8	3/8	18	1.36	.91

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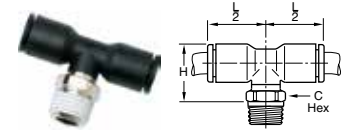
W379PLP 45° Male Elbow - BSPT

PART NO.	TUBE SIZE MM	BSPT	C HEX MM	H	L
W379PLP-4M-2R	4	1/8	10	24.5	13.0
W379PLP-6M-2R	6	1/8	10	28.0	14.5
W379PLP-6M-4R	6	1/4	14	30.0	14.5
W379PLP-8M-2R	8	1/8	10	33.5	19.5
W379PLP-8M-4R	8	1/4	14	33.5	19.5
W379PLP-8M-6R	8	3/8	17	33.5	19.5
W379PLP-10M-4R	10	1/4	15	38.5	23.0
W379PLP-10M-6R	10	3/8	17	39.0	23.0
W379PLP-10M-8R	10	1/2	21	40.5	23.0
W379PLP-12M-4R	12	1/4	15	44.0	26.0
W379PLP-12M-6R	12	3/8	17	44.0	26.0
W379PLP-12M-8R	12	1/2	21	46.0	26.0



379PLP 45° Male Elbow - BSPP

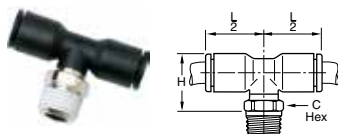
PART NO.	TUBE SIZE MM	BSPP / M5	C HEX MM	H	L
379PLP-4M-M5	4	M5X0.8	8	23.0	13.0
379PLP-4M-2G	4	1/8	13	25.0	13.0
379PLP-6M-M5	6	M5X0.8	8	30.0	14.5
379PLP-6M-2G	6	1/8	13	28.5	14.5
379PLP-6M-4G	6	1/4	16	29.5	14.5
379PLP-8M-2G	8	1/8	13	36.0	19.5
379PLP-8M-4G	8	1/4	16	34.5	19.5
379PLP-8M-6G	8	3/8	20	34.5	19.5
379PLP-10M-4G	10	1/4	16	40.5	23.0
379PLP-10M-6G	10	3/8	20	39.0	23.0
379PLP-10M-8G	10	1/2	24	41.0	23.0
379PLP-12M-4G	12	1/4	16	46.0	26.0
379PLP-12M-6G	12	3/8	20	44.5	26.0
379PLP-12M-8G	12	1/2	24	46.0	26.0



W372PLP Male Branch Tee - NPT

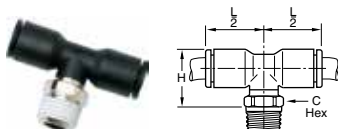
PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	L/2	H
372PLP-2-0	1/8	10-32	8	.57	.61
W372PLP-2-1	1/8	1/16	10	.57	.61
W372PLP-2-2	1/8	1/8	11	.57	.61
W372PLP-2-4	1/8	1/4	14	.57	.63
372PLP-4M-0	5/32 (4MM)	10-32	8	.55	.71
W372PLP-4M-4	5/32 (4MM)	1/4	14	.55	.63
W372PLP-3-2	3/16	1/8	11	.85	.67
W372PLP-4-2	1/4	1/8	11	.71	.67
W372PLP-4-4	1/4	1/4	14	.71	.63
W372PLP-4-6	1/4	3/8	18	.71	.65
W372PLP-5-2	5/16	1/8	11	.91	.87
W372PLP-5-4	5/16	1/4	14	.91	.83
W372PLP-5-6	5/16	3/8	18	.91	.85
W372PLP-6-2	3/8	1/8	15	1.04	.99
W372PLP-6-4	3/8	1/4	15	1.04	.99
W372PLP-6-6	3/8	3/8	18	1.04	.95
W372PLP-6-8	3/8	1/2	22	1.04	.98
W372PLP-8-4	1/2	1/4	20	1.38	1.22
W372PLP-8-6	1/2	3/8	20	1.38	1.22
W372PLP-8-8	1/2	1/2	24	1.38	1.21

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W372PLP Male Branch Tee - BSPT

PART NO.	TUBE SIZE IN	THREAD BSPT	C HEX MM	L/2	H
W372PLP-2-2R	1/8	1/8	10	.55	.61
W372PLP-4M-2R	5/32 (4MM)	1/8	10	.55	.61
W372PLP-4M-4R	5/32 (4MM)	1/4	14	.55	.63
W372PLP-3-2R	3/16	1/8	11	.85	.67
W372PLP-3-4R	3/16	1/4	14	.85	.67
W372PLP-4-2R	1/4	1/8	10	.71	.67
W372PLP-4-4R	1/4	1/4	14	.71	.63
W372PLP-8M-2R	5/16 (8MM)	1/8	10	.91	.87
W372PLP-8M-4R	5/16 (8MM)	1/4	14	.91	.83
W372PLP-8M-6R	5/16 (8MM)	3/8	17	.91	.83
W372PLP-6-4R	3/8	1/4	15	1.04	.95
W372PLP-6-6R	3/8	3/8	17	1.04	.95
W372PLP-8-4R	1/2	1/4	20	1.38	1.24
W372PLP-8-6R	1/2	3/8	20	1.38	1.22



W372PLP Male Branch Tee - NPT

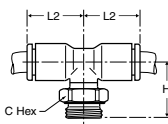
PART NO.	TUBE SIZE MM	NPT	C HEX MM	H	L/2
W372PLP-4M-2	4	1/8	11	.61	.55
W372PLP-4M-4	4	1/4	14	.63	.55
W372PLP-6M-2	6	1/8	11	.69	.63
W372PLP-6M-4	6	1/4	14	.71	.63
W372PLP-8M-2	8	1/8	11	.87	.91
W372PLP-8M-4	8	1/4	14	.83	.91
W372PLP-8M-6	8	3/8	18	.85	.91
W372PLP-10M-4	10	1/4	15	.98	1.04
W372PLP-10M-6	10	3/8	18	.95	1.04
W372PLP-10M-8	10	1/2	22	.98	1.04
W372PLP-12M-6	12	3/8	18	1.06	1.22
W372PLP-12M-8	12	1/2	22	.98	1.22

W372PLP Male Branch Tee - BSPT

PART NO.	TUBE SIZE MM	BSPT	C HEX MM	H	L/2
W372PLP-4M-2R	4	1/8	10	15.5	14.0
W372PLP-4M-4R	4	1/4	14	16.0	14.0
W372PLP-6M-2R	6	1/8	10	17.5	16.0
W372PLP-6M-4R	6	1/4	14	18.0	16.0
W372PLP-8M-2R	8	1/8	10	22.0	23.0
W372PLP-8M-4R	8	1/4	14	21.0	23.0
W372PLP-8M-6R	8	3/8	17	21.0	23.0
W372PLP-10M-4R	10	1/4	15	24.0	26.5
W372PLP-10M-6R	10	3/8	17	24.0	26.5
W372PLP-10M-8R	10	1/2	21	24.0	26.5
W372PLP-12M-4R	12	1/4	15	27.0	31.0
W372PLP-12M-6R	12	3/8	17	27.0	31.0
W372PLP-12M-8R	12	1/2	21	27.0	31.0
W372PLP-14M-6R	14	3/8	20	30.5	35.5
W372PLP-14M-8R	14	1/2	24	28.5	35.5
W372PLP-16M-6R	16	3/8	27	53.0	38.5
W372PLP-16M-8R	16	1/2	27	53.0	38.5

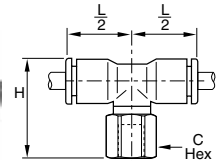
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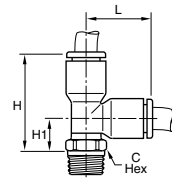
372PLP Male Branch Tee - BSPP

PART NO.	TUBE SIZE MM	BSPP / M5	C HEX MM	H	L/2
372PLP-4M-M5	4	M5X0.8	8	17.5	14.0
372PLP-4M-2G	4	1/8	13	15.0	14.0
372PLP-4M-4G	4	1/4	16	15.0	14.0
372PLP-6M-M5	6	M5X0.8	8	19.5	16.0
372PLP-6M-2G	6	1/8	13	17.0	16.0
372PLP-6M-4G	6	1/4	16	17.0	16.0
372PLP-8M-2G	8	1/8	13	23.5	23.0
372PLP-8M-4G	8	1/4	16	21.5	23.0
372PLP-8M-6G	8	3/8	20	21.5	23.0
372PLP-10M-4G	10	1/4	16	26.0	26.5
372PLP-10M-6G	10	3/8	20	24.0	26.5
372PLP-10M-8G	10	1/2	24	24.0	26.5
372PLP-12M-4G	12	1/4	16	29.0	31.0
372PLP-12M-6G	12	3/8	20	27.0	31.0
372PLP-12M-8G	12	1/2	24	27.0	31.0
372PLP-14M-6G	14	3/8	20	32.5	35.5
372PLP-14M-8G	14	1/2	24	27.0	35.5
372PLP-16M-6G	16	3/8	27	54.5	38.5
372PLP-16M-8G	16	1/2	27	54.5	38.5



377PLP Female Branch Tee - NPT

PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	L/2	H
377PLP-2-2	1/8	1/8	13	.57	.99
377PLP-4M-2	5/32 (4MM)	1/8	13	.55	.91
377PLP-4M-4	5/32 (4MM)	1/4	16	.55	1.08
377PLP-4-2	1/4	1/8	13	.71	1.02
377PLP-4-4	1/4	1/4	16	.71	1.18
377PLP-8M-2	5/16 (8MM)	1/8	13	.91	1.24
377PLP-8M-4	5/16 (8MM)	1/4	16	.91	1.40
377PLP-6-4	3/8	1/4	16	1.04	1.60
377PLP-8-6	1/2	3/8	22	1.38	1.88



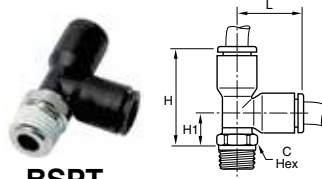
W371PLP Male Run Tee - NPT

PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	L	H	H1
371PLP-2-0	1/8	10-32	8	.57	.92	.35
W371PLP-2-1	1/8	1/16	10	.57	.93	.35
W371PLP-2-2	1/8	1/8	11	.57	.93	.35
371PLP-4M-0	5/32 (4MM)	10-32	8	.57	1.02	.45
W371PLP-4M-2	5/32 (4MM)	1/8	11	.57	.93	.53
W371PLP-4M-4	5/32 (4MM)	1/4	14	.57	.94	.37
W371PLP-3-2	3/16	1/8	11	.85	1.31	.45
W371PLP-4-2	1/4	1/8	11	.69	1.16	.45
W371PLP-4-4	1/4	1/4	14	.69	1.12	.41
W371PLP-4-6	1/4	3/8	18	.69	1.14	.43
W371PLP-8M-2	5/16 (8MM)	1/8	11	.91	1.38	.49
W371PLP-8M-4	5/16 (8MM)	1/4	14	.91	1.34	.45
W371PLP-8M-6	5/16 (8MM)	3/8	18	.91	1.36	.47
W371PLP-6-2	3/8	1/8	15	1.04	1.63	.60
W371PLP-6-4	3/8	1/4	15	1.04	1.63	.60
W371PLP-6-6	3/8	3/8	18	1.04	1.60	.55
W371PLP-6-8	3/8	1/2	22	1.04	1.63	.59
W371PLP-8-4	1/2	1/4	20	1.38	2.17	.79
W371PLP-8-6	1/2	3/8	20	1.38	2.17	.79
W371PLP-8-8	1/2	1/2	24	1.38	2.07	.79



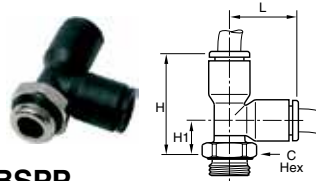
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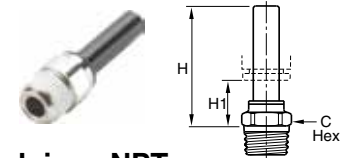
W371PLP Male Run Tee - BSPT

PART NO.	TUBE SIZE MM	THREAD BSPT	C HEX MM	H	H1	L
W371PLP-4M-2R	4	1/8	10	23.5	9.0	14.5
W371PLP-4M-4R	4	1/4	14	24.0	9.5	14.5
W371PLP-6M-2R	6	1/8	10	27.5	10.0	17.5
W371PLP-6M-4R	6	1/4	14	28.0	10.5	17.5
W371PLP-8M-2R	8	1/8	10	35.0	12.0	23.0
W371PLP-8M-4R	8	1/4	14	34.0	11.0	23.0
W371PLP-8M-6R	8	3/8	17	34.0	11.0	23.0
W371PLP-10M-4R	10	1/4	15	40.5	14.0	26.5
W371PLP-10M-6R	10	3/8	17	40.5	14.0	26.5
W371PLP-10M-8R	10	1/2	21	40.5	14.0	26.5
W371PLP-12M-4R	12	1/4	15	46.5	15.5	31.0
W371PLP-12M-6R	12	3/8	17	46.5	15.5	31.0
W371PLP-12M-8R	12	1/2	21	46.5	15.5	31.0
W371PLP-14M-8R	14	1/2	24	52.5	17.5	35.5
W371PLP-16M-6R	16	3/8	27	38.5	78	39.5
W371PLP-16M-8R	16	1/2	27	38.5	78	39.5



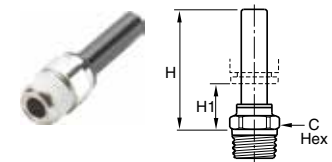
371PLP Male Run Tee - BSPP

PART NO.	TUBE SIZE MM	BSPP / M5	C HEX MM	H	H1	L
371PLP-4M-M5	4	M5X0.8	8	26.0	11.5	14.5
371PLP-4M-2G	4	1/8	13	23.0	8.5	14.5
371PLP-4M-4G	4	1/4	16	23.0	8.5	14.5
371PLP-6M-M5	6	M5X0.8	8	29.5	12.5	17.5
371PLP-6M-2G	6	1/8	13	27.0	10.0	17.5
371PLP-6M-4G	6	1/4	16	27.0	10.0	17.5
371PLP-8M-2G	8	1/8	13	36.5	14.0	23.0
371PLP-8M-4G	8	1/4	16	34.5	12.0	23.0
371PLP-8M-6G	8	3/8	20	34.5	12.0	23.0
371PLP-10M-4G	10	1/4	16	42.0	15.5	26.5
371PLP-10M-6G	10	3/8	20	40.5	14.0	26.5
371PLP-10M-8G	10	1/2	24	40.5	14.0	26.5
371PLP-12M-4G	12	1/4	16	48.0	17.0	31.0
371PLP-12M-6G	12	3/8	20	46.5	15.5	31.0
371PLP-12M-8G	12	1/2	24	46.5	15.5	31.0
371PLP-14M-6G	14	3/8	20	56.5	21.5	35.5
371PLP-14M-8G	14	1/2	24	51.0	16.0	35.5
371PLP-16M-6G	16	3/8	27	38.5	79.5	41
371PLP-16M-8G	16	1/2	27	38.5	79.5	41



W68PLPSP Male Standpipe - NPT

PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	H	H1
68PLPSP-4M-0	5/32 (4MM)	10-32	8	1.24	
W68PLPSP-4M-2	5/32 (4MM)	1/8	11	1.02	.57
W68PLPSP-4M-4	5/32 (4MM)	1/4	14	1.04	.59
W68PLPSP-4-2	1/4	1/8	11	1.18	.61
W68PLPSP-4-4	1/4	1/4	14	1.12	.57
W68PLPSP-8M-2	5/16 (8MM)	1/8	11	1.16	.43
W68PLPSP-8M-4	5/16 (8MM)	1/4	14	1.12	.39
W68PLPSP-6-2	3/8	1/8	15	1.47	.81
W68PLPSP-6-4	3/8	1/4	15	1.42	.67
W68PLPSP-6-6	3/8	3/8	17	1.42	.61
W68PLPSP-8-6	1/2	3/8	17	1.44	.37
W68PLPSP-8-8	1/2	1/2	21	1.46	.39

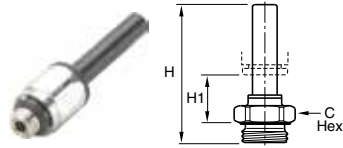


W68PLPSP Male Standpipe - BSPT

PART NO.	TUBE SIZE MM	BSPT	C HEX MM	H	H1
W68PLPSP-4M-2R	4	1/8	10	26.0	14.0
W68PLPSP-4M-4R	4	1/4	14	26.5	14.5
W68PLPSP-6M-2R	6	1/8	10	28.0	14.0
W68PLPSP-6M-4R	6	1/4	14	28.5	14.5
W68PLPSP-8M-2R	8	1/8	10	29.5	11.0
W68PLPSP-8M-4R	8	1/4	14	28.5	10.0
W68PLPSP-10M-4R	10	1/4	15	36.0	15.5
W68PLPSP-10M-6R	10	3/8	17	36.0	15.5
W68PLPSP-10M-8R	10	1/2	21	36.0	15.5
W68PLPSP-12M-6R	12	3/8	17	36.5	12.0
W68PLPSP-12M-8R	12	1/2	21	36.5	12.0



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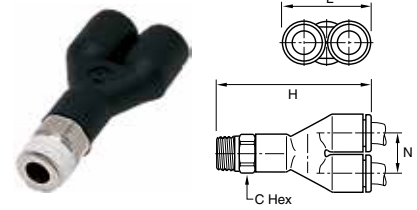
68PLPSP Male Standpipe - BSPP

PART NO.	TUBE SIZE MM	BSPP	C HEX MM	H	H1
68PLPSP-4M-M5	4	M5X0.8	8	31.0	16.0
68PLPSP-4M-2G	4	1/8	13	30.0	13.5
68PLPSP-4M-4G	4	1/4	16	31.0	13.5
68PLPSP-6M-2G	6	1/8	13	32.0	13.5
68PLPSP-6M-4G	6	1/4	16	33.0	13.5
68PLPSP-8M-2G	8	1/8	13	35.5	12.5
68PLPSP-8M-4G	8	1/4	16	34.5	10.5
68PLPSP-8M-6G	8	3/8	20	34.5	10.5
68PLPSP-10M-4G	10	1/4	16	43.5	17.5
68PLPSP-10M-6G	10	3/8	20	41.5	15.5
68PLPSP-10M-8G	10	1/2	24	41.5	15.5
68PLPSP-12M-6G	12	3/8	20	42.0	12.0
68PLPSP-12M-8G	12	1/2	24	43.5	12.0
68PLPSP-14M-6G	14	3/8	20	46.5	14.0
68PLPSP-14M-8G	14	1/2	24	48.0	13.5



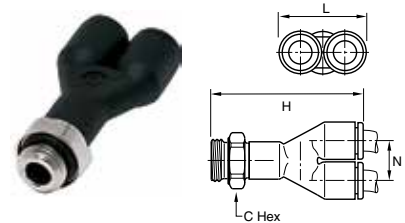
W368PLP Male Y Connector - NPT

PART NO.	TUBE SIZE IN	THREAD NPT	C HEX MM	H	L	N
W368PLP-4M-2	5/32 (4MM)	1/8	11	1.28	.69	.35
W368PLP-4M-4	5/32 (4MM)	1/4	14	1.30	.69	.35
W368PLP-4-2	1/4	1/8	11	1.61	.87	.45
W368PLP-4-4	1/4	1/4	14	1.56	.87	.45
W368PLP-6-4	3/8	1/4	17	2.24	1.30	.67
W368PLP-6-6	3/8	3/8	18	2.28	1.30	.67



W368PLP Male Y Connector - BSPT

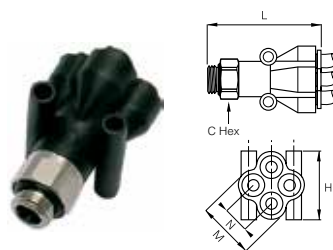
PART NO.	TUBE SIZE MM	BSPT	C HEX MM	H	L	N
W368PLP-4M-2R	4	1/8	10	32.5	17.5	9.0
W368PLP-4M-4R	4	1/4	14	33.0	17.5	9.0
W368PLP-6M-2R	6	1/8	10	39.5	21.5	1.0
W368PLP-6M-4R	6	1/4	14	40.0	21.5	1.0
W368PLP-8M-2R	8	1/8	13	56.5	28.0	14.5
W368PLP-8M-4R	8	1/4	14	55.5	28.0	14.5
W368PLP-8M-6R	8	3/8	16	48.5	28.0	14.5
W368PLP-10M-4R	10	1/4	14	60.0	39.0	20.0
W368PLP-10M-6R	10	3/8	16	60.5	39.0	20.0
W368PLP-10M-8R	10	1/2	24	61.0	39.0	20.0
W368PLP-12M-6R	12	3/8	19	66.0	39.0	20.0
W368PLP-12M-8R	12	1/2	21	66.0	39.0	20.0



368PLP Male Y Connector - BSPP

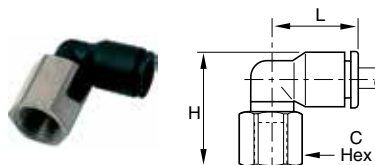
PART NO.	TUBE SIZE MM	BSPP / M5	C HEX MM	H	L	N
368PLP-4M-M5	4	M5X0.8	8	32.5	17.5	9.0
368PLP-4M-2G	4	1/8	13	32.0	17.5	9.0
368PLP-4M-4G	4	1/4	16	32.0	17.5	9.0
368PLP-6M-M5	6	M5X0.8	10	39.5	21.5	11.0
368PLP-6M-2G	6	1/8	13	39.0	21.5	11.0
368PLP-6M-4G	6	1/4	16	39.0	21.5	11.0
368PLP-8M-2G	8	1/8	13	56.0	28.0	14.5
368PLP-8M-4G	8	1/4	16	55.0	28.0	14.5
368PLP-8M-6G	8	3/8	19	54.0	28.0	14.5
368PLP-10M-4G	10	1/4	16	63.5	33.0	17.0
368PLP-10M-6G	10	3/8	20	63.5	33.0	17.0
368PLP-10M-8G	10	1/2	20	65.0	33.0	17.0
368PLP-12M-6G	12	3/8	19	68.0	39.0	20.0
368PLP-12M-8G	12	1/2	24	70.0	39.0	20.0

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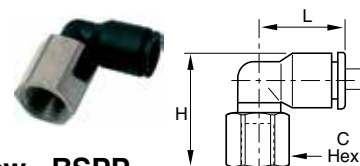
W368PLPD Double Y Male Connector - BSPT

PART NO.	TUBE SIZE MM	BSPT	C HEX MM	H	L	M	N	MOUNTING HOLE DIA
W368PLPD-4M-2R	4	1/8	13	25.5	41.5	21.0	10.0	3.7
W368PLPD-4M-4R	4	1/4	16	25.5	43.5	21.0	10.0	3.7
W368PLPD-6M-2R	6	1/8	19	31.5	54.5	26.5	12.0	3.7
W368PLPD-6M-4R	6	1/4	19	31.5	57.5	26.5	12.0	3.7



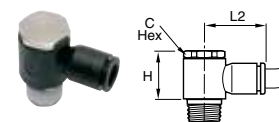
370PLP Female Elbow Swivel - NPT

PART NO.	TUBE SIZE IN	THREAD NPT	C HEX MM	L	H
370PLP-2-2	1/8	1/8	13	.57	.91
370PLP-4M-2	5/32 (4MM)	1/8	13	.55	.91
370PLP-4M-4	5/32 (4MM)	1/4	16	.55	1.08
370PLP-4-2	1/4	1/8	13	.71	1.02
370PLP-4-4	1/4	1/4	16	.71	1.18
370PLP-8M-2	5/16 (8MM)	1/8	13	.91	1.12
370PLP-8M-4	5/16 (8MM)	1/4	16	.91	1.28
370PLP-6-2	3/8	1/8	16	1.04	1.52
370PLP-6-4	3/8	1/4	16	1.04	1.52
370PLP-8-6	1/2	3/8	22	1.38	1.88



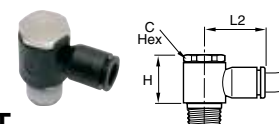
370PLP Female Elbow - BSPT

PART NO.	TUBE SIZE MM	BSPT	C HEX MM	H	L
370PLP-4M-2G	4	1/8	13	23.0	14.0
370PLP-4M-4G	4	1/4	16	27.0	14.0
370PLP-6M-2G	6	1/8	13	25.0	16.0
370PLP-6M-4G	6	1/4	16	29.0	16.0
370PLP-8M-2G	8	1/8	13	28.0	23.0
370PLP-8M-4G	8	1/4	16	32.0	23.0
370PLP-8M-6G	8	3/8	19	33.0	23.0
370PLP-10M-4G	10	1/4	16	34.5	26.5
370PLP-10M-6G	10	3/8	19	35.0	26.5
370PLP-10M-8G	10	1/2	24	41.0	26.5
370PLP-12M-4G	12	1/4	16	38.0	30.5
370PLP-12M-6G	12	3/8	19	38.5	30.5
370PLP-12M-8G	12	1/2	24	43.5	30.5



W369PLPBJ Banjo - NPT

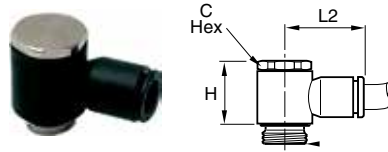
PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	H	L2
369PLPBJ-2-0	1/8	10-32		.79	.65
369PLPBJ-4M-0	5/32 (4MM)	10-32		.79	.65
W369PLPBJ-4M-2	5/32 (4MM)	1/8	13	.73	.73
369PLPBJ-4-0	1/4	10-32		.79	.73
W369PLPBJ-4-2	1/4	1/8	13	.73	.83
W369PLPBJ-4-4	1/4	1/4	17	.89	.91
W369PLPBJ-4-6	1/4	3/8	21	1.04	1.12
W369PLPBJ-6-4	3/8	1/4	17	.89	1.12
W369PLPBJ-6-6	3/8	3/8	21	1.04	1.20



W369PLPBJ Banjo - BSPT

PART NO.	TUBE SIZE MM	BSPT	C HEX MM	H	L2
W369PLPBJ-6M-2R	6	1/8	13	18.5	20.0
W369PLPBJ-6M-4R	6	1/4	17	22.5	22.0
W369PLPBJ-8M-2R	8	1/8	13	18.5	25.0
W369PLPBJ-8M-4R	8	1/4	17	22.5	27.0
W369PLPBJ-10M-4R	10	1/4	17	22.5	29.0
W369PLPBJ-10M-6R	10	3/8	21	26.5	31.0
W369PLPBJ-12M-4R	12	1/4	21	26.5	34.5
W369PLPBJ-12M-6R	12	3/8	21	26.5	34.5

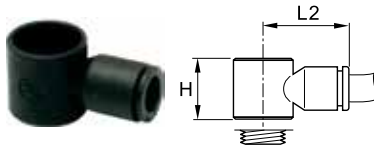
WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

[Click here for CADs, Product Specifications or to Configure Parts Online](#)


369PLPBJ Banjo - BSPP

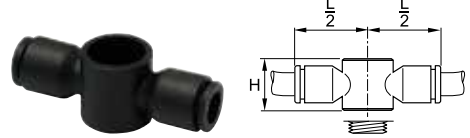
PART NO.	TUBE SIZE MM	BSPP / METRIC	C HEX MM	H	L2
369PLPBJ-3M-M3*	3	M3X0.5		13.0	16.0
369PLPBJ-4M-M5*	4	M5X0.8		13.0	16.0
369PLPBJ-4M-2G	4	1/8	13	17.0	18.5
369PLPBJ-6M-M5*	6	M5X0.8		13.0	18.5
369PLPBJ-6M-2G	6	1/8	13	17.0	20.0
369PLPBJ-6M-4G	6	1/4	17	21.0	22.0
369PLPBJ-8M-2G	8	1/8	13	16.5	25.0
369PLPBJ-8M-4G	8	1/4	17	21.0	27.0
369PLPBJ-8M-6G	8	3/8	20	24.5	29.0
369PLPBJ-10M-4G	10	1/4	17	21.0	29.0
369PLPBJ-10M-6G	10	3/8	20	24.5	31.0
369PLPBJ-10M-8G	10	1/2	25	27.5	36.5
369PLPBJ-12M-6G	12	3/8	20	24.5	34.5
369PLPBJ-12M-8G	12	1/2	25	27.5	36.5

*With screwdriver slot



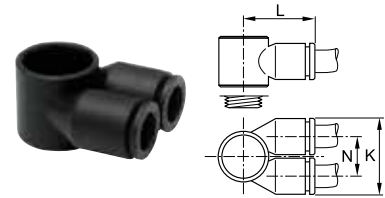
369PLPBJB Banjo Bodies

PART NO.	TUBE SIZE MM	BSPP / M5	H	L2
369PLPBJB-4M-M5	4	M5X0.8	13.0	16.0
369PLPBJB-4M-2G	4	1/8	14.5	18.5
369PLPBJB-6M-M5	6	M5X0.8	13.0	18.5
369PLPBJB-6M-2G	6	1/8	14.5	20.0
369PLPBJB-6M-4G	6	1/4	18.0	22.0
369PLPBJB-8M-2G	8	1/8	14.5	25.0
369PLPBJB-8M-4G	8	1/4	18.0	27.0
369PLPBJB-8M-6G	8	3/8	21.5	29.0
369PLPBJB-10M-4G	10	1/4	18.0	29.0
369PLPBJB-10M-6G	10	3/8	21.5	31.0
369PLPBJB-12M-6G	12	3/8	21.5	34.5



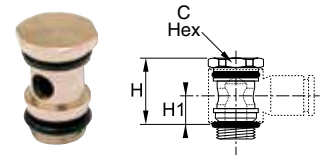
32PLPDJB Double Banjo Bodies

PART NO.	TUBE SIZE MM	BSPP / M5	H	L/2
32PLPDJB-6M-2G	6	1/8	14.4	20.0
32PLPDJB-6M-4G	6	1/4	18.0	26.0
32PLPDJB-8M-4G	8	1/4	18.0	27.0



369PLPTJB Twin Banjo Bodies

PART NO.	TUBE SIZE MM	BSPP / M5	K	L	N
369PLPTJB-4M-4G	4	1/4	28.0	25.0	14.5
369PLPTJB-6M-2G	6	1/8	22.5	20.5	12.0
369PLPTJB-6M-4G	6	1/4	28.0	25.0	14.5
369PLPTJB-6M-6G	6	3/8	33.0	28.5	17.0
369PLPTJB-8M-4G	8	1/4	28.0	26.0	14.5
369PLPTJB-8M-6G	8	3/8	33.0	29.5	17.0

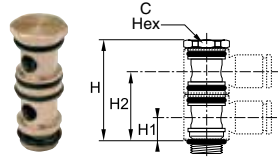


68BJB Single Banjo Bolt

PART NO.	BSPP / M5	C HEX MM	H	H1
68BJB-M5*	M5X0.8		17.0	7.5
68BJB-2G	1/8	13	17.0	7.5
68BJB-4G	1/4	17	21.0	9.5
68BJB-6G	3/8	20	24.5	11.0

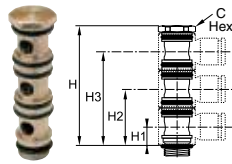
*With screwdriver slot

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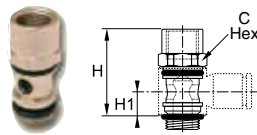
**68BJBD Double Banjo Bolt**

PART NO.	BSPP / M5	C HEX MM	H	H1	H2
68BJBD-M5*	M5X0.8		24.5	7.5	18.5
68BJBD-2G	1/8	13	31.0	7.5	22.0
68BJBD-4G	1/4	17	39.0	9.5	27.5
68BJBD-6G	3/8	20	46.0	11.0	32.5

*With screwdriver slot

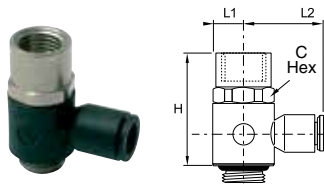
**68BJBT Triple Banjo Bolt**

PART NO.	BSPP	C HEX MM	H	H1	H2	H3
68BJBT-2G	1/8	13	45.5	7.5	22.0	36.0
68BJBT-4G	1/4	17	54.0	9.5	27.5	45.5
68BJBT-6G	3/8	20	67.5	11.0	32.5	54.0

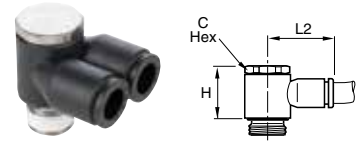
**66BJB Female Threaded Banjo Bolt**

PART NO.	1 BSPP / M5	2 BSPP / M5	C HEX MM	H	H1
66BJB-2G	1/8	1/8	13	24.5	7.5
66BJB-4G	1/4	1/4	17	33.0	9.5
66BJB-6G	3/8	3/8	20	37.5	11.0
66BJB-8G	1/2	1/2	25	42.0	11.5

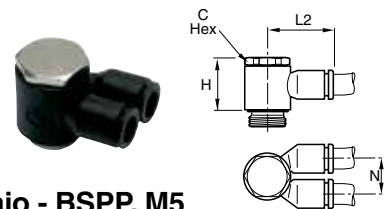
*With screwdriver slot

**376PLPBJ Banjo with Female Bolt**

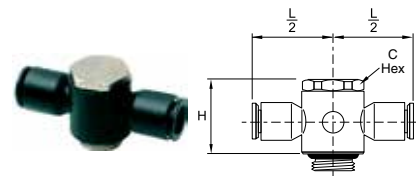
PART NO.	TUBE SIZE MM	BSPP / M5	C HEX MM	H	L1	L2
376PLPBJ-4M-2G	4	1/8	13	25.5	7.0	18.5
376PLPBJ-6M-4G	6	1/4	17	33.0	9.0	22.0
376PLPBJ-8M-6G	8	3/8	20	37.5	11	29.0

**W369PLPTJ Twin Banjo - NPT**

PART NO.	TUBE SIZE IN	THREAD NPT / UNF	C HEX MM	H	L2
369PLPTJ-4M-0	5/32 (4MM)	10-32		.63	.61
W369PLPTJ-4M-2	5/32 (4MM)	1/8	13	.73	.73
W369PLPTJ-4-2	1/4	1/8	13	.73	.73
W369PLPTJ-4-4	1/4	1/4	17	.89	1.04
W369PLPTJ-6-4	3/8	1/4	21	1.04	1.22
W369PLPTJ-6-6	3/8	3/8	21	1.04	1.22

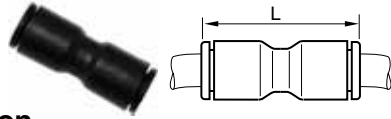
**369PLPTJ Twin Banjo - BSPP, M5**

PART NO.	TUBE SIZE MM	BSPP / M5	C HEX MM	H	L2	N
369PLPTJ-4M-M5	4	M5X0.8		13.0	16.0	9.0
369PLPTJ-4M-2G	4	1/8	13	16.5	18.5	11.5
369PLPTJ-6M-2G	6	1/8	13	16.5	18.5	11.5
369PLPTJ-6M-4G	6	1/4	17	21.0	27.0	14.5
369PLPTJ-8M-4G	8	1/4	17	21.0	27.0	14.5
369PLPTJ-8M-6G	8	3/8	20	24.5	31.0	17.0
369PLPTJ-10M-6G	10	3/8	20	24.5	31.0	17.0

**32PLPDJ Double Banjo - BSPP, M5**

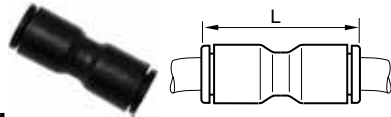
PART NO.	TUBE SIZE MM	BSPP / M5	C HEX MM	H	L/2
32PLPDJ-4M-M5	4	M5X0.8		13.0	16.0
32PLPDJ-6M-2G	6	1/8	13	17.0	20.0
32PLPDJ-6M-4G	6	1/4	17	21.0	26.5
32PLPDJ-8M-4G	8	1/4	17	21.0	27.0
32PLPDJ-8M-6G	8	3/8	20	24.5	30.5

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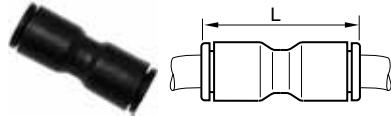
32PLP Equal Union

PART NO.	TUBE SIZE IN	L
32PLP-2	1/8	.97
32PLP-3	3/16	1.44
32PLP-4	1/4	1.16
32PLP-6	3/8	1.65
32PLP-8	1/2	2.17



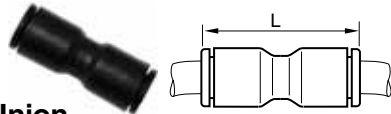
32PLP Unequal Union

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	L
32PLP-4M-2	5/32 (4M)	1/8	0.96
32PLP-4M-4	5/32 (4M)	1/4	1.16
32PLP-4-2	1/4	1/8	1.32
32PLP-4-8M	1/4	5/16 (8M)	1.44
32PLP-6-4	3/8	1/4	1.61
32PLP-6-8	3/8	1/2	2.17



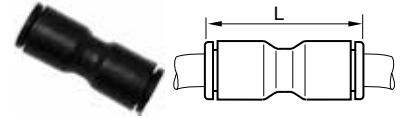
32PLP Union

PART NO.	TUBE SIZE MM	L
32PLP-3M	3	25.0
32PLP-4M	4	25.0
32PLP-6M	6	28.5
32PLP-8M	8	38.0
32PLP-10M	10	42.0
32PLP-12M	12	50.5
32PLP-14M	14	56.0
32PLP-16M	16	60.5



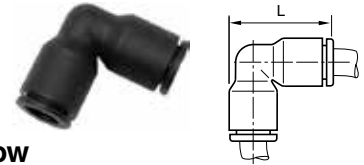
32PLP Unequal Union

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	L
32PLP-3M-4M	3	4	25.0
32PLP-6M-4M	6	4	28.0
32PLP-8M-4M	8	4	28.0
32PLP-8M-6M	8	6	38.0
32PLP-10M-6M	10	6	42.0
32PLP-10M-8M	10	8	42.0
32PLP-12M-8M	12	8	50.5
32PLP-12M-10M	12	10	50.5
32PLP-12M-14M	12	14	56.0
32PLP-12M-16M	16	12	61.0



32PLP Converter

PART NO.	TUBE SIZE IN	TUBE SIZE MM	L
32PLP-6M-4	1/4	6	1.18
32PLP-10M-6	3/8	10	1.99
32PLP-12M-8	1/2	12	2.25



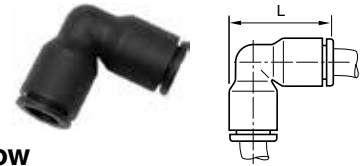
365PLP Union Elbow

PART NO.	TUBE SIZE IN	L
365PLP-2	1/8	.71
365PLP-3	3/16	1.07
365PLP-4	1/4	.93
365PLP-6	3/8	1.33
365PLP-8	1/2	1.38



365PLP Unequal Union Elbow

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	L	H
365PLP-2-4	1/8	1/4	.93	.93
365PLP-4M-4	5/32 (4M)	1/4	.93	.93
365PLP-6-4	3/8	1/4	1.33	1.30
365PLP-6-8	3/8	1/2	1.81	1.81



365PLP Union Elbow

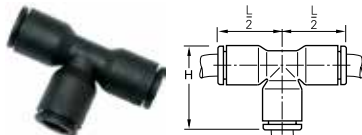
PART NO.	TUBE SIZE MM	L
365PLP-4M	4	19.0
365PLP-6M	6	22.5
365PLP-8M	8	29.5
365PLP-10M	10	34.5
365PLP-12M	12	40.5
365PLP-14M	14	46.5
365PLP-16M	16	52.0

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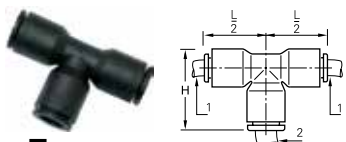
365PLP Unequal Union Elbow

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	L
365PLP-4M-6M	4	6	22.5
365PLP-6M-8M	6	8	29.5
365PLP-8M-10M	8	10	34.5
365PLP-10M-12M	10	12	40.5



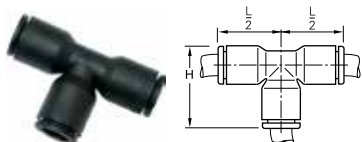
364PLP Union Tee

PART NO.	TUBE SIZE IN	L/2	H
364PLP-2	1/8	.57	.75
364PLP-3	3/16	.85	1.07
364PLP-4	1/4	.71	.92
364PLP-6	3/8	1.02	1.34
364PLP-8	1/2	1.38	1.81



364PLP Unequal Union Tee

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	L/2	H
364PLP-2-4	1/8	1/4	.71	.93
364PLP-4M-4	5/32 (4MM)	1/4	.71	.93
364PLP-4-2	1/4	1/8	.73	.93
364PLP-4-4M	1/4	5/32 (4MM)	.73	.93
364PLP-4-6	1/4	3/8	.96	1.32
364PLP-6-4	3/8	1/4	1.00	1.28
364PLP-6-8	3/8	1/2	1.38	1.81
364PLP-8-4	1/2	1/4	1.38	1.81
364PLP-8-6	1/2	3/8	1.38	1.81



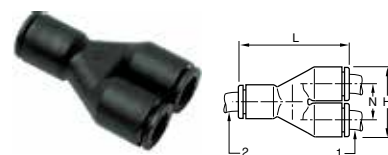
364PLP Union Tee

PART NO.	TUBE SIZE MM	H	L/2
364PLP-3M	3	19.0	14.5
364PLP-4M	4	19.0	14.5
364PLP-6M	6	23.5	18.0
364PLP-8M	8	29.5	23.0
364PLP-10M	10	34.5	26.5
364PLP-12M	12	40.5	31.0
364PLP-14M	14	46.0	35.5
364PLP-16M	16	52.0	39.0



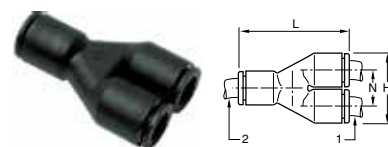
364PLP Unequal Union Tee

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	L/2
364PLP-4M-6M	4	6	22.5	17.5
364PLP-6M-4M	6	4	22.5	17.5
364PLP-6M-8M	6	8	29.5	23.0
364PLP-8M-6M	8	6	29.5	23.0
364PLP-8M-10M	8	10	34.5	26.5
364PLP-10M-12M	10	12	34.5	26.5
364PLP-10M-8M	10	8	40.5	31.0
364PLP-12M-10M	12	10	40.5	31.0
364PLP-14M-8M	14	8	46.0	35.5
364PLP-16M-12M	16	12	39.0	



362PLP Union Y

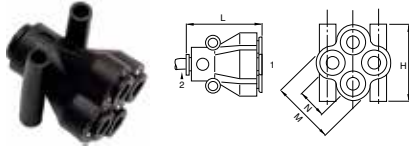
PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	L	H	N
362PLP-2	1/8	1/8	1.12	.69	.35
362PLP-2-4	1/8	1/4	1.42	.87	.45
362PLP-4M-4	5/32 (4MM)	1/4	1.42	.87	.45
362PLP-4	1/4	1/4	1.42	.87	.45
362PLP-4-6	1/4	3/8	2.02	1.30	.67
362PLP-6	3/8	3/8	2.09	1.30	.67
362PLP-8	1/2	1/2	2.64	1.77	.91



362PLP Union Y

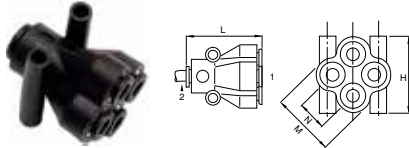
PART NO.	1 TUBE SIZE MM	2 TUBE SIZE (M)	H	L	N
362PLP-4M	4	4	17.5	28.5	9.0
362PLP-6M	6	6	21.5	35.0	11.0
362PLP-8M	8	8	28.0	45.0	14.5
362PLP-10M	10	10	33.0	53.0	17.0
362PLP-12M	12	12	39.0	57.0	20.0
362PLP-4M-6M	4	6	17.5	33.0	9.0
362PLP-6M-8M	6	8	22.5	41.0	11.5
362PLP-8M-10M	8	10	28.0	47.0	14.5
362PLP-10M-12M	10	12	33.0	57.0	17.0

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362PLPD Double Y Connector

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	L	M	N	MOUNTING HOLE DIA.
362PLPD-4M-4	5/32 (4MM)	1/4	1.00	1.18	.83	.39	.15



362PLPD Double Y Connector

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	L	M	N	MOUNTING HOLE DIA.
362PLPD-4M	4	4	25.5	30.5	21.0	10.0	3.7
362PLPD-6M	6	6	31.5	37.5	26.5	12.0	3.7
362PLPD-4M-6M	4	6	25.5	30.5	21.0	10.0	3.7
362PLPD-6M-8M	6	8	31.5	38.0	26.5	12.0	3.7



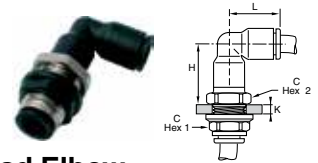
32PLPBH Bulkhead Union

PART NO.	TUBE SIZE IN	C HEX MM	K MAX	L1	L2	BULKHEAD THREAD	BULKHEAD HOLE DIA.
32PLPBH-2	1/8	13	.22	.37	.61	M10 X 1	12MM
32PLPBH-4	1/4	16	.35	.37	.81	M15 X 1	16MM
32PLPBH-6	3/8	22	.57	.51	1.18	M18 X 1.5	24MM
32PLPBH-8	1/2	29	.81	.67	1.61	M25 X 1.5	26MM



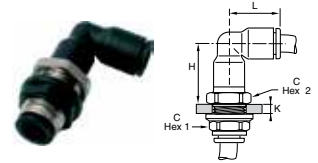
32PLPBH Bulkhead Union

PART NO.	TUBE SIZE MM	C HEX MM	K MAX	L1	L2	BULKHEAD THREAD	BULKHEAD HOLE DIA.
32PLPBH-4M	4	13	5.5	15.0	10.0	M12 X 1	12MM
32PLPBH-6M	6	15	8.5	18.0	10.5	M14 X 1	14MM
32PLPBH-8M	8	18	14.5	25.0	13.5	M16 X 1	16MM
32PLPBH-10M	10	22	14.5	27.5	15.5	M22 X 1.5	22MM
32PLPBH-12M	12	26	18.5	33.0	18.0	M24 X 1.5	24MM
32PLPBH-14M	14	29	20.5	37.5	20.5	M26 X 1.5	26MM



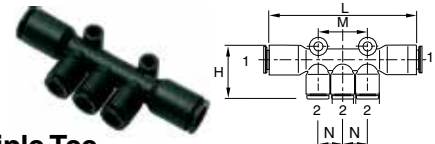
365PLPBH Equal Bulkhead Elbow

PART NO.	TUBE SIZE IN	C1 HEX	C2 HEX	K MAX	H	L	BULKHEAD THREAD	BHD HOLE DIA.
365PLPBH-2	1/8	13	13	.28	.71	.57	M10 X 1	10MM
365PLPBH-4M	5/32(4MM)		13	.26	.83	.67	M12 X 1	12MM
365PLPBH-4	1/4	18	17	.32	.87	.71	M15 X 1	15MM
365PLPBH-8M	5/16(8MM)		18	.31	1.22	.94	M16 X 1	16MM
365PLPBH-6	3/8	22	22	.33	1.08	1.00	M18 X 1.5	18MM
365PLPBH-8	1/2	29	27	.41	1.54	1.38	M25 X 1.5	25MM



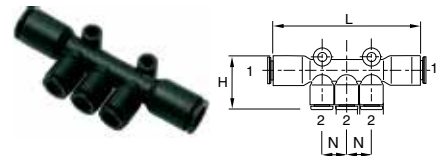
365PLPBH Equal Bulkhead Elbow

PART NO.	TUBE SIZE MM	C1 HEX	C2 HEX	K MAX	H	L	BULKHEAD THREAD	BULKHEAD HOLE DIA.
365PLPBH-4M	4	13	13	6.5	21.0	17.0	M12 X 1	12MM
365PLPBH-6M	6	15	15	7.0	24.5	19.5	M14 X 1	14MM
365PLPBH-8M	8	18	18	8.0	31.0	24.0	M16 X 1	16MM
365PLPBH-10M	10	22	22	8.5	36.0	28.0	M22 X 1.5	22MM
365PLPBH-12M	12	26	26	8.5	42.0	33.0	M24 X 1.5	24MM



24PLP Multiple Tee

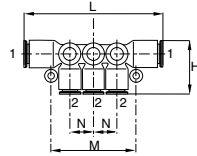
PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	L	M	N	MTG HOLE DIA.
24PLP-4-4M	1/4	5/32(4MM)	0.97	2.81	.90	.45	.17
24PLP-4-4	1/4	1/4	1.22	3.14	1.21	.61	.17
24PLP-6-4	3/8	1/4	1.34	3.21	1.22	.61	.17



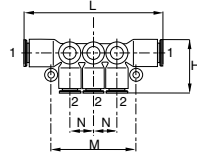
24PLP Multiple Tee

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE (M)	H	L	N	MOUNTING HOLE DIA.
24PLP-6M-4M	6	4	24.5	74	11.5	4.2
24PLP-8M-4M	8	4	24.5	74	11.5	4.2
24PLP-8M-6M	8	6	24.5	74	11.5	4.2
24PLP-10M-6M	10	6	36.0	81	15.5	4.2
24PLP-10M-8M	10	8	36.0	81	15.5	4.2

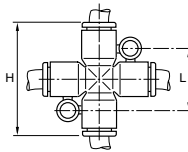
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**24PLPD Double Multiple Tee**

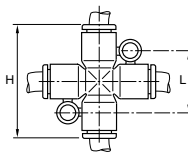
PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	L	M	N	MOUNTING HOLE DIA.
24PLPD-4-4M	1/4	5/32(4MM)	.73	2.84	1.69	.45	.17
24PLPD-4-4	1/4	1/4	.73	2.84	1.69	.45	.17
24PLPD-6-4	3/8	1/4	.91	3.31	2.05	.57	.17

**24PLPD Double Multiple Tee**

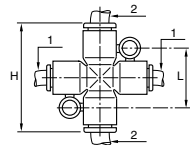
PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	L	M	N	MOUNTING HOLE DIA.
24PLPD-6M-4M	6	4	18.5	72.0	43.0	11.5	4.2
24PLPD-8M-4M	8	4	18.5	73.0	43.0	11.5	4.2
24PLPD-8M-6M	8	6	18.5	73.0	43.0	11.5	4.2
24PLPD-10M-6M	10	6	23.0	84.0	52.0	14.5	4.2
24PLPD-10M-8M	10	8	23.5	84.0	52.0	14.5	4.2

**347PLP Equal Cross**

PART NO.	TUBE SIZE IN	H	L	MOUNTING HOLE DIA.
347PLP-4	1/4	1.40	.79	.17

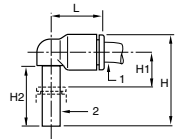
**347PLP Equal Cross**

PART NO.	TUBE SIZE MM	H	L	MOUNTING HOLE DIA.
347PLP-4M	4	36	20.0	4.2
347PLP-6M	6	36	20.0	4.2
347PLP-8M	8	46	22.5	4.2

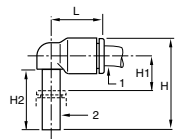
**347PLP Unequal Cross**

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	L	MOUNTING HOLE DIA.
347PLP-4M-6M	4	6	36	20.0	4.2
347PLP-6M-4M*	6	4	36	20.0	4.2
347PLP-6M-8M	6	8	46	22.5	4.2
347PLP-8M-6M*	8	6	46	22.5	4.2

*This model provides 3 outlines of "TUBE1" and 1 outlet of "TUBE 2".

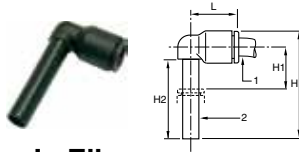
**369PLPSP Plug-In Elbow**

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	H1	H2	L
369PLPSP-2	1/8	1/8	.92	.31	.64	.57
369PLPSP-4M-4	5/32(4MM)	1/4	1.08	.30	.71	.71
369PLPSP-4	1/4	1/4	1.20	.43	.83	.73
369PLPSP-4-6	1/4	3/8	1.52	.35	.96	.98
369PLPSP-6	3/8	3/8	1.52	.35	.96	1.02
369PLPSP-8	1/2	1/2	2.00	.51	1.12	1.38

**369PLPSP Plug-In Elbow**

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	H1	H2	L
369PLPSP-4M	4	4	23.0	6.0	15.5	14.0
369PLPSP-6M	6	6	26.5	7.0	17.0	16.0
369PLPSP-8M	8	8	33.5	8.0	21.5	23.0
369PLPSP-10M	10	10	39.0	9.5	24.5	23.5
369PLPSP-12M	12	12	44.5	10.0	27.5	31.0
369PLPSP-4M-6M	4	6	26.5	7.0	17.0	16.0
369PLPSP-6M-4M	6	4	24.5	7.0	15.5	16.0
369PLPSP-6M-8M	6	8	33.5	8.0	21.5	22.0
369PLPSP-8M-10M	8	10	39.0	8.5	24.5	26.5
369PLPSP-10M-12M	10	12	44.5	10.0	27.5	31.0

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



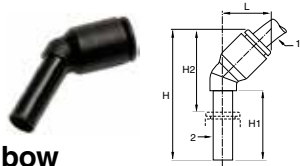
369PLPSPX Extended Plug-In Elbow

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	H1	H2	L
369PLPSPX-2	1/8	1/8	1.26	.65	.98	.57
369PLPSPX-4	1/4	1/4	1.56	.77	1.18	.71
369PLPSPX-6	3/8	3/8	2.19	1.02	1.63	1.02



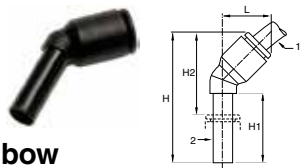
369PLPSPX Extended Plug-In Elbow

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	H1	H2	L
369PLPSPX-4M	4	4	32.5	15.5	25.0	14.0
369PLPSPX-6M	6	6	38.5	19.0	29.0	16.0
369PLPSPX-8M	8	8	49.0	23.5	37.0	23.0
369PLPSPX-10M	10	10	56.0	26.5	41.5	26.5
369PLPSPX-12M	12	12	62.5	28.0	45.5	31.0
369PLPSPX-4M-6M	4	6	38.5	19.0	29.0	16.0
369PLPSPX-6M-8M	6	8	49.0	23.5	37.0	23.0
369PLPSPX-8M-10M	8	10	56.0	26.5	41.5	26.5
369PLPSPX-10M-12M	10	12	62.5	28.0	45.5	31.0



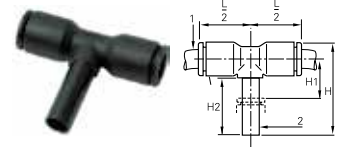
379PLPSP 45° Plug-In Elbow

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	H1	H2	L
379PLPSP-2	1/8	1/8	1.14	.59	.69	.47
379PLPSP-4	1/4	1/4	1.44	.71	.87	.57
379PLPSP-6	3/8	3/8	2.00	.96	1.16	.91



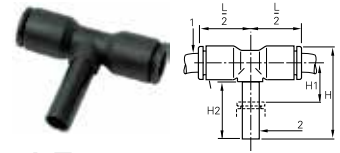
379PLPSP 45° Plug-In Elbow

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	H1	H2	L
379PLPSP-4M	4	4	33.5	19.0	21.0	13.0
379PLPSP-6M	6	6	39.0	21.0	25.0	14.5
379PLPSP-8M	8	8	44.0	21.5	25.5	19.5
379PLPSP-10M	10	10	53.0	27.0	32.5	23.0
379PLPSP-12M	12	12	58.5	27.5	34.0	26.5



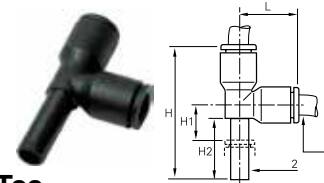
372PLPSP Plug-In Branch Tee

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	H1	H2	L/2
372PLPSP-2	1/8	1/8	.95	.26	.59	.57
372PLPSP-4	1/4	1/4	.98	.43	.77	.73
372PLPSP-6	3/8	3/8	1.61	.35	.96	.98
372PLPSP-8	1/2	1/2	2.01	.51	1.12	1.38



372PLPSP Plug-In Branch Tee

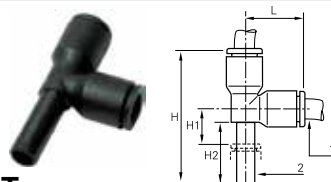
PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	H1	H2	L/2
372PLPSP-4M	4	4	23.0	6.0	15.5	14.5
372PLPSP-6M	6	6	26.5	7.0	17.0	16.0
372PLPSP-8M	8	8	33.5	8.0	21.5	23.0
372PLPSP-10M	10	10	39.0	9.5	24.5	26.5
372PLPSP-12M	12	12	44.5	10.0	27.5	31.0
372PLPSP-4M-6M	4	6	26.5	7.0	17.0	16.0
372PLPSP-6M-8M	6	8	33.5	8.0	21.5	23.0
372PLPSP-8M-10M	8	10	39.0	9.5	24.5	26.5
372PLPSP-10M-12M	10	12	44.5	10.0	27.5	31.0



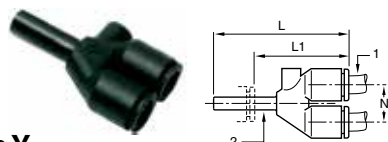
371PLPSP Plug-In Run Tee

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	H	H1	H2	L
371PLPSP-4	1/4	1/4	1.69	.43	.83	.73
371PLPSP-6	3/8	3/8	2.23	.33	.96	1.00
371PLPSP-8	1/2	1/2	2.86	.51	1.12	1.38

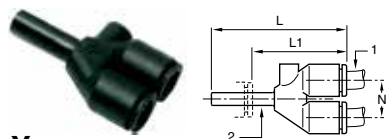
WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

**371PLPSP Plug-In Run Tee**

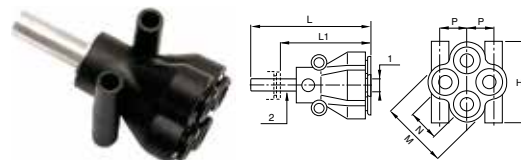
PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	H1	H2	L
371PLPSP-4M	4	4	33.0	6.0	15.5	14.5
371PLPSP-6M	6	6	38.5	7.0	17.0	17.5
371PLPSP-8M	8	8	49.0	8.0	21.5	23.0
371PLPSP-10M	10	10	57.0	10.5	24.5	26.5
371PLPSP-12M	12	12	65.5	10.5	27.5	31.0
371PLPSP-4M-6M	4	6	10.5	7.0	17.0	17.5
371PLPSP-6M-8M	6	8	13.5	8.0	21.5	23.0
371PLPSP-8M-10M	8	10	16.0	10.5	24.5	26.5
371PLPSP-10M-12M	10	12	19.0	10.5	27.5	31.0

**362PLPSP Plug-In Y**

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	L	L1	N
362PLPSP-2	1/8	1/8	1.36	1.00	.35
362PLPSP-4	1/4	1/4	1.60	1.02	.45
362PLPSP-6	3/8	3/8	2.23	1.42	.67

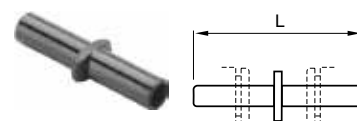
**362PLPSP Plug-In Y**

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	L	L1	N
362PLPSP-4M	4	4	34.0	21.5	9.0
362PLPSP-6M	6	6	39.5	25.5	11.0
362PLPSP-8M	8	8	50.5	32.0	14.5
362PLPSP-10M	10	10	57.5	36.0	17.0
362PLPSP-12M	12	12	66.0	41.0	20.0
362PLPSP-4M-6M	4	6	35.5	21.5	9.0
362PLPSP-6M-8M	6	8	44.0	25.5	11.0
362PLPSP-8M-10M	8	10	53.5	32.0	14.5
362PLPSP-10M-12M	10	12	60.0	35.0	17.0

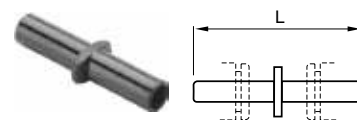
**362PLPDSP Plug-In Multiple Y**

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	H	L	L1	M	N
362PLPDSP-4M-6M	4	6	25.5	45.0	31.0	21.0	10.0
362PLPDSP-4M-8M	4	8	25.5	49.5	31.0	21.0	10.0
362PLPDSP-6M-8M	6	8	31.5	59.5	41.0	26.5	12.0

*Aluminum tail piece

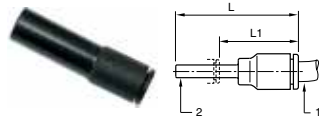
**63PLP Double Male Union**

PART NO.	TUBE SIZE IN	L
63PLP-4	1/4	1.52
63PLP-6	3/8	2.03

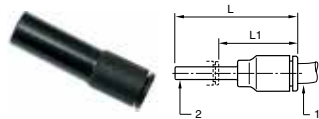
**63PLP Double Male Union**

PART NO.	TUBE SIZE MM	L
63PLP-4M	4	34 1/2
63PLP-6M	6	38 1/2
63PLP-8M	8	41
63PLP-10M	10	51 1/2
63PLP-12M	12	60
63PLP-14M	14	69 1/2

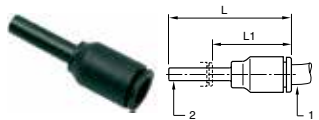
WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

**37PLP Tube Reducer**

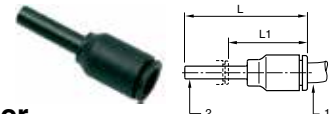
PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	L	L1
37PLP-2-4M	1/8	5/32 (4M)	1.79	1.32
37PLP-2-3	1/8	3/16	1.79	1.14
37PLP-2-4	1/8	1/4	1.79	1.22
37PLP-4M-3	5/32 (4MM)	3/16	1.48	.83
37PLP-4M-4	5/32 (4MM)	1/4	1.48	.91
37PLP-4M-6	5/32 (4MM)	3/8	1.61	.81
37PLP-3-8M	3/16	5/16 (8M)	1.79	1.06
37PLP-3-4	3/16	1/4	1.79	1.22
37PLP-4-8M	1/4	5/16 (8M)	1.61	.89
37PLP-4-6	1/4	3/8	1.61	.81
37PLP-4-8	1/4	1/2	1.97	.98
37PLP-8M-6	5/16 (8MM)	3/8	1.93	1.12
37PLP-8M-8	5/16 (8MM)	1/2	2.01	1.02
37PLP-6-8	3/8	1/2	2.01	1.04

**37PLP Tube Reducer**

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	L	L1
37PLP-4M-6M	4	6	37.5	23.5
37PLP-4M-8M	4	8	37.5	19.0
37PLP-6M-8M	6	8	36.0	20.5
37PLP-4M-10M	4	10	44.0	22.5
37PLP-6M-10M	6	10	38.0	17.5
37PLP-8M-10M	8	10	49.0	28.5
37PLP-10M-12M	10	12	56.5	33.5
37PLP-6M-12M	6	12	46.0	23.0
37PLP-8M-12M	8	12	49.0	24.5
37PLP-10M-14M	10	14	58.5	33.5
37PLP-12M-14M	12	14	58.5	33.5
37PLP-6M-14M	6	14	48.0	23.0
37PLP-8M-14M	8	14	48.0	23.0

**32PLPSP Tube Expander**

PART NO.	1 TUBE SIZE IN	2 TUBE SIZE IN	L	L1
32PLPSP-4-2	1/4	1/8	1.61	1.16
32PLPSP-4-6M	1/4	6M	1.75	1.02
32PLPSP-4-4M	1/4	5/32 (4M)	1.61	1.14
32PLPSP-4-3	1/4	3/16	1.61	1.00
32PLPSP-6-4	3/8	1/4	1.58	1.00

**32PLPSP Tube Expander**

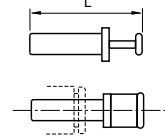
PART NO.	1 TUBE SIZE MM	2 TUBE SIZE MM	L	L1
32PLPSP-6M-4M	6	4	35.0	23.0
32PLPSP-8M-6M	8	6	45.0	31.5
32PLPSP-10M-8M	10	8	42.5	21.0
32PLPSP-12M-10M	12	10	49.0	24.5

**32PLPSP Tube Converter**

PART NO.	1 TUBE SIZE MM	2 TUBE SIZE IN	L	L1
32PLPSP-4M-2	4M	1/8	1.61	1.16
32PLPSP-8M-4	8M	1/4	1.58	1.00

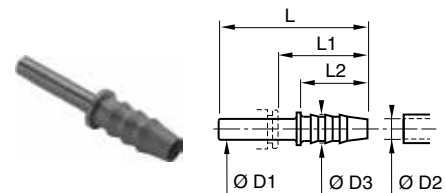
**639PLP Plug Inch**

PART NO.	TUBE SIZE	L
639PLP-2	1/8	1.30
639PLP-3	3/16	1.36
639PLP-4	1/4	1.44
639PLP-6	3/8	1.67
639PLP-8	1/2	1.91

**639PLP Plug Metric**

PART NO.	TUBE SIZE	L
639PLP-3M	3	25
639PLP-4M	4	30
639PLP-6M	6	33
639PLP-8M	8	33
639PLP-10M	10	42
639PLP-12M	12	45
639PLP-14M	14	49
639PLP-16M*	16	57

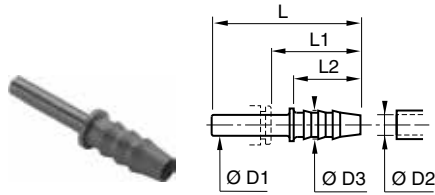
* Nickel Plated Brass

**322PLPSP Barbed Connector**

PART NO.	OD 1	OD 2	OD 3	L	L1	L2
322PLPSP-4M-2	5/32(4MM)	.120	.20	1.46	.98	.67
322PLPSP-4M-5M	5/32(4MM)	.200	.28	1.46	.98	.67
322PLPSP-4-3*	1/4	3/16		1.65	1.00	
322PLPSP-8M-4	5/16(8MM)	.250	.34	1.55	.83	.67
322PLPSP-8M-8M	5/16(8MM)	.320	.39	1.75	1.02	.87
322PLPSP-6-8M	3/8	.320	.39	1.97	1.16	.87
322PLPSP-8-6*	1/2	.375	.57	2.28	1.34	.87

*Nickel-plated brass. Dimensions for OD2 are I.D. of the tube.

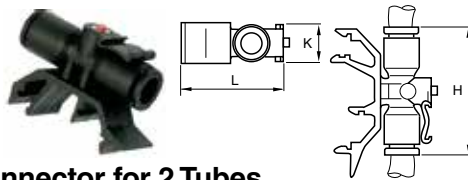
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322PLPSP Barbed Connector

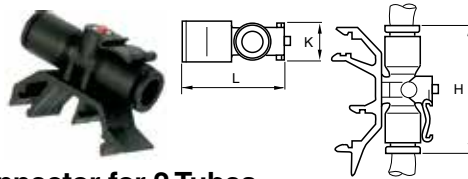
PART NO.	OD 1	OD 2	OD 3	L	L1	L2
322PLPSP-4M-3M	4	3.2	5.0	37.0	25.0	17.0
322PLPSP-4M-5M	4	5.0	7.0	37.0	25.0	17.0
322PLPSP-6M-5M	6	5.0	7.0	39.0	25.0	17.0
322PLPSP-8M-6M	8	6.3	8.5	39.5	21.0	17.0
322PLPSP-8M-8M	8	8.0	10.0	44.5	26.0	22.0
322PLPSP-10M-6M	10	6.3	8.0	45.0	24.5	17.0
322PLPSP-10M-8M	10	8.0	10.0	50.0	29.5	22.0
322PLPSP-12M-8M	12	8.0	10.0	50.0	26.0	22.0
322PLPSP-12M-10M	12	10.0	12.0	48.5	25.5	22.5
322PLPSP-12M-12M	12	12.5	14.5	57.0	34.0	22.5
322PLPSP-14M-12M	14	12.5	14.5	59.5	34.5	22.5

*Nickel-plated brass. Dimensions for OD2 are I.D. of the tube.



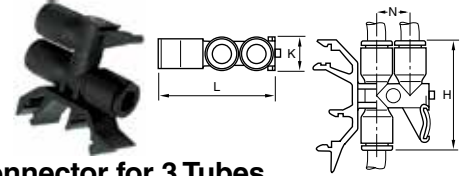
32PLPRC Connector for 2 Tubes

PART NO.	TUBE SIZE IN	H	K	L
32PLPRC-4	1/4	1.44	.47	1.18



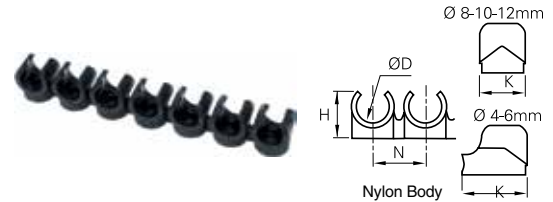
32PLPRC Connector for 2 Tubes

PART NO.	TUBE SIZE MM	H	K	L
32PLPRC-4M	4	36.5	11.0	39.5
32PLPRC-6M	6	36.5	11.0	39.5
32PLPRC-8M	8	46.0	13.0	44.5



32PLPDRC Connector for 3 Tubes

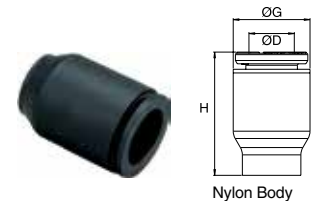
PART NO.	TUBE SIZE MM	H	K	L	N
32PLPDRC-4M	4	36.5	11.0	39.5	
32PLPDRC-6M	6	36.5	11.0	39.5	
32PLPDRC-8M	8	46.0	13.0	14.5	



Clip Strips for Tubing and Fittings

PART NO.	D TUBE	LF3000 TO BE CLIPPED	H MM	K MM	N MM	NO. PER STRIP
CLIP 04 00	5/32, 4MM	—	9	13.5	10.5	8
CLIP 06 00	1/4, 3/16, 6MM	—	10.5	13	10.5	8
CLIP 08 00	5/16, 8MM	5/32, 4MM	12.5	10.5	12	7
CLIP 10 00	3/8, 10MM	1/4, 6MM	14	12	15	6
CLIP 12 00	1/2, 12MM		16.5	14	16.5	5
CLIP 14 00	14MM	5/16, 8MM	18	16	20.5	4

Clip strips come complete with screws of .375 inches in length.



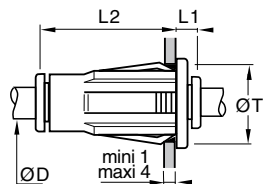
3151 End Caps

PART NO.	D IN	G MM	H MM
3151 53 00	1/8	.33	.55
3151 04 00	5/32	.33	.55
3151 56 00	1/4	.41	.64
3151 08 00	5/16	.53	.86
3151 60 00	3/8	.53	.86

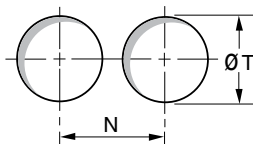
3151 End Caps

PART NO.	D MM	G MM	H MM
3151 04 00	4	8.5	14.7
3151 06 00	6	10.5	16.9
3151 08 00	8	13.5	21.9
3151 10 00	10	16	22.2
3151 12 00	12	19	27.7

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Minimum distance between fittings.
Diameter of fixing hole.



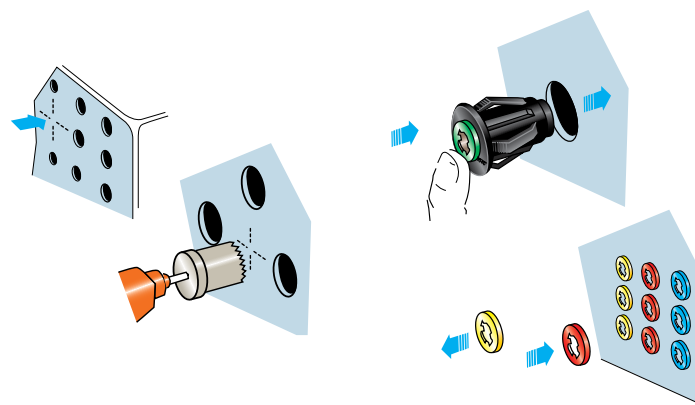
Installation

1. Mark out the fixing hole
2. Make hole in panel
3. Simply push the fitting into place
4. To complete the installation
5. To identify circuits simply remove the black release button and replace with colored one

Fixing Hole

D		5/32	1/4	5/16	3/8	1/2
T	inches	5/8"	3/4"	7/8"	1 1/8"	1 1/4"
	mm	15.87	19.05	22.22	28.57	31.75
N	in	.89	1.00	1.08	1.34	1.50

Tolerance T: +0.3 -0.1



AQRT - Quick Release Tool

Makes disconnection of tube adapters and tubing a breeze.



3110 - 3330 Caps Manual Release Button - Inch

TUBE O.D.	WHITE PART NO.	BLACK PART NO.	GREEN PART NO.	RED PART NO.	BLUE PART NO.	YELLOW PART NO.
1/8	3110 53 00	-	3110 53 02	3110 53 03	3110 53 04	3110 53 05
5/32	3110 04 00	3330 04 01	3110 04 02	3110 04 03	3110 04 04	3110 04 05
3/16	3330 55 00	3330 55 01	3330 55 02	3330 55 03	3330 55 04	3330 55 05
1/4	3110 56 00	3330 56 01	3110 56 02	3110 56 03	3110 56 04	3110 56 05
5/16	3110 08 00	-	3110 08 02	3110 08 03	3110 08 04	3110 08 05
3/8	3110 60 00	-	-	-	3110 60 04	3110 60 05
1/2	3110 62 00	3330 62 01	3110 62 02	3110 62 03	3110 62 04	3110 62 05

3110 - 3330 Caps Manual Release Button - Metric

TUBE MM	WHITE PART NO.	BLACK PART NO.	GREEN PART NO.	RED PART NO.	BLUE PART NO.	YELLOW PART NO.
4	3110 04 00	3330 04 01	3110 04 02	3110 04 03	3110 04 04	3110 04 05
6	3110 06 00	3330 06 01	3110 06 02	3110 06 03	3110 06 04	3110 06 05
8	3110 08 00	-	3110 08 02	3110 08 03	3110 08 04	3110 08 05
10	3110 10 00	-	3110 10 02	3110 10 03	3110 10 04	3110 10 05
12	3110 12 00	-	3110 12 02	3110 12 03	3110 12 04	3110 12 05
14	3110 14 00	-	3110 14 02	3110 14 03	3110 14 04	3110 14 05

In all sizes of the LF3000 fittings, except 3/16, the push button is an integral part of the design which makes it non-removable, and comes standard in black. For identification of the circuits, colored caps (p/n 3110) fit over the black push button.

On the 3/16 sizes, the buttons are removable and can be replaced with a button of another color (p/n 3330).

Six colors are available which allow color coding of the fitting, in association with tubes of the same color.

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



Oscillating Elbows



Parker's oscillating fittings are designed to satisfy the requirements of industrial automation and robotics. The oscillating fitting features low-friction washers enabling the fitting to rotate in conjunction with the stroke of the cylinder piston.

Product Features:

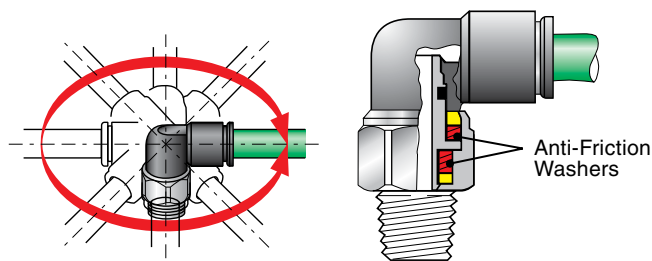
- Glass reinforced nylon 6.6 body
- Nylon collar
- Stainless Steel gripping ring
- Nitrile D seal
- Nitrile o-ring
- Nickel-plated brass threads

Markets:

- Robotics
- Pneumatics
- Textile
- Packaging
- Semi-conductors

Applications:

- Air
- Cutting Fluids
- Inert Gases



O.D. TUBE INCH & MM	5/32 & 4	1/4 & 6	8	10	12
"MAXIMUM ROTATION SPEED IN RADIAN/SECOND"	190	160	120	90	80

Specifications:

Pressure Range Up to 290 PSI (19.9 bar)
depending on tubing

Temperature Range -4° to +175° F (-20° to +79.4° C)

Compatible Tubing:

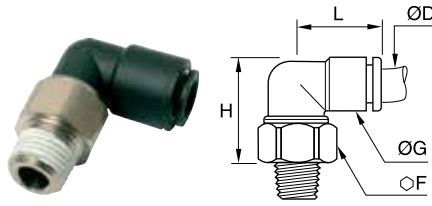
- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer

Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.

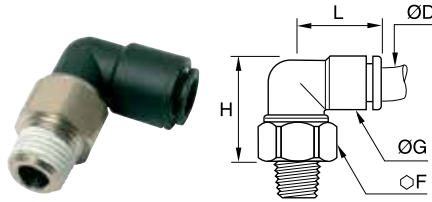
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



[Click here for CADs, Product Specifications or to Configure Parts Online](#)


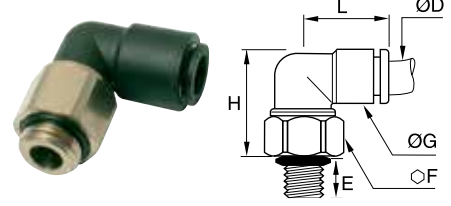
W369PLPO Oscillating Compact Elbow - NPT

PART NO.	TUBE SIZE IN	NPT	F	G	H	L
W369PLPO-4M-2	5/32(4MM)	1/8	12	.43	.85	.69
W369PLPO-4-2	1/4	1/8	14	.55	1.04	.81
W369PLPO-4-4	1/4	1/4	14	.55	1.04	.81



W369PLPO Oscillating Compact Elbow - BSPT

PART NO.	TUBE SIZE MM	BSPT	F	G	H	L
W369PLPO-4M-2R	4	1/8	12	11.0	22.0	17.5
W369PLPO-6M-2R	6	1/8	14	14.0	26.5	20.5
W369PLPO-6M-4R	6	1/4	14	14.0	23.5	20.5
W369PLPO-8M-2R	8	1/8	17	16.0	32.0	23.5
W369PLPO-8M-4R	8	1/4	17	16.0	29.0	23.5
W369PLPO-8M-6R	8	3/8	17	16.0	25.0	23.5
W369PLPO-10M-4R	10	1/4	19	19.5	37.5	29.0
W369PLPO-10M-6R	10	3/8	19	19.5	33.5	29.0
W369PLPO-12M-4R	12	1/4	21	22.0	44.5	33.5
W369PLPO-12M-6R	12	3/8	21	22.0	41.0	33.5



369PLPO Oscillating Compact Elbow - BSPP, M5

PART NO.	TUBE SIZE MM	M5/BSPP	E	F	G	H	L
369PLPO-4M-M5	4	M5X0.8	3.0	12	11.0	24.5	17.5
369PLPO-4M-2G	4	1/8	5.0	13	11.0	23.0	17.5
369PLPO-6M-M5	6	M5X0.8	3.0	12	14.0	27.5	20.5
369PLPO-6M-2G	6	1/8	5.0	14	14.0	27.0	20.5
369PLPO-6M-4G	6	1/4	5.5	16	14.0	25.5	20.5
369PLPO-8M-2G	8	1/8	5.0	17	16.0	33.5	23.5
369PLPO-8M-4G	8	1/4	5.5	17	16.0	31.0	23.5
369PLPO-8M-6G	8	3/8	5.5	20	16.0	29.5	23.5
369PLPO-10M-4G	10	1/4	5.5	19	19.5	50.0	29.0
369PLPO-10M-6G	10	3/8	5.5	20	19.5	37.0	29.0
369PLPO-12M-4G	12	1/4	5.5	21	22.0	46.5	33.5
369PLPO-12M-6G	12	3/8	5.5	21	22.0	45.5	33.5



WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Prestolok PLM Metal Push-to-Connect Fittings



To meet your technical and environment requirements, Parker's Prestolok PLM fittings offers the robustness, reliability and resistance to industrial fluids for the most demanding environments.

Product Features:

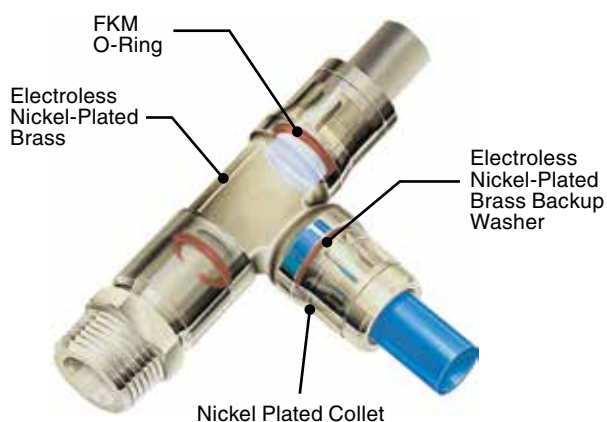
- High phosphorous, FDA-compliant, chemical resistant, nickel-plated collet and body
- FKM seal
- Chemical, corrosion, and abrasion resistance
- NPT, BSPT, BSPP, and metric threads
- Silicone Free

Markets:

- Industrial
- Chemical
- Life Science
- Automation
- Food Processing

Applications:

- Food Fluids
- Harsh Detergents
- Cleaning In Cold/ Hot Water
- Steam
- Oils



Specifications:

Pressure Range Vacuum to 435 psi (30 bar)
290 psi (19.9 bar) for 169PLM

Temperature Range -13° to +302° F (-25° to +150° C)

Note: Maximum pressure and temperature range depend on the type of tubing used.

Note: Maximum pressure and temperature range depend on the type of tubing used.

Compatible Tubing:

- Polyethylene
- Polyurethane 95 Durometer Shore A
- FEP
- Nylon

Assembly Instructions

1. Cut tubing squarely
maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length.
(see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button,
hold against body and pull tubing out of fitting.

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Threaded Fittings

68PLM

Male Connector
NPT, BSPT
p. A39



68PLM

Male Connector
BSPP
p. A39



66PLM

Female Connector
BSPP
p. A39



68PLMSP

Male Standpipe
to BSPT
p. A40



68PLMSP

Male Standpipe
to BSPP
p. A40



169PLM

Male Elbow
NPT, BSPT
p. A40



169PLM

Male Elbow
BSPP
p. A41



169PLMX

Extended Male
Elbow – BSPT
p. A41



169PLMX

Extended Male
Elbow – BSPP
p. A41



171PLM

Male Run Tee
NPT, BSPT
p. A41, A42



171PLM

Male Run Tee
BSPP
p. A42



172PLM

Male Branch Tee
NPT, BSPT
p. A42



172PLM

Male Branch Tee
BSPP
p. A43



Tube to Tube Fittings

62PLM

Union
p. A43



165PLM

Union Elbow
p. A44



164PLM

Union Tee
p. A44



Bulkhead Unions

62PLMBH

Bulkhead Union
p. A43



66PLMBH

Female Bulkhead
p. A43



165PLMBH

Bulkhead Union
p. A44



Modular Fittings

169PLMBJ

Single Banjo
p. A45



Plug-In Fittings & Accessories

67PLM

Tube Reducer
p. A44



639PLM

Plug
p. A45



PLMC

Cartridge
p. A45



62PLMSP

Tube Expander
p. A45



62PLMSP

Tube Converter
p. A45



122PLMSP

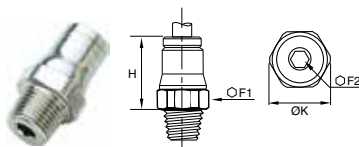
Barbed Connector
p. A45



63PLM

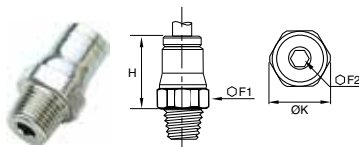
Double Male Union
p. A45



[Click here for CADs, Product Specifications or to Configure Parts Online](#)


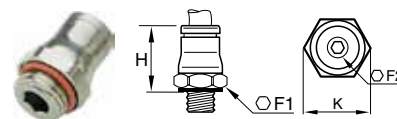
68PLM Male Connector Inch Tube to NPT/UNF

PART NO.	TUBE SIZE IN	NPT/UNF	F1 MM	F2 MM	H IN	K IN
68PLM-4M-0	5/32(4MM)	10-32	10	2.5	.61	.43
68PLM-4M-2	5/32(4MM)	1/8	11	3.0	.59	.47
68PLM-4M-4	5/32(4MM)	1/4	14	3.0	.59	.59
68PLM-4-0	1/4	10-32	13	2.5	.75	.55
68PLM-4-2	1/4	1/8	13	4.0	.67	.55
68PLM-4-4	1/4	1/4	14	4.0	.67	.59
68PLM-4-6	1/4	3/8	18	5.0	.67	.77
68PLM-6-2	3/8	1/8	18	4.0	.97	.77
68PLM-6-4	3/8	1/4	18	7.0	.95	.77
68PLM-6-6	3/8	3/8	18	8.0	.91	.77
68PLM-6-8	3/8	1/2	22	8.0	.95	.94
68PLM-8-6	1/2	3/8	22	9.0	.95	.94
68PLM-8-8	1/2	1/2	22	10.0	.95	.94



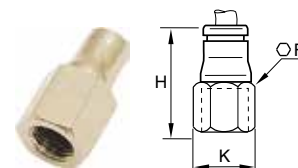
68PLM Male Connector Metric Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F1 MM	F2 MM	H MM	K MM
68PLM-4M-2R	4	1/8	10	3	15.00	11.00
68PLM-4M-4R	4	1/4	14	3	15.00	15.00
68PLM-6M-2R	6	1/8	13	4	17.00	14.00
68PLM-6M-4R	6	1/4	14	4	17.00	15.00
68PLM-8M-2R	8	1/8	15	5	19.00	16.00
68PLM-8M-4R	8	1/4	15	6	18.00	16.00
68PLM-8M-6R	8	3/8	17	6	18.50	18.50
68PLM-10M-4R	10	1/4	18	7	23.00	19.50
68PLM-10M-6R	10	3/8	18	8	22.50	19.50
68PLM-10M-8R	10	1/2	22	8	22.50	24.00
68PLM-12M-4R	12	1/4	20	7	25.50	22.00
68PLM-12M-6R	12	3/8	20	9	24.00	22.00
68PLM-12M-8R	12	1/2	22	10	23.00	24.00
68PLM-14M-6R	14	3/8	22	9	27.00	24.00
68PLM-14M-8R	14	1/2	24	11	26.00	26.00



68PLM Male Connector Tube to UNF, BSPP or Metric

PART NO.	TUBE SIZE MM	BSPP/METRIC	F1 MM	F2 MM	H MM	K MM
68PLM-4M-M5	4	M5X0.8	10	2.50	15.50	11.00
68PLM-4M-M6	4	M6X1	13	3.00	14.50	14.00
68PLM-4M-2G	4	1/8	10	3.00	16.00	11.00
68PLM-4M-4G	4	1/4	16	3.00	14.50	17.50
68PLM-4M-M8	4	M8X1	11	3.00	14.50	12.00
68PLM-6M-M5	6	M5X0.8	13	2.50	19.00	14.00
68PLM-6M-2G	6	1/8	13	4.00	17.50	14.00
68PLM-6M-M10	6	M10X1	13	4.00	17.50	14.00
68PLM-6M-4G	6	1/4	16	4.00	17.00	17.50
68PLM-8M-2G	8	1/8	15	5.00	20.00	16.00
68PLM-8M-4G	8	1/4	16	6.00	18.00	17.50
68PLM-8M-6G	8	3/8	20	6.00	19.00	22.00
68PLM-10M-4G	10	1/4	18	7.00	25.00	19.50
68PLM-10M-6G	10	3/8	20	8.00	22.50	22.00
68PLM-10M-8G	10	1/2	24	8.00	22.50	26.00
68PLM-12M-4G	12	1/4	20	7.00	27.00	22.00
68PLM-12M-6G	12	3/8	20	9.00	26.00	22.00
68PLM-12M-8G	12	1/2	24	10.00	23.50	26.00
68PLM-14M-6G	14	3/8	22	9.00	28.00	24.00
68PLM-14M-8G	14	1/2	24	11.00	26.50	26.00

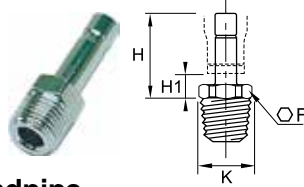


66PLM Female Connector Metric Tube to BSPP or M5

PART NO.	TUBE SIZE MM	BSPP/M5	F MM	H MM	K MM
66PLM-4M-M5	4	M5X0.8	10	22.00	11.00
66PLM-4M-2G	4	1/8	14	25.00	15.00
66PLM-4M-4G	4	1/4	17	29.00	18.50
66PLM-6M-2G	6	1/8	14	27.50	15.00
66PLM-6M-4G	6	1/4	17	31.50	18.50
66PLM-8M-2G	8	1/8	15	28.50	16.00
66PLM-8M-4G	8	1/4	17	32.50	18.50
66PLM-10M-6G	10	3/8	22	38.00	24.00
66PLM-12M-6G	12	3/8	22	39.00	24.00
66PLM-12M-8G	12	1/2	24	43.50	26.00

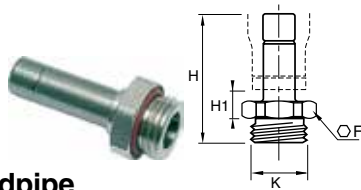
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



[Click here for CADs, Product Specifications or to Configure Parts Online](#)


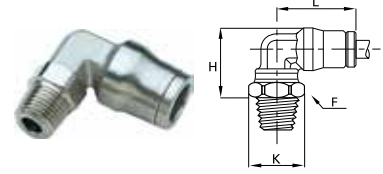
68PLMSP Male Stud Standpipe Metric Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F MM	H MM	H1 MM	K MM
68PLMSP-4M-2R	4	1/8	10	21.00	7.00	11.00
68PLMSP-6M-2R	6	1/8	10	23.50	6.50	11.00
68PLMSP-6M-4R	6	1/4	10	23.50	6.50	15.00
68PLMSP-8M-2R	8	1/8	10	24.00	6.50	11.00
68PLMSP-8M-4R	8	1/4	14	24.00	6.50	15.00
68PLMSP-10M-4R	10	1/4	14	22.00	6.50	15.00
68PLMSP-10M-6R	10	3/8	17	30.00	7.50	18.50
68PLMSP-12M-6R	12	3/8	17	31.00	7.50	18.50
68PLMSP-12M-8R	12	1/2	22	38.00	7.50	24.00
68PLMSP-14M-8R	14	1/2	22	33.00	8.00	24.00



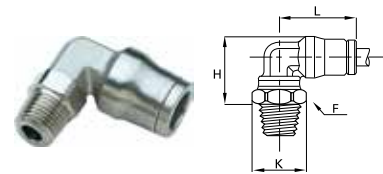
68PLMSP Male Standpipe Metric Tube to BSPP or M5

PART NO.	TUBE SIZE MM	BSPP/M5	F MM	H MM	H1 MM	K MM
68PLMSP-4M-M5	4	M5X0.8	13	25.50	7.00	14.00
68PLMSP-4M-2G	4	1/8	16	26.50	7.00	17.50
68PLMSP-4M-4G	4	1/4	8	25.00	7.50	8.70
68PLMSP-6M-2G	6	1/8	13	28.00	6.50	14.00
68PLMSP-6M-4G	6	1/4	16	29.00	6.50	17.50
68PLMSP-8M-2G	8	1/8	13	28.50	6.50	14.00
68PLMSP-8M-4G	8	1/4	16	29.50	6.50	17.50
68PLMSP-8M-6G	8	3/8	20	30.50	7.50	22.00
68PLMSP-10M-4G	10	1/4	16	34.50	6.50	17.50
68PLMSP-10M-6G	10	3/8	20	35.50	7.50	22.00
68PLMSP-10M-8G	10	1/2	24	37.00	7.50	26.00
68PLMSP-12M-6G	12	3/8	20	36.50	7.50	22.00
68PLMSP-12M-8G	12	1/2	24	38.00	7.50	26.00
68PLMSP-14M-8G	14	1/2	24	40.00	8.00	26.00



169PLM Male Elbow Inch Tube to NPT, UNF

PART NO.	TUBE SIZE IN	NPT/UNF	F MM	H IN	K IN	L IN
169PLM-4M-0	5/32(4MM)	10-32	10	0.71	0.43	.71
169PLM-4M-2	5/32(4MM)	1/8	11	.59	.47	.71
169PLM-4M-4	5/32(4MM)	1/4	14	.67	.60	.71
169PLM-4-2	1/4	1/8	11	.69	.47	.87
169PLM-4-4	1/4	1/4	14	.75	.60	.87
169PLM-4-6	1/4	3/8	18	.75	.77	.87
169PLM-6-4	3/8	1/4	15	.93	.63	1.14
169PLM-6-6	3/8	3/8	18	1.02	.77	1.14
169PLM-6-8	3/8	1/2	22	1.06	.94	1.14
169PLM-8-6	1/2	3/8	18	1.14	.77	1.22
169PLM-8-8	1/2	1/2	22	1.14	.94	1.22

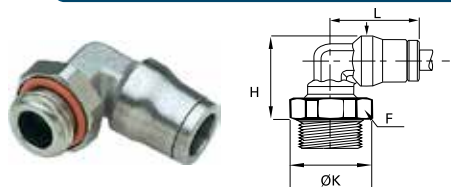


169PLM Male Elbow Metric Tube to BSPT

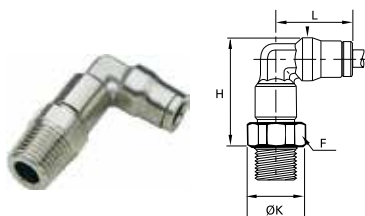
PART NO.	TUBE SIZE MM	BSPT	F MM	H MM	K MM	L MM
169PLM-4M-2R	4	1/8	11	15.00	12.00	18.00
169PLM-4M-4R	4	1/4	14	17.00	15.00	18.00
169PLM-6M-2R	6	1/8	11	17.50	12.00	21.50
169PLM-6M-4R	6	1/4	14	19.00	15.00	21.50
169PLM-8M-2R	8	1/8	11	19.50	12.00	23.50
169PLM-8M-4R	8	1/4	14	21.00	15.00	23.50
169PLM-8M-6R	8	3/8	17	21.00	18.50	23.50
169PLM-10M-4R	10	1/4	15	23.50	16.00	29.00
169PLM-10M-6R	10	3/8	17	25.50	18.50	29.00
169PLM-12M-4R	12	1/4	15	26.00	16.00	31.00
169PLM-12M-6R	12	3/8	17	28.50	18.50	31.00
169PLM-12M-8R	12	1/2	21	28.50	23.00	31.00
169PLM-14M-6R	14	3/8	19	29.00	21.00	34.00
169PLM-14M-8R	14	1/2	24	30.00	26.00	34.00

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



**169PLM Male Elbow Tube to BSPP, Metric**

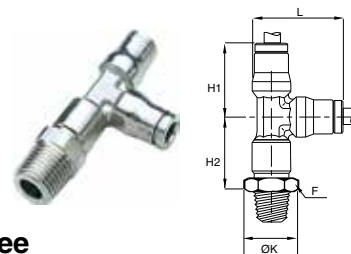
PART NO.	TUBE SIZE MM	BSPP/METRIC	F MM	H MM	K MM	L MM
169PLM-4M-M5	4	M5X0.8	10	18.00	11.00	18.00
169PLM-4M-2G	4	1/8	13	17.00	14.00	18.00
169PLM-4M-M6	4	M6X1	10	18.00	11.00	18.00
169PLM-4M-4G	4	1/4	16	17.50	17.50	18.00
169PLM-4M-M8	4	M8X1	11	18.00	12.00	18.00
169PLM-6M-M5	6	M5X0.8	10	20	14	22
169PLM-6M-2G	6	1/8	13	19.00	14.00	21.50
169PLM-6M-M10	6	M10X1	13	19.00	14.00	21.50
169PLM-6M-4G	6	1/4	16	19.50	17.50	21.50
169PLM-8M-2G	8	1/8	13	20.50	14.00	23.50
169PLM-8M-4G	8	1/4	16	21.50	17.50	23.50
169PLM-8M-6G	8	3/8	20	21.50	22.00	23.50
169PLM-10M-4G	10	1/4	16	27.00	17.50	29.00
169PLM-10M-6G	10	3/8	20	25.50	22.00	29.00
169PLM-12M-4G	12	1/4	16	29.50	17.50	31.00
169PLM-12M-6G	12	3/8	20	28.50	22.00	31.00
169PLM-12M-8G	12	1/2	24	28.50	26.00	31.00
169PLM-14M-6G	14	3/8	20	29.00	22.00	34.00
169PLM-14M-8G	14	1/2	24	29.50	26.00	34.00

**169PLMX Extended Male Elbow Metric Tube to BSPT**

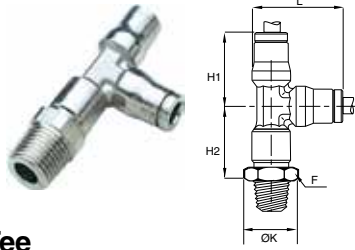
PART NO.	TUBE SIZE MM	BSPT	F MM	H MM	K MM	L MM
169PLMX-4M-2R	4	1/8	10	24.50	11.00	18.00
169PLMX-6M-2R	6	1/8	13	29.50	14.00	21.50
169PLMX-6M-4R	6	1/4	14	30.50	15.00	21.50
169PLMX-8M-2R	8	1/8	14	32.50	15.00	23.50
169PLMX-8M-4R	8	1/4	14	34.00	15.00	23.50
169PLMX-10M-4R	10	1/4	18	39.00	19.50	29.00

**169PLMX Extended Male Elbow Metric Tube to BSPP or M5**

PART NO.	TUBE SIZE MM	BSPP/M5	F MM	H MM	K MM	L MM
169PLMX-4M-M5	4	M5X0.8	10	27.50	11.00	18.00
169PLMX-4M-2G	4	1/8	13	25.50	14.00	18.00
169PLMX-6M-2G	6	1/8	13	31.00	14.00	18.00
169PLMX-6M-4G	6	1/4	16	30.50	17.50	21.50
169PLMX-8M-2G	8	1/8	14	33.50	15.00	23.50
169PLMX-8M-4G	8	1/4	16	34.00	17.50	23.50
169PLMX-10M-4G	10	1/4	18	42.00	19.50	29.00
169PLMX-10M-6G	10	3/8	20	41.00	22.00	29.00
169PLMX-12M-4G	12	1/4	20	47.00	22.00	31.00
169PLMX-12M-6G	12	3/8	20	46.00	22.00	31.00
169PLMX-14M-8G	14	1/2	24	49.00	26.00	34.00

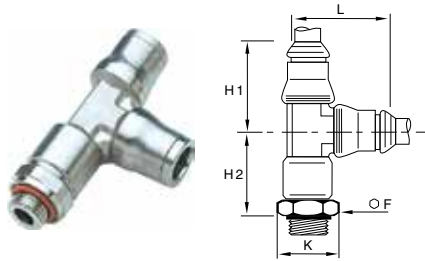
**171PLM Male Run Tee Inch Tube to Tube to NPT, UNF**

PART NO.	TUBE SIZE IN	NPT/UNF	F MM	H1 IN	H2 IN	K IN	L IN
171PLM-4M-2	5/32(4MM)	1/8	11	.71	.77	.47	.91
171PLM-4-4	1/4	1/4	14	.87	.97	.59	1.12
171PLM-6-4	3/8	1/4	18	1.14	1.20	.77	1.48
171PLM-6-6	3/8	3/8	18	1.14	1.28	.77	1.48
171PLM-6-8	3/8	1/2	22	1.14	1.28	.94	1.48
171PLM-8-6	1/2	3/8	22	1.22	1.46	.94	1.61

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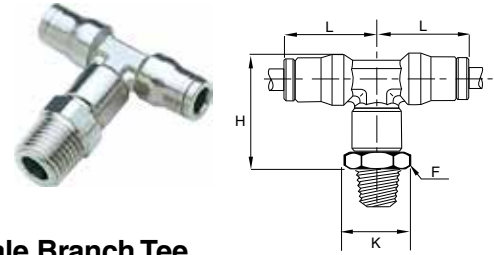
171PLM Male Run Tee Metric Tube to Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F MM	H1 MM	H2 MM	K MM	L MM
171PLM-4M-2R	4	1/8	10	18.00	19.50	11.00	23.00
171PLM-6M-2R	6	1/8	13	21.50	23.50	14.00	28.00
171PLM-6M-4R	6	1/4	14	21.50	24.50	15.00	28.00
171PLM-8M-2R	8	1/8	14	23.50	25.00	15.00	31.00
171PLM-8M-4R	8	1/4	14	23.50	26.50	15.00	31.00
171PLM-10M-4R	10	1/4	18	29.00	30.50	19.50	37.50
171PLM-10M-6R	10	3/8	18	29.00	32.50	19.50	37.50
171PLM-12M-6R	12	3/8	21	31.00	36.50	23.00	40.50
171PLM-14M-8R	14	1/2	22	34.00	40.00	24.00	45.00



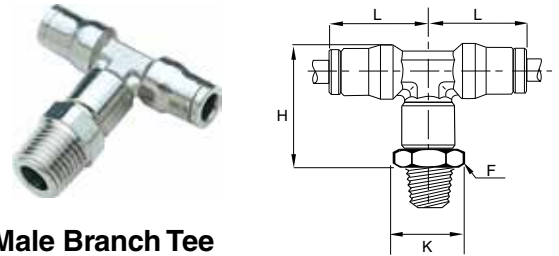
171PLM Male Run Tee Tube to Tube to BSPP or M5

PART NO.	TUBE SIZE MM	BSPP/M5	F MM	H1 MM	H2 MM	K MM	L MM
171PLM-4M-M5	4	M5X0.8	10	18.00	22.50	11.00	23.00
171PLM-6M-2G	6	1/8	13	21.50	25.00	14.00	28.00
171PLM-6M-4G	6	1/4	16	21.50	24.50	17.50	28.00
171PLM-8M-2G	8	1/8	14	23.50	26.50	15.00	31.00
171PLM-8M-4G	8	1/4	16	23.50	26.50	17.50	31.00
171PLM-10M-4G	10	1/4	18	29.00	33.00	19.50	37.50
171PLM-12M-6G	12	3/8	21	31.00	36.50	23.00	40.50
171PLM-14M-8G	14	1/2	24	34.00	38.50	26.00	45.00



172PLM Male Branch Tee Inch Tube to NPT to Tube

PART NO.	TUBE SIZE IN	NPT/UNF	F MM	H IN	K IN	L IN
172PLM-4M-0	5/32(4MM)	10-32	10.00	1.00	.47	.71

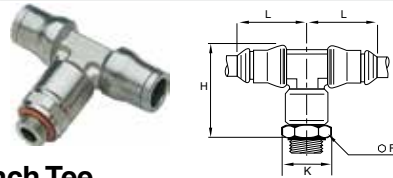


172PLM Male Branch Tee Metric Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F MM	H MM	K MM	L MM
172PLM-4M-2R	4	1/8	10	24.50	11.00	18.00
172PLM-6M-2R	6	1/8	13	29.50	14.00	21.50
172PLM-6M-4R	6	1/4	14	30.50	15.00	21.50
172PLM-8M-2R	8	1/8	14	32.50	15.00	23.50
172PLM-8M-4R	8	1/4	14	34.00	15.00	23.50
172PLM-10M-4R	10	1/4	18	39.00	19.50	29.00
172PLM-10M-6R	10	3/8	18	41.00	19.50	29.00
172PLM-12M-6R	12	3/8	21	46.50	23.00	31.00
172PLM-14M-8R	14	1/2	22	50.50	24.00	34.00

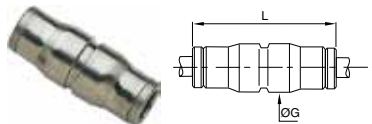
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



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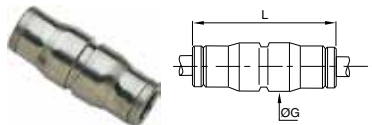
172PLM Male Branch Tee Tube to BSPP or M5

PART NO.	TUBE SIZE MM	BSPP/M5	F MM	H MM	K MM	L MM
172PLM-4M-M5	4	M5X0.8	10	27.50	11.00	18.00
172PLM-4M-2G	4	1/8	13	25.50	14.00	18.00
172PLM-6M-2G	6	1/8	13	31.00	14.00	21.50
172PLM-6M-4G	6	1/4	16	30.50	17.50	21.50
172PLM-8M-2G	8	1/8	14	33.50	15.00	23.50
172PLM-8M-4G	8	1/4	16	34.00	17.50	23.50
172PLM-10M-4G	10	1/4	18	42.00	19.50	29.00
172PLM-12M-6G	12	3/8	21	46.00	23.00	31.00
172PLM-14M-8G	14	1/2	24	49.00	26.00	34.00



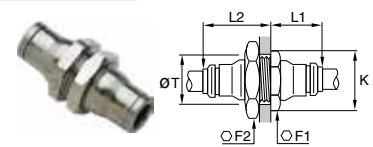
62PLM Straight Union Inch Tube to Tube

PART NO.	TUBE SIZE IN	G IN	L IN
62PLM-4	1/4	.49	1.44
62PLM-6	3/8	.67	1.87
62PLM-8	1/2	.79	1.89



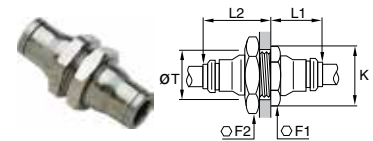
62PLM Straight Union Metric Tube to Tube

PART NO.	TUBE SIZE MM	G MM	L MM
62PLM-4M	4MM(5/32)	10.00	30.50
62PLM-6M	6	12.00	36.50
62PLM-8M	8MM(5/16)	15.00	37.50
62PLM-10M	10	17.50	47.50
62PLM-12M	12	19.50	50.00
62PLM-14M	14	21.50	52.50



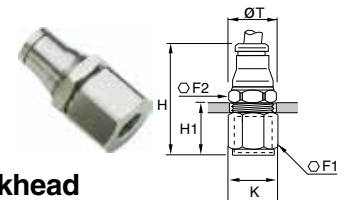
62PLMBH Bulkhead Connector Inch Tube to Tube

PART NO.	TUBE SIZE IN	F1 MM	F2 MM	K IN	L1 IN	L2 IN	T IN
62PLMBH-4	1/4	16	17	.69	.67	.89	.59
62PLMBH-6	3/8	22	27	.95	.87	1.10	.85
62PLMBH-8	1/2	24	24	1.16	.89	1.14	1.04



62PLMBH Bulkhead Connector Metric Tube to Tube

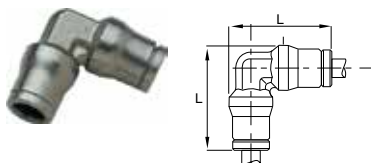
PART NO.	TUBE SIZE MM	F1 MM	F2 MM	K MM	L1 MM	L2 MM	T MM
62PLMBH-4M	4MM(5/32)	13	14	14.00	14.00	20.00	12.50
62PLMBH-6M	6	16	17	17.50	17.00	22.00	15.00
62PLMBH-8M	8MM(5/16)	18	19	19.50	18.50	23.50	17.00
62PLMBH-10M	10	22	27	24.00	21.50	26.50	21.00
62PLMBH-12M	12	24	24	26.00	23.00	27.00	23.00
62PLMBH-14M	14	27	27	29.50	25.50	29.50	25.00



66PLMBH Female Bulkhead Connector Metric Tube to BSPP

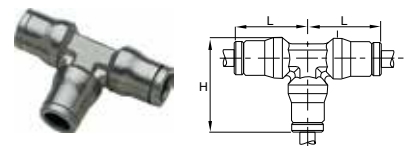
PART NO.	TUBE SIZE MM	BSPP	F1 MM	F2 MM	H MM	H1 MM	K MM	T MM
66PLMBH-4M-2G	4	1/8	14	14	30.50	11.00	15.00	13
66PLMBH-6M-2G	6	1/8	17	17	32.50	11.00	18.50	15
66PLMBH-6M-4G	6	1/4	17	17	37.00	15.00	18.50	15
66PLMBH-8M-2G	8	1/8	19	19	34.00	10.50	21.00	17
66PLMBH-8M-4G	8	1/4	19	19	38.00	14.50	21.00	17
66PLMBH-10M-6G	10	3/8	22	27	42.50	16.00	24.00	21
66PLMBH-12M-6G	12	3/8	24	24	43.00	16.00	26.00	23
66PLMBH-12M-8G	12	1/2	27	24	48.50	21.50	29.50	23

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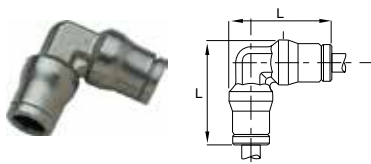
165PLM Union Elbow Inch Tube

PART NO.	TUBE SIZE IN	L IN
165PLM-4	1/4	1.12
165PLM-6	3/8	1.48
165PLM-8	1/2	1.61



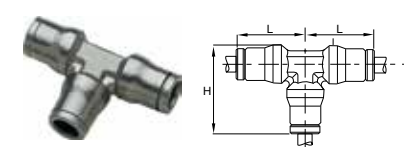
164PLM Union Tee Inch Tube

PART NO.	TUBE SIZE IN	H IN	L IN
164PLM-4	1/4	1.12	.87
164PLM-6	3/8	1.48	1.14
164PLM-8	1/2	1.61	1.22



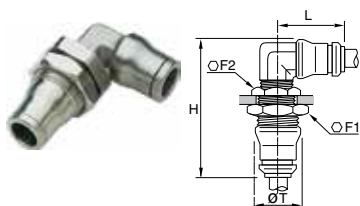
165PLM Union Elbow Metric Tube

PART NO.	TUBE SIZE MM	L MM
165PLM-4M	4MM(5/32)	23.00
165PLM-6M	6	28.00
165PLM-8M	8MM(5/16)	31.00
165PLM-10M	10	37.50
165PLM-12M	12	40.50
165PLM-14M	14	45.00



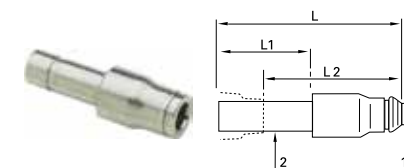
164PLM Union Tee Metric Tube

PART NO.	TUBE SIZE MM	H MM	L MM
164PLM-4M	4MM(5/32)	23.00	18.00
164PLM-6M	6	28.00	21.50
164PLM-8M	8MM(5/16)	31.00	23.50
164PLM-10M	10	37.50	29.00
164PLM-12M	12	40.50	31.00
164PLM-14M	14	45.00	34.00



165PLMBH Bulkhead Elbow Metric Tube

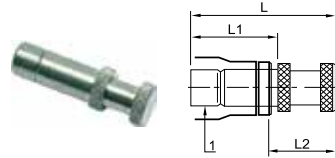
PART NO.	TUBE SIZE MM	F1 MM	F2 MM	H MM	L MM	T MM
165PLMBH-4M	4	13	14	35.00	18.00	12.50
165PLMBH-6M	6	16	17	40.50	21.50	15.00
165PLMBH-8M	8	18	19	44.00	23.50	17.00
165PLMBH-10M	10	22	27	51.00	29.00	21.00
165PLMBH-12M	12	24	24	55.00	31.00	23.00
165PLMBH-14M	14	27	27	59.00	34.00	25.00



67PLM Plug-In Reducer Metric

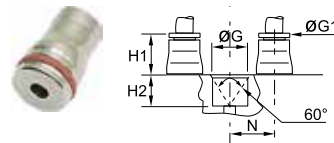
PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	L MM	L1 MM	L2 MM
67PLM-4M-6M	4	6	34.50	19.00	17.50
67PLM-4M-8M	4	8	35.50	20.00	18.00
67PLM-6M-8M	6	8	37.00	20.00	19.50
67PLM-6M-10M	6	10	43.50	25.00	21.00
67PLM-8M-10M	8	10	44.00	25.00	21.50
67PLM-8M-12M	8	12	45.00	26.00	21.50
67PLM-10M-12M	10	12	50.00	26.00	26.50
67PLM-12M-14M	12	14	53.00	28.00	28.50

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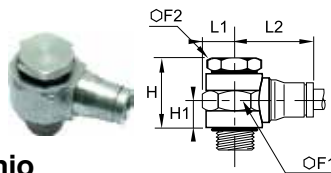
639PLM Plug Metric

PART NO.	TUBE 1 SIZE MM	L MM	L1 MM	L2 MM
639PLM-4M	4	25.50	17.00	11.50
639PLM-6M	6	30.50	19.50	13.50
639PLM-8M	8	33.00	20.00	16.00
639PLM-10M	10	40.00	25.00	18.00
639PLM-12M	12	43.00	26.00	20.00
639PLM-14M	14	47.00	28.00	22.50



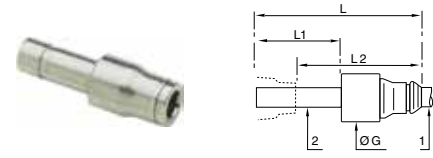
PLMC Cartridge

PART NO.	TUBE SIZE MM	G + .1 - 0	H1 MM	H2 MM	N MM
PLMC-4M	4	10.00	9.00	8.50	11.00
PLMC-6M	6	12.00	11.00	8.50	13.50
PLMC-8M	8	15.00	12.50	8.50	16.00
PLMC-10M	10	17.50	14.50	10.50	20.00
PLMC-12M	12	19.50	15.00	10.50	22.50
PLMC-14M	14	21.50	16.50	12.00	25.00



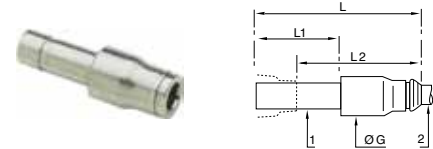
169PLMBJ Single Banjo Metric Tube to BSPP or M5

PART NO.	TUBE SIZE MM	BSPP/M5	F1 MM	F2 MM	H MM	H1 MM	L1 MM	L2 MM
169PLMBJ-4M-M5	4	M5X0.8	10	8	14.50	6.50	6.00	18.50
169PLMBJ-4M-2G	4	G1/8	17	14	23.00	9.50	10.00	20.50
169PLMBJ-6M-M5	6	M5X0.8	10	8	15.00	7.00	6.00	22.50
169PLMBJ-6M-2G	6	G1/8	17	14	23.00	9.50	10.00	23.50
169PLMBJ-6M-4G	6	G1/4	22	17	22.00	9.00	13.00	25.50
169PLMBJ-8M-2G	8	G1/8	17	14	23.00	9.50	10.00	26.00
169PLMBJ-8M-4G	8	G1/4	22	17	22.00	9.00	13.00	27.50
169PLMBJ-10M-6G	10	G3/8	22	22	33.00	14.00	13.00	32.00



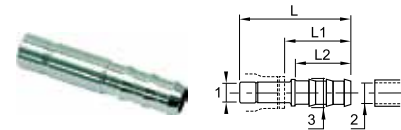
62PLMSP Plug-In Expander Metric

PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	G MM	L MM	L1 MM	L2 MM
62PLMSP-4-6	6	4	17	42	22	28



62PLMSP Plug-In Metric/Inch Adapter

PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE IN	G MM	L MM	L1 MM	L2 MM
62PLMSP-4-6M	6	1/4	12.50	38.00	19.00	20.50
62PLMSP-6-10M	10	3/8	17.00	49.50	25.00	27.00
62PLMSP-8-12M	12	1/2	20.00	51.00	26.00	27.50



122PLMSP Plug-In Barbed Connector Metric

PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	TUBE 3 SIZE MM	L MM	L1 MM	L2 MM
122PLMSP-4M-3M	4	3.20	5.00	40.50	27.00	22.50
122PLMSP-4M-5M	4	5.00	7.00	40.50	27.00	22.50
122PLMSP-6M-5M	6	5.00	7.00	43.00	27.00	22.50
122PLMSP-8M-6M	8	6.30	8.30	42.00	25.00	22.50
122PLMSP-8M-8M	8	8.00	10.00	44.00	27.00	22.50
122PLMSP-10M-6M	10	6.30	8.30	47.50	25.50	22.50
122PLMSP-10M-8M	10	8.00	10.00	47.50	25.50	22.50
122PLMSP-12M-8M	12	8.00	10.00	48.50	25.50	22.50
122PLMSP-12M10M	12	10.00	12.00	48.50	25.50	22.50
122PLMSP-12M12M	12	12.50	14.50	57.00	34.00	29.50
122PLMSP-14M12M	14	12.50	14.50	57.50	33.00	29.50
122PLMSP-14M14M	14	14.00	16.00	59.50	35.00	29.50



63PLM Double Male Union Metric

PART NO.	TUBE SIZE MM	L MM	L1 MM
63PLM-4M	4	31.00	14.00
63PLM-6M	6	36.50	17.00
63PLM-8M	8	37.50	17.50
63PLM-10M	10	47.50	22.50
63PLM-12M	12	49.50	23.50
63PLM-14M	14	53.00	25.00

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Prestolok PLS Stainless Steel Push-to-Connect Fittings

Parker's Prestolok PLS fittings are ideal for conveying corrosive fluids in aggressive environments. Prestolok PLS fittings provide corrosion resistance and a hygienic external design.

Product Features:

- Stainless steel 316L collet
- Stainless steel 316L body
- FKM seal
- Stainless steel 316L backup washer
- Chemical, corrosion, and abrasion resistance
- Hygienic design reduces retention zones for
- Easy cleaning
- NPT, BSPT, BSPP, and metric threads
- Silicone Free

Markets:

- Petrochemical
- Life Science
- Pulp and Paper
- Food Processing
- Wash Down

Applications:

- Food Fluids
- Chemicals
- Cleaning Agents

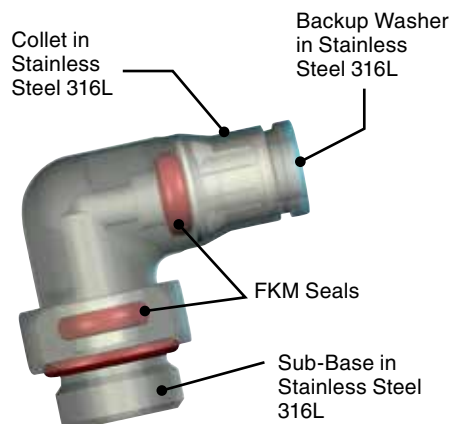
Specifications:

Pressure Range	Vacuum to 435 psi (30 bar) 290 psi (19.9 bar) for 169PLS
Temperature Range	-13° to +302° F (-25° to +150° C)
Vacuum Capability	28" Hg

Note: Maximum pressure and temperature range depend on the type of tubing used.

Compatible Tubing:

- Semi-rigid nylon
- Polyethylene
- Polyurethane 95 Durometer Shore A
- Stainless Steel (grooved)
- Copper (grooved)
- FEP



Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



■ Threaded Fittings

68PLS

Male Connector
NPT, BSPT
p. A48



68PLS

Male Connector
BSPP
p. A48



169PLS

Male Elbow
NPT, BSPT
p. A50



169PLS

Male Elbow
BSPP
p. A50



169PLSX

Extended Male
Elbow – NPT, BSPT
p. A51



169PLSX

Extended Male
Elbow – BSPP
p. A51



171PLS

Male Run Tee
NPT
p. A51



171PLS

Male Run Tee
BSPP
p. A51



172PLS

Male Branch Tee
BSPP
p. A52



■ Tube to Tube Fittings

62PLS

Union
p. A52



165PLS

Union Elbow
p. A52, A53



164PLS

Union Tee
p. A53



■ Bulkhead Union

62PLSBH

Bulkhead Union
p. A52



■ Standpipes

68PLSSP

Male Standpipe
NPT, BSPT
p. A49



68PLSSP

Male Standpipe
BSPP
p. A49



■ Plug-In Fittings & Accessories

67PLS

Tube Reducer
p. A53



639PLS

Plug
p. A53

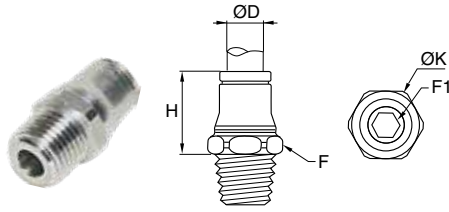


PLSC

Cartridge
p. A53

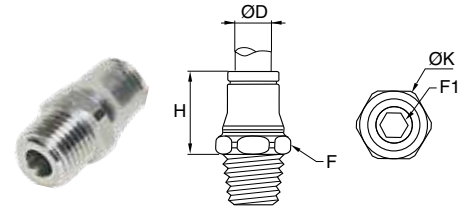


WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



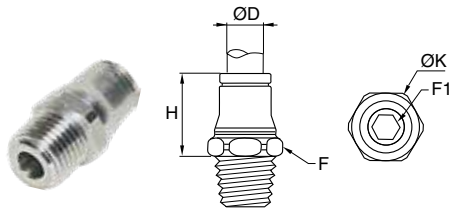
68PLS Male Connector - Inch Tube to NPT, UNF

PART NO.	TUBE SIZE IN	NPT / UNF	F MM	F1 MM	H IN	K IN
68PLS-4M-0	5/32(4MM)	10-32	10	2.5	.59	.43
68PLS-3-2	3/16	1/8	10	3	.61	.43
68PLS-4-2	1/4	1/8	13	4	.75	.55
68PLS-4-4	1/4	1/4	14	4	.69	.59
68PLS-6-4	3/8	1/4	19	6	.98	.83
68PLS-6-6	3/8	3/8	19	7	.94	.83
68PLS-8-4	1/2	1/4	22	7	1.02	.94
68PLS-8-6	1/2	3/8	22	8	.98	.94
68PLS-8-8	1/2	1/2	22	10	.98	.94



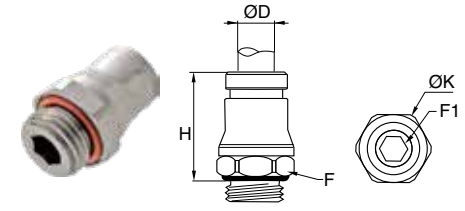
68PLS Male Connector - Metric Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F MM	F1 MM	H MM	K MM
68PLS-4M-2R	4	1/8	10	3	14.50	11.00
68PLS-4M-4R	4	1/4	14	3	14.50	15.00
68PLS-6M-2R	6	1/8	13	4	18.00	14.00
68PLS-6M-4R	6	1/4	14	4	16.50	15.00
68PLS-8M-2R	8	1/8	15	5	20.50	16.50
68PLS-8M-4R	8	1/4	15	5	19.00	16.50
68PLS-8M-6R	8	3/8	17	6	19.00	18.50
68PLS-10M-4R	10	1/4	19	6	24.00	21.00
68PLS-10M-6R	10	3/8	19	7	22.50	21.00
68PLS-12M-4R	12	1/4	22	7	25.00	24.00
68PLS-12M-6R	12	3/8	22	8	24.00	24.00
68PLS-12M-8R	12	1/2	22	10	23.00	24.00



68PLS Male Connector - Metric Tube to NPT

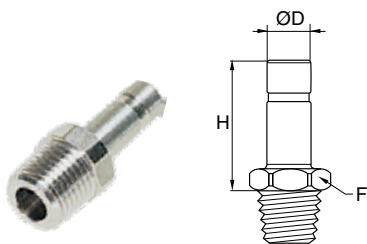
PART NO.	TUBE SIZE MM	NPT	F MM	F1 MM	H MM	K MM
68PLS-4M-2	4MM(5/32)	1/8	11	3	14.50	12.00
68PLS-6M-2	6	1/8	13	4	18.00	14.00
68PLS-6M-4	6	1/4	14	4	16.50	15.00
68PLS-8M-2	8MM(5/16)	1/8	15	5	19.00	16.50
68PLS-8M-4	8MM(5/16)	1/4	15	6	18.00	16.50
68PLS-10M-4	10	1/4	19	6	24.00	21.00
68PLS-10M-6	10	3/8	19	7	22.50	21.00
68PLS-12M-4	12	1/4	22	7	25.00	24.00
68PLS-12M-6	12	3/8	22	8	24.00	24.00
68PLS-12M-8	12	1/2	22	10	23.00	24.00



68PLS Male Connector - Metric Tube to BSPP, M5

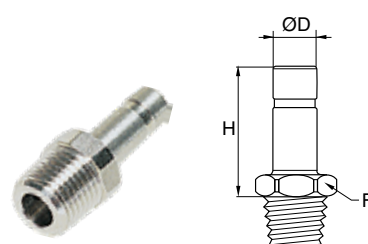
PART NO.	TUBE SIZE MM	BSPP / M5	F MM	F1 MM	H MM	K MM
68PLS-4M-M5	4	M5X0.8	10	2.5	16.00	11.00
68PLS-4M-2G	4	1/8	13	3	15.00	14.00
68PLS-6M-M5	6	M5X0.8	13	2.5	20.50	14.00
68PLS-6M-2G	6	1/8	13	4	18.00	14.00
68PLS-6M-4G	6	1/4	17	4	18.00	18.50
68PLS-8M-2G	8	1/8	15	5	19.00	16.50
68PLS-8M-4G	8	1/4	17	5	20.50	18.50
68PLS-8M-6G	8	3/8	21	6	20.00	23.00
68PLS-10M-4G	10	1/4	18	7	25.00	19.50
68PLS-10M-6G	10	3/8	21	7	25.00	23.00
68PLS-12M-4G	12	1/4	21	7	27.00	23.00
68PLS-12M-6G	12	3/8	21	9	26.50	23.00

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



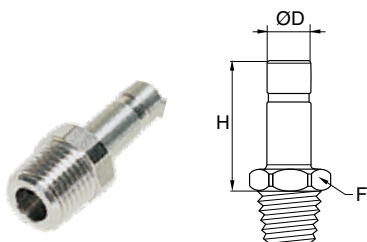
68PLSSP Male Standpipe - Inch Tube to NPT

PART NO.	TUBE SIZE IN	NPT	F IN	H IN
68PLSSP-4-2	1/4	1/8	0.39	1.02
68PLSSP-4-4	1/4	1/4	0.55	1.06
68PLSSP-6-4	3/8	1/4	0.75	1.26
68PLSSP-6-6	3/8	3/8	0.75	1.26
68PLSSP-8-4	1/2	1/4	0.75	1.42
68PLSSP-8-6	1/2	3/8	0.75	1.46
68PLSSP-8-8	1/2	1/2	0.87	1.46



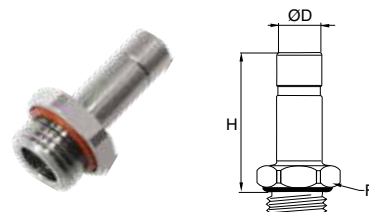
68PLSSP Male Standpipe - Metric Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F MM	H MM
68PLSSP-4M-2R	4	1/8	10	21
68PLSSP-6M-2R	6	1/8	10	23
68PLSSP-6M-4R	6	1/4	14	24
68PLSSP-8M-2R	8	1/8	10	24
68PLSSP-8M-4R	8	1/4	14	25
68PLSSP-10M-4R	10	1/4	14	30
68PLSSP-10M-6R	10	3/8	17	30
68PLSSP-12M-4R	12	1/4	14	31
68PLSSP-12M-6R	12	3/8	17	31
68PLSSP-12M-8R	12	1/2	22	32



68PLSSP Male Standpipe - Metric Tube to NPT

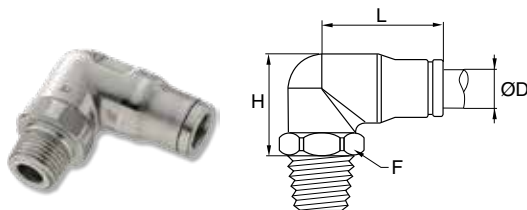
PART NO.	TUBE SIZE MM	NPT	F MM	H MM
68PLSSP-4M-2	4MM(5/32)	1/8	11	21
68PLSSP-6M-2	6	1/8	11	23
68PLSSP-6M-4	6	1/4	14	24
68PLSSP-8M-2	8MM(5/16)	1/8	14	24
68PLSSP-8M-4	8MM(5/16)	1/4	14	25
68PLSSP-10M-4	10	1/4	14	30
68PLSSP-10M-6	10	3/8	17	30
68PLSSP-12M-4	12	1/4	14	31



68PLSSP Male Standpipe - Metric Tube to BSPP, M5

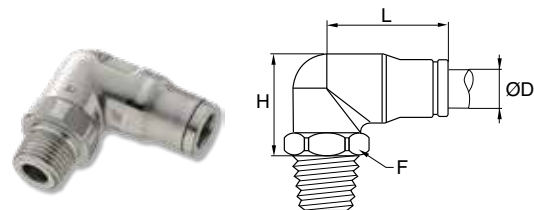
PART NO.	TUBE SIZE MM	BSPP / M5	F MM	H MM
68PLSSP-4M-M5	4	M5X0.8	7	23.50
68PLSSP-4M-2G	4	1/8	13	22.00
68PLSSP-6M-2G	6	1/8	13	24.00
68PLSSP-6M-4G	6	1/4	17	24.00
68PLSSP-8M-2G	8	1/8	13	25.00
68PLSSP-8M-4G	8	1/4	17	27.00
68PLSSP-8M-6G	8	3/8	21	27.00
68PLSSP-10M-4G	10	1/4	17	32.00
68PLSSP-10M-6G	10	3/8	21	27.00
68PLSSP-12M-4G	12	1/4	17	33.00
68PLSSP-12M-6G	12	3/8	21	33.00

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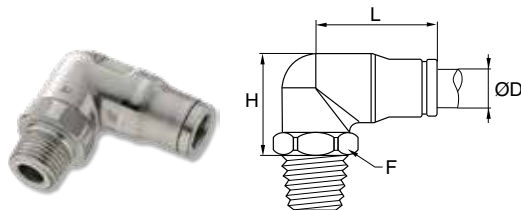
169PLS Male Elbow - Inch Tube to NPT, UNF

PART NO.	TUBE SIZE IN	NPT / UNF	F MM	H IN	L IN
169PLS-4M-0	5/32(4MM)	10-32	10	.98	.77
169PLS-4-2	1/4	1/8	13	.85	.91
169PLS-4-4	1/4	1/4	14	.85	.91
169PLS-6-4	3/8	1/4	17	1.12	1.20
169PLS-6-6	3/8	3/8	19	1.12	1.20
169PLS-8-4	1/2	1/4	22	1.34	1.30
169PLS-8-6	1/2	3/8	22	1.34	1.30
169PLS-8-8	1/2	1/2	22	1.34	1.30



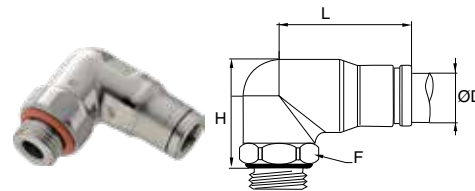
169PLS Male Elbow - Metric Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F MM	H MM	L MM
169PLS-4M-2R	4	1/8	13	18.00	19.00
169PLS-4M-4R	4	1/4	14	18.00	19.00
169PLS-6M-2R	6	1/8	13	20.00	24.00
169PLS-6M-4R	6	1/4	14	20.00	23.00
169PLS-8M-2R	8	1/8	13	24.50	32.00
169PLS-8M-4R	8	1/4	14	23.50	24.00
169PLS-8M-6R	8	3/8	19	23.00	25.00
169PLS-10M-4R	10	1/4	17	27.00	31.00
169PLS-10M-6R	10	3/8	19	26.00	31.00
169PLS-12M-4R	12	1/4	22	31.50	33.00
169PLS-12M-6R	12	3/8	22	32.50	33.00
169PLS-12M-8R	12	1/2	22	27.50	33.00



169PLS Male Elbow - Metric Tube to NPT

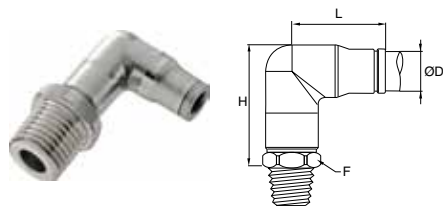
PART NO.	TUBE SIZE MM	NPT	F MM	H MM	L MM
169PLS-6M-2	6	1/8	13	20.00	22.50
169PLS-6M-4	6	1/4	14	20.00	22.50
169PLS-8M-2	8MM(5/16)	1/8	13	25.00	24.00
169PLS-8M-4	8MM(5/16)	1/4	14	24.00	24.00
169PLS-10M-4	10	1/4	17	27.50	27.50
169PLS-10M-6	10	3/8	19	28.50	26.50
169PLS-12M-4	12	1/4	22	31.50	32.50
169PLS-12M-6	12	3/8	22	32.50	32.50
169PLS-12M-8	12	1/2	22	27.50	32.50



169PLS Male Elbow - Metric Tube to BSPP

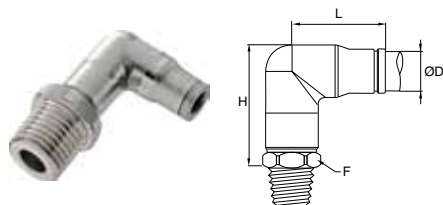
PART NO.	TUBE SIZE MM	BSPP	F MM	H MM	L MM
169PLS-4M-2G	4	1/8	10	22	19
169PLS-4M-4G	4	1/4	17	20	19
169PLS-6M-2G	6	1/8	13	24	24
169PLS-6M-4G	6	1/4	17	22	24
169PLS-8M-2G	8	1/8	13	25	25
169PLS-8M-4G	8	1/4	17	25	25
169PLS-8M-6G	8	3/8	21	23	25
169PLS-10M-4G	10	1/4	18	29	31
169PLS-10M-6G	10	3/8	21	27	31
169PLS-12M-4G	12	1/4	17	33	33
169PLS-12M-6G	12	3/8	21	33	33
169PLS-12M-8G	12	1/2	24	30	33

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



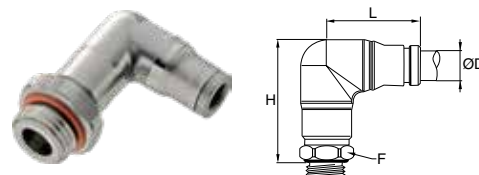
169PLSX Extended Male Elbow - Metric Tube to NPT

PART NO.	TUBE SIZE MM	NPT	F MM	H MM	L MM
169PLSX-6M-2	6	1/8	13	29	22.5
169PLSX-6M-4	6	1/4	14	29	22.5
169PLSX-8M-2	8	1/8	14	34	24
169PLSX-8M-4	8	1/4	14	34	24
169PLSX-10M-4	10	1/4	19	39.5	30
169PLSX-10M-6	10	3/8	19	39.5	30



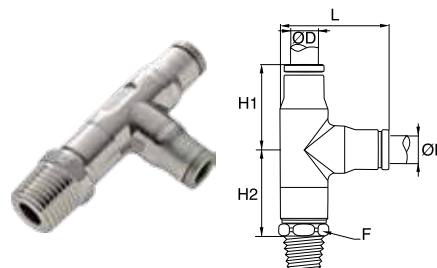
169PLSX Extended Male Elbow - Metric Tube to BSPT

PART NO.	TUBE SIZE MM	BSPT	F MM	H MM	L MM
169PLSX-4M-2R	4	1/8	10	25	19.00
169PLSX-4M-4R	4	1/4	14	26	19.00
169PLSX-6M-2R	6	1/8	13	30	24.00
169PLSX-6M-4R	6	1/4	14	30	24.00
169PLSX-8M-2R	8	1/8	14	34	24.90
169PLSX-8M-4R	8	1/4	14	34	24.90
169PLSX-10M-4R	10	1/4	19	39	31.00
169PLSX-10M-6R	10	3/8	19	39	31.00



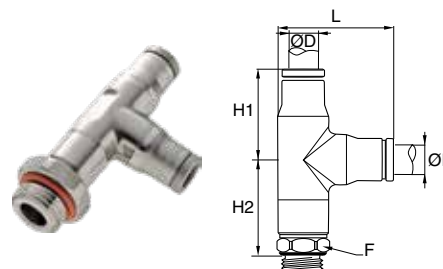
169PLSX Extended Male Elbow - Metric Tube to BSPP, M5

PART NO.	TUBE SIZE MM	BSPP / M5	F MM	H MM	L MM
169PLSX-4M-M5	4	M5X0.8	10	27.00	19
169PLSX-4M-2G	4	1/8	13	27.00	19
169PLSX-4M-4G	4	1/4	17	27.00	19
169PLSX-6M-M5	6	M5X0.8	13	33.00	24
169PLSX-6M-2G	6	1/8	13	33.00	24
169PLSX-6M-4G	6	1/4	17	32.00	24
169PLSX-8M-2G	8	1/8	14	35.00	25
169PLSX-8M-4G	8	1/4	17	35.00	25
169PLSX-8M-6G	8	3/8	21	34.50	25
169PLSX-10M-4G	10	1/4	18	43.00	31
169PLSX-10M-6G	10	3/8	21	42.00	31



171PLS Male Run Tee - Metric Tube to NPT

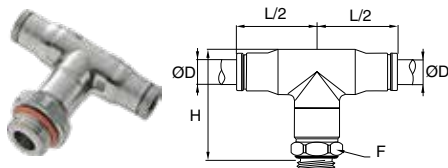
PART NO.	TUBE SIZE MM	NPT	F MM	H1 MM	H2 MM	L MM
171PLS-4M-2	4MM(5/32)	1/8	11	19.00	21.00	25.00



171PLS Male Run Tee - Metric Tube to BSPP, M5

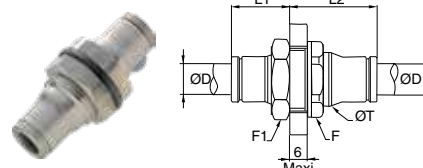
PART NO.	TUBE SIZE MM	BSPP / M5	F MM	H1 MM	H2 MM	L MM
171PLS-8M-6G	8	3/8	21	25.00	27.30	35.50

WARNING These products can expose you to chemicals including NICKEL, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



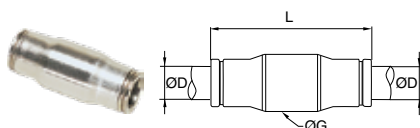
172PLS Male Branch Tee - Metric Tube to BSPP, M5

PART NO.	TUBE SIZE MM	BSPP / M5	F MM	H MM	L/2 MM
172PLS-4M-M5	4	M5X0.8	10	26.80	19
172PLS-8M-4G	8	1/4	17	35.00	25
172PLS-10M-4G	10	1/4	18	43.20	31



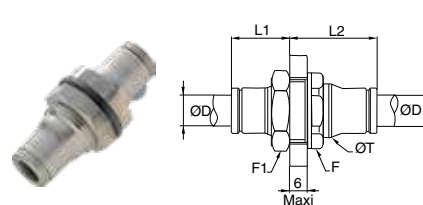
62PLSBH Bulkhead Union - Inch Tube

PART NO.	TUBE SIZE IN	F MM	F1 MM	L1 IN	L2 IN	T IN
62PLSBH-3	3/16	17	13	.59	.83	.49
62PLSBH-4	1/4	19	17	.67	.89	.59
62PLSBH-6	3/8	27	22	.87	1.08	.82
62PLSBH-8	1/2	27	27	.94	1.14	.98



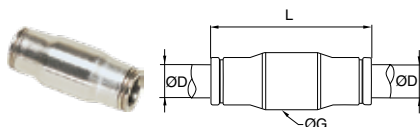
62PLS Union - Inch Tube

PART NO.	TUBE SIZE IN	G IN	H IN
62PLS-3	3/16	.39	1.18
62PLS-4	1/4	.47	1.38
62PLS-6	3/8	.69	1.81
62PLS-8	1/2	.79	1.89



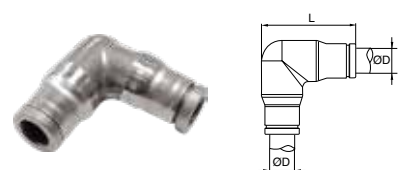
62PLSBH Bulkhead Union - Metric Tube

PART NO.	TUBE SIZE MM	F MM	F1 MM	L1 MM	L2 MM	T MM
62PLSBH-4M	4MM(5/32)	14	13	15	18	13
62PLSBH-6M	6	17	17	19	21	15
62PLSBH-8M	8MM(5/16)	19	19	20	22	17
62PLSBH-10M	10	22	22	24	26	21
62PLSBH-12M	12	24	24	25	26	23



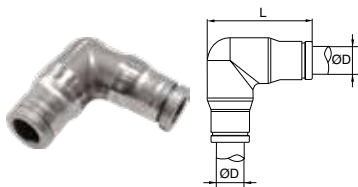
62PLS Union - Metric Tube

PART NO.	TUBE SIZE MM	G MM	H MM
62PLS-4M	4MM(5/32)	10.00	30.00
62PLS-6M	6	12.00	37.00
62PLS-8M	8MM(5/16)	15.00	38.00
62PLS-10M	10	17.00	49.00
62PLS-12M	12	19.50	49.50



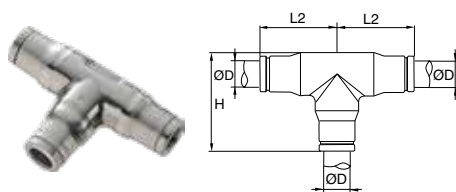
165PLS Union Elbow - Inch Tube

PART NO.	TUBE SIZE IN	L IN
165PLS-4	1/4	1.14
165PLS-6	3/8	1.56
165PLS-8	1/2	1.61



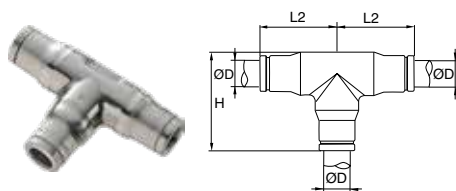
165PLS Union Elbow - Metric Tube

PART NO.	TUBE SIZE MM	L MM
165PLS-4M	4MM(5/32)	24.00
165PLS-6M	6	30.00
165PLS-8M	8MM(5/16)	32.20
165PLS-10M	10	39.00
165PLS-12M	12	43.00



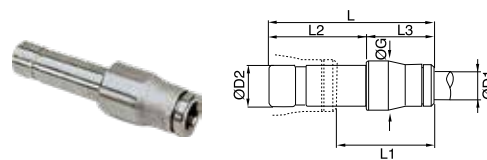
164PLS Union Tee - Inch Tube

PART NO.	TUBE SIZE IN	H IN	L2 IN
164PLS-4	1/4	1.06	.83
164PLS-6	3/8	1.48	1.12
164PLS-8	1/2	1.61	1.22



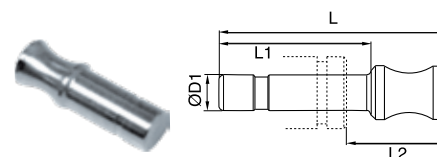
164PLS Union Tee - Metric Tube

PART NO.	TUBE SIZE MM	H MM	L2 MM
164PLS-4M	4MM(5/32)	24	19
164PLS-6M	6	30	24
164PLS-8M	8MM(5/16)	32	25
164PLS-10M	10	39	31
164PLS-12M	12	43	33



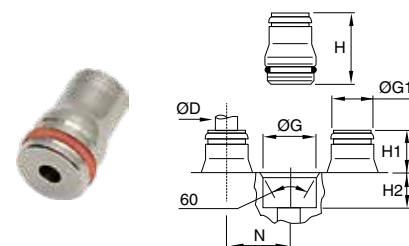
67PLS Tube Reducer - Metric

PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	G MM	L MM	L1 MM	L2 MM	L3 MM
67PLS-4M-6M	4	6	10	35	19.0	19	16
67PLS-4M-8M	4	8	10	34	17.0	20	14
67PLS-6M-8M	6	8	12	42	24.0	23	19
67PLS-6M-10M	6	10	12	42	19.0	25	17
67PLS-8M-10M	8	10	15	45	22.5	25	19
67PLS-8M-12M	8	12	15	43	20.0	26	17
67PLS-10M-12M	10	12	17	51	23.0	26	25



639PLS Plug - Metric

PART NO.	TUBE 1 SIZE MM	L MM	L1 MM	L2 MM
639PLS-4M	4	25.40	17.00	11.10
639PLS-6M	6	30.40	19.50	13.50
639PLS-8M	8	33.00	20.00	14.40
639PLS-10M	10	40.00	25.00	17.00
639PLS-12M	12	43.00	26.00	18.70



PLSC Cartridge - Metric

PART NO.	TUBE SIZE MM	G + .1 - 0 MM	G1 MM	H MM	H1 MM	H2 MM	N MM
PLSC-4M	4	9.80	8	18.00	9.50	8.50	11.00
PLSC-6M	6	12.10	10	20.00	11.50	8.50	13.50
PLSC-8M	8	14.80	13	22.00	13.50	8.50	16.00
PLSC-10M	10	17.50	15	25.50	15.00	10.50	20.00

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Pneumatic: Integrated Fittings

Compact Flow Controls

Miniature Flow Controls

Swivel Outlet Flow Controls

Plug-In Flow Controls

In-Line Flow Controls

Metal Flow Controls

Stainless Steel
Flow Controls

In-Line Check Valves

Stainless Steel Check Valves

Piloted Operated Check Valves

Pneumatic Slide Valves

Quick Exhaust Valve

Blocking Valves

Threshold Sensor Fittings

Mini Ball Valves



■ Compact Flow Controls

FCC731

Meter Out
BSPT, BSPP
p. B8



FCCI731

Meter In
BSPT, BSPP
p. B8



FCCB731

Bi-Directional
BSPT, BSPP
p. B9



FCKC731

Meter Out
Knobless
BSPP
p. B9



FCKCI731

Meter In Knobless
BSPP
p. B10



FCKCB731

Bi-Directional
Knobless
BSPP
p. B10



FCK701C

Knobless
Compression Metal
BSPP
p. B10



FCCS731

Meter Out
p. B15



FCMS731

Meter Out Miniature
BSPP
p. B15



FCMSI731

Meter In Miniature
BSPP
p. B16



FCMS731

Meter Out
BSPP
p. B16



■ Miniature Flow Controls

FCM731

Meter Out
BSPT, BSPP
p. B12



FCMI731

Meter In
BSPT, BSPP
p. B12, B13



FCMB731

Bi-Directional
BSPP
p. B13



FCMK731

Meter Out
Knobless
p. B13



■ Plug-In Flow Controls

FCMSP731

Meter Out
Miniature
p. B18



FCMSPI731

Meter In
Miniature
p. B18



FCMSPI731

Meter In
Miniature
p. B18



FCCSP731

Meter Out
Compact
p. B18



FCCSPI731

Meter In
Compact
p. B18



■ In-Line Flow Controls

FC832

In-Line
p. B20



FCB832

Bi-Directional
p. B20



FCPM832

Panel Mountable
p. B21



FC836

Threaded In-Line
BSPP
p. B21



■ Metal Flow Controls

FC705

Meter Out
p. B23



FC701

Meter In
BSPP
p. B23



FCI701

Meter In
BSPP
p. B23



FC708

Meter Out
p. B23



FC702

Meter Out
BSPP
p. B23



FCI702

Meter In
BSPP
p. B23



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■ Stainless Steel Flow Controls

7810

Meter Out
BSPP
p. B25



7812

Bi-Directional
BSPP
p. B25



7810, 7815

Meter Out
NPT
p. B25



7812, 7817

Bi-Directional NPT
p. B25



7835

Meter Out NPT
p. B25



■ Check Valves

32PLCK

In-Line
p. B27



W68PLCK

Meter Out
BSPT
p. B27



W68PLCKI

Meter In
BSPT
p. B27



68PLCK

Meter Out
BSPP
p. B28



68PLCKI

Meter In
BSPP
p. B28



VC

Check Valve
p. B28



■ Stainless Steel Check Valves

4890

Unidirectional
BSPP
p. B30



4895

Unidirectional
NPT
p. B30



4891

Male x Female
BSPP
p. B30



4892

Female x Male
BSPP
p. B30



■ Pilot Operated Check Valves

7892

BSPP
p. B32



7894

Regulator &
Exhaust BSPP
p. B32



■ Pneumatic Slide Valves

0660

Female NPT
p. B34



0661

Male x Female
NPT
p. B34



0669

Female BSPP
p. B34



■ Manually Operated 3-Way Venting Valves

7805/7806

p. B39



7800/7801

p. B39



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Quick Exhaust

7970

BSPP
p. B35



7982

NPT
p. B35



Blocking Valves

FC601

Lock Out
BSPT, BSPP
p. B37



FC602

Lock Out
p. B37



FC608

Lock Out
BSPT, BSPP
p. B37



Threshold Sensor

PSBJ731

Pneumatic
5/32 Pilot
p. B41



PSBJ731

Pneumatic
4mm Pilot
p. B41



PSPJ731

Pneumatic
10-32 Pilot
p. B41



PSBJ708

Pneumatic
M5 Pilot
p. B41



PSPE731

Pneumatic /
Electric
BSPP
p. B41



Mini Ball Valve

MVV309

Push-to-
Connect Ports
p. B43



MV308

Male BSPP
p. B43



MV309

Push-to-Connect
Ports, Vented
p. B43



MVV308

Male BSPP, Vented
p. B43



MVV308

Male NPT, Vented
p. B43



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Compact Flow Controls



Parker's compact flow controls ensure excellent performance of flow and are perfectly suited for reduced spaces due to their small size.

Product Features:

- Glass reinforced nylon 6.6 body
- Stainless steel gripping ring
- Nickel-plated brass adjustment screw
- Nickel-plated brass locking nut
- Nickel-plated brass threads
- Nitrile D seal
- NPT
- BSPT
- BSPP
- Metric threads

Markets:

- Factory/Process Automation
- Life Science
- Food Processing
- Water And Beverage
- Petrochemical

Applications:

- Packaging
- Filling
- Dispensing
- Bottling
- Pneumatic Circuits

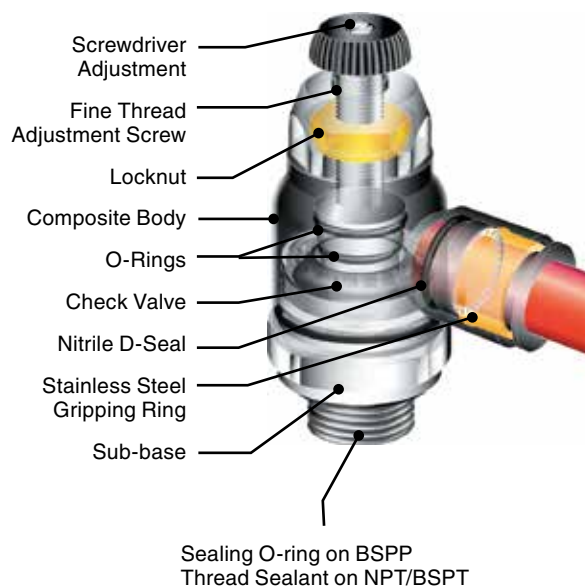
Specifications:

Pressure Range 15 to 145 psi (1.0 to 9.9 bar)

Temperature Range +32° to +158° F (0 to +70° C)

Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer



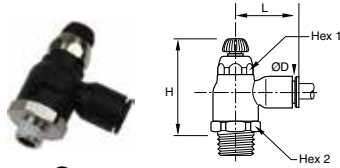
Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



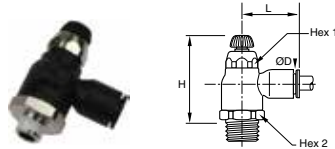
WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



[Click here for CADs, Product Specifications or to Configure Parts Online](#)


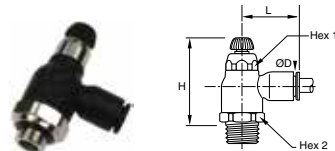
FCC731 Compact Meter Out

PART NO.	TUBE SIZE IN	NPT	HEX 1	HEX 2	H OPEN	H CLOSED	L
FCC731-4M-2	5/32(4MM)	1/8	.63	.39	1.67	1.44	.85
FCC731-4M-4	5/32(4MM)	1/4	.63	.39	1.67	1.44	.85
FCC731-4-2	1/4	1/8	.63	.39	1.67	1.44	.85
FCC731-4-4	1/4	1/4	.63	.39	1.67	1.44	.85
FCC731-6-4	3/8	1/4	.91	.67	2.03	1.71	1.22
FCC731-6-6	3/8	3/8	.91	.67	2.03	1.71	1.22
FCC731-6-8	3/8	1/2	.67	.91	2.03	1.71	1.22
FCC731-8-8	1/2	1/2	.67	.91	2.03	1.71	1.22



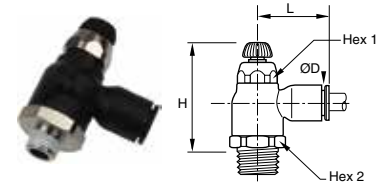
FCC731 Compact Meter Out - BSPT

PART NO.	TUBE SIZE MM	BSPT	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCC731-6M-2R	6	1/8	16	10	36.5	42.5	22.0
FCC731-8M-2R	8	1/8	19	14	40.0	45.0	27.0
FCC731-8M-4R	8	1/4	19	14	40.0	45.0	27.0
FCC731-10M-4R	10	1/4	23	17	43.5	51.5	31.5
FCC731-10M-6R	10	3/8	23	17	43.5	51.5	31.5
FCC731-10M-8R	10	1/2	23	17	43.5	51.5	31.5
FCC731-12M-4R	12	1/4	23	17	43.5	51.5	35.0
FCC731-12M-6R	12	3/8	23	17	43.5	51.5	35.0
FCC731-12M-8R	12	1/2	23	17	43.5	51.5	35.0



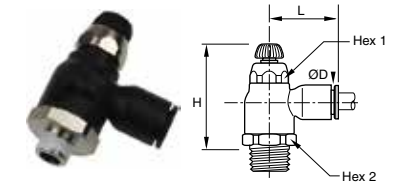
FCC731 Compact Meter Out - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCC731-4M-2G	4	1/8	10	16	38.0	44.0	22.0
FCC731-6M-2G	6	1/8	10	16	38.0	44.0	22.0
FCC731-6M-4G	6	1/4	10	16	36.5	42.5	22.0
FCC731-8M-2G	8	1/8	14	19	41.5	48.0	28.0
FCC731-8M-4G	8	1/4	14	19	41.5	48.0	28.0
FCC731-8M-6G	8	3/8	14	19	41.5	48.0	28.0
FCC731-10M-4G	10	1/4	17	23	45.5	53.5	31.5
FCC731-10M-6G	10	3/8	17	23	45.5	54.0	31.5
FCC731-12M-6G	12	3/8	17	23	45.5	54.0	35.0
FCC731-12M-8G	12	1/2	17	24	45.5	54.0	35.0



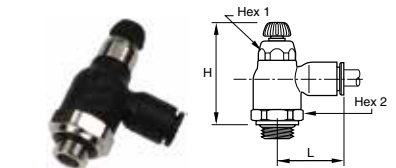
FCCI731 Compact Meter In Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1	HEX 2	H OPEN	H CLOSED	L
FCCI731-4M-2	5/32(4MM)	1/8	.63	.39	1.67	1.44	.85
FCCI731-4M-4	5/32(4MM)	1/4	.63	.39	1.67	1.44	.85
FCCI731-4-2	1/4	1/8	.63	.39	1.67	1.44	.85
FCCI731-4-4	1/4	1/4	.63	.39	1.67	1.44	.85



FCCI731 Compact Meter In Flow Control - BSPT

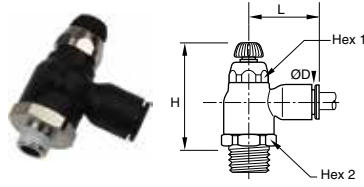
PART NO.	TUBE SIZE MM	BSPT	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCCI731-10M-4R	10	1/4	23	17	43.5	51.5	31.5
FCCI731-10M-8R	10	1/2	23	17	43.5	51.5	31.5



FCCI731 Compact Meter In Flow Control - BSPP

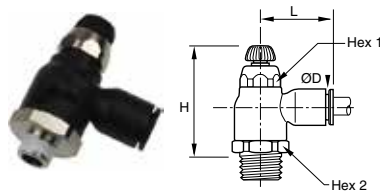
PART NO.	TUBE SIZE MM	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCCI731-4M-2G	4	1/8	10	16	38.0	44.0	22.0
FCCI731-6M-2G	6	1/8	10	16	38.0	44.0	22.0
FCCI731-6M-4G	6	1/4	10	16	36.5	42.5	22.0
FCCI731-8M-2G	8	1/8	14	19	41.5	48.0	28.0
FCCI731-8M-4G	8	1/4	14	19	41.5	48.0	28.0
FCCI731-8M-6G	8	3/8	14	19	41.5	48.0	28.0
FCCI731-10M-4G	10	1/4	17	23	45.5	53.5	31.5
FCCI731-10M-6G	10	3/8	17	23	45.5	54.0	31.5
FCCI731-12M-8G	12	1/2	17	24	45.5	54.0	35.0

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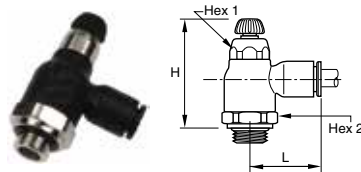
FCCB731 Compact Bi-Directional Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1	HEX 2	H OPEN	H CLOSED	L
FCCB731-4M-2	5/32(4MM)	1/8	.63	.39	1.67	1.44	.85
FCCB731-4-2	1/4	1/8	.63	.39	1.67	1.44	.85
FCCB731-4-4	1/4	1/4	.63	.39	1.67	1.44	.85



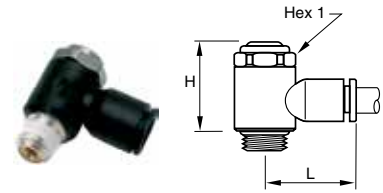
FCCB731 Compact Bi-directional Flow Control - BSPT

PART NO.	TUBE SIZE MM	BSPT	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCCB731-4M-2R	4	1/8	16	10	36.5	42.5	22.0
FCCB731-6M-2R	6	1/8	16	10	36.5	42.5	22.0
FCCB731-6M-4R	6	1/4	16	10	36.5	42.5	22.0
FCCB731-8M-2R	8	1/8	19	14	40.0	45.0	27.0
FCCB731-8M-4R	8	1/4	19	14	40.0	45.0	27.0
FCCB731-8M-6R	8	3/8	19	14	40.0	45.0	27.0



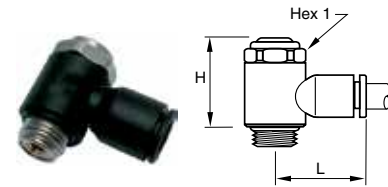
FCCB731 Compact Bi-directional Flow Control - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCCB731-4M-2G	4	1/8	10	16	38.0	44.0	22.0
FCCB731-6M-2G	6	1/8	10	16	38.0	44.0	22.0
FCCB731-6M-4G	6	1/4	10	16	36.5	42.5	22.0
FCCB731-8M-2G	8	1/8	14	19	41.5	48.0	28.0
FCCB731-8M-4G	8	1/4	14	19	41.5	48.0	28.0
FCCB731-8M-6G	8	3/8	14	19	41.5	48.0	28.0



FCKC731 Knobless Meter Out Flow Control

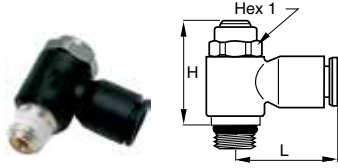
ART NO.	TUBE SIZE IN	NPT / UNF	HEX 1 MM	H	L
FCKC731-2-0	1/8	10-32		.69	.65
FCKC731-2-2	1/8	1/8	13	.79	.75
FCKC731-4M-0	5/32(4MM)	10-32		.69	.65
FCKC731-4M-2	5/32(4MM)	1/8	13	.79	.75
FCKC731-4-0	1/4	10-32		.69	.77
FCKC731-4-2	1/4	1/8	13	.79	.85
FCKC731-4-4	1/4	1/4	17	1.04	.89
FCKC731-8M-2	5/16(8MM)	1/8	13	.79	1.02
FCKC731-8M-4	5/16(8MM)	1/4	17	1.04	1.06
FCKC731-6-4	3/8	1/4	17	1.04	1.14
FCKC731-6-6	3/8	3/8	20	1.14	1.36



FCKC731 Knobless Compact Flow Control - BSPP

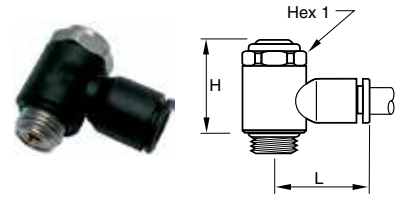
PART NO.	TUBE SIZE MM	BSPP / M5	HEX 1	H	L
FCKC731-4M-M5	4	M5X0.8	8.0	17.5	17.0
FCKC731-4M-2G	4	1/8	13.0	25.0	19.0
FCKC731-6M-M5	6	M5X0.8	8.0	17.5	19.0
FCKC731-6M-2G	6	1/8	13.0	25.0	21.0
FCKC731-6M-4G	6	1/4	17.0	26.5	22.0
FCKC731-8M-2G	8	1/8	13.0	25.0	26.0
FCKC731-8M-4G	8	1/4	17.0	26.5	27.0
FCKC731-8M-6G	8	3/8	20.0	37.5	29.0
FCKC731-10M-4G	10	1/4	17.0	26.5	29.0
FCKC731-10M-6G	10	3/8	20.0	37.5	31.0
FCKC731-10M-8G	10	1/2	23.0	43.0	37.0
FCKC731-12M-6G	12	3/8	20.0	37.5	6.8
FCKC731-12M-8G	12	1/2	23.0	43.0	37.0

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[Click here for CADs, Product Specifications or to Configure Parts Online](#)


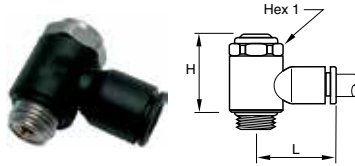
FCKCI731 Knobless Meter In Flow Control

PART NO.	TUBE SIZE IN	NPT / UNF	HEX 1 MM	H	L
FCKCI731-4M-2	5/32(4MM)	1/8	13	.79	.75
FCKCI731-4-2	1/4	1/8	13	.79	.85



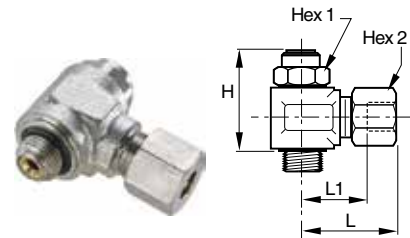
FCKCB731 Knobless Bi-directional Flow Control - BSPP

PART NO.	TUBE SIZE MM	BSPP / M5	HEX 1	H	L
FCKCB731-4M-M5	4	M5X0.8	8	17.5	17.0
FCKCB731-4M-2G	4	1/8	13	25.0	19.0
FCKCB731-6M-M5	6	M5X0.8	8	17.5	19.0
FCKCB731-6M-2G	6	1/8	13	25.0	21.0
FCKCB731-6M-4G	6	1/4	17	26.5	22.0
FCKCB731-8M-2G	8	1/8	13	25.0	26.0
FCKCB731-8M-4G	8	1/4	17	26.5	27.0
FCKCB731-8M-6G	8	3/8	20	37.5	29.0



FCKCI731 Knobless Compact Meter In Flow Control-BSPP

PART NO.	TUBE SIZE MM	BSPP / M5	HEX 1	H	L
FCKCI731-4M-M5	4	M5X0.8	8.0	17.5	17.0
FCKCI731-4M-2G	4	1/8	13.0	25.0	19.0
FCKCI731-6M-M5	6	M5X0.8	8.0	17.5	19.0
FCKCI731-6M-2G	6	1/8	13.0	25.0	21.0
FCKCI731-6M-4G	6	1/4	17.0	26.5	22.0
FCKCI731-8M-2G	8	1/8	13.0	25.0	26.0
FCKCI731-8M-4G	8	1/4	17.0	26.5	27.0
FCKCI731-8M-6G	8	3/8	20.0	37.5	29.0
FCKCI731-10M-4G	10	1/4	17.0	26.5	29.0
FCKCI731-10M-6G	10	3/8	20.0	37.5	31.0



FCK701C Knobless Compression Metal Flow Control - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	HEX 2	H	L	L1
FCK701C-4M-2G	4	1/8	13	10	26.0	25.5	14.5
FCK701C-6M-2G	6	1/8	13	13	26.0	25.5	14.5
FCK701C-6M-4G	6	1/4	17	13	31.5	28.5	17.5
FCK701C-8M-2G	8	1/8	13	14	26.0	29.5	15.5
FCK701C-8M-4G	8	1/4	17	14	31.5	31.0	17.0
FCK701C-10M-4G	10	1/4	17	19	31.5	35.0	19.0
FCK701C-10M-6G	10	3/8	20	19	44.5	37.5	19.0
FCK701C-10M-8G	10	1/2	23	19	50.0	37.5	19.0
FCK701C-12M-8G	12	1/2	23	22	50.0	38.0	21.5



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Miniature Flow Controls

Parker's miniature flow controls ensure excellent performance of flow and are perfectly suited for reduced spaces due to their small size.

Product Features:

- Glass reinforced nylon 6.6 body
- Stainless steel gripping ring
- Nickel-plated brass adjustment screw
- Nickel-plated brass locking nut
- Nickel-plated brass threads
- Nitrile D seal
- NPT, BSPT, BSPP, Metric threads

Markets:

- Factory/Process Automation
- Life Science
- Food Processing
- Water And Beverage
- Petrochemical

Applications:

- Packaging
- Filling
- Dispensing
- Bottling
- Pneumatic Circuits

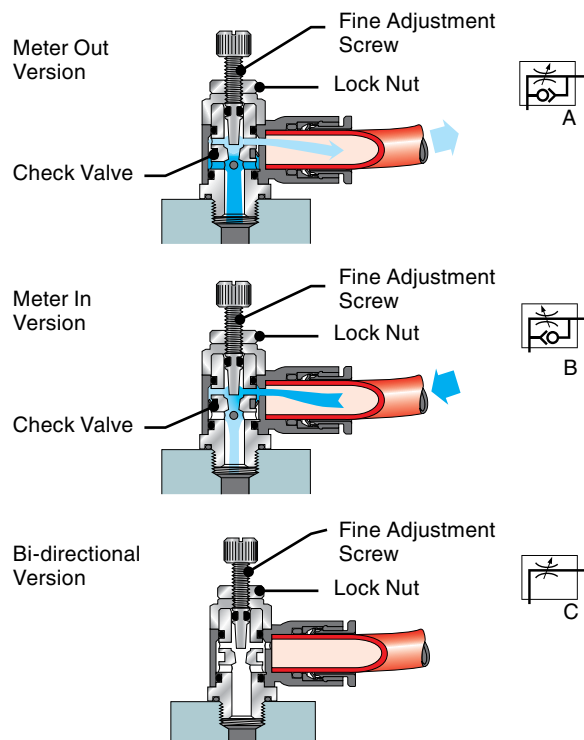
Specifications:

Pressure Range 15 to 145 psi (1.0 to 9.9 bar)

Temperature Range +32° to +158° F (0 to +70° C)

Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer



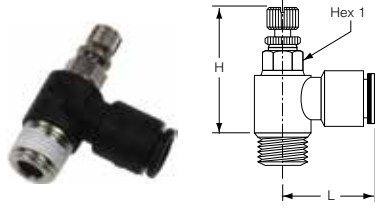
Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



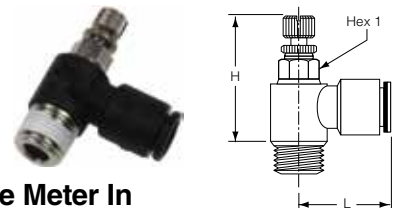
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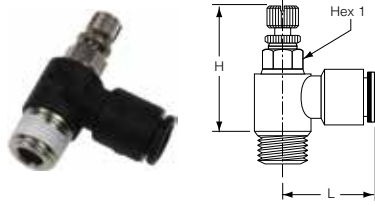
FCM731 Miniature Meter Out Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1 MM	H OPEN	H CLOSED	L
FCM731-2-0	1/8	10-32	6	1.14	.91	.67
FCM731-2-2	1/8	1/8	7	1.41	1.26	.69
FCM731-5/32-0	5/32	10-32	6	1.02	.93	.67
FCM731-5/32-2	5/32	1/8	7	1.16	1.06	.71
FCM731-4-0	1/4	10-32	6	1.02	.93	.73
FCM731-4-2	1/4	1/8	7	1.16	1.06	.75
FCM731-4-4	1/4	1/4	8	1.28	1.18	.77



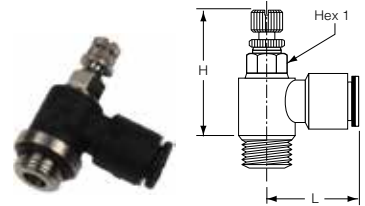
FCMI731 Miniature Meter In Flow Control - BSPT

PART NO.	TUBE SIZE MM	BSPT	HEX 1	H CLOSED	H OPEN	L
FCMI731-4M-2R	4	1/8	7	25.0	27.5	18.0
FCMI731-6M-2R	6	1/8	7	25.0	27.5	18.5
FCMI731-6M-4R	6	1/4	8	27.5	30.0	19.0
FCMI731-8M-2R	8	1/8	13	28.5	33.0	26.0
FCMI731-8M-4R	8	1/4	16	31.0	35.0	27.5



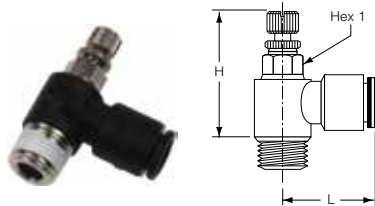
FCMI731 Miniature Meter In Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1 MM	H OPEN	H CLOSED	L
FCMI731-2-0	1/8	10-32	6	1.14	.91	.67
FCMI731-5/32-0	5/32	10-32	6	1.02	.93	.67
FCMI731-5/32-2	5/32	1/8	7	1.16	1.06	.71
FCMI731-4-0	1/4	10-32	6	1.02	.93	.73
FCMI731-4-2	1/4	1/8	7	1.16	1.06	.75
FCMI731-4-4	1/4	1/4	8	1.28	1.18	.77



FCM731 Miniature Meter Out Flow Control - BSPP

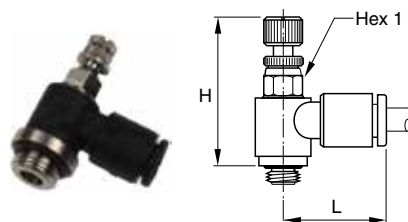
PART NO.	TUBE SIZE MM	BSPP	HEX 1	H CLOSED	H OPEN	L
FCM731-3M-M3	3	M3X0.5	6	23.5	26.0	17.0
FCM731-3M-M5	3	M5X0.8	6	23.5	26.0	17.0
FCM731-4M-M3	4	M3X0.5	6	23.5	26.0	16.5
FCM731-4M-M5	4	M5X0.8	6	23.5	26.0	17.0
FCM731-4M-2G	4	1/8	7	27.0	29.5	18.0
FCM731-6M-M5	6	M5X0.8	6	23.5	26.0	18.0
FCM731-6M-2G	6	1/8	7	27.0	29.5	18.5
FCM731-6M-4G	6	1/4	8	30.0	32.5	19.0
FCM731-8M-2G	8	1/8	13	26.5	31.0	26.0
FCM731-8M-4G	8	1/4	16	29.0	34.0	27.5
FCM731-8M-6G	8	3/8	20	36.0	42.0	29.0



FCM731 Miniature Meter Out Flow Control - BSPT

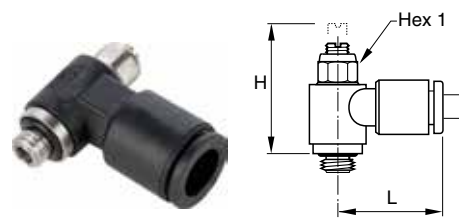
PART NO.	TUBE SIZE MM	BSPT	HEX 1	H CLOSED	H OPEN	L
FCM731-4M-2R	4	1/8	7	25.0	27.5	18.0
FCM731-6M-2R	6	1/8	7	25.0	27.5	18.5
FCM731-6M-4R	6	1/4	8	27.5	30.0	19.0
FCM731-6M-6R	6	3/8	17	31.5	34.0	19.0
FCM731-8M-2R	8	1/8	13	28.5	33.0	26.0
FCM731-8M-4R	8	1/4	16	31.0	35.0	27.5
FCM731-8M-6R	8	3/8	20	36.0	42.0	29.0

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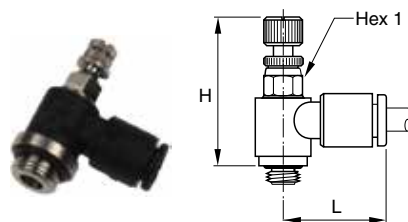
FCMI731 Miniature Meter In Flow Control - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	H CLOSED	H OPEN	L
FCMI731-3M-M3	3	M3X0.5	6	23.5	26.0	17.0
FCMI731-3M-M5	3	M5X0.8	6	23.5	26.0	17.0
FCMI731-4M-M5	4	M5X0.8	6	23.5	26.0	17.0
FCMI731-4M-2G	4	1/8	7	27.0	29.5	18.0
FCMI731-6M-M5	6	M5X0.8	6	23.5	26.0	18.0
FCMI731-6M-2G	6	1/8	7	27.0	29.5	18.5
FCMI731-6M-4G	6	1/4	8	30.0	32.5	19.0
FCMI731-8M-2G	8	1/8	13	26.5	31.0	26.0
FCMI731-8M-4G	8	1/4	16	29.0	34.0	27.5
FCMI731-8M-6G	8	3/8	20	36.0	42.0	29.0



FCMK731 Knobless Mini Meter Out Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1 MM	H OPEN	H CLOSED	L
FCMK731-2-0	1/8	10-32	6	.79	.65	.65
FCMK731-2-2	1/8	1/8	6	.85	.71	.71
FCMK731-5/32-0	5/32	10-32	6	.79	.65	.65
FCMK731-5/32-2	5/32	1/8	6	.85	.71	.71
FCMK731-4-0	1/4	10-32	6	.79	.65	.65
FCMK731-4-2	1/4	1/8	6	.85	.71	.73
FCMK731-4-4	1/4	1/4	6	.97	.83	.73



FCMB731 Miniature Bi-directional Flow Control - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	H CLOSED	H OPEN	L
FCMB731-4M-M5	4	M5X0.8	6	23.5	26.0	16.5
FCMB731-4M-2G	4	1/8	7	27.0	29.5	17.0
FCMB731-6M-M5	6	M5X0.8	6	23.5	26.0	18.0
FCMB731-6M-2G	6	1/8	7	27.0	29.5	18.0
FCMB731-6M-4G	6	1/4	8	30.0	32.5	18.5



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Swivel Outlet Flow Controls



Parker's swivel outlet flow controls are designed to allow a vertical or angled tube exit where access is restricted.

Product Features:

- Glass reinforced nylon 6.6 body
- Stainless steel gripping ring
- Nickel-plated brass adjustment screw
- Nickel-plated brass locking nut
- Nickel-plated brass threads
- Nitrile D seal
- NPT, BSPT, BSPP, Metric threads

Markets:

- Factory/Process Automation
- Life Science
- Food Processing
- Water And Beverage
- Petrochemical

Applications:

- Packaging
- Filling
- Dispensing
- Bottling
- Pneumatic Circuits

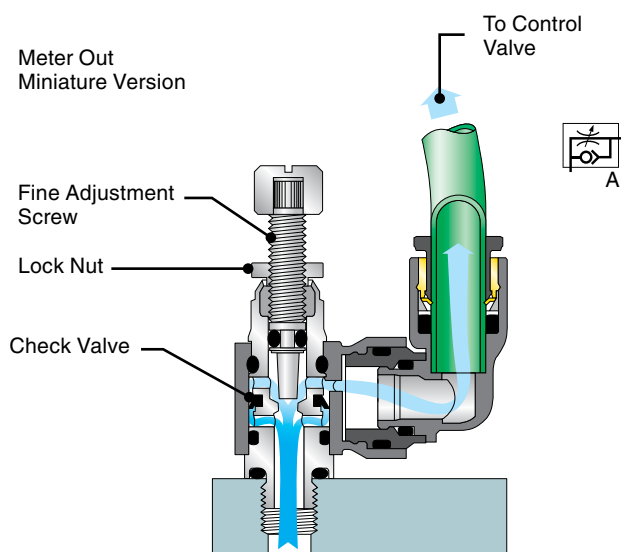
Specifications:

Pressure Range 15 to 145 psi (1.0 to 9.9 bar)

Temperature Range +32° to +158° F (0 to +70° C)

Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer



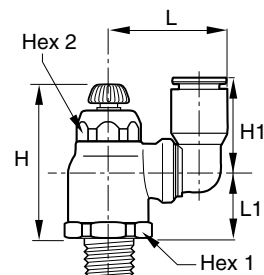
Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



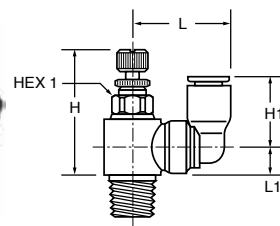
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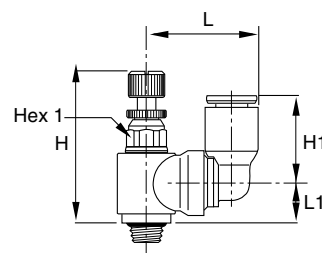
FCCS731 Compact Swivel Outlet Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1 MM	HEX 2 MM	H CLOSED	H OPEN	H1	L	L1
FCCS731-4-2	1/4	1/8	19	10	1.87	2.09	.63	.93	.65
FCCS731-4-4	1/4	1/4	19	14	1.79	1.99	.73	1.00	.89
FCCS731-6-4	3/8	1/4	23	17	1.93	2.20	1.04	1.34	.97
FCCS731-6-6	3/8	3/8	23	17	1.93	2.20	1.04	1.34	.97



FCMS731 Mini Swivel Outlet Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1 MM	H CLOSED	H OPEN	H1	L	L1
FCMS731-4M-0	5/32 (4MM)	10-32	6	.96	1.08	.55	0.73	0.26
FCMS731-4M-2	5/32 (4MM)	1/8	8	1.08	1.20	.55	0.73	0.33



FCMS731 Miniature Swivel Outlet - BSPP

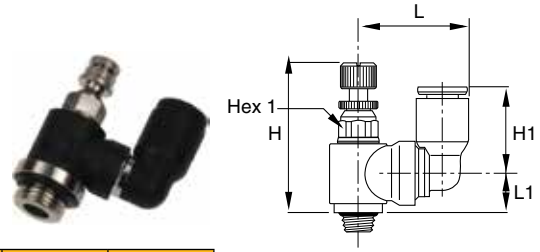
PART NO.	TUBE SIZE MM	BSPP	HEX 1	H CLOSED	H OPEN	H1	L	L1
FCMS731-4M-M5	4	M5X0.8	6	24.5	27.5	14.5	19.5	6.5
FCMS731-4M-2G	4	1/8	7	27.5	31.0	14.5	20.0	8.5
FCMS731-6M-M5	6	M5X0.8	6	24.5	27.5	16.0	21.5	6.5
FCMS731-6M-2G	6	1/8	7	27.5	31.0	16.0	22.0	8.5

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[Click here for CADs, Product Specifications or to Configure Parts Online](#)

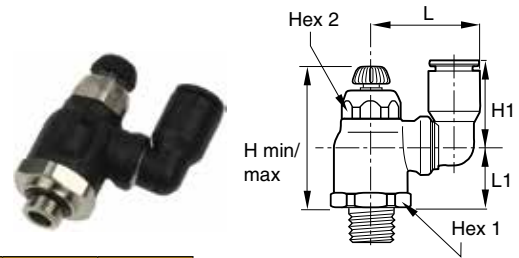
FCMSI731 Miniature Swivel Outlet Meter In - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	H CLOSED	H OPEN	H1	L	L1
FCMSI731-4M-M5	4	M5X0.8	6	24.5	27.5	14.5	19.5	6.5
FCMSI731-6M-M5	6	M5X0.8	6	24.5	27.5	16.0	21.5	6.5
FCMSI731-6M-2G	6	1/8	7	27.5	31.0	16.0	22.0	8.5



FCCS731 Compact Swivel Outlet - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	H1	L	L1
FCCS731-6M-2G	6	1/8	16	10	38.0	44.0	16.0	23.5	18.0
FCCS731-6M-4G	6	1/4	16	10	36.5	42.5	16.0	23.5	16.5
FCCS731-8M-2G	8	1/8	19	14	41.5	48.0	23.0	28.0	19.0
FCCS731-8M-4G	8	1/4	19	14	41.5	48.0	23.0	28.0	19.5
FCCS731-8M-6G	8	3/8	19	14	41.5	48.0	23.0	28.0	17.5
FCCS731-10M-4G	10	1/4	23	17	45.5	53.5	26.5	35.0	21.0
FCCS731-10M-6G	10	3/8	23	17	45.5	54.0	26.5	35.0	21.5
FCCS731-12M-6G	12	3/8	23	17	45.5	54.0	31.0	38.0	21.5
FCCS731-12M-8G	12	1/2	23	17	45.5	54.0	31.0	38.0	21.0



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Plug-In Flow Controls

Parker's Plug-in flow controls can be directly mounted into existing fittings and allow very compact installations. They are particularly suited for mounting in manifolds using cartridges.

Product Features:

- Glass reinforced nylon 6.6 body
- Stainless steel gripping ring
- Nickel-plated brass adjustment screw
- Nickel-plated brass locking nut
- Nickel-plated tailpiece
- Nitrile D seal

Markets:

- Factory/Process Automation
- Life Science
- Food Processing
- Water And Beverage
- Petrochemical

Applications:

- Packaging
- Filling
- Dispensing
- Bottling
- Pneumatic Circuits

Specifications:

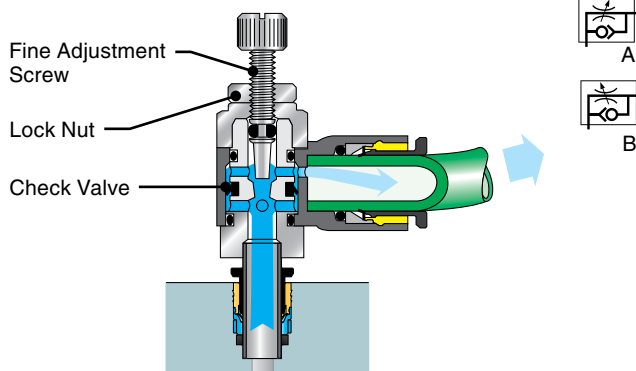
Pressure Range 15 to 145 psi (1.0 to 9.9 bar)

Temperature Range +32° to +158° F (0 to +70° C)

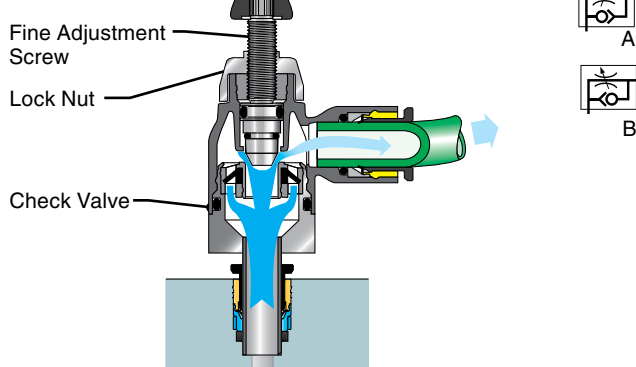
Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer

Miniature



Compact

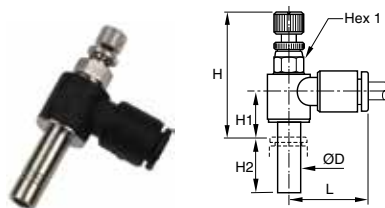


Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.

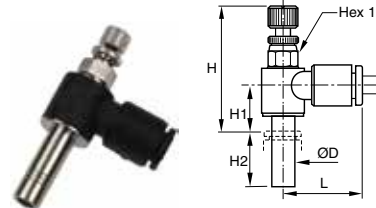
WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.





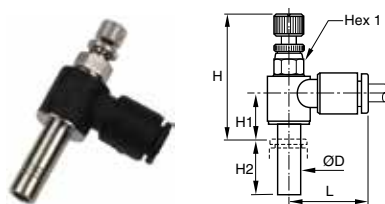
FCMSP731 Plug-In Mini Meter Out Flow Control

PART NO.	TUBE SIZE IN	HEX 1 MM	H OPEN	H CLOSED	H1	H2	L
FCMSP731-2	1/8	6	1.04	.94	.12	.59	0.67
FCMSP731-4	1/4	7	1.18	1.08	.12	.73	0.73



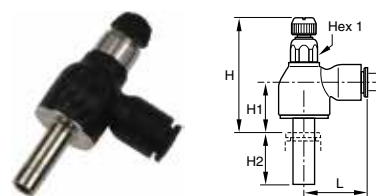
FCMSPI731 Plug-In Mini Meter In Flow Control

PART NO.	TUBE SIZE MM	HEX 1	H CLOSED	H OPEN	H1	H2	L
FCMSPI731-4M (5/32)	4	6	25.5	28.0	9.5	15.5	17.0
FCMSPI731-6M	6	7	27.5	29.0	10.5	17.0	18.5



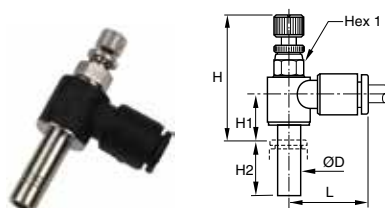
FCMSPI731 Plug-In Mini Meter In Flow Control

PART NO.	TUBE SIZE IN	HEX 1 MM	H OPEN	H CLOSED	H1	H2	L
FCMSPI731-2	1/8	6	1.04	.94	.12	0.59	0.67
FCMSPI731-4	1/4	7	1.18	1.08	.12	0.73	0.73



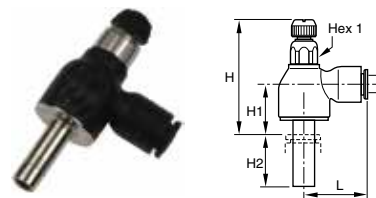
FCCSP731 Plug-In Compact Meter Out Flow Control

PART NO.	TUBE SIZE MM	HEX 1	H CLOSED	H OPEN	H1	H2	L
FCCSP731-6M	6	10	35.0	41.0	14.0	17.0	22.0
FCCSP731-8M	8	14	39.5	46.5	16.0	21.5	28.0
FCCSP731-12M	12	17	43.0	51.0	17.0	27.0	31.5



FCMSP731 - Plug-In Miniature Meter Out Flow Control

PART NO.	TUBE SIZE MM	HEX 1	H CLOSED	H OPEN	H1	H2	L
FCMSP731-4M (5/32)	4	6	25.5	28.0	9.5	15.5	17.0
FCMSP731-6M	6	7	27.5	29.0	10.5	17.0	18.5



FCCSPI731 Plug-In Compact Meter-In Flow Control

PART NO.	TUBE SIZE MM	HEX 1	H CLOSED	H OPEN	H1	H2	L
FCCSPI731-6M	6	10	35.0	41.0	14.0	17.0	22.0
FCCSPI731-8M	8	14	39.5	46.5	16.0	21.5	28.0
FCCSPI731-12M	12	17	43.0	51.0	17.0	27.0	31.5

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In-Line Flow Controls



Parker's In-Line flow controls are unidirectional. An arrow on the body indicates the direction of controlled flow. They can be used individually or stacked together using joining clips.

Product Features:

- Glass reinforced nylon 6.6 body
- Stainless steel gripping ring
- Nickel-plated brass adjustment screw
- Nickel-plated brass locking nut
- Nickel-plated threads
- Nitrile D seal
- Panel mountable

Markets:

- Factory/Process Automation
- Life Science
- Food Processing
- Water And Beverage
- Petrochemical

Applications:

- Packaging
- Filling
- Dispensing
- Bottling
- Pneumatic Circuits

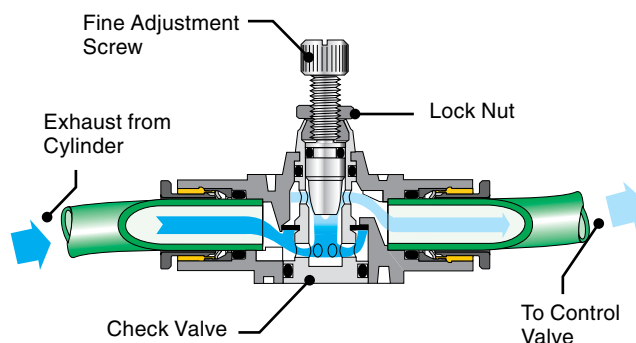
Specifications:

Pressure Range 15 to 145 psi (1.0 to 9.9 bar)

Temperature Range +32° to +158° F (0 to +70° C)

Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer



Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



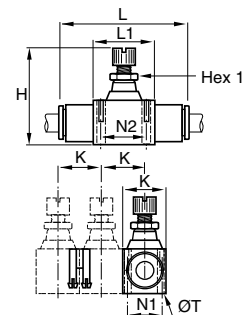
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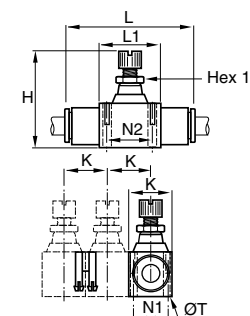
FC832 In-Line Flow Control

PART NO.	TUBE SIZE IN	HEX 1 MM	H CLOSED	H OPEN	K	L	L1	N1	N2	T
FC832-4	1/4	8	1.54	1.74	.66	2.00	.90	.43	.66	.12
FC832-6	3/8	14	2.03	2.38	.94	2.87	1.29	.62	1.01	1.60
FC832-8	1/2	14	2.24	2.63	1.09	3.35	1.37	.78	1.07	.16



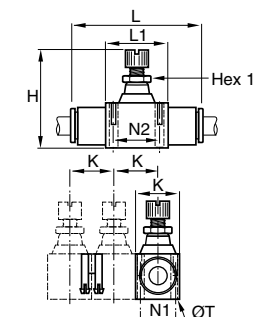
FCB832 In-Line Bi-directional Flow Control

PART NO.	TUBE SIZE IN	HEX 1 MM	H CLOSED	H OPEN	K	L	L1	N1	N2	T
FCB832-4	1/4	8	1.54	1.74	.66	2.00	.90	.43	.66	.12



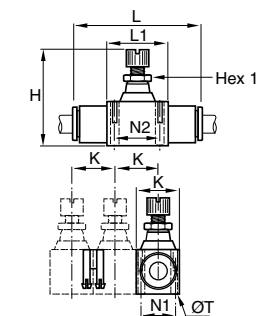
FC832 In-Line Flow Control

PART NO.	TUBE SIZE MM	HEX 1	H CLOSED	H OPEN	K	L	L1	N1	N2	T
FC832-4M	4	5	29.5	33.5	12	15	12	8	11	2.2
FC832-6M	6	8	40.5	44.5	17.0	51.0	23.0	11.0	17.0	3.2
FC832-8M (5/16)	8	11	44.0	50.0	18.5	60.5	26.0	12.5	20.0	3.2
FC832-10M	10	14	52.0	61.0	24.0	76.0	33.0	16.0	26.0	4.2
FC832-12M	12	14	57.5	67.5	28.0	86.0	35.0	20.0	27.5	4.2

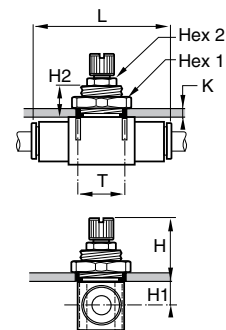


FCB832 In-Line Bi-directional Flow Control

PART NO.	TUBE SIZE MM	HEX 1	H CLOSED	H OPEN	K	L	L1	N1	N2	T
FCB832-4M (5/32)	4	5	29.5	33.5	12.0	36.0	15.0	8.0	11.0	2.2
FCB832-6M	6	8	40.0	44.5	17.0	51.0	23.0	11.0	17.0	3.2
FCB832-8M (5/16)	8	11	44.0	50.0	18.5	60.5	26.0	12.5	20.0	3.2

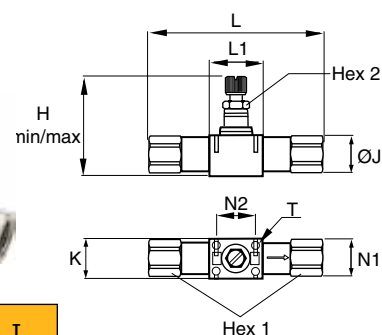


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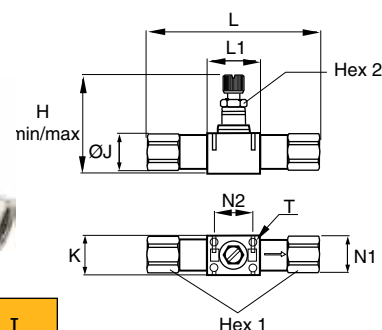
FCPM832 In-Line Panel Mountable Flow Control

PART NO.	TUBE SIZE MM	HEX 1	HEX 2	H CLOSED	H OPEN	K	L	H1	H2	T
FCPM832-4M	4	14		21.5	25.5	6.0	36.0	6.5	11.0	10.5
FCPM832-6M	6	19		27.5	32.5	7.0	51.0	7.5	13.5	16.5
FCPM832-8M	8	24	11	28.5	34.5	7.0	60.5	9.0	13.5	18.5
FCPM832-10M	10	30	14	29.5	38.5	7.0	76.0	11.5	13.5	24.5
FCPM832-12M	12	32	14	32.0	42.0	8.0	86.0	12.5	15.5	27.5



FC836 Threaded In-Line Flow Control

PART NO.	NPT	HEX 1 MM	HEX 2 MM	H CLOSED	H OPEN	K	L	L1	N1	N2	T
FC836-2	1/8	13	8.00	1.56	1.75	.67	2.70	.91	.43	.67	.12
FC836-4	1/4	16	11.00	1.73	1.97	.73	3.27	1.02	.49	.79	.12
FC836-6	3/8	22	14.00	2.05	2.40	.94	3.82	1.30	.63	1.02	.16
FC836-8	1/2	24	14.00	2.26	2.66	1.10	4.76	1.38	.79	1.08	.16



FC836 Threaded In-Line Flow Control - BSPP

PART NO.	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	K	L	N1	N2	T
FC836-2G	1/8	13	8	39.5	44.5	17.0	68.5	11.0	17.0	3.2
FC836-4G	1/4	16	11	44.0	50.0	18.5	83.0	12.5	20.0	3.2
FC836-6G	3/8	19	14	52.0	61.0	24.0	97.0	16.0	26.0	4.2
FC836-8G	1/2	24	14	57.5	67.5	28.0	121.0	20.0	27.5	4.2

Metal Flow Controls



Parker's Metal flow controls are suited for use in severe conditions (temperatures, sparks, abrasion, etc.). Adjustment can be made with a screwdriver and locking by use of a wrench.

Product Features:

- Treated brass body
- Stainless steel gripping ring
- Electroless-nickel-plated brass adjustment screw
- Nickel-plated brass locking nut
- Nickel-plated threads
- Nitrile D seal

Markets:

- Factory/Process Automation
- Petrochemical
- Automotive Process

Applications:

- Robotics
- Packaging
- Textile

Specifications:

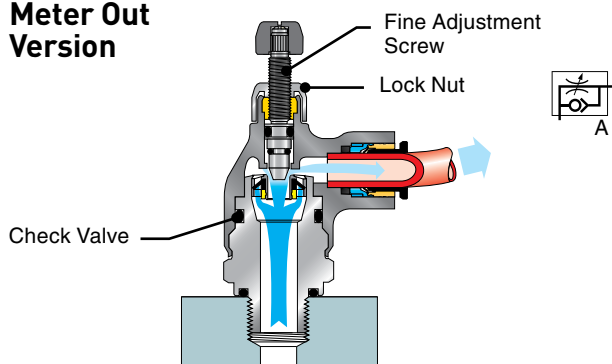
Pressure Range 15 to 145 psi (1.0 to 9.9 bar)

Temperature Range +32° to +158° F (0 to +70° C)

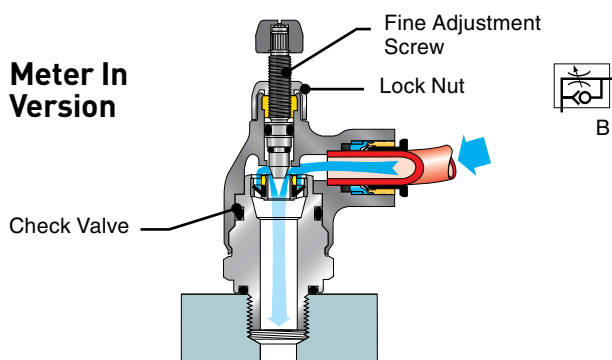
Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer

Meter Out Version



Meter In Version



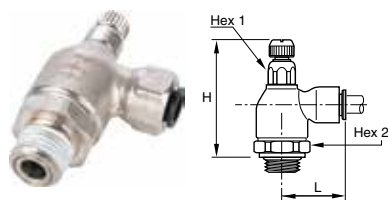
Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



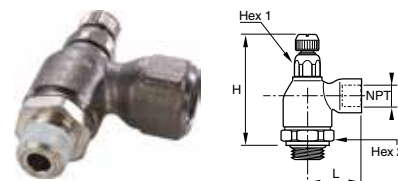
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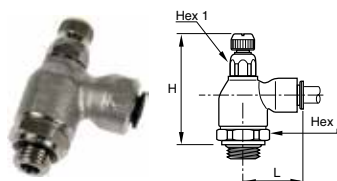
FC705 Push-to-Connect Meter Out Metal Flow Control

PART NO.	TUBE SIZE IN	NPT	HEX 1 MM	HEX 2 MM	H CLOSED	H OPEN	L
FC705-4-2	1/4	1/8	19	10	1.79	2.01	0.97
FC705-4-4	1/4	1/4	19	10	1.79	2.01	0.97
FC705-6-4	3/8	1/4	19	14	1.91	2.11	1.14
FC705-6-6	3/8	3/8	25	17	2.15	2.40	1.40



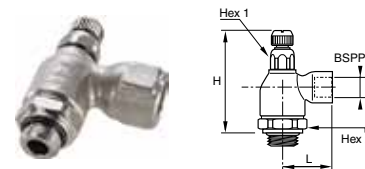
FC708 Threaded Port Meter Out Flow Control

PART NO.	NPT	HEX 1 MM	HEX 2 MM	H CLOSED	H OPEN	L
FC708-2	1/8	19	10	1.79	2.01	.89
FC708-4	1/4	19	14	1.91	2.11	1.28
FC708-6	3/8	25	17	2.15	2.40	1.36
FC708-8	1/2	25	17	2.15	2.40	1.50



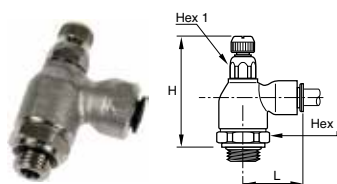
FC701 Push-to-Connect Meter Out Metal Flow Control - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	L
FC701-4M-2G	4	1/8	10	19	47.0	53.0	21.0
FC701-6M-2G	6	1/8	10	19	47.0	53.0	24.5
FC701-6M-4G	6	1/4	10	19	47.5	53.0	24.5
FC701-8M-2G	8	1/8	14	19	50.0	55.0	29.0
FC701-8M-4G	8	1/4	14	19	50.0	56.0	29.0
FC701-8M-6G	8	3/8	17	25	56.0	62.0	30.5
FC701-10M-4G	10	1/4	14	19	50.0	56.0	35.0
FC701-10M-6G	10	3/8	17	25	56.0	62.0	35.0
FC701-12M-6G	12	3/8	17	25	56.0	62.0	38.0
FC701-12M-8G	12	1/2	17	25	55.0	62.0	38.0
FC701-14M-8G	14	1/2	17	25	55.0	62.0	41.0



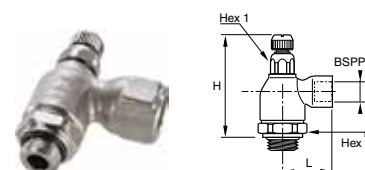
FC702 Threaded Port Meter Out Metal Flow Control - BSPP

PART NO.	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	L
FC702-2G	1/8	10	19	47.0	52.5	22.5
FC702-4G	1/4	14	19	50.5	55.5	32.0
FC702-6G	3/8	17	25	56.0	62.0	34.5
FC702-8G	1/2	17	25	55.0	62.0	37.5



FCI701 Push-to-Connect Meter In Metal Flow Control - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCI701-4M-2G	4	1/8	10	19	47.0	53.0	21.0
FCI701-6M-2G	6	1/8	10	19	47.0	53.0	24.5
FCI701-6M-4G	6	1/4	10	19	47.5	53.0	24.5
FCI701-8M-2G	8	1/8	14	19	50.0	55.0	29.0
FCI701-8M-4G	8	1/4	14	19	50.0	56.0	29.0
FCI701-8M-6G	8	3/8	17	25	56.0	62.0	30.5



FCI702 Threaded Port Meter In Metal Flow Control - BSPP

PART NO.	BSPP	HEX 1	HEX 2	H CLOSED	H OPEN	L
FCI702-2G	1/8	10	19	47.0	52.5	22.5
FCI702-4G	1/4	14	19	50.5	55.5	32.0

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Stainless Steel Flow Controls



Parker's Stainless Steel Flow Controls are used to regulate the speed of a cylinder rod as well as flow in environments with high mechanical or chemical constraints.

Product Features:

- Suitable for corrosive environments
- Excellent mechanical and chemical resistance
- 100% leak tested in production
- Smooth external surfaces to facilitate cleaning
- Suitable for food applications

Markets:

- Factory/Process Automation
- Life Science
- Food Processing
- Water And Beverage
- Petrochemical

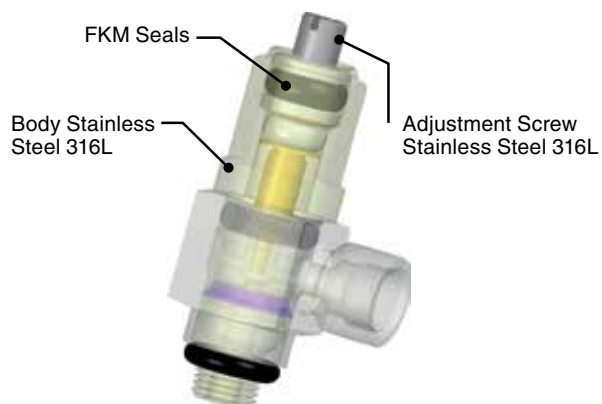
Applications:

- Packaging
- Filling
- Dispensing
- Bottling,
- Pneumatic Circuits
- Semi-Conductors

Specifications:

Pressure Range 15 to 145 psi (1.0 to 9.9 bar)

Temperature Range +32° to +158° F (0 to +70° C)

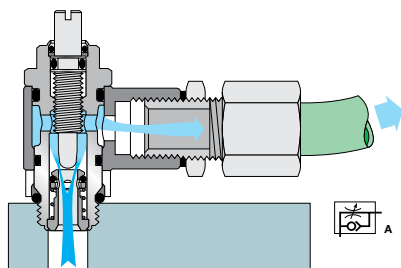


Assembly Instructions

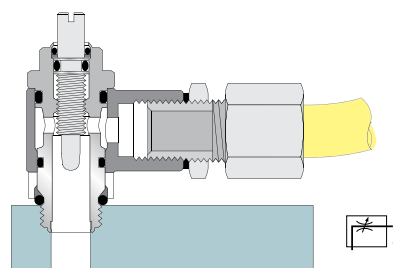
1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.

Operation

Exhaust Model with External Adjustment



Bi-Directional Model with External Adjustment



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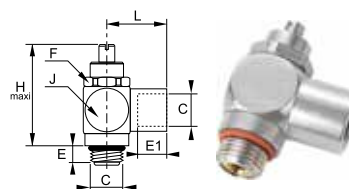
7810, 7812, 7815, 7817 Threaded Port Knobless Stainless Steel Flow Control - NPT, UNF

PART NO. METER OUT	PART NO. BI-DIRECTIONAL	C	E	E1	F	H	J	L	WT. OZ.
7810 20 20	7812 20 20	10-32	.16	.16	8	.94	.35	.43	.95
7815 11 11	7817 11 11	1/8	.20	.31	13	1.50	.59	.67	1.23
7815 14 14	7817 14 14	1/4	.31	.47	17	1.38	.71	.94	1.69
7815 18 18	7817 18 18	3/8	.28	.55	20	1.89	.87	1.06	2.08
7815 22 22	7817 22 22	1/2	.31	.59	23	2.52	1.10	1.22	2.68



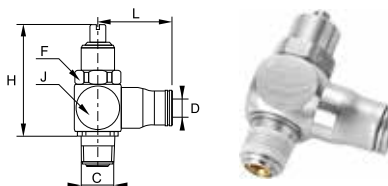
7810, 7812, Threaded Port Knobless Stainless Steel Flow Control - BSPP Metric

PART NO. METER OUT	PART NO. BI-DIRECTIONAL	C	E	E1	F	H	J	L	WT. KG.
7810 19 19	7812 19 19	M5X0.8	4	4	8	24	10	11	.027
7810 10 10	7812 10 10	G1/8	5	8	13	38	15	17	.035
7810 13 13	7812 13 13	G1/4	8	12	17	40	18	24	.048
7810 17 17	7812 17 17	G3/8	7	12	20	53	22	24	.059
7810 21 21	7812 21 21	G1/2	8	15	23	69	28	31	.076



7835 Push-to-Connect Knobless Stainless Steel Flow Control Tube to NPT

PART NO. METER OUT	ØD	C	F MM	H	J	L	WT. OZ.
7835 56 11	1/4	1/8	13	1.30	.59	.87	1.69
7835 60 14	3/8	1/4	17	1.38	.71	1.18	2.08
7835 60 18	3/8	3/8	20	1.89	.87	1.26	2.68



In-Line Check Valves



Parker's In-Line Check Valves allows air to pass in one direction while blocking flow in the other direction. The body of the fitting contains an arrow to indicate the direction of flow.

Product Features:

- Nylon/Nickel-plated brass body
- VC – Acetal body
- Stainless steel gripping ring
- Nickel-plated brass threads
- Nitrile O-ring
- EPDM O-ring (VC)

Markets:

- Factory/Process Automation
- Packaging
- Petrochemical
- Pneumatics
- Semi-Conductor

Applications:

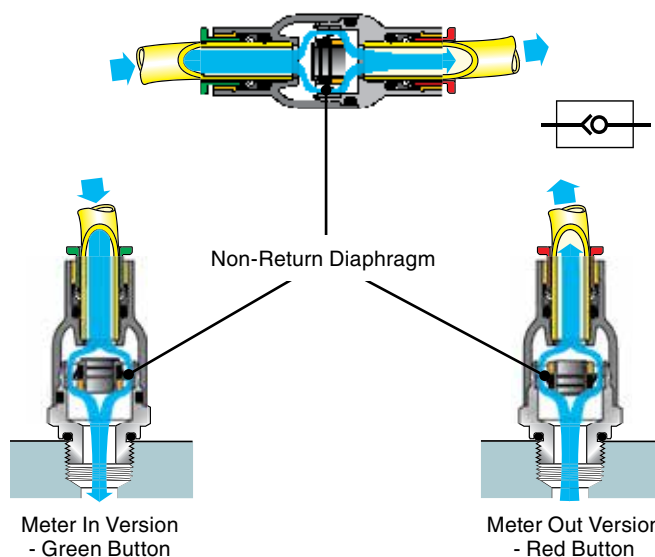
- Robotics
- Packaging
- Textile
- Machine Tools
- Pneumatic Systems
- Vacuum

Specifications:

Pressure Range	15 to 145 psi (1.0 to 9.9 bar)
Temperature Range	+34° to +150° F (+1.1° to 65.5° C)
Cracking Pressure	PLCK – 7 PSI (0.4 bar), VC – 1/3 PSI (0.02 bar)

Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer



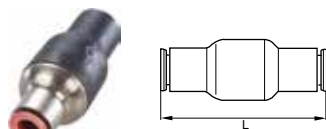
Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.

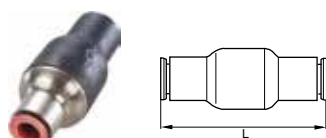


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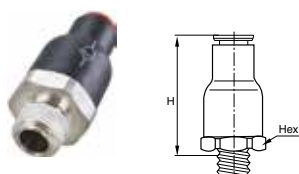


**32PLCK In-Line Check Valve**

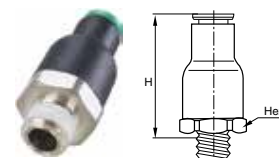
PART NO.	TUBE SIZE IN	L
32PLCK-4	1/4	1.61
32PLCK-6	3/8	2.50

**32PLCK In-Line Check Valve**

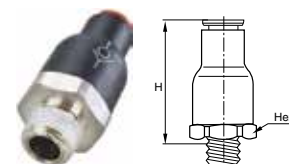
PART NO.	TUBE SIZE MM	L
32PLCK-4M (5/32)	4	38.5
32PLCK-6M	6	41.0
32PLCK-8M (5/16)	8	51.5
32PLCK-10M	10	63.5
32PLCK-12M	12	66.5

**W68PLCK Male Check Valve**

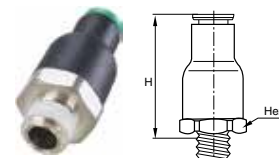
PART NO.	TUBE SIZE IN	NPT / UNF	HEX MM	H
W68PLCK-4M-2	5/32	1/8	16	1.12
W68PLCK-4-2	1/4	1/8	19	1.42
W68PLCK-4-4	1/4	1/4	19	1.42
W68PLCK-6-4	3/8	1/4	23	1.65
W68PLCK-6-6	3/8	3/8	23	1.65

**W68PLCKI Male Check Valve Meter In**

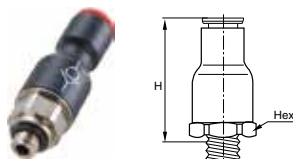
PART NO.	TUBE SIZE IN	NPT / UNF	HEX MM	H
68PLCKI-4M-0	5/32	10-32	9	1.26
W68PLCKI-4M-2	5/32	1/8	16	1.12
W68PLCKI-4-2	1/4	1/8	19	1.42
W68PLCKI-4-4	1/4	1/4	19	1.42
W68PLCKI-6-4	3/8	1/4	23	1.65
W68PLCKI-6-6	3/8	3/8	23	1.65

**W68PLCK Male Check Valve Meter Out - BSPT**

PART NO.	TUBE SIZE MM	BSPT	HEX 1	H
W68PLCK-4M-2R	4	1/8	16	28.5
W68PLCK -6M-2R	6	1/8	16	30.5
W68PLCK -6M-4R	6	1/4	16	30.5
W68PLCK -8M-2R	8	1/8	19	36.0
W68PLCK -8M-4R	8	1/4	19	36.0
W68PLCK -12M-6R	12	3/8	23	42.0

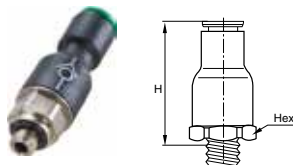
**W68PLCKI Male Check Valve Meter In - BSPT**

PART NO.	TUBE SIZE MM	BSPT	HEX 1	H
W68PLCKI-4M-2R	4	1/8	16	28.5
W68PLCKI -6M-2R	6	1/8	16	30.5
W68PLCKI -6M-4R	6	1/4	16	30.5
W68PLCKI -8M-2R	8	1/8	19	36.0
W68PLCKI -8M-4R	8	1/4	19	36.0

[Click here for CADs, Product Specifications or to Configure Parts Online](#)


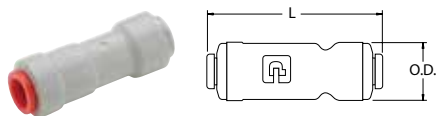
68PLCK Male Check Valve Meter Out - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	H
68PLCK-4M-M5	4	M5X0.8	9	32.0
68PLCK-6M-2G	6	1/8	16	30.5
68PLCK-6M-4G	6	1/4	16	30.5
68PLCK-8M-2G	8	1/8	19	36.0
68PLCK-8M-4G	8	1/4	19	36.0



68PLCKI Male Check Valve Meter In - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX 1	H
68PLCKI-6M-2G	6	1/8	16	30.5
68PLCKI-8M-2G	8	1/8	19	36.0
68PLCKI-8M-4G	8	1/4	19	36.0
68PLCKI-12M-6G	12	3/8	23	42.0
68PLCKI-12M-8G	12	1/2	23	44.0



VC – Check Valve

PART NO.	TUBE SIZE IN	L	O.D.
A4VC4-MG	1/4	2.00	.66
A5VC5-MG	5/16	2.10	.70
A6VC6-MG	3/8	2.15	.80
A8VC8-MG	1/2	2.68	.91



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Stainless Steel Check Valves

Parker's Stainless Steel Check Valves are ideally suited to harsh environments and for conveying industrial fluids. These check valves allow fluids to flow in one direction and prevent them from flowing in the other.

Product Features:

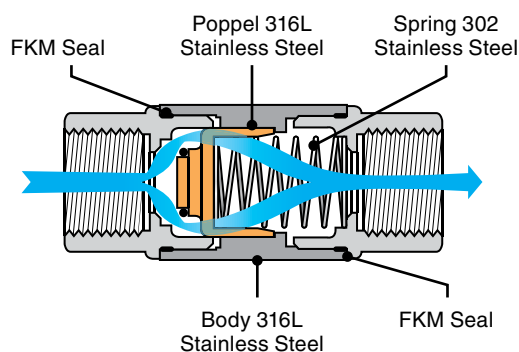
- 316L Stainless Steel Body & Poppet
- 302 Stainless Steel Spring
- FKM Seals
- Smooth external surfaces contribute to equipment cleanliness
- Suitable for use in corrosive environments

Markets:

- Factory/Process Automation
- Life Science
- Food Processing
- Water And Beverage
- Petrochemical

Applications:

- Pneumatics
- Machine Tools
- Processing
- Chemical
- Printing



Specifications:

Pressure Range 7 to 580 PSI (0.4 to 39.9 bar)

Cracking Pressure 3.6 PSI (0.2 bar)

Temperature Range -4° to +356° F (-20° to +180° C)

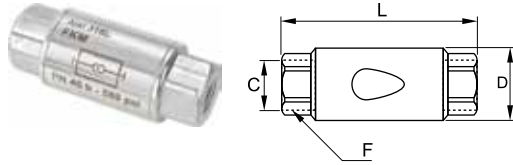
Flow Characteristics

MODEL	WATER FLOW AT 90 PSI	KV
1/8	.67 SCFM	1.60
1/4	.70 SCFM	1.69
3/8	1.26 SCFM	3.01
1/2	1.29 SCFM	3.10
3/4	2.33 SCFM	5.59
1	3.27 SCFM	7.86



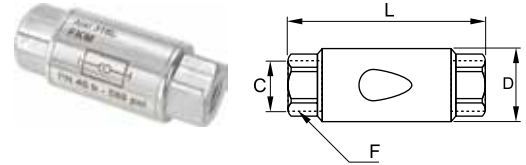
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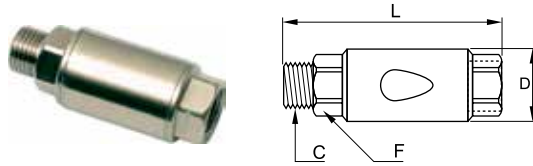
4890 Unidirectional Female - BSPP

PART NO.	C	DN	D MM	F MM	L MM	WT. KG.
4890 10 10	G1/8	10	22	17	50	.084
4890 13 13	G1/4	10	22	17	50	.074
4890 17 17	G3/8	15	30	22	67	.182
4890 21 21	G1/2	15	30	25	71	.196
4890 27 27	G3/4	20	42	32	84	.288
4890 34 34	G1	25	42	38	90	.416



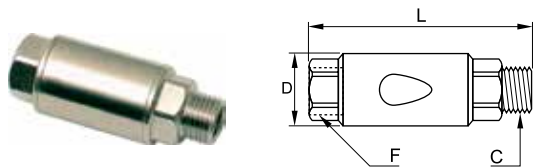
4895 Unidirectional Female - NPT

PART NO.	C	DN	D MM	F MM	L MM	WT. KG.
4895 11 11	1/8	10	22	18	50	.084
4895 14 14	1/4	10	22	18	54	.080
4895 18 18	3/8	15	30	22	73	.198
4895 22 22	1/2	15	30	25	77	.213



4891 Unidirectional Male to Female - BSPP

PART NO.	C	DN	D MM	F MM	L MM	WT. KG.
4891 10 10	G1/8	10	22	17	56	.086
4891 13 13	G1/4	10	22	17	58	.082
4891 17 17	G3/8	15	30	22	75	.190
4891 21 21	G1/2	15	30	25	79	.280
4891 27 27	G3/4	20	42	32	98	.302
4891 34 34	G1	25	42	38	104	.424



4892 Unidirectional Female to Male - BSPP

PART NO.	C	DN	D MM	F MM	L MM	WT. KG.
4892 10 10	G1/8	10	22	17	56	.086
4892 13 13	G1/4	10	22	17	58	.082
4892 17 17	G3/8	15	30	22	75	.190
4892 21 21	G1/2	15	30	25	79	.280
4892 27 27	G3/4	20	42	32	98	.302
4892 34 34	G1	25	42	38	104	.424

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Pilot Operated Check Valves

Parker's Pilot Operated Check Valves are designed to protect installations. If the compressed air supply is removed they lock the air supply to the cylinder, maintaining it in position.

Product Features:

- Orientable and adjustable through 3 axis
- Can be integrated into any installation configuration
- Vent saves time on restart after maintenance operations
- Multi-purpose fitting
 - Piloted non-return valve
 - Flow control regulator
 - Manual exhaust

Markets:

- Factory/Process Automation
- Food Processing
- Pneumatics
- Automotive

Applications:

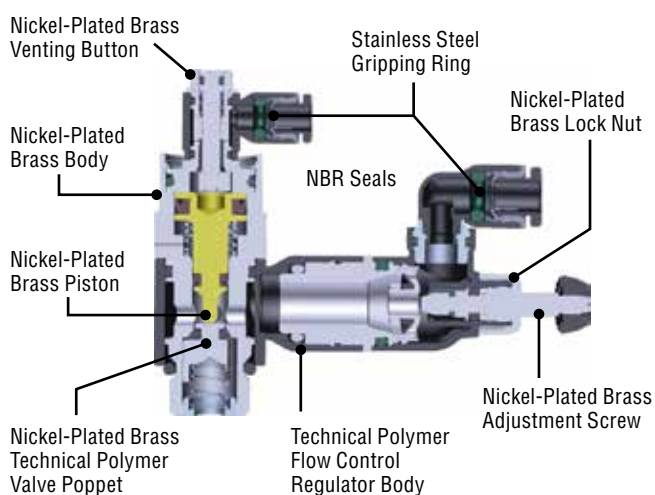
- Pneumatics
- Machine Tools
- Processing
- Packaging
- Assembly

Specifications:

Pressure Range 14 to 145 PSI (0.9 to 9.9 bar)

Cracking Pressure 4.3 PSI (0.2 bar)

Temperature Range +23° to +140° F (-5° to 60° C)



Assembly Instructions

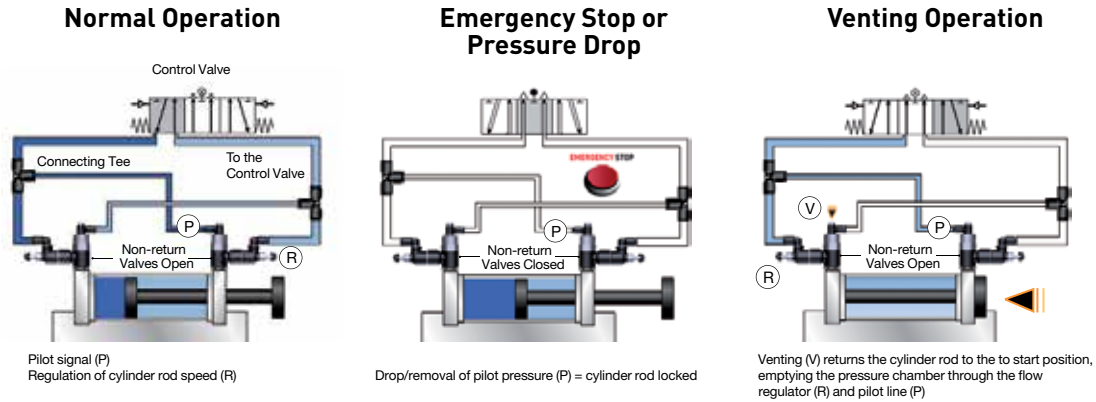
1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



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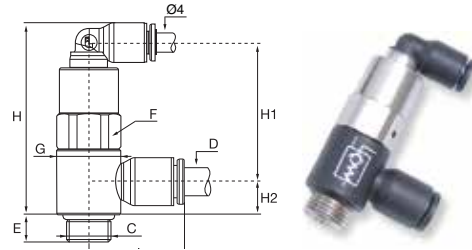


Operation



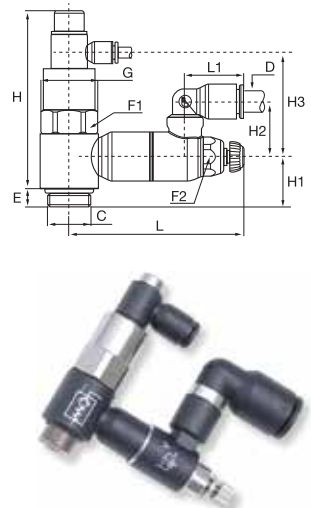
7892 Piloted Non-Return Valve - BSPP

PART NO.	D MM	C	E MM	F MM	G MM	H MM	H1 MM	H2 MM	L MM	WT. KG.
7892 06 10	6	G1/8	6	13	14	42	30	7	21	.028
7892 06 13	6	G1/4	9	17	18.5	45	32	9	23	.049
7892 08 10	8	G1/8	6	13	14	42	29	9	25	.029
7892 08 13	8	G1/4	9	17	18.5	45	32	9	27	.051
7892 08 17	8	G3/8	6	20	22.5	57	41	11	28	.093
7892 10 17	10	G3/8	6	20	22.5	57	41	11	31	.094
7892 10 21	10	G1/2	10	24	28	63	47	16	36	.172
7892 12 21	12	G1/2	10	24	28	63	47	16	36	.162



7894 Piloted Non-Return Valve with Flow Regulator and Exhaust - BSPP

PART NO.	D MM	C	E MM	F1 MM	F2 MM	G MM	H MM	H1 MM	H2 MM	H3 MM	L MIN	L MAX	L MM	WT. KG.
7894 06 10	6	G1/8	6	13	8	14	46	7	24	31	48.5	51	16	.049
7894 06 13	6	G1/4	9	17	10	18.5	49	11	18	31	59.5	65	17	.081
7894 08 10	8	G1/8	6	13	8	14	46	7	27	31	48.5	51	22	.050
7894 08 13	8	G1/4	9	17	10	18.5	49	11	23	31	59.5	65	23	.084
7894 08 17	8	G3/8	6	20	14	22.5	69	13	21	40	67.5	73	23	.148
7894 10 17	10	G3/8	6	20	14	22.5	69	13	29	40	67.5	73	26	.152
7894 10 21	10	G1/2	10	24	17	28	76	12.5	26	47	74	81	26	.234
7894 12 21	12	G1/2	10	24	17	28	76	12.5	27	47	74	81	30	.236





Pneumatic Slide Valves

Parker's Slide Valves may be used to effect an immediate isolation of the air line by venting the system to atmosphere. By moving the sleeve in one direction, the air is free to pass through the slide valve to the system. By moving it in the opposite direction, the supply is shut off and the downstream air is allowed to exhaust to the atmosphere.

Product Features:

- Lightweight due to use of aluminum
- Nitrile Seals
- Immediate identification of the venting system by the color (red)
- Uni-directional use ensures the downstream circuit is vented
- Operated in the plane of the tube

Markets:

- Factory/Process Automation
- Food Processing
- Packaging

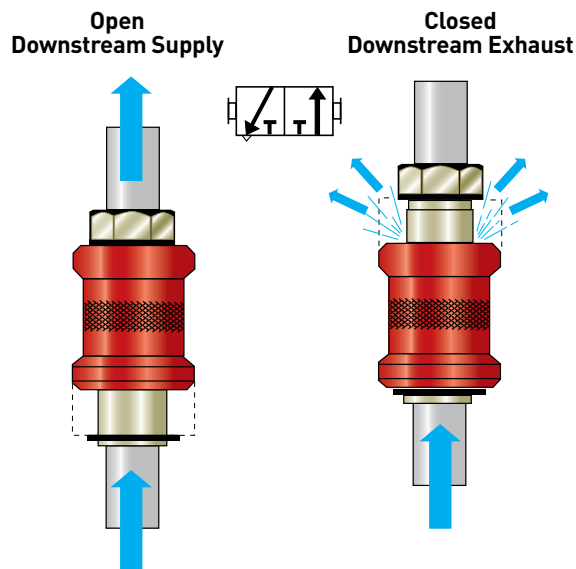
Applications:

- Pneumatics
- Conveyors
- Packaging
- Textile
- Plastics Engineering

Specifications:

Pressure Range Up to 230 PSI (15.8 bar)

Temperature Range +15° to +175° F (-9.4° to +79.4° C)

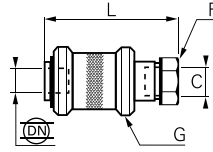


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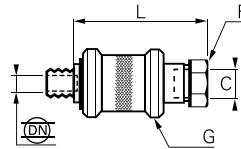


0660 Female Slide Valve - NPT

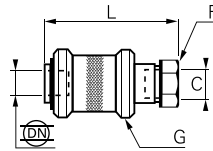
PART NO.	C	DN	F	G	L	WT. OZ.
0660 04 11	1/8	.16	.55	.98	1.89	2.12
0660 07 14	1/4	.27	.67	1.18	2.28	3.71
0660 10 18	3/8	.39	.87	1.38	2.68	6.18
0660 14 22	1/2	.55	1.06	1.57	3.15	9.53

**0661 Male to Female Slide Valve - NPT**

PART NO.	C	DN	F	G	L	WT. OZ.
0661 04 11	1/8	.16	.55	.98	2.19	2.47
0661 07 14	1/4	.27	.67	1.18	2.75	4.59
0661 10 18	3/8	.39	.87	1.38	3.21	7.59
0661 14 22	1/2	.55	1.06	1.57	3.75	11.30

**0669 Female Slide Valve - BSPP**

PART NO.	C	DN	F MM	G MM	L MM	WT. KG.
0669 02 19	M5X0.8	2	10	14	30.5	.045
0669 04 10	G1/8	4	14	25	48	.051
0669 07 13	G1/4	7	19	30	58	.084
0669 10 17	G3/8	10	22	35	68	.153
0669 14 21	G1/2	14	27	40	80	.227
0669 19 27	G3/4	19	32	50	83	.242



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Quick Exhaust Valve



Parker's Quick Exhaust Valve increases the return speed of the cylinder rod by allowing the exhaust to pass directly to atmosphere.

Product Features:

- Nickel plated brass body
- Nylon seal
- Polyurethane piston
- Reduction in cycle times: return speed improved
- Excellent exhaust capacity
- Ideal for applications in restrictive environments

Markets:

- Factory/Process Automation
- Packaging
- Industrial
- Pulp & Paper

Applications:

- Pneumatics
- Conveyors
- Packaging
- Textile
- Plastics Engineering

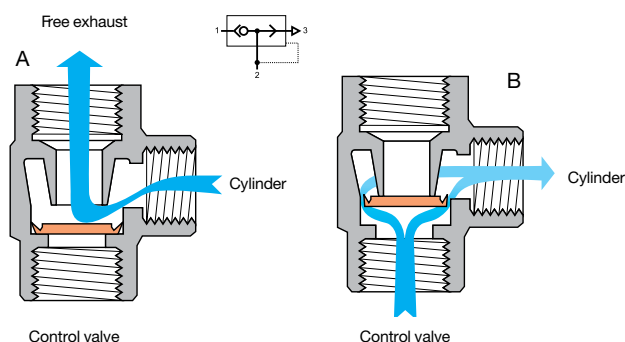
Specifications:

Pressure Range 10 to 150 PSI (0.6 to 10.3 bar)

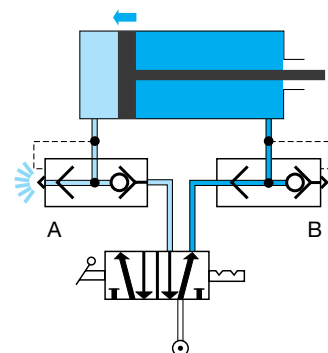
Temperature Range 0° to +160° F (-17.7 to +71.1° C)

Operation:

Mounted on Cylinder



Installation Diagram

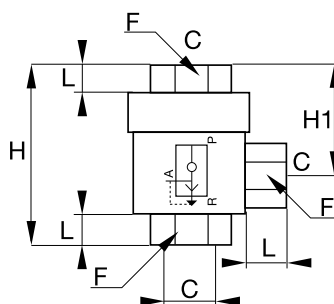


7970 Quick Exhaust Valve Threaded Ports - BSPP

PART NO.	C	F	H	H1	L	WT.OZ.
7970 19 19	M5 x 0.8	10	24.8	15.6	4	.029
7970 10 10	G1/8	14	42	28	8	.084
7970 13 13	G1/4	19	53	34.5	11	.148
7970 17 17	G3/8	21	58	36	12	.153
7970 21 21	G1/2	26	71	44	14	.316
7970 27 27	G3/4	32	86	52	18	.449
7970 34 34	G1	38	94	56	19	.531

7982 Quick Exhaust Valve Threaded Ports - NPT

PART NO.	C	F	H	H1	L	WT. OZ.
7982 11 11	1/8	14	1.69	1.10	.28	2.97
7982 14 14	1/4	19	2.11	1.38	.37	5.18
7982 18 18	3/8	20	2.19	1.42	.35	5.64
7982 22 22	1/2	26	2.83	1.77	.55	11.29



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Blocking Valves



Parker's Blocking Valves prevents damage to work and equipment in the event of a loss of pressure. Blocking valves which are mounted in pairs on a cylinder lock the piston by simultaneously cutting off the supply and exhaust.

Product Features:

- Treated brass body
- Stainless steel gripping ring
- Nickel-plated brass threads
- NBR seals
- Silicone free

Markets:

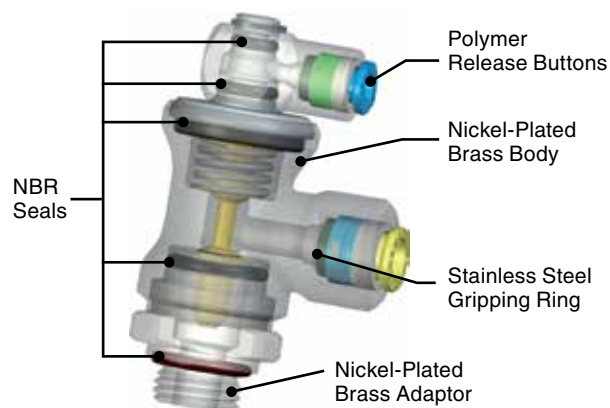
- Factory/Process Automation
- Packaging
- Petrochemical
- Automotive Process

Applications:

- Robotics
- Packaging
- Textile
- Machine Tools

Compatible Tubing:

- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer



Specifications:

Pressure Range 15 to 145 PSI (1.0 to 9.9 bar)

Temperature Range -4° to +160° F (-20° to +71.1° C)

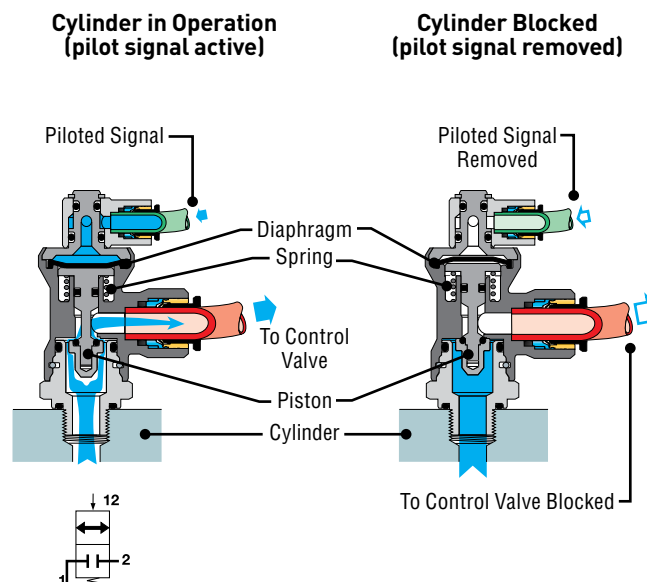
Leak Rate <3.2CCM

Number of Cycles >10 Million at 68°F and 1 HZ

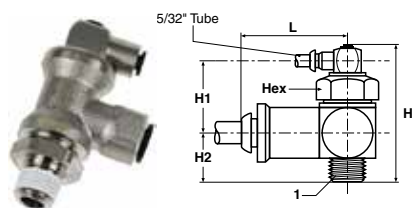
Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.

Operation

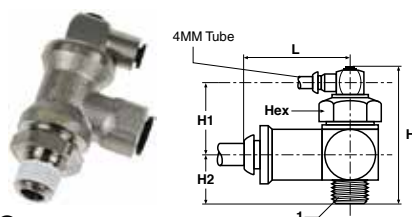


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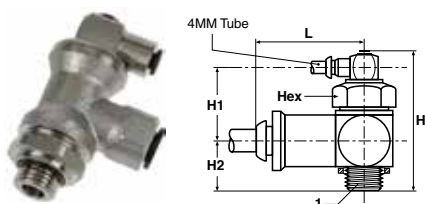
FC601 Push-to-Connect Lock Out Valves

PART NO.	TUBE SIZE IN	NPT	HEX MM	H	H1	H2	L
FC601-4-2	1/4	1/8	21	2.03	1.24	.79	1.10
FC601-4-4	1/4	1/4	21	2.03	1.24	.79	1.10
FC601-6-6	3/8	3/8	24	2.19	1.14	1.04	1.38
FC601-8-8	1/2	1/2	24	2.19	1.14	1.04	1.69



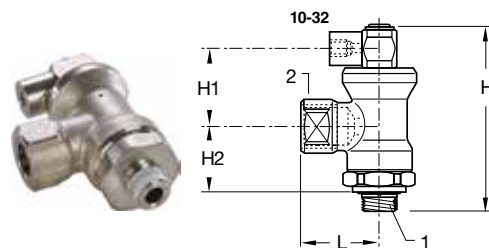
FC601 Push-to-Connect Lock-Out Valve - BSPT

PART NO.	TUBE SIZE MM	BSPT	HEX	H	H1	H2	L
FC601-6M-2R	6	1/8	21	53	24.5	21.0	28.0
FC601-6M-4R	6	1/4	21	53	24.5	21.0	28.0
FC601-8M-4R	8	1/4	21	53	24.5	21.0	28.0
FC601-8M-6R	8	3/8	24	56	25.0	23.0	34.5
FC601-10M-6R	10	3/8	24	56	25.0	23.0	35.0
FC601-12M-8R	12	1/2	24	56	25.0	23.0	37.5



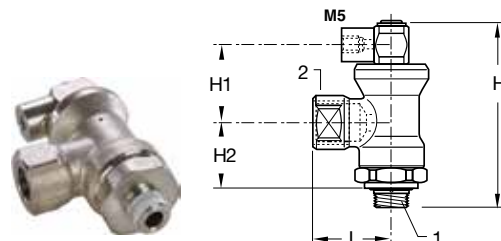
FC601 Push-to-Connect Lock-Out Valve - BSPP

PART NO.	TUBE SIZE MM	BSPP	HEX	H	H1	H2	L
FC601-6M-2G	6	1/8	21	53	24.5	21.0	28.0
FC601-6M-4G	6	1/4	21	53	24.5	21.0	28.0
FC601-8M-4G	8	1/4	21	53	24.5	21.0	28.0
FC601-8M-6G	8	3/8	24	56	25.0	23.0	34.5
FC601-10M-6G	10	3/8	24	56	25.0	23.0	35.0
FC601-12M-8G	12	1/2	24	56	25.0	23.0	37.5



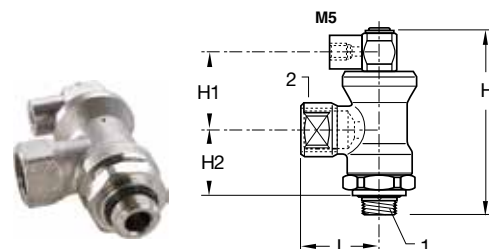
FC602 Threaded Port Lock Out Valves

PART NO.	1 NPT	2 NPT	HEX MM	H	H1	H2	L
FC602-2	1/8	1/8	21	2.03	1.24	.79	1.04
FC602-4	1/4	1/4	21	2.03	1.24	.79	1.04
FC602-6	3/8	3/8	24	2.19	1.14	1.04	1.34
FC602-8	1/2	1/2	24	2.19	1.14	1.04	1.57



FC608 Threaded Port Lock-Out Valve - BSPT

PART NO.	BSPT 1	BSPT 2	HEX	H	H1	H2	L
FC608-4R-2R	1/8	1/4	21	51.5	31.5	20.0	26.5
FC608-4R-4R	1/4	1/4	21	51.5	31.5	20.0	26.5
FC608-6R-6R	3/8	3/8	24	55.5	29.0	26.5	34.0
FC608-8R-8R	1/2	1/2	24	55.5	29.0	26.5	40.0



FC608 Threaded Port Lock-Out Valve - BSPP

PART NO.	BSPP 1	BSPP 2	HEX	H	H1	H2	L
FC608-4G-2G	1/8	1/4	21	53	24.5	21.0	28.0
FC608-4G-4G	1/4	1/4	21	53	24.5	21.0	28.0
FC608-6G-6G	3/8	3/8	24	56	25.0	23.0	34.0
FC608-8G-8G	1/2	1/2	24	56	25.0	23.0	41.0

WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Manually-Operated Valves



Parker Legris' manually-operated valves offer a reliable and durable system for opening and closing the circuit when the system has to be switched frequently. They provide a significant reduction in the time needed to work on pneumatic circuits.

Product Features:

Manual Switch-Operated Valves

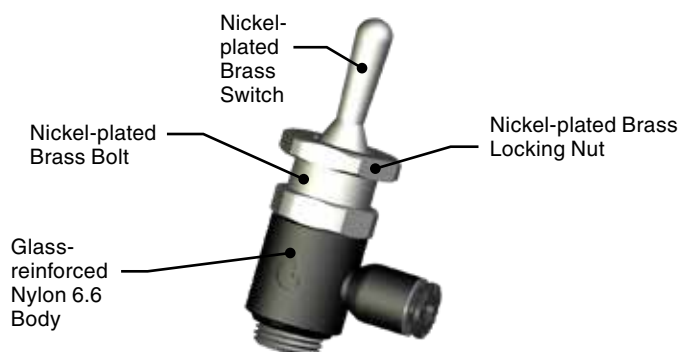
- Downstream control supply provided by simply moving the lever
- 2 models available to provide the best solution for the system:
 - 3/2: opening, closing, venting
- Compact and ergonomic (can be positioned through 360°)
- Silicone-Free

Markets:

- Factory/Process Automation
- Packaging
- Industrial
- Pulp & Paper

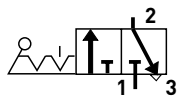
Applications:

- Robotics
- Conveyors
- Textile
- Plastics Engineering
- Printing
- Pneumatics
- Packaging

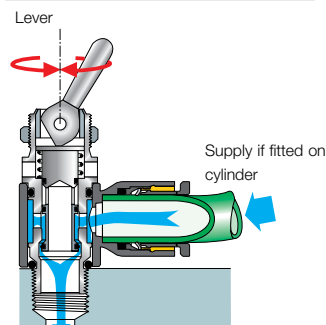


Operation

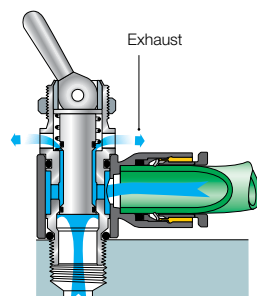
Switch-Operated Valves



Open



Closed



Supply if fitted on control valve

Specifications:

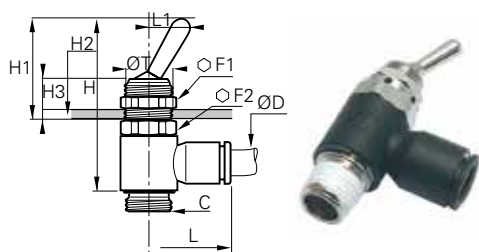
Compatible Fluids Compressed air

Working Pressure 230 psi (15.8 bar)

Working Temperature 15° to 175° F (-10° to 80° C)



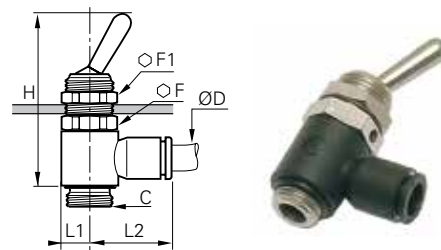
WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



7805/7806 Manually Operated 3-Way Venting Valve Fractional Inch Tube to NPT

PART NO. SUPPLY (1)	ØD IN	C NPT	F1 MM	F2 MM	H IN	H1 IN	H2 IN	H3 IN	L IN	L1 IN	ØT IN	W OZ
7805 04 11	5/32	1/8	14	14	1.69	.98	.18	.30	.75	.43	.49	.95
7805 56 11	1/4	1/8	14	14	1.69	.98	.18	.30	.85	.43	.49	1.02
7805 56 14	1/4	1/4	14	17	1.99	.98	.18	.30	.89	.43	.49	1.55
7805 60 14	3/8	1/4	14	17	1.99	.98	.18	.30	1.14	.43	.49	1.69

PART NO. SUPPLY (2)	ØD IN	C NPT	F1 MM	F2 MM	H IN	H1 IN	H2 IN	H3 IN	L IN	L1 IN	ØT IN	W OZ
7806 04 11	5/32	1/8	14	14	1.69	.98	.18	.30	.75	.43	.49	.95
7806 56 11	1/4	1/8	14	14	1.69	.98	.18	.30	.85	.43	.49	1.02
7806 56 14	1/4	1/4	14	17	1.99	.98	.18	.30	.89	.43	.49	1.55
7806 60 14	3/8	1/4	14	17	1.99	.98	.18	.30	1.14	.43	.49	1.69



7800/7801 Manually Operated 3-Way Venting Valve Metric Tube to BSPP or Metric

PART NO. SUPPLY (1)	ØD MM	C BSPP	F MM	F1 MM	H MM	L1 MM	L2 MM	W KG
7800 04 19	4	M5X0.8	8	-	32	5	16	.020
7800 04 10	4	G1/8	14	14	42.5	7	18.5	.027
7800 06 19	6	M5X0.8	8	-	32	5	19	.022
7800 06 10	6	G1/8	14	14	42.5	7	20	.029
7800 06 13	6	G1/4	17	17	51	9	22	.044
7800 08 10	8	G1/8	14	14	42.5	7	25	.030
7800 08 13	8	G1/4	17	17	51	9	27	.045

PART NO. SUPPLY (2)	ØD MM	C BSPP	F MM	F1 MM	H MM	L1 MM	L2 MM	W KG
7801 04 19	4	M5X0.8	8	-	32	5	16	.020
7801 04 10	4	G1/8	14	14	42.5	7	18.5	.027
7801 06 19	6	M5X0.8	8	-	32	5	19	.022
7801 06 10	6	G1/8	14	14	42.5	7	20	.029
7801 06 13	6	G1/4	17	17	51	9	22	.044
7801 08 10	8	G1/8	14	14	42.5	7	25	.030

Threshold Sensor Fittings



Parker's Threshold Sensor Fitting detects the pressure drop when a cylinder reaches the end of its stroke. They produce a pneumatic or electrical output signal when the pressure drop in the exhaust chamber of the cylinder goes below their back pressure threshold.

Product Features:

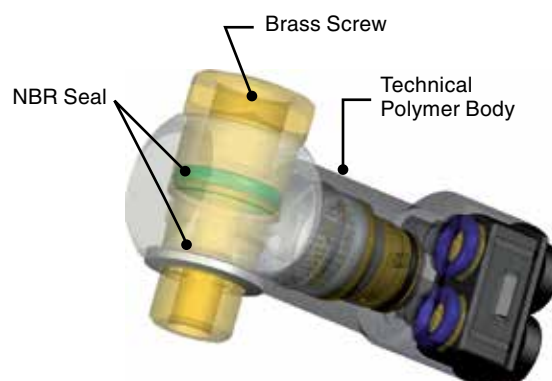
- Polymer body
- Brass screw
- NBR seal

Markets:

- Factory/Process Automation
- Packaging
- Pneumatics
- Semi-Conductor

Applications:

- Robotics
- Packaging
- Textile
- Machine Tools
- Pneumatic Systems



Specifications:

Model PSBJ,PSPJ

Pressure Range	45 to 115 PSI (3.1 to 7.9 bar)
Temperature Range	+5° to +140° F (-15° to +60° C)
Breaking Pressure	8.5 PSI (0.5 bar)
Response Time	3 MS

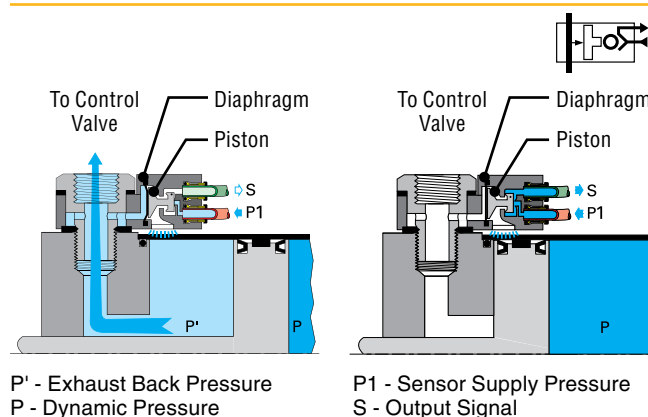
Model PSPE

Pressure Range	45 to 115 PSI (3.1 to 7.9 bar)
Breaking Pressure	8.5 PSI (0.5 bar)
Current Rating	5A/250VAC – 5W/48VDC

Compatible Tubing:

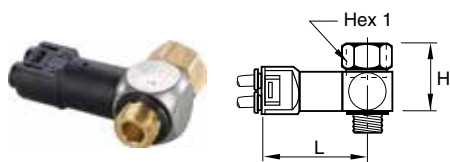
- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer

Operation



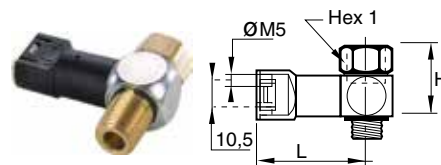
WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.





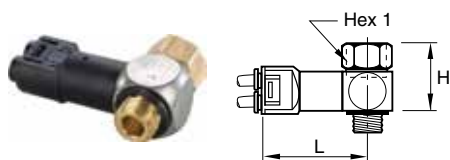
PSBJ731 Pneumatic Threshold Sensor - 5/32 Pilot

PART NO.	NPT / UNF	HEX MM	H	L
PSBJ731-0	10-32	5/16	.62	1.70
PSBJ731-2	1/8	9/16	.90	1.74
PSBJ731-4	1/4	5/8	1.09	1.81
PSBJ731-6	3/8	7/8	1.13	1.91
PSBJ731-8	1/2	1	1.17	2.05



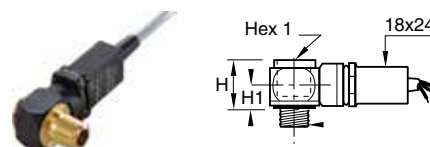
PSBJ708 Pneumatic Threshold Sensor - M5 Pilot

PART NO.	BSPP	HEX 1	H	L
PSBJ708-2G	1/8	14	23	40.5
PSBJ708-4G	1/4	17	28	42.5



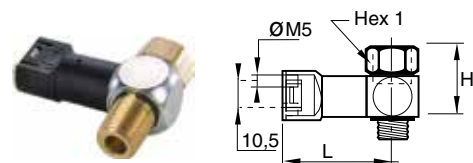
PSBJ731 Pneumatic Threshold Sensor - 4mm Pilot

PART NO.	BSPP	HEX 1	H	L
PSBJ731-M5	M5X0.8	8	16	43.5
PSBJ731-2G	1/8	14	23	44.5
PSBJ731-4G	1/4	17	28	46.5
PSBJ731-6G	3/8	22	29	49.0
PSBJ731-8G	1/2	27	30	52.5



PSPE731 Pneumatic / Electric Threshold Sensor - BSPP

PART NO.	BSPP	HEX 1	H	H1	L
PSPE731-M5	M5X0.8	8	20	10	49
PSPE731-2G	1/8	6	20	10	52
PSPE731-4G	1/4	8	20	10	54
PSPE731-6G	3/8	10	22	12	57



PSPJ731 Pneumatic Threshold Sensor - 10-32 Pilot

PART NO.	NPT	HEX 1 MM	H	L
PSPJ731-2	1/8	9/16	.90	1.58
PSPJ731-4	1/4	5/8	1.09	1.66
PSPJ731-6	3/8	7/8	1.13	1.76

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Mini Ball Valves

Parker's Mini Ball Valves enable in-line opening and closing of a pneumatic circuit. Handles are color coded and marked with the corresponding pneumatic symbol, in order to enable immediate identification by the user.

Product Features:

- Nylon body
- Brass stem
- Stainless steel gripping ring
- NBR stem seal
- NBR o-ring
- Nylon Handle
- Lightweight and compact

Markets:

- Factory/Process Automation
- Packaging
- Petrochemical
- Pneumatics
- Semi-Conductor

Applications:

- Robotics
- Packaging
- Textile
- Machine Tools
- Pneumatic Systems
- Vacuum

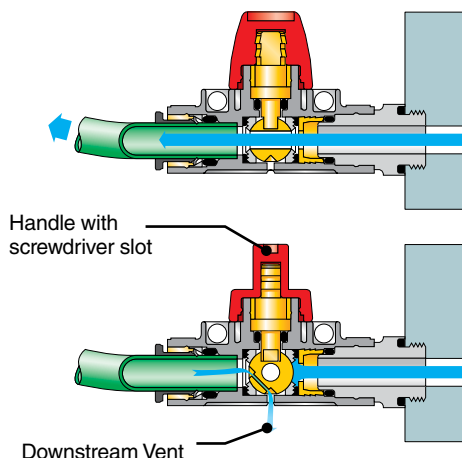
Specifications:

Pressure Range	145 PSI (9.9 bar)
Temperature Range	-4° to 175° F (-20° to +79.4° C)
Vacuum Capability	28" Hg

Compatible Tubing:

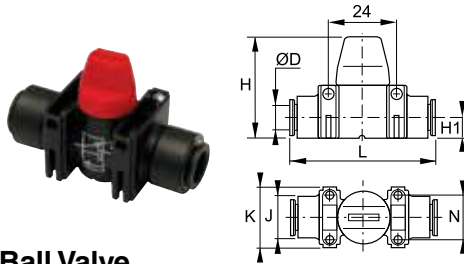
- Semi-rigid nylon
- Polyurethane 95 Durometer Shore A
- Nylon
- Fluoropolymer

Operation



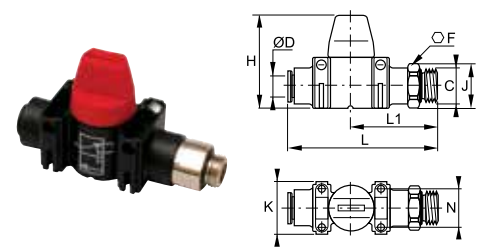
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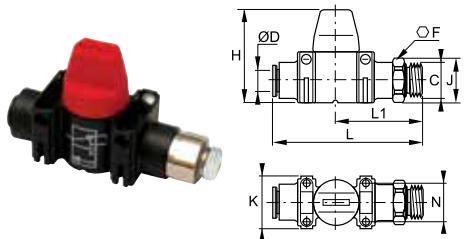
MVV309 Mini Ball Valve
Vented Push-To-Connect Ports

PART NO.	TUBE SIZE IN	H	H1	J	K	L	N
MVV309-4	1/4	1.46	.30	.59	.87	2	.64
MVV309-6	3/8	1.69	.43	.79	1.18	2.6	.87
METRIC							
MVV309-4M (5/32)	4	37.00	7.50	15.00	22.00	51	16.20
MVV309-6M	6	37.00	7.50	15.00	22.00	52	16.20
MVV309-8M (5/16)	8	37.00	7.50	15.00	22.00	52	16.20
MVV309-10M	10	43.00	11.00	20.00	30.00	66	22.00
MVV309-12M	12	43.00	11.00	20.00	30.00	66	22.00



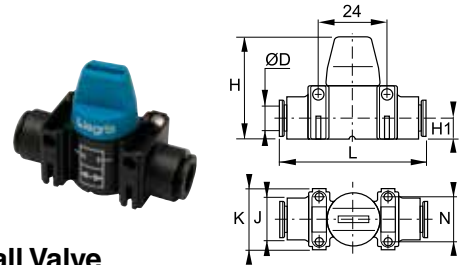
MVV308 Mini Ball Valve
Vented BSPF to Push-To-Connect Port

PART NO.	TUBE SIZE MM	BSPF	F	H	J	K	L	L1	N
MVV308-6M-2G	6	G1/8	13	37	14.00	22	62	37	16.20
MVV308-8M-4G	8	G1/4	16	37	17.50	22	61	35	16.20
MVV308-10M-6G	10	G3/8	20	43	22.00	30	74	41	22.00



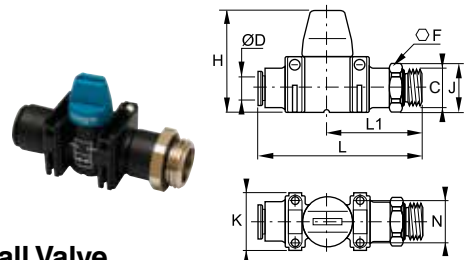
MVV308 Mini Ball Valve
Vented NPT to Push-To-Connect Port

PART NO.	TUBE SIZE IN	NPT	F	H	J	K	L	L1	N
MVV308-5/32-2	5/32	1/8	13	1.46	.55	.87	2.44	1.46	.64
MVV308-4-2	1/4	1/8	13	1.46	.55	.87	2.44	1.46	.64
MVV308-4-4	1/4	1/4	14	1.46	.59	.87	2.44	1.38	.64
MVV308-5-4	5/16	1/4	14	1.46	.59	1.18	2.40	1.61	.64
MVV308-6-4	3/8	1/4	16	1.69	.69	1.18	2.40	1.65	.87
MVV308-6-6	3/8	3/8	18	1.69	.77	1.18	2.91	1.65	.87



MV309 Mini Ball Valve
Push-To-Connect Ports

PART NO.	TUBE SIZE IN	H	H1	J	K	L	N
MV309-4	1/4	1.46	.30	.59	.87	2.05	.64
MV309-6	3/8	1.69	.43	.79	1.18	2.60	.64
METRIC							
MV309-4M (5/32)	4	37.00	7.50	15.00	22.00	51.00	16.20
MV309-6M	6	37.00	7.50	15.00	22.00	52.00	16.20
MV309-8M (5/16)	8	37.00	7.50	15.00	22.00	52.00	16.20
MV309-10M	10	43.00	11.00	20.00	30.00	66.00	16.20
MV309-12M	12	43.00	11.00	20.00	30.00	66.00	16.20



MV308 Mini Ball Valve
BSPF to Push-To-Connect Port

PART NO.	TUBE SIZE MM	BSPF	F	H	J	K	L	L1	N
MV308-6M-2G	6	G1/8	13	37	14	22	62	37	16.20
MV308-10M-6G	10	G3/8	20	43	22	30	74	41	16.20
MV308-12M-8G	12	G1/2	24	43	26	30	75	42	16.20

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Water & Beverage: Thermoplastic Fittings and Valves

LIQUIfit Fittings

TrueSeal™ Fittings



For more product information visit:
www.parker.com/water



LIQUIfit Fittings



Parker's LIQUIfit Fittings offer an innovative alternative for water applications. These fittings ensure reliable and compact connection for liquid transfer applications.

Product Features:

- Stainless steel grab ring
- Bio-sourced nylon 11
- EPDM D – seal
- FDA compliant, NSF/ANSI 51 and NSF/ANSI 61
- Silicone free
- 100% leak tested in production
- Date coding to guarantee quality and traceability

Markets:

- Water Filtration
- Beverage Dispensing
- Life Science
- Bottling
- Semi-Conductor

Applications:

- Water
- Beverages
- Food
- CO₂
- Vacuum

Specifications:

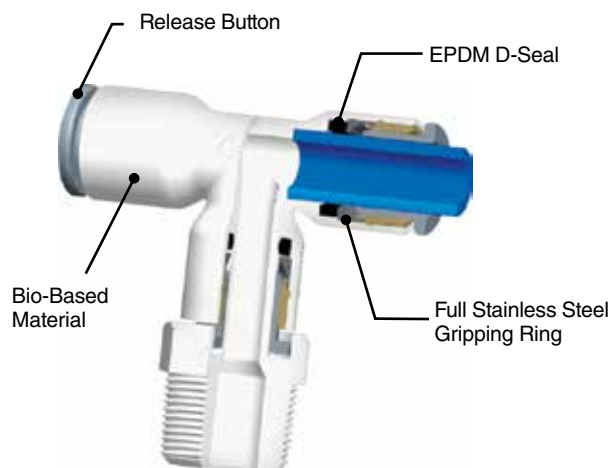
Pressure Range Up to 230 PSI (16 bar)

Temperature Range +35° to +200° F (+1.7° to +93.3° C)

Note: The working specification depends on the type and wall thickness of the tube, the type of fluid, fluid Temperature and ambient temperature

Compatible Tubing:

- Polyethylene



Assembly Instructions

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



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Threaded Fittings

6505

Male Connector
BSPT, NPTF
p. C7



6315

Female Connector
NPTF, BSPT
p. C7



6579

Male Elbow
NPTF, BSPT
p. C8



6325

Faucet Connector
UNS
p. C8



6521

Male Standpipe
NPTF, BSPT
p. C8



6509

Male Elbow Swivel
NPTF, BSPT
p. C8, C9



6508

Branch Tee Swivel
NPTF, BSPT
p. C9



AS

Angle Stop Fitting
p. C9



6503

Run Tee Swivel
NPTF, BSPT
p. C9, C10



6548

Male Y Connector
NPTF
p. C13



Tube to Tube Fittings

6306

Union
p. C10



6304

Union Tee
p. C10



6302

Union Elbow
p. C11



6340

Union Y
p. C11



6307

Cross
p. C13



Bulkhead Union

6316

Bulkhead Union
p. C7



Plug-In Fittings

6366

Tube Reducer
p. C11



6388

Plug-In Branch Tee
p. C12



6382

Plug-In Elbow
p. C12



6383

Plug-In Run Tee
p. C12, C13



6380

Plug-In 45° Elbow
p. C13



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■ Ball Valves

VME

Male Elbow
p. C14

**VUC**

Union Connector
p. C14

**VFE**

Female Elbow
p. C15

**VEU**

Elbow Union
p. C15

**VMC**

Male Connector
p. C15

**VFC**

Female Connector
p. C15

**VUCPB**

Valve Union
Connector
p. C16

**BVC**

Ball Valve Clip
p. C16

**VAS**

Valve Angle Stop
p. C16



■ Accessories

6351

End Cap
p. C12

**6326**

Plug
p. C13

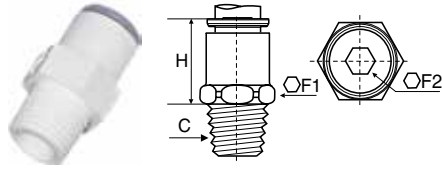
**6322**

Barbed Connector
p. C13



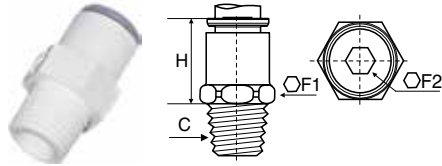
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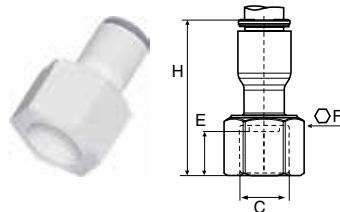
6505 Male Connector Inch Tube to NPTF

PART NO.	TUBE SIZE IN	C NPTF	F1	F2	H
6505 56 11WP2	1/4	1/8	1/2	5/32	.67
6505 56 14WP2	1/4	1/4	9/16	5/32	.67
6505 56 18WP2	1/4	3/8	3/4	1/4	.85
6505 60 11WP2	3/8	1/8	3/4	5/32	.87
6505 60 14WP2	3/8	1/4	3/4	1/4	.87
6505 60 18WP2	3/8	3/8	3/4	1/4	.87
6505 60 22WP2	3/8	1/2	15/16	1/4	1.06
6505 62 18WP2	1/2	3/8	15/16	3/8	1.10
6505 62 22WP2	1/2	1/2	15/16	3/8	1.10



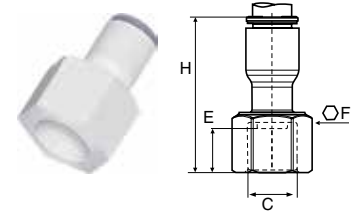
6505 Male Connector Metric Tube to BSPT

PART NO.	TUBE SIZE MM	C BSPT	F1	F2	H
6505 04 10WP2	4	1/8	11	3	18.00
6505 04 13WP2	4	1/4	14	3	18.00
6505 06 10WP2	6	1/8	11	4	18.00
6505 06 13WP2	6	1/4	14	4	18.00
6505 08 10WP2	8	1/8	17	6	20.00
6505 08 13WP2	8	1/4	17	6	20.00
6505 08 17WP2	8	3/8	17	6	20.00
6505 10 13WP2	10	1/4	17	7	21.50
6505 10 17WP2	10	3/8	19	7	21.50
6505 10 21WP2	10	1/2	22	7	21.50
6505 12 17WP2	12	3/8	19	9	24.50
6505 12 21WP2	12	1/2	22	9	24.50



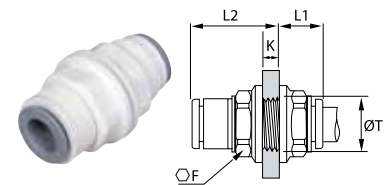
6315 Female Connector Inch Tube to NPTF

PART NO.	TUBE SIZE IN	C NPTF	E	F	H
6315 56 14WP2	1/4	1/4	14	11/16	1.18
6315 60 18WP2	3/8	3/8	14	3/16	1.42



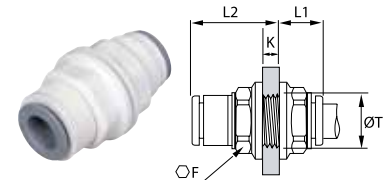
6315 Female Connector Metric Tube to BSPT

PART NO.	TUBE SIZE MM	C BSPT	E	F	H
6315 06 10WP2	6	1/8	11	13	32.00
6315 06 13WP2	6	1/4	14	16	33.00
6315 08 13WP2	8	1/4	14	16	33.50
6315 08 17WP2	8	3/8	14	20	36.00



6316 Bulkhead Union Inch Tube

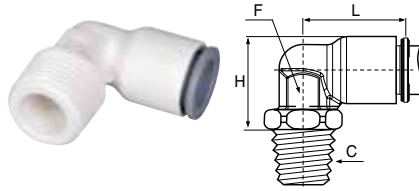
PART NO.	TUBE SIZE IN	F	K MAX	L1	L2	T MIN
6316 04 00WP2	5/32	.51	.22	.41	.61	.41
6316 56 00WP2	1/4	.59	.33	.39	.79	.49
6316 08 00WP2	5/16	.71	.57	.41	1.06	.61
6316 60 00WP2	3/8	.87	.57	.49	1.16	.73
6316 62 00WP2	1/2	1.41	.81	.67	1.59	1.00



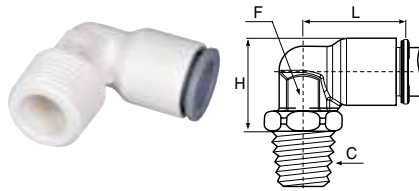
6316 Bulkhead Union Metric Tube

PART NO.	TUBE SIZE MM	F	K MAX	L1	L2	T MIN
6316 04 00WP2	4	13	5.50	10.50	15.50	10.50
6316 06 00WP2	6	15	8.50	10.00	20.00	12.50
6316 08 00WP2	8	18	14.50	10.50	27.00	15.50
6316 10 00WP2	10	22	14.50	13.00	30.00	18.50
6316 12 00WP2	12	26	18.50	15.50	35.00	22.50

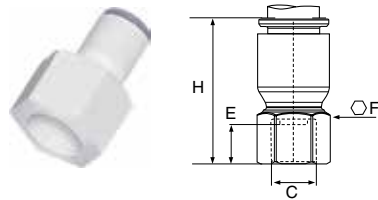
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**6579 Fixed Elbow Inch Tube to NPTF**

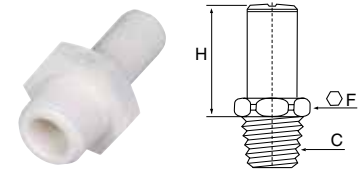
PART NO.	TUBE SIZE IN	C NPTF	F	H	L
6579 56 11WP2	1/4	1/8	3/8	.87	.71
6579 56 14WP2	1/4	1/4	3/8	1.03	.71
6579 56 18WP2	1/4	3/8	3/8	1.04	.71
6579 60 14WP2	3/8	1/4	1/2	1.26	1.02
6579 60 18WP2	3/8	3/8	1/2	1.26	1.02

**6579 Fixed Elbow Metric Tube to BSPT**

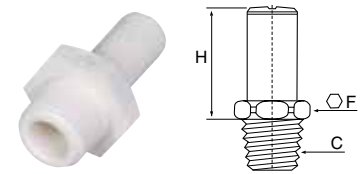
PART NO.	TUBE SIZE MM	C BSPT	F	H	L
6579 06 10WP2	6	1/8	10	14	19
6579 06 13WP2	6	1/4	10	14	19
6579 06 17WP2	6	3/8	10	14	19

**6325 Faucet Connector Inch Tube to UNS**

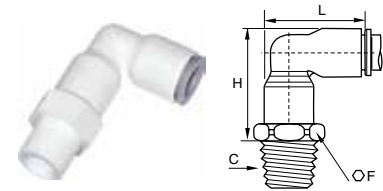
PART NO.	TUBE SIZE IN	C UNS	E	F	H
6325 56 133WP2	1/4	7/16-24	27	9/16	1.22
6325 60 133WP2	3/8	7/16-24	27	9/16	1.26

**6521 Stem Adapter Inch Tube to NPTF**

PART NO.	TUBE SIZE IN	C NPTF	F	H
6521 56 11WP2	1/4	1/8	1/2	.75
6521 56 14WP2	1/4	1/4	1/2	.75
6521 56 18WP2	1/4	3/8	3/4	.77
6521 60 14WP2	3/8	1/4	3/4	.98
6521 60 18WP2	3/8	3/8	3/4	.98
6521 62 18WP2	1/2	3/8	15/16	1.22
6521 62 22WP2	1/2	1/2	15/16	1.28

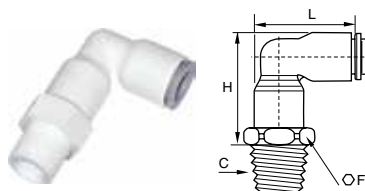
**6521 Stem Adapter Metric Tube to BSPT**

PART NO.	TUBE SIZE MM	C BSPT	F	H
6521 06 10WP2	6	1/8	13	19
6521 06 13WP2	6	1/4	14	19
6521 06 17WP2	6	3/8	17	19
6521 08 10WP2	8	1/8	19	23
6521 08 13WP2	8	1/4	19	23
6521 08 17WP2	8	3/8	19	23
6521 10 13WP2	10	1/4	19	25
6521 10 17WP2	10	3/8	19	25
6521 10 21WP2	10	1/2	22	25
6521 12 17WP2	12	3/8	22	28
6521 12 21WP2	12	1/2	22	28

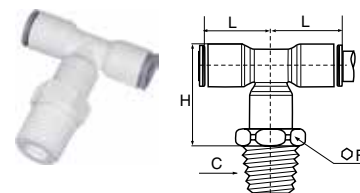
**6509 Swivel Elbow Inch Tube to NPTF**

PART NO.	TUBE SIZE IN	C NPTF	F	H	L
6509 56 11WP2	1/4	1/8	1/2	1.10	.93
6509 56 14WP2	1/4	1/4	9/16	1.10	.93
6509 56 18WP2	1/4	3/8	3/4	1.12	.93
6509 60 14WP2	3/8	1/4	3/4	1.50	1.34
6509 60 18WP2	3/8	3/8	3/4	1.50	1.34
6509 62 18WP2	1/2	3/8	15/16	1.99	1.83
6509 62 22WP2	1/2	1/2	15/16	1.99	1.83

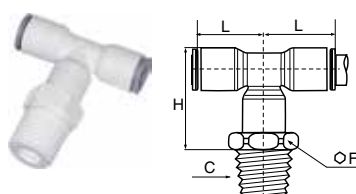
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**6509 Swivel Elbow Metric Tube to BSPT**

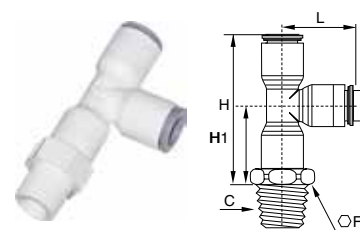
PART NO.	TUBE SIZE MM	C BSPT	F	H	L
6509 06 10WP2	6	1/8	13	28	24.00
6509 06 13WP2	6	1/4	14	28	24.00
6509 06 17WP2	6	3/8	17	28	24.00
6509 08 10WP2	8	1/8	19	34	29.50
6509 08 13WP2	8	1/4	19	34	29.50
6509 08 17WP2	8	3/8	19	34	29.50
6509 10 13WP2	10	1/4	19	38	34.50
6509 10 17WP2	10	3/8	19	38	34.50
6509 10 21WP2	10	1/2	22	38	34.50
6509 12 17WP2	12	3/8	22	44	40.00
6509 12 21WP2	12	1/2	22	44	40.00

**6508 Swivel Branch Tee Metric Tube to BSPT**

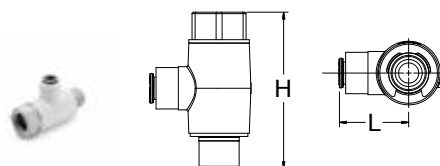
PART NO.	TUBE SIZE MM	C BSPT	F	H	L
6508 06 10WP2	6	1/8	13	28.00	18.00
6508 06 13WP2	6	1/4	14	28.00	18.00
6508 06 17WP2	6	3/8	17	28.00	18.00
6508 08 10WP2	8	1/8	19	34.00	23.00
6508 08 13WP2	8	1/4	19	34.00	23.00
6508 08 17WP2	8	3/8	19	34.00	23.00
6508 10 13WP2	10	1/4	19	38.00	26.50
6508 10 17WP2	10	3/8	19	38.00	26.50
6508 10 21WP2	10	1/2	22	38.00	26.50
6508 12 17WP2	12	3/8	22	44.00	31.00
6508 12 21WP2	12	1/2	22	44.00	31.00

**6508 Swivel Branch Tee Inch Tube to NPTF**

PART NO.	TUBE SIZE IN	C NPTF	F	H	L
6508 56 11WP2	1/4	1/8	1/2	1.10	.71
6508 56 14WP2	1/4	1/4	9/16	1.10	.71
6508 56 18WP2	1/4	3/8	3/4	1.10	.71
6508 60 14WP2	3/8	1/4	3/4	1.50	1.02
6508 60 18WP2	3/8	3/8	3/4	1.50	1.02
6508 62 18WP2	1/2	3/8	15/16	1.97	1.40
6508 62 22WP2	1/2	1/2	15/16	2.00	1.40

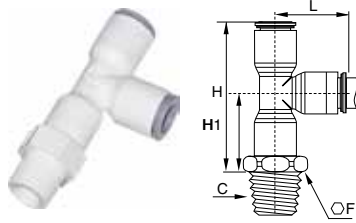
**6503 Swivel Run Tee Inch Tube to NPTF**

PART NO.	TUBE SIZE IN	C NPTF	F	H	H1	L
6503 56 11WP2	1/4	1/8	1/2	1.60	.88	.71
6503 56 14WP2	1/4	1/4	9/16	1.60	.88	.71
6503 56 18WP2	1/4	3/8	3/4	1.63	.90	.71
6503 60 14WP2	3/8	1/4	3/4	1.63	1.18	1.02
6503 60 18WP2	3/8	3/8	3/4	1.63	1.18	1.02
6503 62 18WP2	1/2	3/8	15/16	2.29	1.55	1.40
6503 62 22WP2	1/2	1/2	15/16	2.99	1.59	1.40

**AS Angle Stop Fitting**

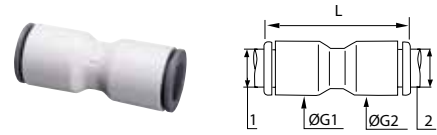
PART NO.	TUBE SIZE IN	MALE THD.	FEMALE THD.	UNEQ THD.	H	L
LFPP4AS6	1/4	3/8	3/8	9/16-24	2.17	.96

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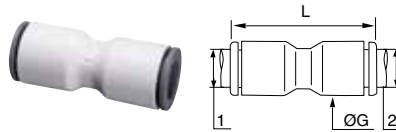
6503 Swivel Run Tee Metric Tube to BSPT

PART NO.	TUBE SIZE MM	C BSPT	F	H	H1	L
6503 06 13WP2	6	1/4	14	40.00	22.00	18.50
6503 08 10WP2	8	1/8	19	50.00	27.00	23.00
6503 08 13WP2	8	1/4	19	50.00	27.00	23.00
6503 08 17WP2	8	3/8	19	50.00	27.00	23.00
6503 12 17WP2	12	3/8	22	65.50	34.50	31.00
6503 12 21WP2	12	1/2	22	65.50	34.50	31.00



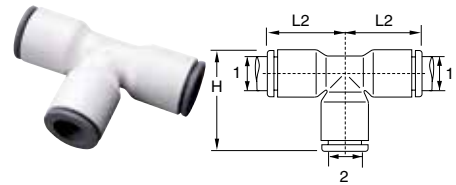
6306 Union Connector Metric Tube

PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	G1	G2	L
6306 04 00WP2	4	4	8.50	8.50	26.50
6306 06 00WP2	6	6	10.50	10.50	30.00
6306 08 00WP2	8	8	13.50	13.50	37.00
6306 10 00WP2	10	10	16.00	16.00	42.00
6306 12 00WP2	12	12	19.00	19.00	50.50
6306 04 06WP2	4	6	8.50	10.50	29.00
6306 04 08WP2	4	8	13.50	13.50	37.00
6306 06 08WP2	6	8	13.50	13.50	37.00
6306 06 10WP2	6	10	16.00	16.00	42.00
6306 08 10WP2	8	10	16.00	16.00	42.00
6306 08 12WP2	8	12	19.00	19.00	50.00
6306 10 12WP2	10	12	19.00	19.00	50.00



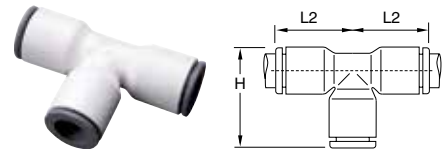
6306 Union Connector Inch Tube

PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	G	L
6306 56 00WP2	1/4	1/4	.43	1.18
6306 08 00WP2	5/16	5/16	.53	1.46
6306 60 00WP2	3/8	3/8	.63	1.65
6306 62 00WP2	1/2	1/2	.87	2.24
6306 56 60WP2	1/4	3/8	.63	1.61
6306 56 08WP2	1/4	5/16	.53	1.46
6306 08 60WP2	5/16	3/8	.63	1.65
6306 08 62WP2	5/16	1/2	.87	2.16
6306 60 62WP2	3/8	1/2	.87	2.20



6304 Union Tee Inch Tube

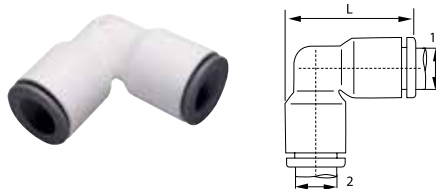
PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	H	L2
6304 04 00WP2	5/32	5/32	.79	.61
6304 56 00WP2	1/4	1/4	.94	.71
6304 08 00WP2	5/16	5/16	1.14	.89
6304 60 00WP2	3/8	3/8	1.34	1.02
6304 62 00WP2	1/2	1/2	1.85	1.42
6304 60 56WP2	3/8	1/4	1.34	1.02
6304 62 60WP2	1/2	3/8	1.85	1.42



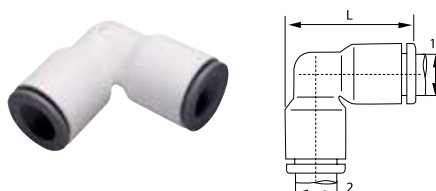
6304 Union Tee Metric Tube

PART NO.	TUBE SIZE MM	H	L2
6304 04 00WP2	4	20.00	15.50
6304 06 00WP2	6	23.00	18.00
6304 08 00WP2	8	29.00	22.50
6304 10 00WP2	10	34.50	26.50
6304 12 00WP2	12	40.00	31.00

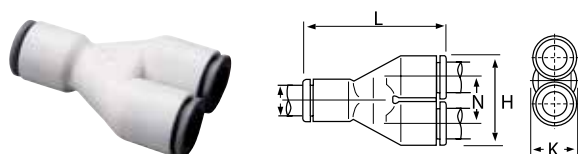
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**6302 Union Elbow Inch Tube**

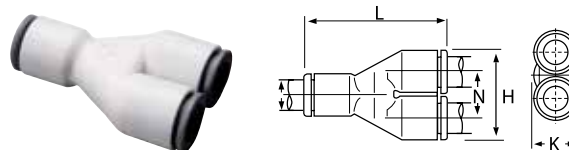
PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	L
6302 04 00WP2	5/32	5/32	.75
6302 56 00WP2	1/4	1/4	.94
6302 08 00WP2	5/16	5/16	1.16
6302 60 00WP2	3/8	3/8	1.34
6302 62 00WP2	1/2	1/2	1.83
6302 56 08WP2	1/4	5/16	1.16
6302 08 60WP2	5/16	3/8	1.34
6302 56 60WP2	3/8	1/4	1.30
6302 60 62WP2	3/8	1/2	1.83

**6302 Union Elbow Metric Tube**

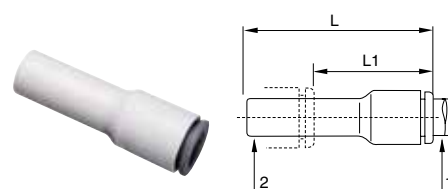
PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	L
6302 04 00WP2	4	4	19.50
6302 06 00WP2	6	6	24.00
6302 08 00WP2	8	8	29.50
6302 10 00WP2	10	10	34.50
6302 12 00WP2	12	12	40.50
6302 04 06WP2	4	6	24.00
6302 06 08WP2	6	8	29.50
6302 08 10WP2	8	10	34.50
6302 10 12WP2	10	12	40.50

**6340 Union Y Connector Inch Tube**

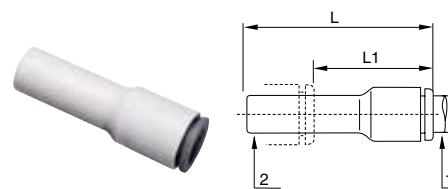
PART NO.	TUBE SIZE IN	H	K	L	N
6340 04 00WP2	5/32	.69	.33	1.18	.35
6340 56 00WP2	1/4	.87	.43	1.42	.45
6340 08 00WP2	5/16	1.10	.53	1.75	.57
6340 60 00WP2	3/8	1.30	.63	2.08	.67
6340 62 00WP2	1/2	1.77	.87	2.64	.91

**6340 Union Y Connector Metric Tube**

PART NO.	TUBE SIZE MM	H	K	L	N
6340 04 00WP2	4	17.50	8.50	30.00	9.00
6340 06 00WP2	6	21.50	10.50	36.50	11.00
6340 08 00WP2	8	28.00	13.50	44.50	14.50
6340 10 00WP2	10	33.00	16.00	53.00	17.00
6340 12 00WP2	12	39.00	19.00	60.50	20.00

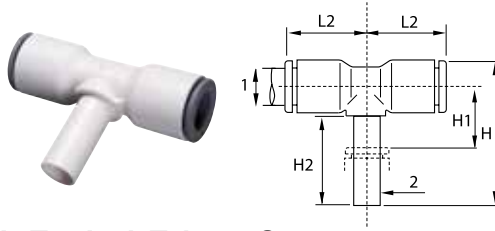
**6366 Reducer Inch Tube to Stem**

PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	L	L1
6366 56 08WP2	1/4	5/16	1.61	.89
6366 56 60WP2	1/4	3/8	1.61	.81
6366 08 60WP2	5/16	3/8	1.91	1.14
6366 08 62WP2	5/16	1/2	1.91	.87
6366 60 62WP2	3/8	1/2	2.01	1.18

**6366 Reducer Metric Tube to Stem**

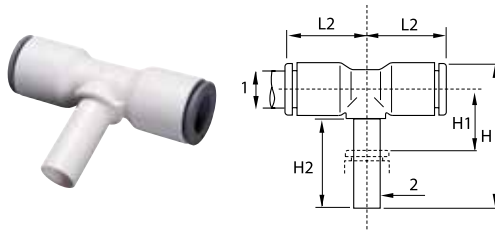
PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	L	L1
6366 04 06WP2	4	6	38.00	23.50
6366 04 08WP2	4	8	38.00	19.00
6366 06 08WP2	6	8	38.00	20.00
6366 06 10WP2	6	10	39.00	17.50
6366 08 10WP2	8	10	48.50	28.50
6366 08 12WP2	8	12	48.50	24.50
6366 10 12WP2	10	12	52.00	33.50
6366 10 14WP2	10	14	53.00	33.50
6366 12 14WP2	12	14	55.50	33.50

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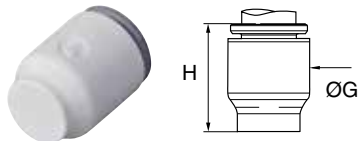
6388 Plug-In Tee Inch Tube to Stem

PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	H	H1	H2	L2
6388 56 00WP2	1/4	1/4	1.20	.43	.79	.71
6388 08 00WP2	5/16	5/16	1.32	.31	.85	.90
6388 60 00WP2	3/8	3/8	1.65	.49	.98	.98
6388 62 00WP2	1/2	1/2	2.01	.51	1.14	1.26



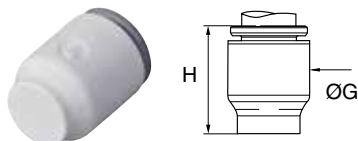
6388 Plug-In Tee Metric Tube to Stem

PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	H	H1	H2	L2
6388 04 00WP2	4	4	25.00	6.00	15.50	15.00
6388 06 00WP2	6	6	28.50	7.00	17.00	16.00
6388 08 00WP2	8	8	33.50	8.00	21.50	23.00
6388 10 00WP2	10	10	41.00	9.50	24.50	26.50



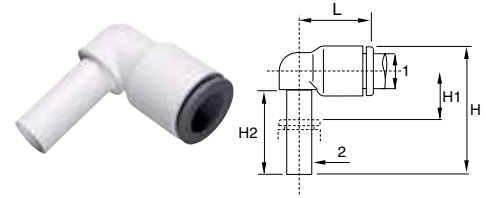
6351 End Stop Inch Tube

PART NO.	TUBE SIZE IN	G	H
6351 04 00WP2	5/32	.33	.59
6351 56 00WP2	1/4	.43	.63
6351 08 00WP2	5/16	.53	.85
6351 60 00WP2	3/8	.63	.88



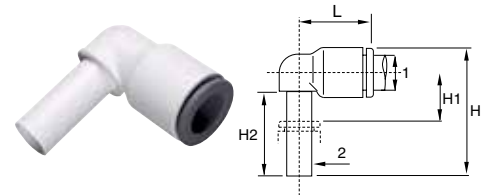
6351 End Stop Metric Tube

PART NO.	TUBE SIZE MM	G	H
6351 04 00WP2	4	8.50	15.00
6351 06 00WP2	6	10.50	17.00
6351 08 00WP2	8	13.50	21.50
6351 10 00WP2	10	16.00	22.00
6351 12 00WP2	12	19.00	27.50



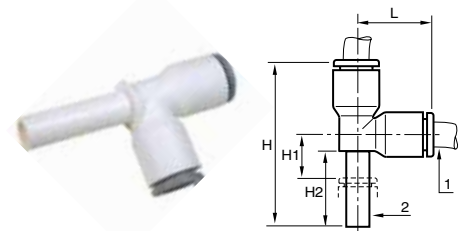
6382 Plug-In Elbow Inch Tube to Stem

PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	H	H1	H2	L
6382 56 00WP2	1/4	1/4	1.20	.43	.71	.71
6382 08 00WP2	5/16	5/16	1.32	.31	.85	.88
6382 60 00WP2	3/8	3/8	1.53	.35	.96	1.04
6382 56 60WP2	1/4	3/8	1.93	.51	1.12	1.42
6382 60 56WP2	3/8	1/4	1.26	.43	.71	1.04



6382 Plug-In Elbow Metric Tube to Stem

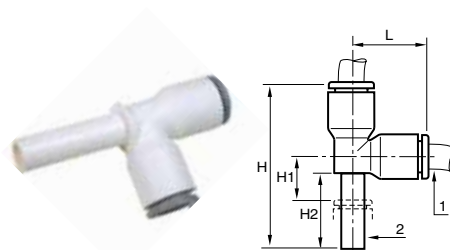
PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	H	H1	H2	L
6382 04 00WP2	4	4	23.00	6.00	15.50	15.00
6382 06 00WP2	6	6	26.50	7.00	17.00	17.00
6382 08 00WP2	8	8	33.00	8.00	21.50	22.50
6382 10 00WP2	10	10	39.00	9.50	24.50	26.50
6382 12 00WP2	12	12	44.50	10.00	27.00	31.00
6382 04 06WP2	4	6	26.50	7.00	17.00	16.50
6382 06 04WP2	6	4	25.00	7.00	15.50	17.00
6382 06 08WP2	6	8	33.50	8.00	21.50	22.50
6382 08 10WP2	8	10	39.00	9.50	24.50	26.00
6382 10 12WP2	10	12	44.50	10.00	27.00	30.00



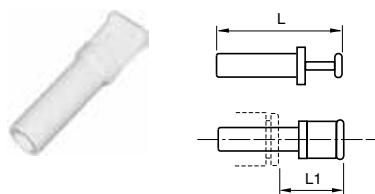
6383 Plug-In Run Tee Inch Tube to Stem

PART NO.	TUBE 1 SIZE IN	TUBE 2 SIZE IN	H	H1	H2	L
6383 56 00WP2	1/4	1/4	1.20	.43	.71	.71
6383 60 00WP2	3/8	3/8	2.24	.43	.96	1.04
6383 62 00WP2	1/2	1/2	1.93	.71	1.12	1.42

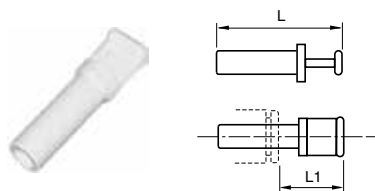
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**6383 Plug-In Run Tee Metric Tube to Stem**

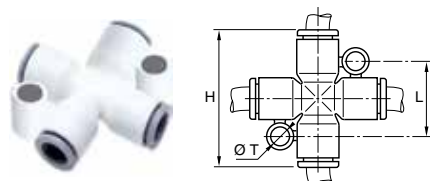
PART NO.	TUBE 1 SIZE MM	TUBE 2 SIZE MM	H	H1	H2	L
6383 04 00WP2	4	4	33.00	6.00	15.50	15.00
6383 06 00WP2	6	6	38.50	7.00	17.00	18.00
6383 08 00WP2	8	8	49.00	8.00	21.50	23.00
6383 10 00WP2	10	10	57.00	10.50	25.50	26.50

**6326 Plug Inch**

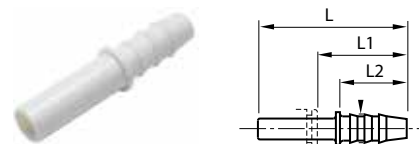
PART NUMBER	STEM SIZE IN	L	L1
6326 56 00WP2	1/4	1.44	.87
6326 08 00WP2	5/16	1.38	.69
6326 60 00WP2	3/8	1.67	.87
6326 62 00WP2	1/2	1.91	.85

**6326 Plug Metric**

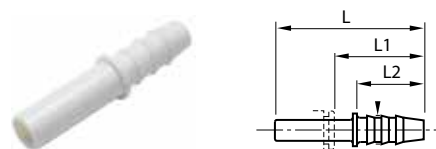
PART NUMBER	STEM SIZE MM	L	L1
6326 04 00WP2	4	30	15.5
6326 06 00WP2	6	33	16.5
6326 08 00WP2	8	33	17.5
6326 10 00WP2	10	42	21.0
6326 12 00WP2	12	45	22.0

**6307 Cross Metric**

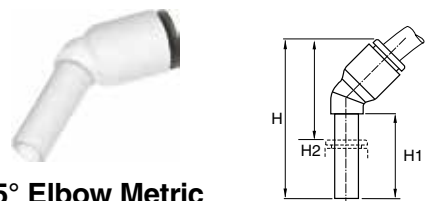
PART NUMBER	TUBE SIZE MM	H	L	T
6307 06 00WP2	6	46	22.5	4.2
6307 08 00WP2	8	46	22.5	4.2

**6322 Stem to Hose Barb Inch**

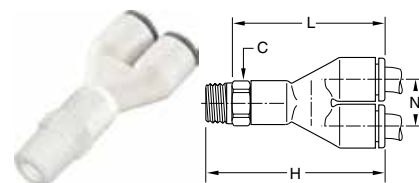
PART NUMBER	STEM SIZE IN	HOSE BARB	L	L1	L2
6322 56 56WP2	1/4	1/4	1.65	1.00	.67
6322 60 56WP2	3/8	1/4	1.97	1.16	.87
6322 60 08WP2	3/8	5/16	1.97	1.16	.87
6322 60 60WP2	3/8	3/8	1.97	1.16	.87
6322 62 60WP2	1/2	3/8	2.05	1.30	1.07

**6322 Stem to Hose Barb Metric**

PART NUMBER	STEM SIZE MM	HOSE BARB	L	L1	L2
6322 06 04WP2	6	4	37.0	25.0	17
6322 08 06WP2	8	6	39.5	21.0	17
6322 10 07WP2	10	7	50.0	29.5	22

**6380 Plug-in 45° Elbow Metric**

PART NUMBER	TUBE SIZE MM	STEM SIZE MM	H	H1	H2
6380 04 00WP2	4	4	33.5	19.0	13.0
6380 06 00WP2	6	6	39.0	21.0	14.5
6380 08 00WP2	8	8	44.0	21.5	19.5
6380 10 00WP2	10	10	53.0	27.0	23.0
6380 12 00WP2	12	12	58.5	27.5	26.5

**6548 Swivel Y Connector Inch Tube to NPTF**

PART NUMBER	TUBE SIZE IN	NPTF	C HEX	L	H	N
6548 56 11WP2	1/4	1/8	1/2	1.59	.88	.45
6548 56 14WP2	1/4	1/4	1/2	1.59	.88	.45
6548 56 18WP2	1/4	3/8	3/4	1.62	.88	.45
6548 60 14WP2	3/8	1/4	3/4	2.24	1.30	.66
6548 60 18WP2	3/8	3/8	3/4	2.24	1.30	.66
6548 62 18WP2	1/2	3/8	15/16	2.80	1.78	.91
6548 62 22WP2	1/2	1/2	15/16	2.84	1.78	.91

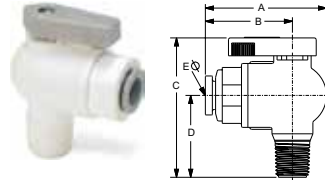
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LIQUIfit Polypropylene Ball Valves

This range of valves offers an innovative solution in the treatment of water and the handling of beverages while protecting health. LIQUIfit's corrosion-resistant, all plastic design makes them ideal for water filtration units, coffee and beverage machines and a wide variety of other fluid applications. The polypropylene material meets all FDA and NSF-51 requirements for food contact.

Assembly Instructions:

1. Inspect the mating threads for debris or damage. Remove any old fluoropolymer tape or sealant on previously used threads. If threads are damaged, replace with new adapter before proceeding.
2. Apply 2 to 3 wraps of fluoropolymer tape, or an NSF/FDA approved silicone sealant. Do not use Plumbers Putty or Pipe Dope. These chemically react with plastic materials and could cause a failure.
3. Align ball valve onto mating thread to ensure cross threading does not occur.
4. Screw ball valve onto mating thread 3 to 5 turns. This should be sufficient to properly seal the threads.
5. Pressurize system and check for leaks.



Features/Benefits:

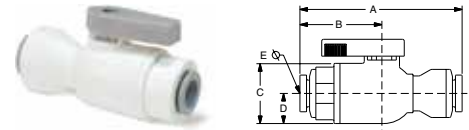
- Full-flow self-cleaning ball maintains the cleanliness of the circuit
- Sealing technology using EPDM D seal
- High temperature, scale-resistant Polysulfone ball
- Tube retention with gripping ring prevents pumping effect
- Push-in connection and disconnection
- FDA compliant

Specifications:

- Temperature range: +35° F to +200° F (+1° C to +93° C)
- O-ring seal material: EPDM
- NSF/ANSI 51 AND 61
- Pressure rated to 150 psi

Advantages:

- Reduce costs – Built-in LIQUIfit connection eliminates the need for a secondary fitting
- Save space – Low profile design allows for easy assembly and access where space is at a premium.

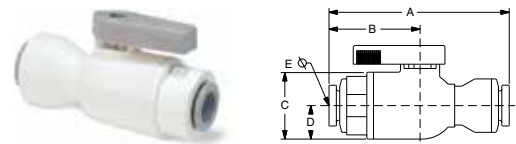


VME - Valve Male Elbow

PART NO.	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP4VME2	1/4	1/8	1.74	1.21	2.00	1.10	.19
LFPP4VME4	1/4	1/4	1.74	1.21	2.18	1.28	.19
LFPP4VME6	1/4	3/8	1.74	1.21	2.18	1.28	.19
LFPP4VME8	1/4	1/2	1.74	1.21	2.37	1.47	.19
LFPP6VME2	3/8	1/8	1.85	1.32	2.00	1.10	.25
LFPP6VME4	3/8	1/4	1.85	1.32	2.18	1.28	.25
LFPP6VME6	3/8	3/8	1.85	1.32	2.18	1.28	.25
LFPP6VME8	3/8	1/2	1.85	1.32	2.37	1.47	.25
LFPP8VME8	1/2	1/2	2.73	1.74	2.38	1.47	.37

VUC - Valve Union Connector

PART NO.	1 TUBE SIZE	2 TUBE SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP4VUC4	1/4	1/4	2.23	1.07	1.00	.50	.19
LFPP4VUC6	1/4	3/8	2.50	1.07	1.00	.50	.19
LFPP6VUC6	3/8	3/8	2.74	1.32	1.00	.50	.25
LFPP8VUC8	1/2	1/2	3.50	1.74	1.04	.52	.37



VUC - Valve Union Connector Metric

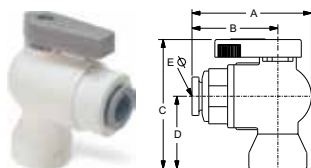
PART NO.	1 TUBE SIZE	2 TUBE SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP6MVUC6M	6	6	2.24	.27	.36	.13	.19
LFPP8MVUC8M	8	8	2.35	.27	.36	.13	.25
LFPP10MVUC10M	10	10	2.73	.33	.36	.13	.33
LFPP12MVUC12M	12	12	3.46	.43	.36	.13	.37

NOTE: PPL refers to Polypropylene. FCB refers to Fluorocarbon.

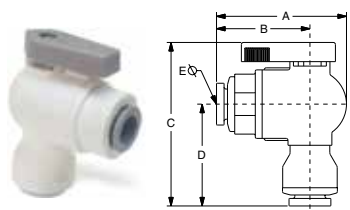


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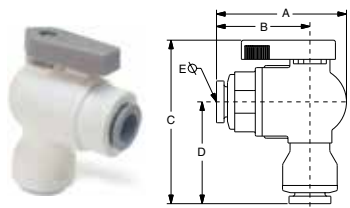


**VFE - Valve Female Elbow**

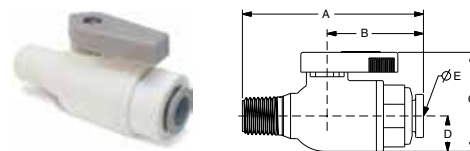
PART NO.	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP4VFE2	1/4	1/8	1.74	1.21	1.82	.92	.19
LFPP4VFE4	1/4	1/4	1.74	1.21	2.05	1.15	.19
LFPP4VFE6	1/4	3/8	1.74	1.21	2.18	1.28	.19
LFPP6VFE2	3/8	1/8	1.85	1.32	1.82	.92	.25
LFPP6VFE4	3/8	1/4	1.85	1.32	2.05	1.15	.25
LFPP6VFE6	3/8	3/8	1.85	1.32	2.18	1.28	.25

**VEU - Valve Elbow Union**

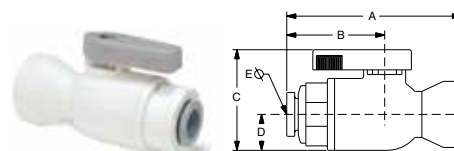
PART NO.	1 TUBE SIZE	2 TUBE SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP4VEU4	1/4	1/4	1.75	1.22	2.33	1.42	.19
LFPP4VEU6	1/4	3/8	1.75	1.22	2.33	1.42	.19
LFPP6VEU4	3/8	1/4	1.83	1.30	2.32	1.40	.19
LFPP6VEU6	3/8	3/8	1.85	1.32	2.34	1.44	.25

**VEU - Valve Elbow Union Metric**

PART NO.	1 TUBE SIZE	2 TUBE SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP6MVEU6M	6	6	.41	.27	.55	.31	.19
LFPP8MVEU8M	8	8	.41	.28	.56	.33	.25
LFPP10MVEU10M	10	10	.48	.33	.61	.38	.33

**VMC - Valve Male Connector**

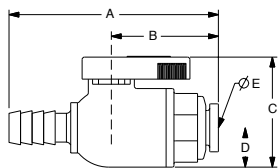
PART NO.	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP4VMC2	1/4	1/8	2.22	1.21	1.40	.50	.19
LFPP4VMC4	1/4	1/4	2.40	1.21	1.40	.50	.19
LFPP4VMC6	1/4	3/8	2.40	1.21	1.40	.50	.19
LFPP4VMC8	1/4	1/2	2.59	1.21	1.40	.50	.19
LFPP6VMC2	3/8	1/8	2.33	1.32	1.40	.50	.25
LFPP6VMC4	3/8	1/4	2.51	1.32	1.40	.50	.25
LFPP6VMC6	3/8	3/8	2.51	1.32	1.40	.50	.25
LFPP6VMC8	3/8	1/2	2.70	1.32	1.40	.50	.25
LFPP8VMC8	1/2	1/2	3.14	1.74	1.40	.50	.37

**VFC - Valve Female Connector**

PART NO.	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
LFPP4VFC2	1/4	1/8	2.04	1.21	1.40	.50	.19
LFPP4VFC4	1/4	1/4	2.27	1.21	1.40	.50	.19
LFPP4VFC6	1/4	3/8	2.40	1.21	1.40	.50	.19
LFPP6VFC2	3/8	1/8	2.15	1.32	1.40	.50	.25
LFPP6VFC4	3/8	1/4	2.38	1.32	1.40	.50	.25
LFPP6VFC6	3/8	3/8	2.51	1.32	1.40	.50	.25

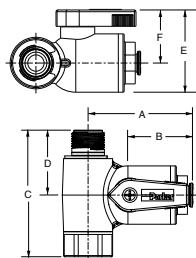
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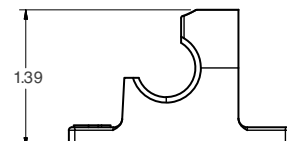
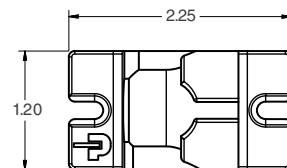
VUCPB - Valve Union Connector Barbed x Tube

PART NO.	HOSE ID	TUBE OD	OD	A	B	C	D	ØE THRU HOLE MIN.
LFPP4VUCPB4	1/4	1/4	.31	2.40	1.08	1.42	.50	.15
LFPP6VUCPB6	3/8	3/8	.43	2.63	1.32	1.42	.50	.19



BVC Ball Valve Clip

BV-Clip Shown below holding VUCPB and VME



VAS - Valve Angle Stop

PART NO.	TUBE O.D.	MALE THD.	FEMALE THD.	A	B	C	D	E	F
LFPP4VAS6	1/4	3/8	3/8	1.79	1.11	2.17	1.11	1.40	.90
LFPP4VAS8	1/4	3/8	1/2	1.79	1.11	2.40	1.11	1.40	.90
LFPP6VAS6	3/8	3/8	3/8	2.03	1.35	2.17	1.11	1.40	.90
LFPP6VAS8	3/8	3/8	1/2	2.03	1.35	2.40	1.11	1.40	.90

Do not use thread sealant. Do not over tighten.

VAS Assembly Instructions:

1. Shut off water supply at brass/chrome supply valve. Disconnect riser from brass/chrome supply valve. Ensure that the sealing gasket is fully seated into the Angle Stop Valve female thread.



2. Install Angle Stop Adapter Valve on supply valve. Connect the riser to the Angle Stop Adapter Valve.



3. Fully insert tubing into the side of the valve. Open valves and check for leaks.



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TrueSeal™ Fittings



Parker's TrueSeal Fittings are lightweight, field attachable and connect to tubing without the use of tools. These all plastic push-to-connect fittings are manufactured from FDA compliant materials.

Product Features:

- Acetal and Black Polypropylene (EPDM seals and metal gripping collet standard)
- White Polypropylene (EPDM seals and plastic gripping collet standard)
- Black Kynar (Fluorocarbon (FKM) seals and black kynar metal gripping collet standard)
- Gripping ring with stainless steel bite edge or with an engineered thermoplastic bite edge
- FDA compliant, NSF/ANSI 51
- Gray acetal NSF/ANSI 61

Markets:

- Food
- Potable Water
- Chemical
- Filtration

Applications:

- Air
- Water
- Soft Drinks
- Beer
- Wine
- Dyes

Specifications:

Pressure Range

Acetal and Kynar: 1/4", 5/16", 3/8" Vacuum to 300 PSI (20.7 bar)
1/2" Vacuum to 250 PSI (17.2 bar)

Polypropylene: 1/4", 3/8", 1/2" Vacuum to 150 PSI (10.3 bar)

*Vacuum rating to 28 inches of Hg at room temperature

Temperature Range

Acetal: -20° to +180° F (-28.9° to +82.2° C)

Polypropylene: 0° to +225° F (-17.8° to +107.2° C)

Kynar: 0° to +275° F (-17.8° to +135° C)

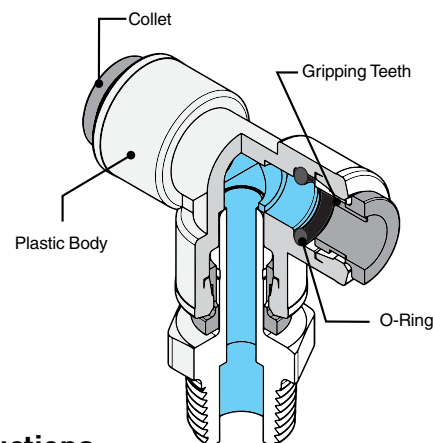
Compatible Tubing:

- Polyethylene
- Polypropylene**
- Nylon**
- Vinyl*
- Fluoropolymer**
- Polyurethane*
- *Kynar®

* Registered trademark of The Arkema Group.

** Metal gripper required (-MG & -HBLK suffix)

+ Tube Support required.



Assembly Instructions

1. Cut tubing square and clean.
(Use a Parker plastic tube cutter, Part No. PTC.)
2. Mark from end of tube length of insertion (see table below).
3. Push tube into the fitting until it bottoms out.
4. To remove, depress collet and pull tubing out.

For Threaded Connections:

5. Inspect the mating threads for debris or damage. Remove any old fluoropolymer tape or sealant on previously used threads. If threads are damaged, replace with new adapter before proceeding.
6. Apply 1 to 2 wraps of Teflon tape to the male pipe threads, or an NSF/FDA approved silicon sealant. Do not use plumbers putty or pipe dope. These chemically react with plastic materials and could cause a failure.
7. Screw together until finger tight (approximately three turns)
8. To ensure seal continue 1 to 2 more turns past finger tight.
9. Total number of turns from start to finish need not exceed 5 turns.

TUBE SIZE	O.D. TOLERANCE	INSERTION DEPTH
5/32	±.005	9/16
1/4	±.005	11/16
5/16	±.005	13/16
3/8	±.005	3/4
1/2	±.005	7/8

WARNING These products can expose you to chemicals including CARBON BLACK, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



Threaded Fittings

MC

Male Connector
NPTF
p. C19



FA

Faucet Adapter
UNS
p. C20



MES

Male Elbow Swivel
NPTF
p. C20



MRS

Male Run Tee
Swivel – NPTF
p. C20



MTS

Male Branch Tee
Swivel
NPTF
p. C21



FC

Female Connector
NPTF
p. C22



TMC

Male Standpipe
NPTF
p. C22



ME

Male Elbow
NPTF
p. C23



FF

45° Female Flare
p. C24



ST

Straight Thread
p. C24



FE

Female Elbow
NPTF
p. C25



Tube to Tube Fittings

EU

Union Elbow
p. C19



TU

Union Tee
p. C19



UC

Union
p. C21



WY

Union Y
p. C21



CU

Cross
p. C24



Bulkhead Union

BU

Bulkhead Union
p. C22



Plug-In Fittings

TEU

Tube Elbow Union
p. C23



RD

Tube Reducer
p. C23



Check Valves

VC

Check Valve
p. C27



MCVC

Kynar Check Valve
p. C27



Accessories

TCB

Barbed Connector
p. C24



TFA

Faucet Adapter
p. C24



TAF

Faucet Adapter
p. C24



CAP

Cap
p. C24



TPL

Plug
p. C25



TEB

Barbed Connector
p. C25



TSC

Cartridge
p. C26



SC

Safety Clip
p. C30



TS

Tube Support
p. C30



AQRT

Release Tool
p. C30



Ball Valves

VME

Male Elbow
p. C28



VFE

Female Elbow
p. C28



VUC

Union Connector
p. C29



VFC

Female Connector
p. C29



VEU

Elbow Union
p. C29



VMC

Male Connector
p. C29



VTEU

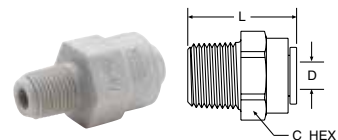
Elbow Union
p. C30



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MC - Male Connector

Tube-to-Pipe

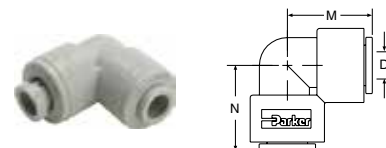


GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM TUBE O.D.	NPTF THREAD SIZE	C HEX	L OVERALL LENGTH	FLOW DIA. D
A4MC2-MG	PPB4MC2-MG	PP4MC2	FB4MC2-HBLK	1/4	1/8	11/16	1.28	.175
A4MC4-MG	PPB4MC4-MG	PP4MC4	FB4MC4-HBLK	1/4	1/4	11/16	1.14	.175
A4MC6-MG	PPB4MC6-MG	PP4MC6	FB4MC6-HBLK	1/4	3/8	11/16	1.18	.175
A5MC2-MG			FB5MC2-HBLK	5/16	1/8	13/16	1.46	.175
A5MC4-MG			FB5MC4-HBLK	5/16	1/4	13/16	1.41	.188
A5MC6-MG				5/16	3/8	13/16	1.27	.188
A6MC2-MG			FB6MC2-HBLK	3/8	1/8	13/16	1.46	.175
A6MC4-MG	PPB6MC4-MG	PP6MC4	FB6MC4-HBLK	3/8	1/4	13/16	1.41	.250
A6MC6-MG	PPB6MC6-MG	PP6MC6	FB6MC6-HBLK	3/8	3/8	13/16	1.27	.250
A6MC8-MG			FB6MC8-HBLK	3/8	1/2	15/16	1.45	.250
A8MC6-MG	PPB8MC6-MG	PP8MC6	FB8MC6-HBLK	1/2	3/8	15/16	1.65	.360
A8MC8-MG	PPB8MC8-MG	PP8MC8	FB8MC8-HBLK	1/2	1/2	15/16	1.46	.375

For nonstandard plastic collet, remove -MG suffix.

EU - Elbow Union

Tube-to-Tube

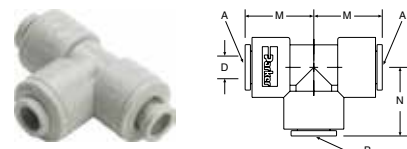


GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	M	N	FLOW DIA. D
A4EU4-MG	PPB4EU4-MG	PP4EU4	FB4EU4-HBLK	1/4	.87	.87	.175
A5EU4-MG				5/16-1/4	1.052	.90	.175
A5EU5-MG			FB5EU5-HBLK	5/16	1.02	1.02	.188
A6EU4-MG		PP6EU4	FB6EU4-HBLK	3/8-1/4	1.02	.90	.212
A6EU5-MG				3/8-5/16	1.02	1.02	.175
A6EU6-MG	PPB6EU6-MG	PP6EU6	FB6EU6-HBLK	3/8	1.02	1.02	.250
A8EU6-MG	PPB8EU6-MG			1/2-3/8	1.20	1.20	.250
A8EU8-MG	PPB8EU8-MG	PP8EU8	FB8EU8-HBLK	1/2	1.20	1.20	.375

For nonstandard plastic collet, remove -MG suffix.

TU - Tee Union

Tube-to-Tube



GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.		M	N	FLOW DIA. D
				TUBE A RUN	TUBE B STEM			
A4TU4-MG	PPB4TU4-MG	PP4TU4	FB4TU4-HBLK	1/4	1/4	.81	.85	.175
A5TU5-MG			FB5TU5-HBLK	5/16	5/16	1.02	1.02	.188
A6TU4-MG	PPB6TU4-MG	PP6TU4	FB6TU4-HBLK	3/8	1/4	1.02	1.03	.175
A6TU6-MG	PPB6TU6-MG	PP6TU6	FB6TU6-HBLK	3/8	3/8	1.02	1.02	.290
A8TU8-MG	PPB8TU8-MG	PP8TU8	FB8TU8-HBLK	1/2	1/2	1.20	1.20	.375

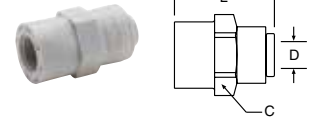
For nonstandard plastic collet, remove -MG suffix.

WARNING These products can expose you to chemicals including CARBON BLACK, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

[Click here for CADs, Product Specifications or to Configure Parts Online](#)

FA - Faucet Adapter

Tube-to-Faucet



GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	UNS-2B THREAD SIZE	C HEX	L OVERALL LENGTH	FLOW DIA. D
A4FA7-MG	PPB4FA7-MG	PP4FA7	FB4FA7-HBLK	1/4	7/16-24	23/32	1.32	.190
A5FA7-MG				5/16	7/16-24	13/16	1.41	.190
A6FA7-MG	PPB6FA7-MG	PP6FA7	FB6FA7-HBLK	3/8	7/16-24	13/16	1.41	.190

For nonstandard plastic collet, remove -MG suffix.

MES - Male Elbow Swivel

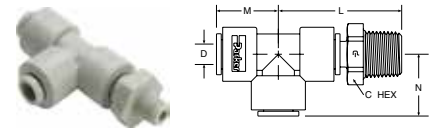
Tube-to-Pipe



GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	NPTF THREAD SIZE	C HEX	M	N	FLOW DIA. D
A4MES2-MG	PPB4MES2-MG	PP4MES2	FB4MES2-HBLK	1/4	1/8	9/16	.87	1.60	.175
A4MES4-MG	PPB4MES4-MG	PP4MES4	FB4MES4-HBLK	1/4	1/4	11/16	.87	1.71	.175
A4MES6-MG		PP4MES6	FB4MES6-HBLK	1/4	3/8	13/16	.90	1.91	.212
A5MES2-MG				5/16	1/8	9/16	1.02	1.78	.188
A5MES4-MG				5/16	1/4	11/16	1.02	1.90	.188
A5MES6-MG				5/16	3/8	13/16	1.02	1.90	.188
A6MES2-MG			FB6MES2-HBLK	3/8	1/8	9/16	1.02	1.65	.175
A6MES4-MG	PPB6MES4-MG	PP6MES4	FB6MES4-HBLK	3/8	1/4	13/16	1.02	1.90	.250
A6MES6-MG	PPB6MES6-MG	PP6MES6	FB6MES6-HBLK	3/8	3/8	13/16	1.02	1.90	.250
A8MES4-MG				1/2	1/4	13/16	1.20	2.10	.240
A8MES6-MG		PP8MES6		1/2	3/8	13/16	1.20	2.10	.375
A8MES8-MG		PP8MES8		1/2	1/2	1	1.20	2.32	.375

* Part consists of elbow union and tube stem adaptor.

Note: Assemblies with metal gripper collets are permanent. Assemblies with plastic collets can be taken apart.



MRS - Male Run Tee Swivel

Tube-to-Pipe

GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	NPTF THREAD SIZE	C HEX	L	M	N	D THRU HOLE MIN.
A4MRS2-MG	PPB4MRS2	PP4MRS2	FB4MRS2-HBLK	1/4	1/8	9/16	1.55	.81	0.85	.175
A4MRS4-MG	PPB4MRS4-MG	PP4MRS4	FB4MRS4-HBLK	1/4	1/4	11/16	1.67	.81	0.85	.175
A5MRS2-MG				5/16	1/8	9/16	1.78	1.02	1.02	.188
A5MRS4-MG				5/16	1/4	11/16	1.90	1.02	1.02	.188
A5MRS6-MG				5/16	3/8	13/16	1.90	1.02	1.02	.188
A6MRS4-MG	PPB6MRS4-MG	PP6MRS4	FB6MRS4-HBLK	3/8	1/4	13/16	1.90	1.02	1.02	.250
A6MRS6-MG	PPB6MRS6-MG	PP6MRS6	FB6MRS6-HBLK	3/8	3/8	13/16	1.90	1.02	1.02	.250
A8MRS4-MG				1/2	1/4	13/16	2.10	1.20	1.20	.240
A8MRS6-MG		PP8MRS6		1/2	3/8	13/16	2.10	1.20	1.20	.375
A8MRS8-MG		PP8MRS8		1/2	1/2	1	2.32	1.20	1.20	.375

*Part consists of tee union and tube stem adaptor.

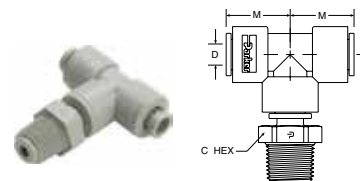
Note: Assemblies with metal gripper collets are permanent. Assemblies with plastic collets can be taken apart.

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MTS - Male Tee Swivel

Tube-to-Pipe



GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	NPTF THREAD SIZE	C HEX	M	N	FLOW DIA. D
A4MTS2-MG	PPB4MTS2	PP4MTS2	FB4MTS2-HBLK	1/4	1/8	9/16	.81	1.60	.175
A4MTS4-MG	PPB4MTS4-MG	PP4MTS4	FB4MTS4-HBLK	1/4	1/4	11/16	.81	1.71	.175
A5MTS2-MG				5/16	1/8	9/16	1.02	1.78	.188
A5MTS4-MG				5/16	1/4	11/16	1.02	1.90	.188
A5MTS6-MG				5/16	3/8	13/16	1.02	1.90	.188
A6MTS2-MG			FB6MTS2-HBLK	3/8	1/8	9/16	1.02	1.75	.175
A6MTS4-MG	PPB6MTS4-MG	PP6MTS4	FB6MTS4-HBLK	3/8	1/4	13/16	1.02	1.90	.250
A6MTS6-MG	PPB6MTS6-MG	PP6MTS6	FB6MTS6-HBLK	3/8	3/8	13/16	1.02	1.90	.250
A8MTS4-MG				1/2	1/4	13/16	1.20	2.10	.240
A8MTS6-MG		PP8MTS6		1/2	3/8	13/16	1.20	2.10	.375
A8MTS8-MG		PP8MTS8		1/2	1/2	1	1.20	2.32	.375

* Part consists of tee union and tube stem adaptor.

Note: Assemblies with metal gripper collets are permanent. Assemblies with plastic collets can be taken apart.

UC - Union Connector

Tube-to-Tube

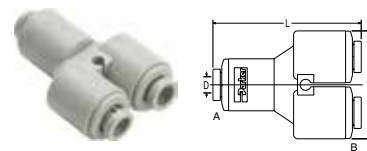


GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	L OVERALL LENGTH	FLOW DIA. D
A4UC4-MG	PPB4UC4-MG	PP4UC4	FB4UC4-HBLK	1/4	1.49	.175
A5UC4-MG				5/16-1/4	1.70	.175
A5UC5-MG			FB5UC5-HBLK	5/16	1.70	.188
A6UC4-MG	PPB6UC4-MG	PP6UC4	FB6UC4-HBLK	3/8-1/4	1.70	.175
A6UC5-MG				3/8-5/16	1.70	.188
A6UC6-MG	PPB6UC6-MG	PP6UC6	FB6UC6-HBLK	3/8	1.70	.250
A8UC5-MG				1/2-5/16	1.90	.188
A8UC6-MG	PPB8UC6-MG	PP8UC6	FB8UC6-HBLK	1/2-3/8	1.90	.250
A8UC8-MG	PPB8UC8-MG	PP8UC8	FB8UC8-HBLK	1/2	1.91	.375

For nonstandard plastic collet, remove -MG suffix.

WY - "Y" Union

Tube-to-Tube

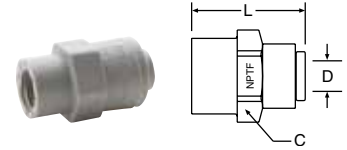


GRAY ACETAL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.		L	W	FLOW DIA. D
			INLET TUBE A RUN	OUTLET TUBE B STEM			
		FB4WY4-HBLK	1/4	1/4	2.100	1.43	.190
A5WY5-MG		FB5WY5-HBLK	5/16	5/16	2.250	1.75	.190
A6WY4-MG		FB6WY4-HBLK	3/8	1/4	2.100	1.43	.190
A6WY5-MG			3/8	5/16	2.200	1.75	.190
A6WY6-MG		FB6WY6-HBLK	3/8	3/8	2.175	1.75	.250
		FB8WY6-HBLK	1/2	3/8	2.370	1.93	.250
		FB8WY8-HBLK	1/2	1/2	2.370	1.93	.380

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FC - Female Connector

Tube-to-Pipe

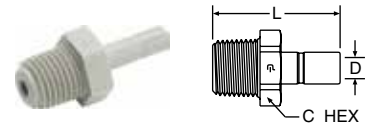


GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	NPTF THREAD SIZE	C HEX	L OVERALL LENGTH	FLOW DIA. D
A4FC2-MG	PPB4FC2-MG	PP4FC2	FB4FC2-HBLK	1/4	1/8	11/16	1.20	.175
A4FC4-MG	PPB4FC4-MG	PP4FC4	FB4FC4-HBLK	1/4	1/4	23/32	1.32	.175
A5FC4-MG			FB5FC4-HBLK	5/16	1/4	13/16	1.41	.188
A5FC6-MG				5/16	3/8	1	1.50	.188
A6FC4-MG	PPB6FC4-MG	PP6FC4	FB6FC4-HBLK	3/8	1/4	13/16	1.41	.250
A6FC6-MG	PPB6FC6-MG	PP6FC6	FB6FC6-HBLK	3/8	3/8	1	1.50	.250
A6FC8-MG			FB6FC8-HBLK	3/8	1/2	1-1/8	1.52	.250
A8FC6-MG		PP8FC6	FB8FC6-HBLK	1/2	3/8	1-1/8	1.60	.375
A8FC8-MG		PP8FC8	FB8FC8-HBLK	1/2	1/2	1-1/8	1.75	.375

For nonstandard plastic collet, remove -MG suffix.

TMC - Tube Stem Adapter

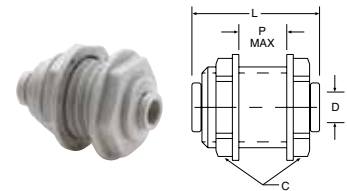
Tube Stem-to-Pipe



GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	NPTF THREAD SIZE	C HEX	L OVERALL LENGTH	FLOW DIA. D
A4TMC2	PPB4TMC2	PP4TMC2	FB4TMC2	1/4	1/8	9/16	1.44	.175
A4TMC4	PPB4TMC4	PP4TMC4	FB4TMC4	1/4	1/4	11/16	1.56	.175
A5TMC2				5/16	1/8	9/16	1.5	.188
A5TMC4			FB5TMC4	5/16	1/4	11/16	1.67	.188
A5TMC6				5/16	3/8	13/16	1.67	.188
A6TMC4	PPB6TMC4	PP6TMC4	FB6TMC4	3/8	1/4	13/16	1.70	.250
A6TMC6	PPB6TMC6	PP6TMC6	FB6TMC6	3/8	3/8	13/16	1.70	.250
A8TMC4				1/2	1/4	13/16	1.82	.240
A8TMC6		PP8TMC6	FB8TMC6	1/2	3/8	13/16	1.82	.375
A8TMC8		PP8TMC8	FB8TMC8	1/2	1/2	1	2.04	.375

BU - Bulkhead Union

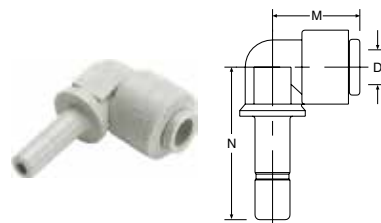
Tube-to-Tube



GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	C1 HEX	C2 HEX	L OVERALL LENGTH	P MAX. WALL THICKNESS	FLOW DIA. D	BKHD HOLE DRILL SIZE
A4BU4-MG	PPB4BU4-MG	PP4BU4	FB4BU4-HBLK	1/4	15/16	15/16	1.50	.50	.175	7/8
A5BU5-MG			FB5BU5-HBLK	5/16	1-1/16	1-1/16	1.75	.62	.188	1
A6BU4-MG	PPB6BU4-MG	PP6BU4	FB6BU4-HBLK	3/8-1/4	1-1/16	1-1/16	1.75	.62	.175	1
A6BU6-MG	PPB6BU6-MG	PP6BU6	FB6BU6-HBLK	3/8	1-1/16	1-1/16	1.75	.62	.250	1
A8BU8-MG			FB8BU8-HBLK	1/2	1-1/4	1-1/4	2.04	.70	.375	1-1/8

For nonstandard plastic collet, remove -MG suffix.

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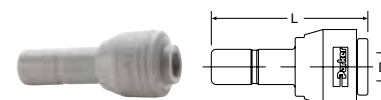


TEU - Tube Elbow Union

Tube-to-Tube Stem

GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	TUBE STEM O.D.	M	N	FLOW DIA. D
A4TEU4-MG	PPB4TEU4-MG	PP4TEU4	FB4TEU4-HBLK	1/4	1/4	.84	1.21	.125
A4TEU6-MG			FB4TEU6-HBLK	1/4	3/8	.84	1.35	.125
A5TEU5-MG			FB5TEU5-HBLK	5/16	5/16	1.03	1.40	.188
A6TEU4-MG			FB6TEU4-HBLK	3/8	1/4	1.03	1.29	.125
A6TEU6-MG	PPB6TEU6	PP6TEU6	FB6TEU6-HBLK	3/8	3/8	1.03	1.64	.250
A8TEU8-MG	PPB8TEU8-MG	PP8TEU8	FB8TEU8-HBLK	1/2	1/2	1.21	1.64	.380

For nonstandard plastic collet, remove -MG suffix.

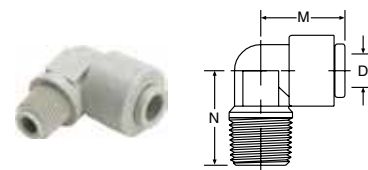


RD - Tube Reducer

Tube-to-Tube Stem

GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	TUBE STEM O.D.	L	FLOW DIA. D
A4RD5-MG		PP4RD5		1/4	5/16	1.62	.18
A4RD6-MG	PPB4RD6-MG	PP4RD6	FB4RD6-HBLK	1/4	3/8	1.62	.18
A5RD6-MG				5/16	3/8	1.78	.25
A5RD8-MG				5/16	1/2	1.90	.25
A6RD8-MG			FB6RD8-HBLK	3/8	1/2	1.90	.25

For nonstandard plastic collet, remove -MG suffix.



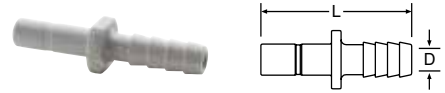
ME - Male Elbow

Tube-to-Pipe

GRAY ACETAL EPDM SEAL	BLACK PPL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	NPTF THREAD SIZE	M	N	FLOW DIA. D
A4ME2-MG	PPB4ME2-MG	PP4ME2	FB4ME2-HBLK	1/4	1/8	.84	.94	.175
A4ME4-MG	PPB4ME4-MG	PP4ME4	FB4ME4-HBLK	1/4	1/4	.84	.94	.175
A4ME6-MG	PPB4ME6-MG	PP4ME6	FB4ME6-HBLK	1/4	3/8	.84	1.04	.175
A5ME4-MG			FB5ME4-HBLK	5/16	1/4	1.03	1.08	.175
A5ME6-MG				5/16	3/8	1.03	1.06	.188
A6ME4-MG		PP6ME4	FB6ME4-HBLK	3/8	1/4	1.03	1.08	.250
A6ME6-MG	PPB6ME6-MG	PP6ME6	FB6ME6-HBLK	3/8	3/8	1.03	1.06	.250

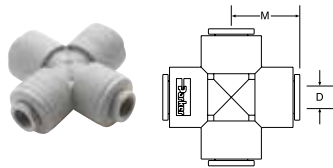
For nonstandard plastic collet, remove -MG suffix.

WARNING These products can expose you to chemicals including CARBON BLACK, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.



TCB - Tube-to-Barb Connector

GRAY ACETAL	BLACK PPL EPDM SEAL	WHITE POLYPROPYLENE	BLACK KYNAR FKM SEAL	TUBE STEM O.D.	TUBE I.D.	L OVERALL LENGTH	FLOW DIA. D
A4TCB4		PP4TCB4	FB4TCB4	1/4	1/4	1.67	.140
A6TCB4			FB6TCB4	3/8	1/4	1.82	.140
A6TCB6	PPB6TCB6	PP6TCB6	FB6TCB6	3/8	3/8	1.98	.250
A8TCB6				1/2	3/8	2.10	.250
A8TCB8			FB8TCB8	1/2	1/2	2.10	.375

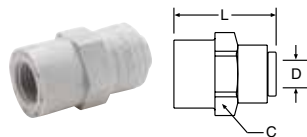


CU - Cross Union

Tube-to-Tube

GRAY ACETAL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FCB SEAL	NOM. TUBE O.D.	M	FLOW DIA. D
A4CU4-MG			1/4	.91	.175
A6CU6-MG			3/8	1.08	.250

For nonstandard plastic collet, remove -MG suffix.

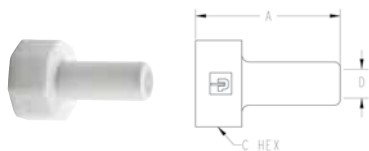


FF - 45° Female Flare

Tube-to-Flare

GRAY ACETAL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	UNF-2B THREAD SIZE	C HEX	L OVERALL LENGTH	FLOW DIA. D
A4FF4-MG	PP4FF4	FB4FF4-HBLK	1/4	7/16-20	23/32	1.32	.190
A6FF4-MG		FB6FF4-HBLK	3/8	7/16-20	13/16	1.41	.190
A6FF6-MG	PP6FF6	FB6FF6-HBLK	3/8	5/8-18	1	1.50	.250

For nonstandard plastic collet, remove -MG suffix.



TFA - Tube Faucet Adapter

(Female Thread)

WHITE ACETAL	TUBE STEM O.D.	THREAD SIZE	A	C HEX	D MIN.
AW6TFA7-MG	3/8	7/16-24	1.25	.69	.17
AW6TFA8-MG	3/8	1/2-14 NPSM	1.45	1.06	.22
AW6TFA9-MG	3/8	9/16-24	1.25	.75	.22

TAF - Tube Faucet Adapter

(Male Thread)

WHITE ACETAL	TUBE STEM O.D.	THREAD SIZE	A	C HEX	D MIN.
AW6TAF7-MG	3/8	7/16-24	1.41	.50	.22
AW6TAF8-MG	3/8	1/2-14 NPSM	1.65	.88	.22
AW6TAF9-MG	3/8	9/16-24	1.45	.63	.22



ST - Straight Thread

Tube-to-Male O-Ring Boss

GRAY ACETAL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	UNF-2B THD SIZE	C HEX	L OVERALL LENGTH	FLOW DIA. D
A6ST9-MG		FB6ST9-HBLK	3/8	9/16-18	13/16	1.39	.250

For nonstandard plastic collet, remove -MG suffix.

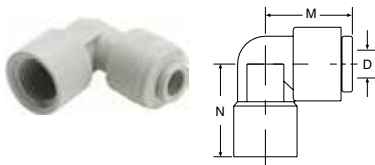


CAP - Tube Cap

GRAY ACETAL EPDM SEAL	WHITE PPL EPDM SEAL	NATURAL KYNAR FKM SEAL	NOM. TUBE O.D.	L OVERALL LENGTH
A4CAP-MG	PP4CAP	FB4CAP-HBLK	1/4	.77
A6CAP-MG	PP6CAP		3/8	0.88

For nonstandard plastic collet, remove -MG suffix.

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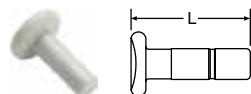


FE - Female Elbow

Tube-to-Pipe

GRAY ACETAL EPDM SEAL	WHITE PPL EPDM SEAL	BLACK KYNAR FKM SEAL	NOM. TUBE O.D.	NPTF THREAD SIZE	M	N	FLOW DIA. D
A4FE4-MG			1/4	1/4	.84	1.00	.18
A6FE4-MG			3/8	1/4	1.03	1.00	.25
A6FE6-MG			3/8	3/8	1.03	1.00	.25

For nonstandard plastic collet, remove -MG suffix.



TPL - Plug

GRAY ACETAL	BLACK PPL	WHITE PPL	BLACK KYNAR	FITTING SIZE	L OVERALL LENGTH
A4TPL	PPB4TPL	PP4TPL	FB4TPL	1/4	0.88
A6TPL	PPB6TPL-MG	PP6TPL	FB6TPL	3/8	1.45
A8TPL	PPB8TPL	PP8TPL		1/2	1.50



TEB - Tube Elbow Barb Connector

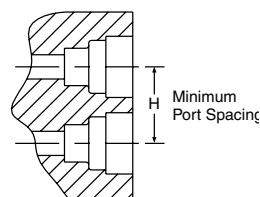
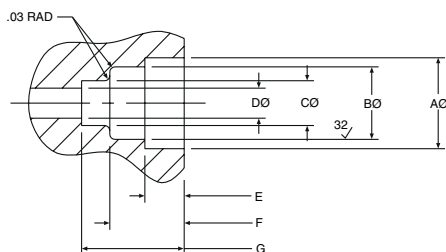
GRAY ACETAL	WHITE POLYPROPYLENE	BLACK KYNAR	TUBE STEM O.D.	TUBE I.D.	M	N	FLOW DIA. D
A4TEB4	PP4TEB4	FB4TEB4	1/4	1/4	.89	1.00	.140
A6TEB4	PP6TEB4	FB6TEB4	3/8	1/4	1.335	1.055	.375
A6TEB6	PP6TEB6	FB6TEB6	3/8	3/8	1.34	1.21	.250
A8TEB8			1/2	1/2	1.30	1.30	.390

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TSC - Cartridge Insert

PART NO. WITH EPDM SEAL	NOM. TUBE O.D.	A* DIAMETER ±.002	B DIAMETER ±.003	C DIAMETER ±.003	D DIAMETER MAXIMUM	E DEPTH ±.002	F DEPTH ±.002	G DEPTH ±.002	H* CENTERLINE OF PORTS MINIMUM
ATSC4-MG	1/4	.528	.421	.260	.19	.230	.435	.600	.670
ATSC6-MG	3/8	.632	.545	.385	.31	.280	.455	.705	.790
ATSC8-MG	1/2	.774	.668	.510	.41	.315	.510	.810	1.250



Parker TrueSeal™ Cartridge Inserts:

Allow you to machine or mold a tube connection into your equipment or components. By using cartridge inserts, you will reduce your material and assembly costs, reduce potential leak paths, and give your equipment a new, clean profile by eliminating the need for threaded connections. TSC Cartridge Inserts consist of 1 o-ring, 1 cartridge, and 1 collet.

*Cartridge inserts are rated at 150 PSI in ports dimensioned as above and having Noryl as the receiving material. Other materials may have different ratings and require different port dimensions. Consult the Fluid System Connectors Division when using polypropylene, unfilled polypropylene, ABS or Nylon.

NORYL® is a registered trademark of the General Electric Co.

Assembly Instructions:

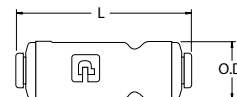
1. Machine or mold the receiving orifice as per the above dimensions.
2. Place the cartridge insert squarely onto the prepared port opening making sure that the barbs of the cartridge are going into the hole and the lettering on the face of the cartridge is visible.
3. Using a rubber mallet or press, insert the cartridge into the first gland orifice until its face is flush with the top surface of the port.
4. Insert the o-ring into the cartridge and seat it evenly into the second gland orifice.
5. Insert the collet into the cartridge opening.
6. Insert tubing.

TrueSeal Check Valves

Push-to-Connect check valves that ensures protection against reversal of flow. The valves have an arrow molded into the body to indicate the direction of flow. Valves are designed for connection with either thermoplastic or soft metal tubing and are intended for use with liquids only.

Materials of Construction

Body	Acetal
O-ring	EPDM
Metal Grip Edge	300 Stainless
Working Pressure	Up to 150 PSI (10.3 bar) depending on tubing being used
Temperature Range	+34° to +150° F (+1° to +65° C)
Cracking Pressure	1/3 PSI (0.02 bar)



VC – Check Valve

PART NO.	TUBE SIZE	L	O.D.
A4VC4-MG	1/4	2.00	.66
A5VC5-MG	5/16	2.10	.70
A6VC6-MG	3/8	2.15	.80
A8VC8-MG	1/2	2.68	.91

PVDF Check Valves

Materials of Construction

Body	Kynar®
O-ring	Fluorocarbon
Metal Grip Edge	Stainless Steel
Working Pressure	Up to 300 PSI (20.7 bar)
Temperature Range	0° to +250° F (-17.8° to +121° C)



MCVC Kynar® Check Valves

PART NO.	TUBE O.D.	NPTF THREAD	L	C HEX	CRACKING PRESSURE PSI
FB6MCVC4-HBLK-05	3/8	1/4	1.40	13/16	.5
FB6MCVC4-HBLU-15	3/8	1/4	1.40	13/16	1.5
FB6MCVC4-HRED-30	3/8	1/4	1.40	13/16	3.0
FB6MCVC4-HGRN-40	3/8	1/4	1.40	13/16	4.0

Note: For check valve to function properly tubing needs to be installed

Polypropylene Ball Valves

For proven leak-free performance, specify Polypropylene Ball Valves. Their corrosion-resistant, all-plastic design makes them ideal for water filtration units, coffee and beverage machines and a wide variety of other fluid applications. Polypropylene material meets all FDA and NSF-51 requirements for food contact.

Features/Benefits:

- Precision molded, all-plastic design is leak free and corrosion resistant.
- Polypropylene material offers a wider chemical acceptance range, as well as a wide temperature range.
- Bi-directional flow maximizes productivity.
- Full flow design reduces pressure drop across the valve.
- Special o-ring seal ensures a reliable leak-tight connection.
- TrueSeal™ connection reduces potential leaks.

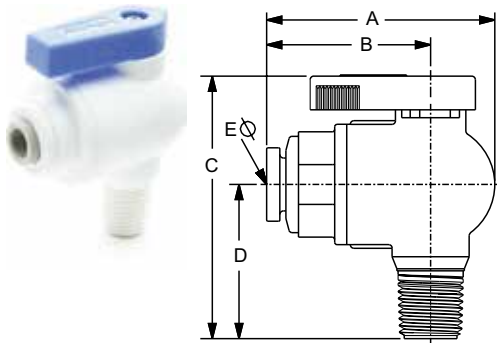
Specifications:

- Temperature range: +35° to +200°F (+2° to +93°C)
- O-ring seal material: EPDM
- NSF/ANSI 51 AND 61
- Pressure rated to 150 PSI (10.3 bar). Actual working pressures will be lower at elevated temperatures

Advantages:

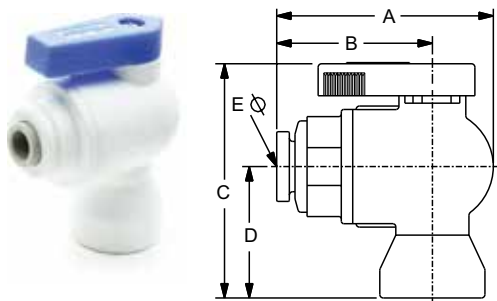
- Reduce costs—Built-in TrueSeal™ connection eliminates the need for a secondary fitting.
- Save space—Low-profile design allows for easy assembly and access where space is at a premium.

VME - Valve Male Elbow



PART NUMBER	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
PP4VME2-MG (+)	1/4	1/8	1.74	1.21	2.00	1.10	.19
PP4VME4-MG	1/4	1/4	1.74	1.21	2.18	1.28	.19
PP4VME6-MG	1/4	3/8	1.74	1.21	2.18	1.28	.19
PP4VME8-MG (+)	1/4	1/2	1.74	1.21	2.37	1.47	.19
PP6VME2-MG (+)	3/8	1/8	1.85	1.32	2.00	1.10	.25
PP6VME4-MG	3/8	1/4	1.85	1.32	2.18	1.28	.25
PP6VME6-MG	3/8	3/8	1.85	1.32	2.18	1.28	.25
PP6VME8-MG	3/8	1/2	1.85	1.32	2.37	1.47	.25

VFE - Valve Female Elbow

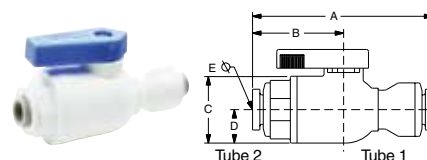


PART NUMBER	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
PP4VFE2-MG (+)	1/4	1/8	1.74	1.21	1.82	.92	.19
PP4VFE4-MG	1/4	1/4	1.74	1.21	2.05	1.15	.19
PP4VFE6-MG	1/4	3/8	1.74	1.21	2.18	1.28	.19
PP6VFE2-MG (+)	3/8	1/8	1.85	1.32	1.82	.92	.25
PP6VFE4-MG	3/8	1/4	1.85	1.32	2.05	1.15	.25
PP6VFE6-MG	3/8	3/8	1.85	1.32	2.18	1.28	.25

(+) Non Standard.

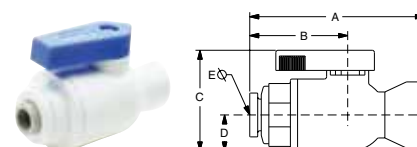


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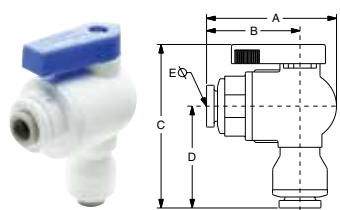
VUC - Valve Union Connector

BLACK POLYPROPYLENE	WHITE POLYPROPYLENE	1 TUBE SIZE	2 TUBE SIZE	A	B	C	D	ØE THRU HOLE MIN.
PPB4VUC4-MG	PP4VUC4-MG	1/4	1/4	2.55	1.22	1.0	.5	.19
	PP4VUC6-MG	1/4	3/8	2.55	1.22	1.0	.5	.19
	PP6VUC4-MG	3/8	1/4	2.57	1.30	1.0	.5	.19
PPB6VUC6-MG	PP6VUC6-MG	3/8	3/8	2.67	1.32	1.4	.5	.25



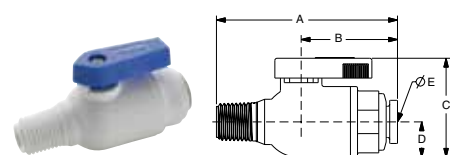
VFC - Valve Female Connector

BLACK POLYPROPYLENE	WHITE POLYPROPYLENE	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
	PP4VFC2-MG	1/4	1/8	2.04	1.21	1.4	.5	.19
	PP4VFC4-MG	1/4	1/4	2.27	1.21	1.4	.5	.19
	PP4VFC6-MG	1/4	3/8	2.40	1.21	1.4	.5	.19
	PP6VFC2-MG	3/8	1/8	2.15	1.32	1.4	.5	.25
	PP6VFC4-MG	3/8	1/4	2.38	1.32	1.4	.5	.25
PPB6VFC6-MG	PP6VFC6-MG	3/8	3/8	2.51	1.32	1.4	.5	.25



VEU - Valve Elbow Union

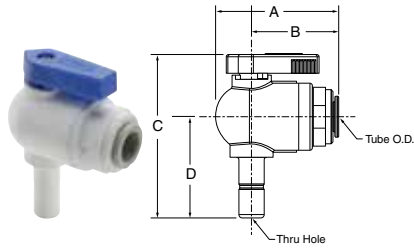
PART NUMBER	1 TUBE SIZE	2 TUBE SIZE	A	B	C	D	ØE THRU HOLE MIN.
PP4VEU4-MG	1/4	1/4	1.75	1.22	2.33	1.42	.19
PP4VEU6-MG	1/4	3/8	1.75	1.22	2.33	1.42	.11
PP6VEU4-MG	3/8	1/4	1.83	1.30	2.32	1.40	.19
PP6VEU6-MG	3/8	3/8	1.85	1.32	2.34	1.44	.25



VMC - Valve Male Connector

PART NUMBER	NOM. TUBE O.D.	NPTF THREAD SIZE	A	B	C	D	ØE THRU HOLE MIN.
PP4VMC2-MG (+)	1/4	1/8	2.22	1.21	1.4	.5	.19
PP4VMC4-MG	1/4	1/4	2.40	1.21	1.4	.5	.19
PP4VMC6-MG	1/4	3/8	2.40	1.21	1.4	.5	.19
PP4VMC8-MG (+)	1/4	1/2	2.59	1.21	1.4	.5	.19
PP6VMC2-MG (+)	3/8	1/8	2.33	1.32	1.4	.5	.25
PP6VMC4-MG	3/8	1/4	2.51	1.32	1.4	.5	.25
PP6VMC6-MG	3/8	3/8	2.51	1.32	1.4	.5	.25
PP6VMC8-MG (+)	3/8	1/2	2.70	1.32	1.4	.5	.25

[Click here for CADs, Product Specifications or to Configure Parts Online](#)



VTEU - Valve Tube Elbow Union

PART NUMBER	NOM. TUBE O.D.	STEM	A	B	C	D	ØE THRU HOLE MIN.
PP4VTEU6-MG	1/4	3/8	1.75	1.22	2.43	1.50	.17
PP6VTEU6-MG	3/8	3/8	1.83	1.30	2.43	1.50	.25

SC - Safety Clip

(Patent No. 6,065,779)

PART NUMBER	PART NUMBER	FOR NOMINAL TUBE O.D.
SC-4	SC-4-B	1/4
SC-5	SC-5-B	5/16
SC-6	SC-6-B	3/8
SC-8	SC-8-B	1/2



TS - Tube Supports

NYLON PART NO.	PPL PART NUMBER
N4TS3	P4TS3
N5TS3	P5TS3
N6TS4	P6TS4
N8TS6	P8TS6

To be used with soft durometer tubing.



AQRT - Quick Release Tool

Makes disconnection of tube adapters and tubing a breeze.





Cartridges

Carstick® Cartridges

LIQUIfit® Cartridges

TrueSeal™ Cartridges

PLM/PLS Cartridges

SAE Encapsulated Cartridges





Cartridges



Parker has developed a range of cartridges guaranteeing the integrity of the sealing system before and after assembly in non-threaded cavities. The compact design of the one-piece cartridges enables automation of your manufacturing process and improves the reliability of your system.

Product Features:

- Self-centering of the cartridge in the cavity
- Push-in connection
- Designed for automation assembly process
- SAE & NSF cartridges available

Markets:

- Industrial
- Pneumatic
- Filtration
- Semi-Conductor
- Life Science
- Automation
- Heavy Duty Truck

Applications:

- Air
- Water
- Beverage Dispensing
- Cab Controls
- Packaging
- Labeling

Specifications:

	Seals	Pressure	Temperature
Carstick	Nitrile	Up to 290 PSI (20 bar)	-4° to +175° F (-20° to +79.4° C)
PLM/PLS	FKM	Up to 435 PSI (30 bar)	-13° to +302° F (-25° to +150° C)
LIQUIfit	EPDM	Up to 230 PSI (15.9 bar)	35° to +200° F (+1.7° to +93.3° C)
TrueSeal	EPDM	Up to 150 PSI (10.3 bar)	-20° to +180° F (-28.9° to +82.2° C)
PTC	Nitrile	Up to 250 PSI (17.2 bar)	-40° to +200° F (-40° to +93.3° C)



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

■ Carstick Cartridges

3100

Carstick® Cartridge
Brass
p. D6



3100

Carstick® Cartridge
Nickel-Plated Brass
p. D6



■ Liquifit Cartridges

6300

LIQUIfit Cartridge
Brass
p. D8



6300

LIQUIfit Cartridge
Nickel-Plated Brass
p. D8



■ TrueSeal Cartridges

TSC

Cartridge Insert
p. D10



■ PLM/PLS Cartridges

PLMC

Cartridge
p. D11



PLSC

Cartridge
p. D11



■ SAE Encapsulated Cartridges

PTCCE

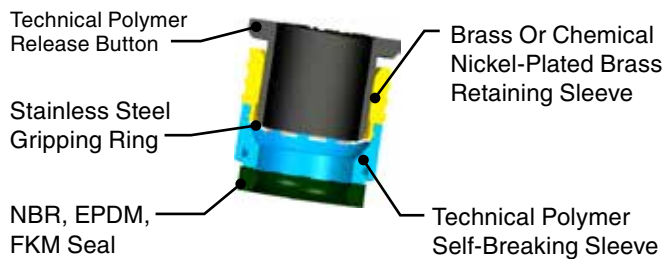
Encapsulated
p. D12



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Carstick® Cartridges

Component Materials



3100 Carstick® Cartridge Brass

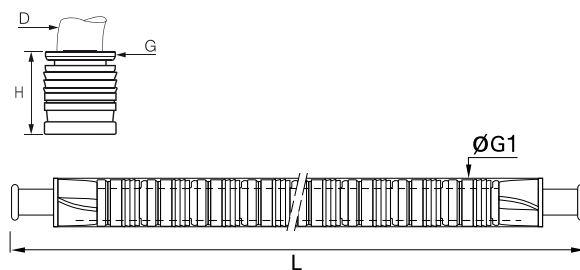
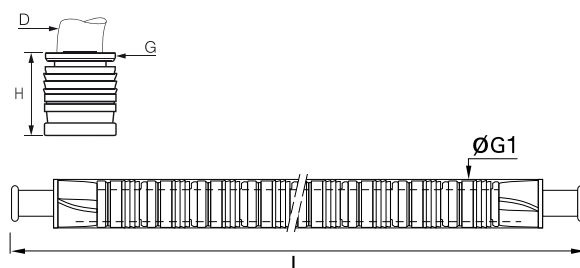
PART NO.	OD	G	G1	H	L	KG
3100 04 00	4	8	11	10	554	.001
3100 06 00	6	10	14.5	11.5	629	.002
3100 08 00	8	13	15	15	794	.002
3100 10 00	10	15.5	19.5	17	930	.005
3100 12 00	12	19.5	21	19.5	1038	.010

50 cartridges per Carstick®

3100 Carstick® Cartridge Nickel-Plated Brass Inch

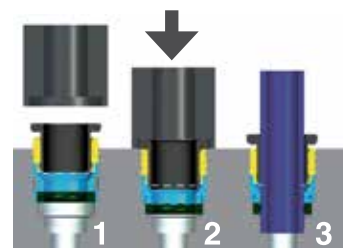
PART NO.	OD	G	G1	H	L	KG
3100 53 00 99	1/8	7	10	9	508	.002
3100 56 00 99	1/4	10.5	14.5	12	600	.003
3100 60 00 99	3/8	15.5	19	16.5	930	.006

50 cartridges per Carstick®
5/32" (4mm) and 5/16" (8mm) also available



Installation

1. Self-centering of the cartridge in the cavity.
2. The seal protection is broken. The seal slides into the cavity. The cartridge is in place.
3. Tube connection.

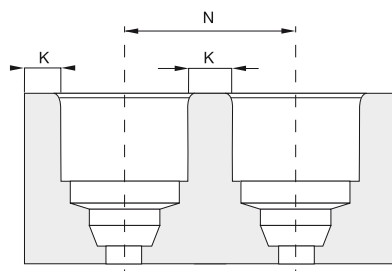
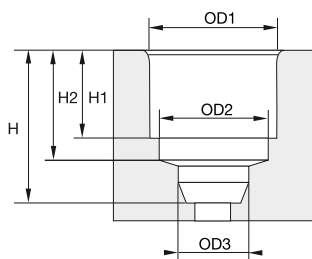


Assembly Tool: For details on the assembly tool, please contact us.



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Carstick® Cavity Dimensions



Please consult us for detailed drawings of cavity dimensions and tolerances. All our dimensions are in millimeters.

Carstick® & Quick Fitting Metric

CAVITY	OD3	H	H1	H2
4	4.1	10	6	8.15
6	6.1	12	7.5	9.65
8	8.15	15.5	9.9	12.45
10	10.25	19	11.7	14.35
12	12.17	22	13.9	16.75

Carstick® Inch

CAVITY	OD3	H	H1	H2
1/8	3.25	7.45	5.3	9.5
5/32 *	4.1	8.15	6	10
1/4	6.45	10.15	8	12.5
5/16 *	8.15	12.45	9.9	15.5
3/8	9.65	14.35	11.7	19

Polyamide Cavity

CAVITY	OD1	OD2	N*	K
4	8.25	7.05	9.8	1.5
6	10.2	9.15	12.2	2
8	12.15	10.85	14.2	2
10	14.8	13.2	16.8	2
12	17.5	15.5	20	2.5

CAVITY	OD1	OD2	N	K
1/8	7.05	6.02	8.6	1.5
5/32*	8.25	7.05	9.75	1.5
1/4	10.55	9.35	12.6	2
5/16*	12.15	10.85	14.2	2
3/8	14.8	13.1	16.8	2

Aluminum Cavity

CAVITY	OD1	OD2	N*	K
4	8.25	7.5	11.5	3
6	10.3	9.15	13.5	3
8	12.2	10.85	15.2	3
10	15.05	13.2	17.1	2
12	17.5	15.5	20	2.5

CAVITY	OD1	OD2	N	K
1/8	7.1	6.2	8.6	1.5
5/32*	8.25	7.05	11.25	3
1/4	10.6	9.35	12.65	2
5/16*	12.2	10.85	15.2	3
3/8	15.05	13.1	17.1	2

Brass Cavity

CAVITY	OD1	OD2	N*	K
4	8.25	7.05	10.25	2
6	10.25	9.1	12.25	2
8	12.2	10.85	14.25	2
10	15.05	13.2	17.1	2
12	17.65	15.5	20	2.5

CAVITY	OD1	OD2	N	K
1/8	7.1	6.2	8.6	1.5
5/32*	8.25	7.05	10.25	2
1/4	10.6	9.35	12.65	2
5/16*	12.2	10.85	14.25	2
3/8	10.05	13.1	17.1	2

* Carstick®

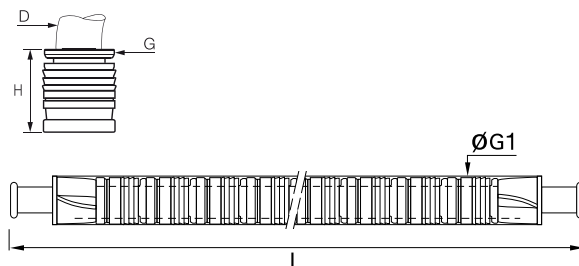
*5/32"=4mm and 5/16"=8mm

LIQUIfit® Cartridges

6300 LIQUIfit Cartridge Brass Metric

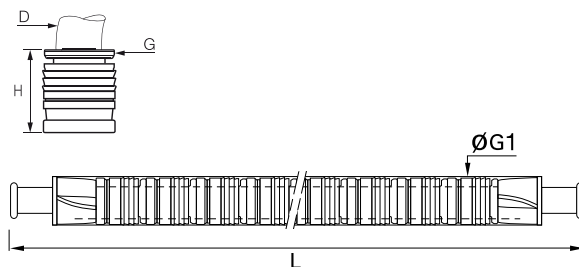
PART NO.	OD	G	G1	H	L	KG
6300 04 00	4	8	11	10	554	.002
6300 06 00	6	10	14.5	11.5	629	.002
6300 08 00	8	13	15	15	794	.003
6300 10 00	10	15.5	19.5	17	930	.005
6300 12 00	12	18.5	21	19.5	1038	.010

50 cartridges per Carstick®



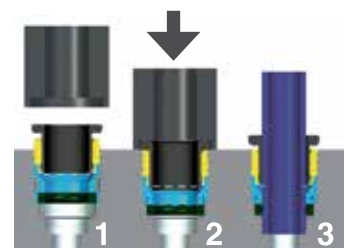
6300 LIQUIfit Cartridge Brass Inch

PART NO.	OD	G	G1	H	L	KG
6300 56 00	1/4	10.5	14.5	12.5	600	.002
6300 60 00	3/8	15.5	19	17	930	.005
6300 62 00	1/2	22	25	23	1038	.011

50 cartridges per Carstick®
5/32" (4mm) and 5/16" (8mm) also available

Installation

1. Self-centering of the cartridge in the cavity.
2. The seal protection is broken. The seal slides into the cavity. The cartridge is in place.
3. Tube connection.

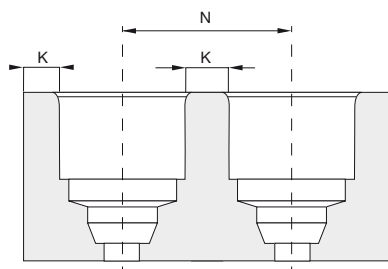
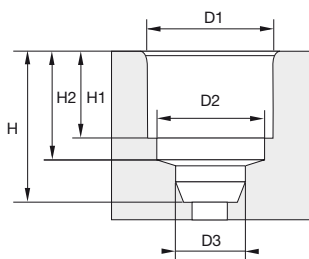


Assembly Tool: For details on the assembly tool, please contact us.



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LIQUIfit® Carstick® Cavity Dimensions



Please consult us for detailed drawings of cavity dimensions and tolerances. All our dimensions are in millimeters.

LIQUIfit® Carstick® Metric

CAVITY	OD3	H	H1	H2
4	4.1	10	6	8.15
6	6.1	12	7.5	9.65
8	8.15	15.5	9.9	12.45
10	10.25	19	11.7	14.35
12	12.17	22	13.9	16.75

LIQUIfit® Carstick® Inch

CAVITY	OD3	H	H1	H2
1/8	3.25	7.45	5.3	9.5
5/32*	4.1	8.15	6	10
1/4	6.45	10.15	8	12.5
5/16*	8.15	12.45	9.9	15.5
3/8	9.65	14.35	11.7	19

Polyamide Cavity

CAVITY	OD1	OD2	N*	K
4	8.25	7.05	9.8	1.5
6	10.2	9.15	12.2	2
8	12.15	10.85	14.2	2
10	14.8	13.2	16.8	2
12	17.5	15.5	20	2.5

CAVITY	OD1	OD2	N	K
1/8	7.05	6.02	8.6	1.5
5/32*	8.25	7.05	9.75	1.5
1/4	10.55	9.35	12.6	2
5/16*	12.15	10.85	14.2	2
3/8	14.8	13.1	16.8	2

Aluminum Cavity

CAVITY	OD1	OD2	N*	K
4	8.25	7.5	11.5	3
6	10.3	9.15	13.5	3
8	12.2	10.85	15.2	3
10	15.05	13.2	17.1	2
12	17.5	15.5	20	2.5

CAVITY	OD1	OD2	N	K
1/8	7.1	6.2	8.6	1.5
5/32*	8.25	7.05	11.25	3
1/4	10.6	9.35	12.65	2
5/16*	12.2	10.85	15.2	3
3/8	15.05	13.1	17.1	2

Brass Cavity

CAVITY	OD1	OD2	N*	K
4	8.25	7.05	10.25	2
6	10.25	9.1	12.25	2
8	12.2	10.85	14.25	2
10	15.05	13.2	17.1	2
12	17.65	15.5	20	2.5

CAVITY	OD1	OD2	N	K
1/8	7.1	6.2	8.6	1.5
5/32*	8.25	7.05	10.25	2
1/4	10.6	9.35	12.65	2
5/16*	12.2	10.85	14.25	2
3/8	10.05	13.1	17.1	2

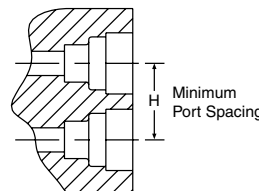
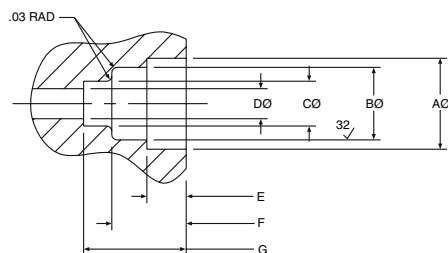
*5/32"=4mm and 5/16"=8mm

TrueSeal™ Cartridges



TSC - Cartridge Insert

PART NUMBER WITH EPDM SEAL	NOM. TUBE O.D.	A* DIAMETER ±.002	B DIAMETER ±.003	C DIAMETER ±.003	D DIAMETER MAXIMUM	E DEPTH ±.002	F DEPTH ±.002	G DEPTH ±.002	H* CENTERLINE OF PORTS MINIMUM
ATSC4-MG	1/4	.528	.421	.260	.19	.230	.435	.600	.670
ATSC6-MG	3/8	.632	.545	.385	.31	.280	.455	.705	.790
ATSC8-MG	1/2	.774	.668	.510	.41	.315	.510	.810	1.250



Parker TrueSeal™ Cartridge Inserts:

Allow you to machine or mold a tube connection into your equipment or components. By using cartridge inserts, you will reduce your material and assembly costs, reduce potential leak paths, and give your equipment a new, clean profile by eliminating the need for threaded connections. TSC Cartridge Inserts consist of 1 o-ring, 1 cartridge, and 1 collet.

*Cartridge inserts are rated at 150 PSI in ports dimensioned as above and having Noryl as the receiving material. Other materials may have different ratings and require different port dimensions. Consult the Fluid System Connectors Division when using polypropylene, unfilled polypropylene, ABS or Nylon.

Assembly Instructions:

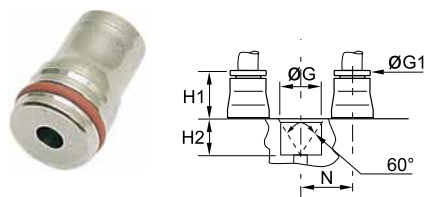
1. Machine or mold the receiving orifice as per the above dimensions.
2. Place the cartridge insert squarely onto the prepared port opening making sure that the barbs of the cartridge are going into the hole and the lettering on the face of the cartridge is visible.
3. Using a rubber mallet or press, insert the cartridge into the first gland orifice until its face is flush with the top surface of the port.
4. Insert the o-ring into the cartridge and seat it evenly into the second gland orifice.
5. Insert the collet into the cartridge opening.
6. Insert tubing.



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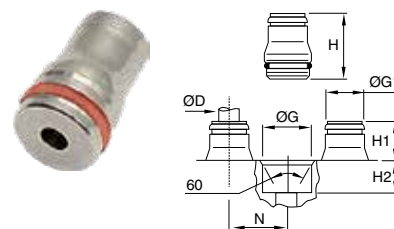


PLM/PLS Cartridges



PLMC Cartridge

PART NO.	TUBE SIZE MM	G + .1 - 0	H1 MM	H2 MM	N MM
PLMC-4M	4	10.00	9.00	8.50	11.00
PLMC-6M	6	12.00	11.00	8.50	13.50
PLMC-8M	8	15.00	12.50	8.50	16.00
PLMC-10M	10	17.50	14.50	10.50	20.00
PLMC-12M	12	19.50	15.00	10.50	22.50
PLMC-14M	14	21.50	16.50	12.00	25.00



PLSC Cartridge - Metric

PART NO.	TUBE SIZE MM	G + .1 - 0 MM	G1 MM	H MM	H1 MM	H2 MM	N MM
PLSC-4M	4	9.80	8	18.00	9.50	8.50	11.00
PLSC-6M	6	12.10	10	20.00	11.50	8.50	13.50
PLSC-8M	8	14.80	13	22.00	13.50	8.50	16.00
PLSC-10M	10	17.50	15	25.50	15.00	10.50	20.00



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SAE Encapsulated Cartridges

PTCCE SAE Encapsulated Cartridge

PART NO.	TUBE SIZE	CAVITY SIZE $\pm .002$	L	M	O.D.	FLOW DIA. D
PTCCE-4	1/4	.504	.63	.43	.56	.13
PTCCE-4-8	1/4	.775	.63	.5	.88	.13
PTCCE-6	3/8	.65	.69	.67	.73	.22
PTCCE-6-8	3/8	.775	.71	.5	.88	.22
PTCCE-8	1/2	.775	.91	.69	.88	.34

NOMINAL TUBE OD (IN)	D1 (MM) $\pm .05$	D1 (IN) $\pm .002$	L1 (MM) MIN	L1 (IN) MIN	R1 (MM) $\pm .05$	R1 (IN) $\pm .002$	R2 (MM) $\pm .05$	R2 (IN) $\pm .002$	C1 (MM) $\pm .05$	C1 (IN) $\pm .002$
1/4	12.8	.504	12.7	.5	.5	.02	.5	.02	.5	.02
3/8	16.5	.65	16.5	.65	.5	.02	.5	.02	.5	.02
1/2	19.7	.775	19.8	.78	.5	.02	.5	.02	.5	.02
5/8	23.5	.925	22.4	.88	.8	.03	.5	.02	.8	.03

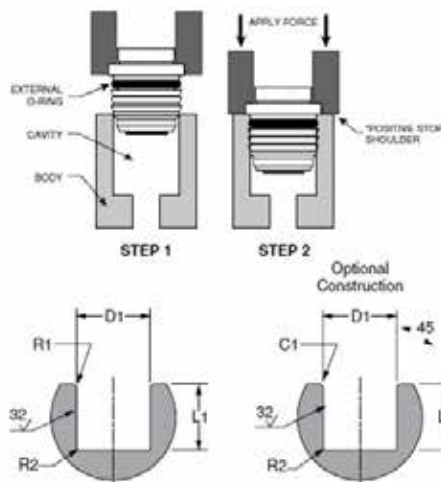
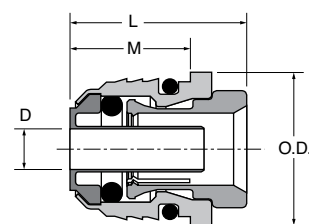
Cavity material is to be 6061 T6 aluminum

Cavity Specifications

Dimensions are per the SAE Standard J2494-4. The SAE Encapsulated Cartridge is thoroughly tested to meet or exceed the performance requirements of D.O.T. FMVSS 571.106 and SAE J1131 when used in a 6061-T6 aluminum cavity per SAE J2494-4. Cavity dimensions specified by SAE J2494-4 need to be adjusted slightly for optimum performance in material other than 6061-T6.

Installation

Apply force evenly over the top surface of the cartridge body until the cartridge shoulder bottoms out on the top of the cavity. The amount of force required will vary depending on the cartridge size and the material of the cavity.



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Industrial Compression Style Fittings

Compression Fittings

Compress-Align® Fittings

Brass Metric Compression

Poly-Tite Fittings





■ Compression Fittings

60C
Sleeve
p. E8



60PT
Plastic Sleeve
p. E8



61C
Nut
p. E8



61CL
Long Nut
p. E8



62C
Union
p. E8



62CBH
Bulkhead Union
p. E9



63PT
Tube Support
p. E9, G13



66C
Female Connector
NPT
p. E9



68C
Male Connector
NPTF
p. E9



164C-264C
Union Tee
p. E10



165C-265C
Union Elbow
p. E10



169C-269C
Male Elbow
NPTF
p. E10



170C-270C
Female Elbow
NPT
p. E11



171C
Male Run Tee
NPTF
p. E11



172C
Male Branch Tee
NPTF
p. E11



176C
Adaptor
NPTF
p. E11



177C
Female Branch Tee
NPT
p. E11



179C
45° Male Elbow
NPTF
p. E11



639C
Seal Plug
p. E11



682C
Tank Fitting
NPTF
p. E11



■ Compress-Align® Fittings

59CA
Plug
p. E13



61CA
Nut/Sleeve
p. E13



62CA
Union
p. E13



62CABH
Bulkhead Union
p. E13



62PCA
Union
p. E13



62PCABH
Bulkhead Union
p. E13



63PT
Tube Support
p. E9, G13



66CA
Female Connector
NPT
p. E14



68CA
Male Connector
NPTF
p. E14



164CA-264CA
Union Tee
p. E14



165CA-265CA
Union Elbow
p. E14



169CA-269CA
Male Elbow
NPTF
p. E15



170CA-270CA
Female Elbow
NPT
p. E15



171CA
Male Run Tee
NPTF
p. E15



172CA
Male Branch Tee
NPTF
p. E15



176CA
Adaptor
NPTF
p. E16



177CA
Female Branch Tee
NPT
p. E16



179CA
45° Male Elbow
NPTF
p. E16



639CA
Seal Plug
p. E16



682CA
Tank Fitting
NPTF
p. E16



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Brass Metric Compression Fittings

0105Male Connector
NPT, BSPT
p. E18**0101**Male Elbow
BSPP, Straight
p. E18, G19**0114**Female Connector
BSPP
p. E20**0109**Male Elbow
NPT, BSPT
p. E20, G21**0199**Male Elbow
BSPP
p. E21**0108**Male Branch Tee
BSPT
p. E21**0103**Male Run Tee
BSPT
p. E22**0118**Single Banjo
p. E22, G23**0119**Double Banjo
p. E22, G23**0106**Union
p. E23**0116**Bulkhead Union
p. E23**0102**Union Elbow
p. E24**0104**Union Tee
p. E24**0107**Union Cross
p. E24**0142**Union Y
p. E24**0124**Metric Sleeve
p. E25**0111**Metric Sleeve
p. E25**0110**Metric Nut
p. E25**0110 60**Metric Nut
p. E25**0110 70**Metric Nut Sleeve
p. E27**0125**Metric End Plug
p. E27**0220**Metric Male Plug
p. E27**0168**Reducer
BSPP
p. E27**0127**Metric Tube
Support
p. E27

Poly-Tite Fittings

56PSGSpring guard
p. E29**59P**Plug
p. E29**60P**Plastic Sleeve
p. E29**60PB**Brass Sleeve
p. E29**61P**Nut/Plastic Sleeve
p. E29**61PB**Nut/Brass Sleeve
p. E29**61PN**Nut Only
p. E29**61PSGN**Spring Guard Nut
p. E29**62P**Union
p. E29, G30**62PBH**Bulkhead Union
p. E30**62PCA**Union
p. E30**62PCABH**Bulkhead Union
p. E30**62PTBH**Bulkhead Union
p. E30**66P**Female Connector
NPT
p. E30**68P**Male Connector
NPTF
p. E31**97P**Tube Reducer
p. E31**391P**Coupler Body
p. E31**391PSS**Coupler Body
p. E31**392P**Bulkhead Body
p. E31**392PSS**Bulkhead Body
p. E31**393P**Through Insert
p. E31

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393PSS

Through Insert
p. E31

393PD

Shutoff Insert
p. E32

393PDSS

Shutoff Insert
p. E32

394P

Single Shutoff
p. E32

394PSS

Single Shutoff
p. E32

394PD

Double Shutoff
p. E32

394PDSS

Double Shutoff
p. E32

398P

Single Shutoff
p. E32

398PSS

Single Shutoff
p. E32

398PD

Double Shutoff
p. E33

398PDSS

Double Shutoff
p. E33

164P

Union Tee
p. E33

169P-269P

Male Elbow
NPTF
p. E33

169LP

Long Elbow
NPTF
p. E33

169PS

Male Elbow Swivel
NPTF
p. E33

170P

Female Elbow
NPT
p. E34

171P

Male Run Tee
NPTF
p. E34

172P

Male Branch Tee
NPTF
p. E34

177P

Female Branch Tee
NPT
p. E34

NV311P

Needle Valve
NPTF
p. E34

NV312P

Needle Valve
NPTF
p. E34


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Compression Fittings



Parker's Compression Fittings provide users with an economical choice with numerous connection options for a wide variety of tube materials without the need for flaring, soldering or other tube preparation necessary to assemble.

Product Features:

- Meets functional requirements of SAE J-512
- UL Listed for flammable liquid
- Brass or acetal sleeve available
- No tube preparation
- Forged and extruded shapes

Markets:

- Industrial
- Packaging
- Pneumatic
- Printing

Applications:

- Air lines
- Lubrication Lines
- Cooling lines
- Industry
- Machinery
- Compressors
- Fluid transfer

Compatible Tubing:

- Copper
- Aluminum
- Thermoplastic tubing



Assembly Instructions

1. Slide nut then sleeve onto tubing. The thread end of the nut must face out.
2. Insert tube and bottom on the fitting shoulder
3. Assemble nut to body and tighten "hand tight". Then wrench tighten the number of turns indicated in the table.



Specifications:

Temperature Range: -65° to +200° F (- 53.8° to +93.3° C)

Pressure Range:

TUBE SIZE	PSI	bar	TUBE SIZE	PSI	bar
1/8	2800	193.0	1/2	750	51.7
3/16	1900	131.0	5/8	650	44.8
1/4	1400	96.5	3/4	550	37.9
5/16	1200	82.7	7/8	450	24.1
3/8	1000	68.9			

Note: Pressures listed in above table are with brass sleeve and copper tubing

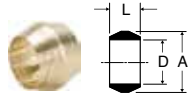
FITTING SIZE	TUBE SIZE	TURNS REQUIRED TO SEAL FROM HAND-TIGHT	
		60C WITH SOFT METAL TUBING	60PT WITH THERMOPLASTIC TUBING
2	1/8	1-1/4	—
3	3/16	1-1/4	—
4	1/4	1-1/4	2
5	5/16	1-1/4	2
6	3/8	2-1/4	2
8	1/2	2-1/4	2
10	5/8	2-1/4	2
12	3/4	2-1/4	2
14	7/8	2-1/4	—

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Sleeve 60C

REF. SAE 060115

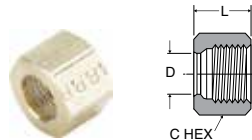


PART NO.	TUBE SIZE	A	D	L
60C-2	1/8	.187	.130	.19
60C-3	3/16	.266	.192	.22
60C-4	1/4	.344	.255	.25
60C-5	5/16	.406	.318	.25
60C-6	3/8	.469	.382	.25
60C-7	7/16	.531	.444	.31
60C-8	1/2	.594	.507	.38
60C-10	5/8	.719	.632	.38
60C-12	3/4	.875	.758	.44
60C-14	7/8	1.000	.883	.41



Acetal Sleeve 60PT

PART NO.	PLASTIC TUBE WALL	TUBE WALL	A	D	L
60PT-4	1/4	.040	.375	.254	.19
60PT-5	5/16	.062	.438	.317	.19
60PT-6	3/8	.062	.500	.379	.19
60PT-8	1/2	.062	.631	.507	.25
60PT-10	5/8	.062	.747	.632	.22



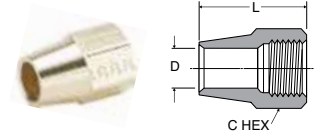
Nut 61C

REF. SAE 060110

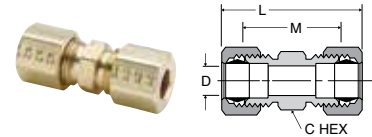
PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	D	L
61C-2	1/8	5/16-24	3/8	.130	.38
61C-3	3/16	3/8-24	7/16	.192	.41
61C-4	1/4	7/16-24	1/2	.255	.44
61C-5	5/16	1/2-24	9/16	.318	.44
61C-6	3/8	9/16-24	5/8	.382	.47
61C-7	7/16	5/8-24	11/16	.444	.50
61C-8	1/2	11/16-20	13/16	.507	.62
61C-10	5/8	13/16-18	15/16	.632	.62
61C-12	3/4	1-18	1-3/16	.758	.69
61C-14	7/8	1-1/8-18	1-1/4	.890	.62

Long Nut 61CL

REF. SAE 060111



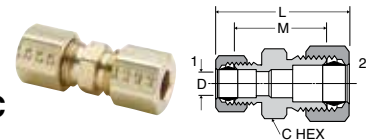
PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	D	L
61CL-4	1/4	7/16-24	1/2	.255	.75
61CL-5	5/16	1/2-24	9/16	.318	.84
61CL-6	3/8	9/16-24	5/8	.382	.97
61CL-8	1/2	11/16-20	13/16	.507	1.06
61CL-10	5/8	13/16-18	15/16	.632	1.19
61CL-12	3/4	1-18	1-3/16	.758	1.38



Union 62C

REF. SAE 060101 BA

PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62C-2	1/8	5/16-24	5/16	1.05	.64	.094
62C-3	3/16	3/8-24	3/8	1.21	.72	.125
62C-4	1/4	7/16-24	7/16	1.33	.79	.188
62C-5	5/16	1/2-24	1/2	1.39	.85	.250
62C-6	3/8	9/16-24	9/16	1.52	.97	.312
62C-7	7/16	5/8-24	5/8	1.70	1.02	.312
62C-8	1/2	11/16-20	11/16	1.90	1.08	.406
62C-10	5/8	13/16-18	13/16	2.06	1.23	.500
62C-12	3/4	1-18	1	2.37	1.41	.562
62C-14	7/8	1-1/8-18	1-1/8	2.07	1.19	.766



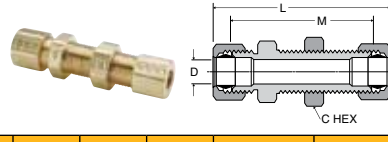
Union Reducers 62C

REF. SAE 060101 BA

PART NO.	1 TUBE SIZE	2 TUBE SIZE	1 STRAIGHT THREAD	2 STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62C-4-3	3/16	1/4	3/8-24	7/16-24	7/16	1.29	.78	.125
62C-6-4	1/4	3/8	7/16-24	9/16-24	9/16	1.46	.91	.188
62C-8-6	3/8	1/2	9/16-24	11/16-20	11/16	1.71	1.03	.312
62C-10-6	3/8	5/8	9/16-24	13/16-18	13/16	1.82	1.13	.312

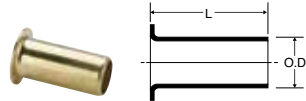
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Bulkhead Union 62CBH

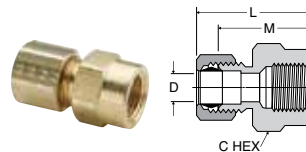


PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L	M	BULKHEAD HOLE DIA.	FLOW DIA. D
62CBH-4	1/4	7/16-24	9/16	2.29	1.75	7/16	.188
62CBH-6	3/8	9/16-24	11/16	2.42	1.88	9/16	.312

Brass Insert 63PT



PART NO.	TUBE O.D.	TUBE WALL	L	O.D.
63PT-2-16	1/8	.016	.46	.080
63PT-2-23	1/8	.023	.45	.073
63PT-3-25	3/16	.025	.45	.135
63PT-3-40	3/16	.040	.52	.095
63PT-4-40	1/4	.040	.50	.163
63PT-4-62	1/4	.062	.33	.110
63PT-5-40	5/16	.040	.50	.232
63PT-5-62	5/16	.062	.53	.187
63PT-6-62	3/8	.062	.56	.250
63PT-8-62	1/2	.062	.72	.370
63PT-10-62	5/8	.062	.72	.483



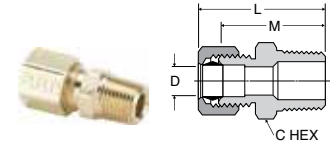
Female Connector 66C

REF. SAE 060103 BA

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
66C-2-2	1/8	1/8	5/16-24	9/16	.95	.75	.094
66C-3-2	3/16	1/8	3/8-24	9/16	1.02	.78	.125
66C-3-4	3/16	1/4	3/8-24	11/16	1.20	.96	.125
66C-4-2	1/4	1/8	7/16-24	9/16	1.02	.78	.188
66C-4-4	1/4	1/4	7/16-24	11/16	1.24	1.00	.188
66C-5-2	5/16	1/8	1/2-24	9/16	1.07	.81	.250
66C-5-4	5/16	1/4	1/2-24	11/16	1.29	1.03	.250
66C-6-2	3/8	1/8	9/16-24	9/16	1.06	.78	.312
66C-6-4	3/8	1/4	9/16-24	11/16	1.34	1.06	.312
66C-6-6	3/8	3/8	9/16-24	13/16	1.34	1.06	.312
66C-6-8	3/8	1/2	9/16-24	1	1.54	1.27	.312
66C-7-6	7/16	3/8	5/8-24	13/16	1.43	1.09	.312
66C-8-4	1/2	1/4	11/16-20	11/16	1.49	1.09	.406
66C-8-6	1/2	3/8	11/16-20	13/16	1.52	1.12	.406
66C-8-8	1/2	1/2	11/16-20	1	1.71	1.31	.406
66C-10-8	5/8	1/2	13/16-18	1	1.80	1.38	.500

Male Connector 68C

REF. SAE 060102 BA

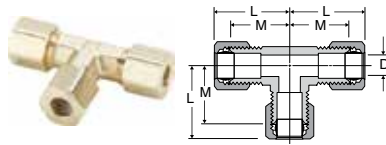


PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
68C-2-1	1/8	1/16	5/16-24	3/8	.99	.78	.095
68C-2-2	1/8	1/8	5/16-24	7/16	.97	.77	.094
68C-3-1	3/16	1/16	3/8-24	3/8	1.08	.84	.125
68C-3-2	3/16	1/8	3/8-24	7/16	1.08	.84	.125
68C-3-4	3/16	1/4	3/8-24	9/16	1.27	1.03	.125
68C-4-2	1/4	1/8	7/16-24	7/16	1.10	.86	.188
68C-4-4	1/4	1/4	7/16-24	9/16	1.30	1.06	.188
68C-4-6	1/4	3/8	7/16-24	11/16	1.27	1.03	.188
68C-4-8	1/4	1/2	7/16-24	7/8	1.55	1.31	.188
68C-5-2	5/16	1/8	1/2-24	1/2	1.15	.89	.234
68C-5-4	5/16	1/4	1/2-24	9/16	1.33	1.07	.250
68C-6-2	3/8	1/8	9/16-24	9/16	1.25	.97	.250
68C-6-4	3/8	1/4	9/16-24	9/16	1.42	1.14	.312
68C-6-6	3/8	3/8	9/16-24	11/16	1.44	1.16	.312
68C-6-8	3/8	1/2	9/16-24	7/8	1.53	1.25	.312
68C-7-4	7/16	1/4	5/8-24	5/8	1.50	1.17	.312
68C-8-4	1/2	1/4	11/16-20	11/16	1.60	1.20	.312
68C-8-6	1/2	3/8	11/16-20	11/16	1.60	1.20	.406
68C-8-8	1/2	1/2	11/16-20	7/8	1.71	1.31	.406
68C-10-6	5/8	3/8	13/16-18	13/16	1.73	1.31	.406
68C-10-8	5/8	1/2	13/16-18	7/8	1.90	1.48	.500
68C-10-12	5/8	3/4	13/16-18	1-1/16	1.98	1.56	.500
68C-12-8	3/4	1/2	1-18	1	2.05	1.60	.562
68C-12-12	3/4	3/4	1-18	1-1/16	2.08	1.63	.656
68C-14-12	7/8	3/4	1-1/8-18	1-1/8	1.76	1.41	.750

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Union Tee 164C-264C

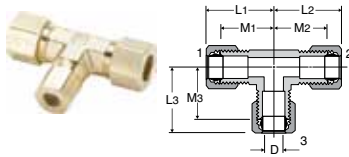
REF. SAE 060401 BA



PART NO.	TUBE SIZE	STRAIGHT THREAD	L	M	FLOW DIA. D
164C-2	1/8	5/16-24	.82	.61	.094
264C-3	3/16	3/8-24	.84	.60	.125
164C-4	1/4	7/16-24	.86	.63	.188
264C-4	1/4	7/16-24	.84	.60	.188
164C-5	5/16	1/2-24	.98	.71	.250
164C-6	3/8	9/16-24	1.03	.74	.312
164C-8	1/2	11/16-20	1.34	.93	.406
164C-10	5/8	13/16-18	1.54	1.08	.500
164C-12	3/4	1.00-18	1.65	1.17	.563

Union Tee 164C-264C Combination Sizes

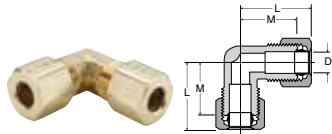
REF. SAE 060401 BA



PART NO.	1 TUBE SIZE	2 TUBE SIZE	3 TUBE SIZE	L1	L2	L3	M1	M2	M3	FLOW DIA. D
164C-6-4-4	3/8	1/4	1/4	1.03	.96	.96	.75	.72	.72	.188
164C-6-6-4	3/8	3/8	1/4	1.03	.96	.96	.75	.75	.72	.188
164C-8-8-6	1/2	1/2	3/8	1.34	1.16	1.16	.94	.94	.88	.312

Union Elbow 165C-265C

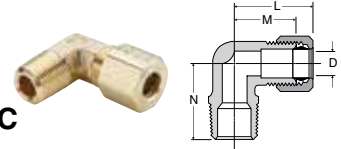
REF. SAE 060201 BA



PART NO.	TUBE SIZE	STRAIGHT THREAD	L	M	FLOW DIA. D
165C-2	1/8	5/16-24	.82	.61	.094
165C-3	3/16	3/8-24	.87	.61	.125
165C-4	1/4	7/16-24	.88	.61	.188
265C-4	1/4	7/16-24	.84	.60	.188
165C-5	5/16	1/2-24	.95	.71	.250
165C-6	3/8	9/16-24	1.03	.74	.312
165C-7	7/16	5/3-24	1.16	.82	.312
165C-8	1/2	11/16-20	1.34	.93	.406
165C-10	5/8	13/16-18	1.48	1.05	.500
165C-12	3/4	1-18	1.65	1.17	.563

Male Elbow 169C-269C

REF. SAE 060202 BA



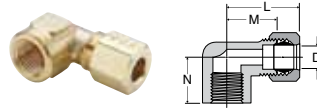
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
169C-2-1	1/8	1/16	5/16-24	.81	.60	.67	.095
269C-2-2	1/8	1/8	5/16-24	.80	.60	.67	.094
169C-3-1	3/16	1/16	3/8-24	.85	.61	.67	.126
169C-3-2	3/16	1/8	3/8-24	.84	.61	.69	.125
269C-3-2	3/16	1/8	3/8-24	.84	.60	.67	.125
169C-3-4	3/16	1/4	3/8-24	.86	.64	.93	.125
169C-4-2	1/4	1/8	7/16-24	.86	.61	.74	.188
269C-4-2	1/4	1/8	7/16-24	.84	.60	.73	.188
169C-4-4	1/4	1/4	7/16-24	.86	.62	.94	.188
269C-4-4	1/4	1/4	7/16-24	.84	.60	.79	.188
169C-4-6	1/4	3/8	7/16-24	.93	.68	1.00	.188
169C-5-2*	5/16	1/8	1/2-24	.88	.61	.74	.234
269C-5-2*	5/16	1/8	1/2-24	.86	.60	.73	.250
169C-5-4	5/16	1/4	1/2-24	.95	.71	.93	.250
269C-5-4	5/16	1/4	1/2-24	.93	.67	.82	.250
169C-5-6	5/16	3/8	1/2-24	1.01	.75	1.00	.250
169C-6-2*	3/8	1/8	9/16-24	1.03	.74	.74	.234
269C-6-2*	3/8	1/8	9/16-24	.97	.69	.75	.220
169C-6-4	3/8	1/4	9/16-24	1.03	.74	.93	.312
269C-6-4	3/8	1/4	9/16-24	1.01	.73	.92	.312
169C-6-6	3/8	3/8	9/16-24	1.03	.75	1.00	.312
269C-6-6	3/8	3/8	9/16-24	1.12	.84	.97	.312
169C-6-8	3/8	1/2	9/16-24	1.22	.94	1.27	.312
269C-7-6	7/16	3/8	5/8-24	1.16	.82	.98	.312
169C-8-4*	1/2	1/4	11/16-20	1.34	.94	1.00	.312
169C-8-6	1/2	3/8	11/16-20	1.34	.93	1.11	.406
169C-8-8	1/2	1/2	11/16-20	1.48	1.00	1.37	.406
169C-10-8	5/8	1/2	13/16-18	1.48	1.06	1.31	.500
169C-12-8	3/4	1/2	1-18	1.64	1.18	1.49	.562
169C-12-12	3/4	3/4	1-18	1.70	1.27	1.58	.562

* For these parts the pipe thread through hole is smaller than the through hole on the flare end.

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Female Elbow 170C-270C

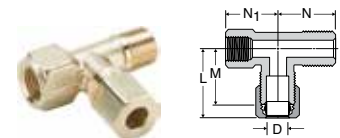
REF. SAE 060203 BA



PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
170C-2-2	1/8	1/8	5/16-24	.89	.69	.56	.094
170C-3-2	3/16	1/8	3/8-24	.98	.69	.56	.125
170C-4-2	1/4	1/8	7/16-24	.93	.69	.56	.188
270C-4-2	1/4	1/8	7/16-24	.91	.67	.54	.188
170C-4-4	1/4	1/4	7/16-24	1.02	.78	.67	.188
170C-6-4	3/8	1/4	9/16-24	1.06	.79	.73	.312
170C-6-6	3/8	3/8	9/16-24	1.22	.89	.69	.312
170C-7-4	7/16	1/4	5/8-24	1.27	.93	.73	.312
170C-8-6	1/2	3/8	11/16-20	1.34	1.00	.69	.406
170C-8-8	1/2	1/2	11/16-20	1.56	1.15	.97	.408
170C-12-12	3/4	3/4	1-18	2.06	1.58	1.58	.563

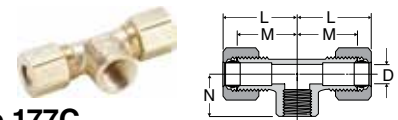
Adapter Tee 176C

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	N1	FLOW DIA. D
176C-4-2	1/4	1/8	7/16-24	.93	.69	.75	.66	.188



Female Branch Tee 177C

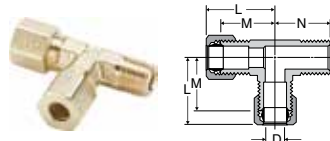
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
177C-4-2	1/4	1/8	7/16-24	.86	.63	.53	.188



Male Run Tee 171C

REF. SAE 060424 BA

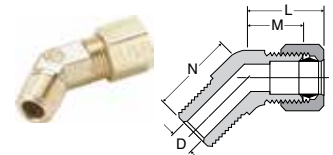
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
171C-2-2	1/8	1/8	5/16-24	.82	.61	.67	.094
171C-3-2	3/16	1/8	3/8-24	.86	.61	.67	.125
171C-4-2	1/4	1/8	7/16-24	.90	.64	.75	.188
171C-4-4	1/4	1/4	7/16-24	.93	.69	.92	.188
171C-6-4	3/8	1/4	9/16-24	1.09	.81	1.03	.312



45° Elbow 179C

Compression to male pipe

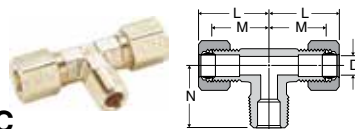
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
179C-4-2	1/4	1/8	7/16-24	.90	.66	.56	.188
179C-4-4	1/4	1/4	7/16-24	.80	.56	.84	.188
179C-6-2	3/8	1/8	9/16-24	.90	.63	.65	.234
179C-6-4	3/8	1/4	9/16-24	.90	.63	.84	.312
179C-6-6	3/8	3/8	9/16-24	.97	.75	.95	.312
179C-8-6	1/2	3/8	11/16-20	1.15	.81	.95	.406



Male Branch Tee 172C

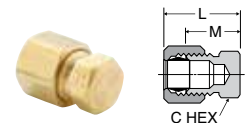
REF. SAE 060425 BA

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
172C-2-2	1/8	1/8	5/16-24	.82	.61	.67	.094
172C-3-2	3/16	1/8	3/8-24	.86	.61	.67	.125
172C-4-2	1/4	1/8	7/16-24	.86	.61	.74	.188
172C-4-4	1/4	1/4	7/16-24	.93	.69	.92	.188
172C-6-2	3/8	1/8	9/16-24	1.03	.75	.75	.234
172C-6-4	3/8	1/4	9/16-24	1.09	.77	.92	.312
172C-6-6	3/8	3/8	9/16-24	1.09	.81	1.00	.312
172C-8-6	1/2	3/8	11/16-20	1.34	.93	1.10	.406



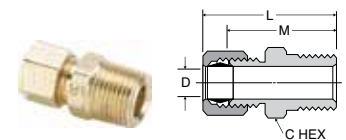
Seal Plug 639C

PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L	M
639C-4	1/4	7/16-24	7/16	.74	.50



Straight Through Tank Fitting 682C

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
682C-3-2	3/16	1/8	3/8-24	7/16	1.06	.84	.195
682C-6-6	3/8	3/8	9/16-24	11/16	1.44	1.16	.387
682C-8-8	1/2	1/2	11/16-20	7/8	1.90	1.31	.516



WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Compress-Align® Fittings

Parker's Compress-Align Fittings are pre-assembled with a captive sleeve, always oriented for a faster installation. The design of the captive sleeve aligns to seal even out-of-round tubing.

Product Features:

- Self-aligning captive sleeve
- 2-piece fitting – Less inventory
- Visible inspection before and after installation
- 1/8" – 1" Sizes
- No flaring, soldering or other tube preparation
- Forged and extruded shapes

Markets:

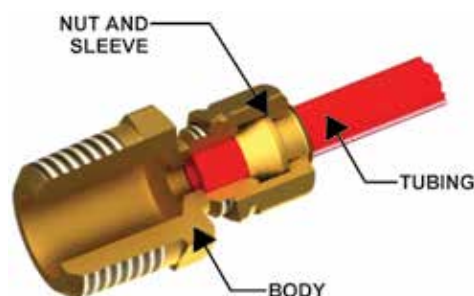
- Industrial
- Packaging
- Pneumatic
- Printing
- Chemical

Applications:

- Air lines
- Lubrication Lines
- Cooling lines
- Industry
- Machinery
- Chemical Dispensing
- Compressors
- Fluid transfer

Compatible Tubing:

- Copper, Aluminum
- Thermoplastic tubing
- TFE, FEA, PFA



Assembly Instructions

With nut finger tight on fitting body, insert tubing until it bottoms in the Fitting. Complete the seal with one wrench turn for all sizes.



Specifications:

Temperature Range: -65° to +200° F (-53.8° to +93.3° C)

Pressure Range:

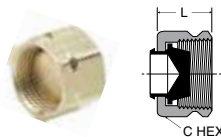
TUBE SIZE	PSI	bar	TUBE SIZE	PSI	bar
1/8	2800	193.0	1/2	750	51.7
3/16	1900	131.0	5/8	650	44.8
1/4	1400	96.5	3/4	550	37.9
5/16	1200	82.7	7/8	450	31.0
3/8	1000	68.9	1	350	24.1



WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

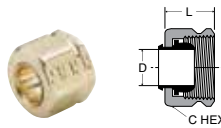


Plug 59CA



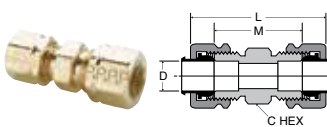
PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L
59CA-4	1/4	7/16-24	1/2	.40
59CA-6	3/8	9/16-24	5/8	.45
59CA-8	1/2	11/16-20	13/16	.50

Nut and Sleeve Assembly 61CA



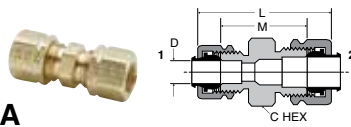
PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	D	L
61CA-2	1/8	5/16-24	3/8	.130	.36
61CA-3	3/16	3/8-24	7/16	.194	.38
61CA-4	1/4	7/16-24	1/2	.255	.40
61CA-5	5/16	1/2-24	9/16	.318	.45
61CA-6	3/8	9/16-24	5/8	.382	.45
61CA-8	1/2	11/16-20	13/16	.507	.50
61CA-10	5/8	13/16-18	15/16	.632	.53
61CA-12	3/4	1-18	1-3/16	.760	.56
61CA-14	7/8	1-1/8-18	1-3/8	.885	.68
61CA-16	1	1-1/4-18	1-1/2	1.012	.63

Union 62CA



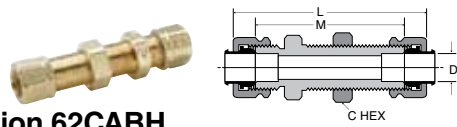
PART NO.	SIZE	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62CA-2	1/8	5/16-24	5/16	1.12	.64	.094
62CA-3	3/16	3/8-24	3/8	1.19	.72	.125
62CA-4	1/4	7/16-24	7/16	1.26	.79	.188
62CA-5	5/16	1/2-24	1/2	1.32	.85	.250
62CA-6	3/8	9/16-24	9/16	1.42	.97	.312
62CA-8	1/2	11/16-20	11/16	1.53	1.08	.406
62CA-10	5/8	13/16-18	13/16	1.71	1.23	.500
62CA-12	3/4	1-18	1	2.20	1.41	.562
62CA-14	7/8	1-1/8-18	1-1/8	2.08	1.19	.766

Union Reducers 62CA



PART NO.	1 TUBE SIZE	2 TUBE SIZE	1 STRAIGHT THREAD	2 STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62CA-4-3	3/16	1/4	3/8-24	7/16-24	7/16	1.25	.78	.125
62CA-6-4	1/4	3/8	7/16-24	9/16-24	9/16	1.37	.91	.188
62CA-8-6	3/8	1/2	9/16-24	11/16-20	11/16	1.48	1.03	.312
62CA-10-6	3/8	5/8	9/16-24	13/16-18	13/16	1.59	1.13	.312

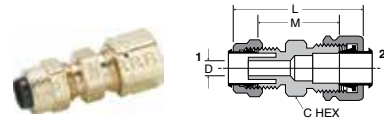
Bulkhead Union 62CABH



PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L	M	BULKHEAD HOLE DIA.	FLOW DIA. D
62CABH-4	1/4	7/16-24	9/16	2.22	1.75	7/16	.188
62CABH-6	3/8	9/16-24	11/16	2.32	1.88	9/16	.312

Union 62PCA

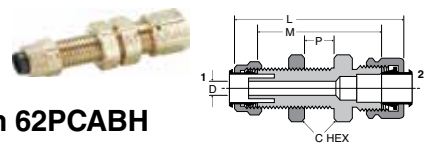
(Poly-Tite to Compress-Align)



PART NO.	TUBE SIZE	1 STRAIGHT THREAD	2 STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62PCA-4	1/4	3/8-24	7/16-24	7/16	1.24	.89	.125
62PCA-5	5/16	7/16-24	1/2-24	1/2	1.26	.92	.144
62PCA-6	3/8	1/2-24	9/16-24	9/16	1.32	.98	.204

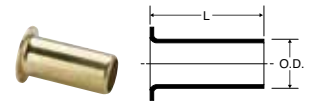
Bulkhead Union 62PCABH

(Poly-Tite to Compress-Align)



PART NO.	TUBE SIZE	1 STR THD	2 STR THD	C HEX	P MAX	L	M	FLOW BKHD DIA.	FLOW DIA. D
62PCABH-4	1/4	3/8-24	7/16-24	9/16	.38	1.80	1.45	3/8	.125
62PCABH-6	3/8	1/2-24	9/16-24	11/16	.47	1.98	1.64	1/2	.204

Brass Insert 63PT

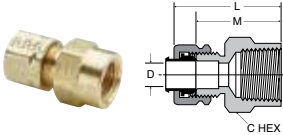


PART NO.	TUBE SIZE	TUBE WALL	L	O.D.
63PT-2-16	1/8	.016	.46	.080
63PT-2-23	1/8	.023	.45	.073
63PT-3-25	3/16	.025	.45	.135
63PT-3-40	3/16	.040	.52	.095
63PT-4-40	1/4	.040	.50	.163
63PT-4-62	1/4	.062	.33	.110
63PT-5-40	5/16	.040	.50	.232
63PT-5-62	5/16	.062	.53	.187
63PT-6-62	3/8	.062	.56	.250
63PT-8-62	1/2	.062	.72	.370
63PT-10-62	5/8	.062	.72	.483

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

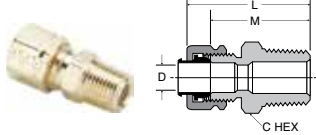
[Click here for CADs, Product Specifications or to Configure Parts Online](#)

Female Connector 66CA



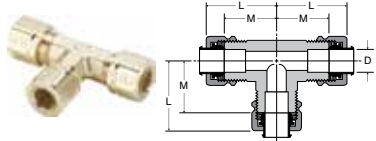
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
66CA-2-2	1/8	1/8	5/16-24	9/16	.99	.75	.094
66CA-3-2	3/16	1/8	3/8-24	9/16	1.01	.78	.125
66CA-3-4	3/16	1/4	3/8-24	11/16	1.19	.96	.125
66CA-4-2	1/4	1/8	7/16-24	9/16	1.02	.78	.188
66CA-4-4	1/4	1/4	7/16-24	11/16	1.24	1.00	.188
66CA-5-2	5/16	1/8	1/2-24	9/16	1.05	.81	.250
66CA-5-4	5/16	1/4	1/2-24	11/16	1.27	1.03	.250
66CA-6-2	3/8	1/8	9/16-24	9/16	1.00	.78	.312
66CA-6-4	3/8	1/4	9/16-24	11/16	1.28	1.06	.312
66CA-6-6	3/8	3/8	9/16-24	13/16	1.29	1.06	.312
66CA-6-8	3/8	1/2	9/16-24	1	1.49	1.27	.312
66CA-8-4	1/2	1/4	11/16-20	11/16	1.32	1.09	.406
66CA-8-6	1/2	3/8	11/16-20	13/16	1.35	1.12	.406
66CA-8-8	1/2	1/2	11/16-20	1	1.54	1.31	.406
66CA-10-8	5/8	1/2	13/16-18	1	1.62	1.38	.500

Male Connector 68CA



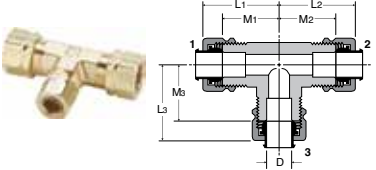
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
68CA-2-1	1/8	1/16	5/16-24	3/8	1.02	.78	.095
68CA-2-2	1/8	1/8	5/16-24	7/16	1.01	.77	.094
68CA-3-1	3/16	1/16	3/8-24	3/8	1.07	.84	.125
68CA-3-2	3/16	1/8	3/8-24	7/16	1.07	.84	.125
68CA-3-4	3/16	1/4	3/8-24	9/16	1.26	1.03	.125
68CA-4-2	1/4	1/8	7/16-24	7/16	1.10	.86	.188
68CA-4-4	1/4	1/4	7/16-24	9/16	1.31	1.06	.188
68CA-4-6	1/4	3/8	7/16-24	11/16	1.28	1.03	.188
68CA-4-8	1/4	1/2	7/16-24	7/8	1.56	1.31	.188
68CA-5-2	5/16	1/8	1/2-24	1/2	1.13	.89	.234
68CA-5-4	5/16	1/4	1/2-24	9/16	1.35	1.07	.250
68CA-6-2	3/8	1/8	9/16-24	9/16	1.19	.97	.250
68CA-6-4	3/8	1/4	9/16-24	9/16	1.36	1.14	.312
68CA-6-6	3/8	3/8	9/16-24	11/16	1.43	1.16	.312
68CA-6-8	3/8	1/2	9/16-24	7/8	1.52	1.25	.312
68CA-8-4	1/2	1/4	11/16-20	11/16	1.45	1.22	.312
68CA-8-6	1/2	3/8	11/16-20	11/16	1.43	1.20	.406
68CA-8-8	1/2	1/2	11/16-20	7/8	1.54	1.31	.406
68CA-10-6	5/8	3/8	13/16-18	13/16	1.55	1.31	.406
68CA-10-8	5/8	1/2	13/16-18	7/8	1.72	1.48	.500
68CA-10-12	5/8	3/4	13/16-18	1-1/16	1.80	1.56	.500
68CA-12-8	3/4	1/2	1-18	1	1.99	1.60	.562
68CA-12-12	3/4	3/4	1-18	1-1/16	2.02	1.63	.656
68CA-14-12	7/8	3/4	1-1/8-18	1-1/8	1.85	1.41	.750
68CA-16-12	1	3/4	1-1/4-18	1-1/4	1.83	1.39	.750
68CA-16-16	1	1	1-1/4-18	1-3/8	2.02	1.58	.875

Union Tee 164CA-264CA



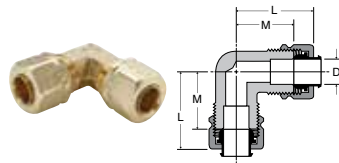
PART NO.	TUBE SIZE	STRAIGHT THREAD	L	M	FLOW DIA. D
164CA-2	1/8	5/16-24	.84	.61	.093
264CA-3	3/16	3/8-24	.83	.60	.125
164CA-4	1/4	7/16-24	.84	.63	.188
264CA-4	1/4	7/16-24	.84	.60	.188
164CA-5	5/16	1/2-24	.95	.71	.250
164CA-6	3/8	9/16-24	.96	.74	.312
164CA-8	1/2	11/16-20	1.15	.93	.406
164CA-10	5/8	13/16-18	1.32	1.08	.500
164CA-12	3/4	1.00-18	1.56	1.17	.562

Union Tee 164CA combination sizes



PART NO.	1 TUBE SIZE	2 TUBE SIZE	3 TUBE SIZE	L1	L2	L3	M1	M2	M3	FLOW DIA. D
164CA-6-4-4	3/8	1/4	1/4	.97	.96	.96	.75	.72	.72	.188
164CA-6-6-4	3/8	3/8	1/4	.97	.97	.96	.75	.75	.72	.188
164CA-8-8-6	1/2	1/2	3/8	1.17	1.17	1.10	.94	.94	.88	.312

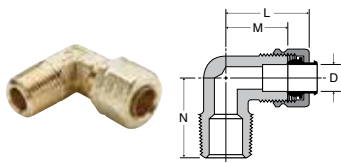
Union Elbow 165CA-265CA



PART NO.	TUBE SIZE	STRAIGHT THREAD	L	M	FLOW DIA. D
165CA-2	1/8	5/16-24	.84	.61	.094
165CA-3	3/16	3/8-24	.84	.61	.125
165CA-4	1/4	7/16-24	.84	.61	.188
265CA-4	1/4	7/16-24	.84	.60	.188
165CA-5	5/16	1/2-24	.94	.71	.250
165CA-6	3/8	9/16-24	.96	.74	.312
165CA-8	1/2	11/16-20	1.15	.93	.406
165CA-10	5/8	13/16-18	1.29	1.05	.500
165CA-12	3/4	1-18	1.56	1.17	.562
165CA-16	1	1-1/4-18	1.63	1.19	.877

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

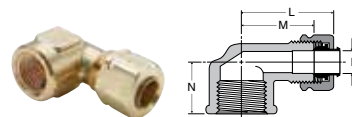
Male Elbow 169CA-269CA



PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
169CA-2-1	1/8	1/16	5/16-24	.84	.60	.67	.095
269CA-2-2	1/8	1/8	5/16-24	.84	.60	.67	.094
169CA-3-1	3/16	1/16	3/8-24	.84	.61	.67	.126
169CA-3-2	3/16	1/8	3/8-24	.84	.61	.69	.125
269CA-3-2	3/16	1/8	3/8-24	.83	.60	.67	.125
169CA-3-4	3/16	1/4	3/8-24	.87	.64	.93	.125
169CA-4-2	1/4	1/8	7/16-24	.84	.61	.74	.188
269CA-4-2	1/4	1/8	7/16-24	.84	.60	.73	.188
169CA-4-4	1/4	1/4	7/16-24	.86	.62	.94	.188
269CA-4-4	1/4	1/4	7/16-24	.84	.60	.79	.188
169CA-4-6	1/4	3/8	7/16-24	.92	.68	1.00	.188
169CA-5-2 *	5/16	1/8	1/2-24	.84	.61	.74	.234
269CA-5-2 *	5/16	1/8	1/2-24	.84	.60	.73	.250
169CA-5-4	5/16	1/4	1/2-24	.94	.71	.93	.250
269CA-5-4	5/16	1/4	1/2-24	.91	.67	.82	.250
169CA-5-6	5/16	3/8	1/2-24	.99	.75	1.00	.250
169CA-6-2 *	3/8	1/8	9/16-24	.96	.74	.74	.234
269CA-6-2 *	3/8	1/8	9/16-24	.96	.69	.75	.220
169CA-6-4	3/8	1/4	9/16-24	.96	.74	.93	.312
269CA-6-4	3/8	1/4	9/16-24	.95	.73	.92	.312
169CA-6-6	3/8	3/8	9/16-24	.97	.75	1.00	.312
269CA-6-6	3/8	3/8	9/16-24	1.06	.84	.97	.312
169CA-6-8	3/8	1/2	9/16-24	1.16	.94	1.27	.312
169CA-8-4 *	1/2	1/4	11/16-20	1.17	.94	1.00	.312
169CA-8-6	1/2	3/8	11/16-20	1.15	.93	1.11	.406
169CA-8-8	1/2	1/2	11/16-20	1.23	1.00	1.37	.406
169CA-10-6 *	5/8	3/8	13/16-18	1.30	1.06	1.15	.406
169CA-10-8	5/8	1/2	13/16-18	1.30	1.06	1.31	.500
169CA-12-8	3/4	1/2	1-18	1.57	1.18	1.49	.562
169CA-12-12	3/4	3/4	1-18	1.66	1.27	1.58	.562
169CA-16-12 *	1	3/4	1-1/4-18	1.63	1.19	1.60	.875

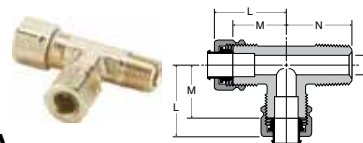
* For these parts the pipe thread through hole is smaller than the through hole on the tube end.

Female Elbow 170CA-270CA



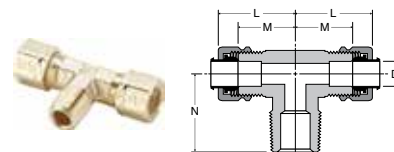
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
170CA-2-2	1/8	1/8	5/16-24	.93	.69	.56	.094
170CA-3-2	3/16	1/8	3/8-24	.98	.69	.56	.125
170CA-4-2	1/4	1/8	7/16-24	.98	.69	.56	.188
270CA-4-2	1/4	1/8	7/16-24	.91	.67	.54	.188
170CA-4-4	1/4	1/4	7/16-24	1.02	.78	.67	.188
170CA-6-4	3/8	1/4	9/16-24	1.09	.79	.73	.312
170CA-6-6	3/8	3/8	9/16-24	1.16	.89	.69	.312
170CA-8-6	1/2	3/8	11/16-20	1.23	1.00	.69	.406
170CA-8-8	1/2	1/2	11/16-20	1.38	1.15	.97	.408
170CA-12-12	3/4	3/4	1-18	1.97	1.58	1.58	.563

Male Run Tee 171CA



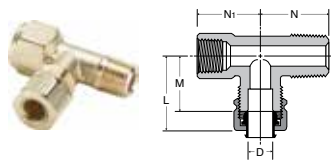
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
171CA-2-2	1/8	1/8	5/16-24	.84	.61	.67	.094
171CA-3-2	3/16	1/8	3/8-24	.83	.61	.67	.125
171CA-4-2	1/4	1/8	7/16-24	.88	.64	.75	.188
171CA-4-4	1/4	1/4	7/16-24	.93	.69	.92	.188
171CA-6-4	3/8	1/4	9/16-24	1.03	.81	1.03	.312

Male Branch Tee 172CA

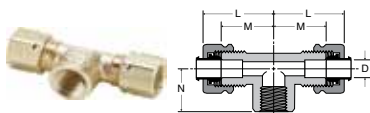


PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
172CA-2-2	1/8	1/8	5/16-24	.84	.61	.67	.093
172CA-3-2	3/16	1/8	3/8-24	.83	.61	.67	.125
172CA-4-2	1/4	1/8	7/16-24	.84	.61	.74	.188
172CA-4-4	1/4	1/4	7/16-24	.93	.69	.92	.188
172CA-6-2	3/8	1/8	9/16-24	.97	.75	.75	.234
172CA-6-4	3/8	1/4	9/16-24	.99	.77	.92	.312
172CA-6-6	3/8	3/8	9/16-24	1.07	.81	1.00	.312
172CA-8-6	1/2	3/8	11/16-20	1.15	.93	1.10	.406
172CA-12-12	3/4	3/4	1-18	1.67	1.27	1.50	.562

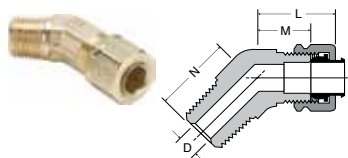
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

**Adapter Tee 176CA**

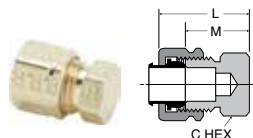
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	N1	FLOW DIA. D
176CA-4-2	1/4	1/8	7/16-24	.92	.69	.75	.66	.188

**Female Branch Tee 177CA**

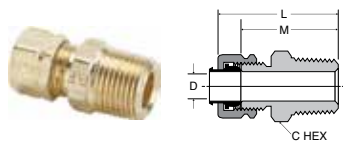
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
177CA-4-2	1/4	1/8	7/16-24	.86	.63	.53	.188

**45° Elbow 179CA**

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
179CA-4-2	1/4	1/8	7/16-24	.89	.66	.56	.188
179CA-4-4	1/4	1/4	7/16-24	.80	.56	.84	.188
179CA-6-2	3/8	1/8	9/16-24	.85	.63	.65	.234
179CA-6-4	3/8	1/4	9/16-24	.85	.63	.84	.312
179CA-6-6	3/8	3/8	9/16-24	.97	.75	.95	.312
179CA-8-6	1/2	3/8	11/16-20	1.03	.81	.95	.406

**Seal Plug 639CA**

PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L	M
639CA-4	1/4	7/16-24	7/16	.74	.50

**Straight Through Tank Fitting 682CA**

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
682CA-3-2	3/16	1/8	3/8-24	7/16	1.07	.84	.194

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Brass Metric Compression Fittings



Parker's Metric Compression Fittings provide users with an economical choice with numerous connection options for a wide variety of tube materials without the need for flaring, soldering or other tube preparation necessary to assemble.

Product Features:

- 4mm – 28mm tube sizes
- NPT, BSPT, BSPP, Metric Threads
- NBR seal
- Silicone free

Markets:

- Factory/Process Automation
- Automotive Process
- Packaging
- Pneumatic
- Printing

Applications:

- Air lines
- Lubrication Lines
- Cooling lines
- Water
- Machinery
- Compressors
- Fluid transfer

Compatible Tubing:

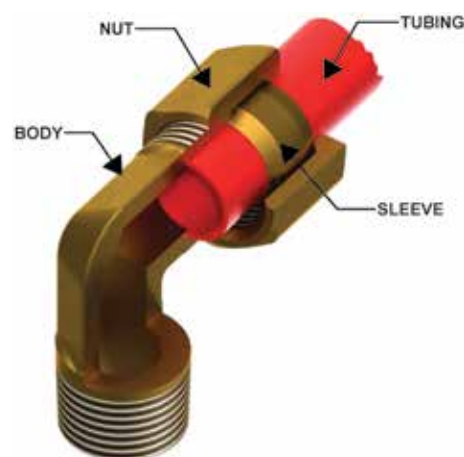
- Copper
- Aluminum
- Thermoplastic tubing

Specifications:

Temperature Range: -40° to +250° F (-40° to +121.1° C)

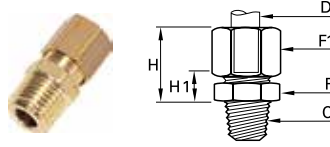
Pressure Range:

TUBE SIZE MM	PSI	bar	TUBE SIZE MM	PSI	bar
4	3335	229.9	14	652	44.9
6	2175	149.9	16	580	39.9
8	1450	99.9	18	536	36.9
10	1087	74.9	20	507	34.9
12	797	54.9	22	435	29.9



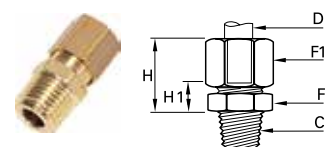
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



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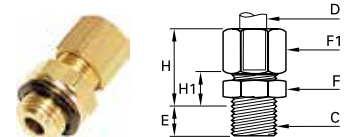
0105 Male Connector BSPT

PART NO.	OD	C	F	F1	H MAX	H1	KG
0105 04 10	4	R1/8	10	10	17	7	.012
0105 05 10	5	R1/8	11	12	17.5	7.5	.016
0105 05 13	5	R1/4	14	12	17.5	7.5	.022
0105 06 10	6	R1/8	11	13	18	7.5	.017
0105 06 13	6	R1/4	14	13	18	7.5	.024
0105 06 17	6	R3/8	17	13	18	8.5	.031
0105 08 10	8	R1/8	13	14	19.5	7	.020
0105 08 13	8	R1/4	14	14	19.5	7	.025
0105 08 17	8	R3/8	17	14	20.5	8	.032
0105 10 10	10	R1/8	17	19	24	9	.043
0105 10 13	10	R1/4	17	19	24	9	.047
0105 10 17	10	R3/8	17	19	24	9	.048
0105 10 21	10	R1/2	22	19	25	10	.067
0105 12 13	12	R1/4	19	22	24	9	.059
0105 12 17	12	R3/8	19	22	24	9	.060
0105 12 21	12	R1/2	22	22	25	10	.076
0105 14 13	14	R1/4	22	24	25	8	.068
0105 14 17	14	R3/8	22	24	25	8	.068
0105 14 21	14	R1/2	22	24	26	9	.080
0105 14 27	14	R3/4	27	24	27	10	.107
0105 15 17	15	R3/8	22	24	25	8	.065
0105 15 21	15	R1/2	22	24	26	9	.076
0105 16 13	16	R1/4	24	27	27	9.5	.092
0105 16 17	16	R3/8	24	27	27	9.5	.092
0105 16 21	16	R1/2	24	27	27	9.5	.099
0105 16 27	16	R3/4	27	27	28	10.5	.123
0105 18 21	18	R1/2	27	30	30	10.5	.127
0105 18 27	18	R3/4	27	30	30	10.5	.138
0105 20 21	20	R1/2	30	32	32	11	.148
0105 20 27	20	R3/4	30	32	32	11	.157
0105 22 21	22	R1/2	32	36	33	11	.187
0105 22 27	22	R3/4	32	36	33	11	.196
0105 22 34	22	R1	36	36	33	11	.227
0105 25 27	25	R3/4	36	41	36	11	.261
0105 25 34	25	R1	36	41	36	11	.278
0105 28 27	28	R3/4	41	42	36	11	.274
0105 28 34	28	R1	41	42	36	11	.283



0105 Male Connector NPT

PART NO.	OD	C	F	F1	H MAX	H1	KG
0105 06 11	6	NPT1/8	11	13	18	7.5	.018
0105 06 14	6	NPT1/4	14	13	18	7.5	.027
0105 08 11	8	NPT1/8	13	14	21	7	.021
0105 08 14	8	NPT1/4	14	14	18.5	7	.026
0105 10 14	10	NPT1/4	17	19	24	9	.048
0105 10 18	10	NPT3/8	17	19	24	9	.048
0105 10 22	10	NPT1/2	22	19	25	10	.066



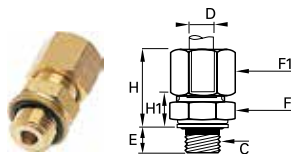
0101 Male Connector with Captive Sealing Washer Male BSPP

PART NO.	OD	C	E	F	F1	H MAX	H1	KG
0101 04 19	4	M5X0.8	5	10	10	16.5	8	.011
0101 04 10	4	G1/8	6.5	13	10	16.5	8	.016
0101 05 10	5	G1/8	6.5	13	12	17.5	8.5	.018
0101 06 10	6	G1/8	6.5	13	13	18	8.5	.020
0101 06 13	6	G1/4	8	17	13	18	9.5	.030
0101 08 10	8	G1/8	6.5	13	14	19	8.5	.021
0101 08 13	8	G1/4	8	17	14	19.5	9	.032
0101 08 17	8	G3/8	11	22	14	20	10.5	.044
0101 10 13	10	G1/4	8	17	19	24	11	.049
0101 10 17	10	G3/8	11	22	19	24	11.5	.061
0101 12 13	12	G1/4	8	19	22	24	11	.062
0101 12 17	12	G3/8	11	22	22	24	11.5	.069
0101 12 21	12	G1/2	12	27	22	24	12	.089
0101 14 17	14	G3/8	11	22	24	25	10.5	.074
0101 14 21	14	G1/2	12	27	24	25	11	.094
0101 15 17	15	G3/8	11	22	24	25	10.5	.071
0101 15 21	15	G1/2	12	27	24	25	11	.093
0101 16 17	16	G3/8	11	22	27	27	12	.092
0101 16 21	16	G1/2	12	27	27	27	12.5	.109
0101 18 21	18	G1/2	12	27	30	29.5	12.5	.128
0101 18 27	18	G3/4	13	32	30	29.5	13	.152
0101 20 27	20	G3/4	13	32	32	31	13	.164
0101 22 27	22	G3/4	13	32	36	32	13	.195
0101 22 34	22	G1	15	41	36	31	13.5	.259
0101 25 27	25	G3/4	13	36	41	35.5	13	.261
0101 25 34	25	G1	15	41	41	35.5	13	.169
0101 28 34	28	G1	15	41	42	35.5	13.5	.300

With pre-assembled captive polymer sealing washer

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

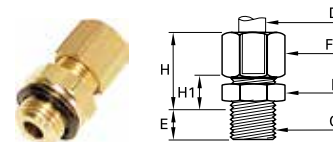




0101 Male Connector with Bi-Material Seal Male BSPP

PART NO.	OD	C	E	F	F1	H MAX	H1	KG
0101 04 10 39	4	G1/8	5.5	13	10	17.5	9	.016
0101 05 10 39	5	G1/8	5.5	13	12	18.5	9.5	.019
0101 06 10 39	6	G1/8	5.5	13	13	19	9.5	.020
0101 06 13 39	6	G1/4	7	17	13	19	10.5	.030
0101 08 10 39	8	G1/8	5.5	13	14	20	9.5	.022
0101 08 13 39	8	G1/4	7	17	14	20.5	10	.032
0101 08 17 39	8	G3/8	9.5	22	14	21.5	12	.045
0101 10 13 39	10	G1/4	7	17	19	25	12	.048
0101 10 17 39	10	G3/8	9.5	22	19	25.5	13	.062
0101 12 13 39	12	G1/4	7	19	22	25	12	.063
0101 12 17 39	12	G3/8	9.5	22	22	25	13	.071
0101 12 21 39	12	G1/2	10.5	27	22	25	13.5	.091
0101 14 17 39	14	G3/8	9.5	22	24	26.5	12	.075
0101 14 21 39	14	G1/2	10.5	27	24	26.5	12.5	.095
0101 15 17 39	15	G3/8	9.5	22	24	26.5	12	.073
0101 15 21 39	15	G1/2	10.5	27	24	26.5	12.5	.095
0101 16 17 39	16	G3/8	9.5	22	27	28.5	13.5	.092
0101 16 21 39	16	G1/2	10.5	27	27	28.5	14	.111
0101 18 21 39	18	G1/2	10.5	27	30	31	14	.129
0101 18 27 39	18	G3/4	11.5	32	30	31	14.5	.155
0101 20 27 39	20	G3/4	11.5	32	32	32.5	14.5	.164
0101 22 27 39	22	G3/4	11.5	32	36	32.5	14.5	.197
0101 22 34 39	22	G1	13	41	36	33	15.5	.259
0101 25 34 39	25	G1	13	41	41	37.5	15.5	.309
0101 28 34 39	28	G1	13	41	42	37.5	15.5	.301

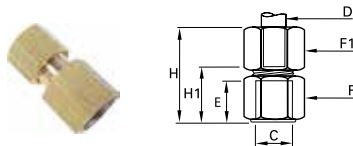
Zinc plated steel with NBR seal



0101 Male Connector Metric Thread

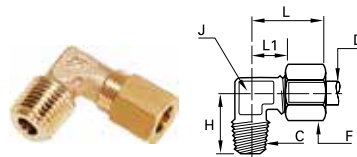
PART NO.	OD	C	E	F	F1	H MAX	H1	KG
0101 04 55	4	M7X1	6.5	10	10	16.5	7.5	.012
0101 04 56	4	M8X1	6.5	11	10	16.5	7.5	.013
0101 05 56	5	M8X1	6.5	11	12	17.5	8	.016
0101 05 60	5	M10X1	6.5	14	12	17.5	8.5	.020
0101 06 60	6	M10X1	6.5	14	13	18	8.5	.021
0101 06 62	6	M10X1.5	6.5	14	13	18	8.5	.021
0101 08 65	8	M12X1	8	17	14	19.5	9	.029
0101 08 66	8	M12X1.25	8	17	14	19.5	9	.029
0101 08 68	8	M13X1.25	8	17	14	19.5	9	.030
0101 10 70	10	M14X1.25	8	17	19	24	11	.047
0101 10 71	10	M14X1.5	8	17	19	24	11	.047
0101 10 74	10	M16X1.25	9	19	19	24	11	.051
0101 10 75	10	M16X1.5	9	19	19	24	11	.051
0101 10 78	10	M18X1.5	9	22	19	24	11.5	.060
0101 12 74	12	M16X1.25	9	19	22	24	11	.061
0101 12 75	12	M16X1.5	9	19	22	24	11	.061
0101 12 78	12	M18X1.5	9	22	22	24	11.5	.070
0101 14 78	14	M18X1.5	9	22	24	25	10.5	.077
0101 14 80	14	M20X1.5	10	24	24	25	11	.084
0101 15 78	15	M18X1.5	9	22	24	25	10.5	.071
0101 16 80	16	M20X1.5	10	24	27	27	12.5	.102
0101 16 82	16	M22X1.5	10	27	27	27	12.5	.111
0101 18 82	18	M22X1.5	10	27	30	29.5	12.5	.129
0101 18 83	18	M24X1.5	11	30	30	29.5	13	.142

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0114 Female Connector BSPP

PART NO.	OD	C	E	F	F1	H MAX	H1	KG
0114 04 10	4	G1/8	9.5	14	10	26	16.5	.020
0114 04 13	4	G1/4	13.5	17	10	30	20.5	.030
0114 05 10	5	G1/8	9.5	14	12	28	17	.023
0114 05 13	5	G1/4	13.5	17	12	31	21	.033
0114 06 10	6	G1/8	9.5	14	13	28	17	.025
0114 06 13	6	G1/4	13.5	17	13	32	21	.034
0114 06 17	6	G3/8	14	22	13	32	21.5	.051
0114 08 10	8	G1/8	9.5	14	14	29	16.5	.026
0114 08 13	8	G1/4	13.5	17	14	33	20.5	.036
0114 08 17	8	G3/8	14	22	14	34	21	.052
0114 10 13	10	G1/4	13.5	17	19	37	21.5	.052
0114 10 17	10	G3/8	14	22	19	37	22	.068
0114 10 21	10	G1/2	18.5	27	19	42	26.5	.099
0114 12 13	12	G1/4	13.5	19	22	36	20.5	.069
0114 12 17	12	G3/8	14	22	22	37	22	.078
0114 12 21	12	G1/2	18.5	27	22	42	26.5	.109
0114 14 13	14	G1/4	13.5	22	24	36	18.5	.085
0114 14 17	14	G3/8	14	22	24	38	21	.048
0114 14 21	14	G1/2	18.5	27	24	43	25.5	.113
0114 15 17	15	G3/8	14	22	24	38	21	.078
0114 15 21	15	G1/2	18.5	27	24	43	25.5	.109
0114 16 13	16	G1/4	13.5	24	27	36	18	.107
0114 16 17	16	G3/8	14	24	27	38	20.5	.106
0114 16 21	16	G1/2	18.5	27	27	44	26	.127
0114 18 17	18	G3/8	14	27	30	39	19.5	.140
0114 18 21	18	G1/2	18.5	27	30	45	26	.144
0114 18 27	18	G3/4	19.5	32	30	46	27	.165
0114 20 17	20	G3/8	14	30	32	38	18	.161
0114 20 21	20	G1/2	18.5	30	32	44.5	24	.173
0114 20 27	20	G3/4	19.5	32	32	47	26.5	.170
0114 22 27	22	G3/4	19.5	32	36	48	26.5	.204
0114 25 27	25	G3/4	19.5	36	41	50.5	26	.297



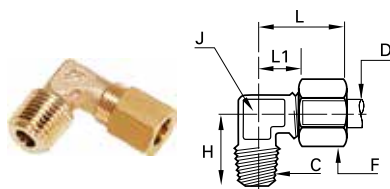
0109 Male Elbow BSPT

PART NO.	OD	C	F	H	J	L MAX	L1	KG
0109 04 10	4	R1/8	10	17	8	19	9.5	.016
0109 04 13	4	R1/4	10	20	10	19	11	.026
0109 05 10	5	R1/8	12	17.5	8	21	11	.019
0109 05 13	5	R1/4	12	21.5	10	22	12	.028
0109 06 10	6	R1/8	13	18	8	22	11	.021
0109 06 13	6	R1/4	13	21.5	10	22	12	.031
0109 08 10	8	R1/8	14	18.5	10	28	15	.028
0109 08 13	8	R1/4	14	22	10	28	15	.033
0109 08 17	8	R3/8	14	24	12	28	15	.044
0109 10 13	10	R1/4	19	25	12	30	14.5	.052
0109 10 17	10	R3/8	19	25.5	12	30	14.5	.060
0109 10 21	10	R1/2	19	32	19	36	21	.109
0109 12 13	12	R1/4	22	26	15	30	15	.074
0109 12 17	12	R3/8	22	27	15	30	15	.077
0109 12 21	12	R1/2	22	32	19	36	21	.116
0109 14 17	14	R3/8	24	30	19	35	18	.105
0109 14 21	14	R1/2	24	32	19	35	18	.112
0109 15 17	15	R3/8	24	30	19	35	18	.099
0109 15 21	15	R1/2	24	32	19	35	18	.106
0109 16 17	16	R3/8	27	30	19	39	21	.120
0109 16 21	16	R1/2	27	33.5	19	39	21	.130
0109 16 27	16	R3/4	27	36.5	23	41	23	.189
0109 18 21	18	R1/2	30	35.5	23	41	21.5	.182
0109 18 27	18	R3/4	30	36.5	23	41	21.5	.199
0109 20 21	20	R1/2	32	36.5	23	42	21.5	.181
0109 20 27	20	R3/4	32	38	23	42	21.5	.200
0109 22 27	22	R3/4	36	40	27	50	30	.288
0109 22 34	22	R1	36	44	27	50	30	.342
0109 25 34	25	R1	41	44	27	54	30	.367
0109 28 34	28	R1	42	48	32	54	30	.384

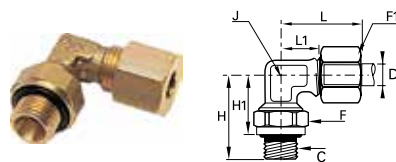


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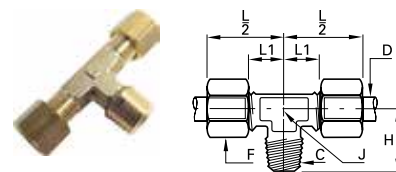
**0109 Male Elbow NPT**

PART NO.	OD	C	F	H	J	L MAX	L1	KG
0109 06 11	6	1/8	13	18	8	22	11	.021
0109 06 14	6	1/4	13	21.5	10	22	12	.030
0109 08 11	8	1/8	14	18.5	10	28	15	.028
0109 08 14	8	1/4	14	22	10	28	15	.033
0109 10 14	10	1/4	19	25	12	30	14.5	.053

**0109 Adjustable Male Elbow BSPP**

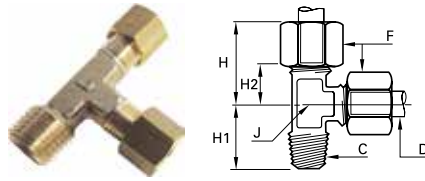
PART NO.	OD	C	F	F1	H	H1	H1 MAX	J	L MAX	L1	KG
0199 04 10	4	G1/8	14	10	23	16	17	8	19	9.5	.023
0199 04 13	4	G1/4	19	10	30.5	22	23.5	10	19	11	.043
0199 06 10	6	G1/8	14	13	23	16	17	8	22	11	.027
0199 06 13	6	G1/4	19	13	30.5	22	23.5	10	22	12	.047
0199 08 10	8	G1/8	14	14	24	17	18	10	28	15	.033
0199 08 13	8	G1/4	19	14	30.5	22	23.5	10	28	15	.051
0199 08 17	8	G3/8	22	14	33.5	24	25.5	12	28	15	.065
0199 10 13	10	G1/4	19	19	31	22.5	24	12	30	14.5	.068
0199 10 17	10	G3/8	22	19	33.5	24	25.5	12	30	14.5	.079
0199 10 21	10	G1/2	27	19	40	29.5	31	19	37	22	.138
0199 14 17	14	G3/8	22	24	35.5	26	27.5	19	35	18	.119
0199 14 21	14	G1/2	27	24	40	29.5	31	19	35	18	.141
0199 18 21	18	G1/2	27	30	40	29	30.5	23	41	21.5	.187
0199 18 27	18	G3/4	32	30	43.5	32	33.5	23	41	21.5	.222
0199 22 27	22	G3/4	32	36	45.5	34	36	32	51	31	.382
0199 22 34	22	G1	41	36	54	40.5	43	32	51	31	.408
0199 28 34	28	G1	41	42	54	40.5	43	32	54	30	.420

The body will orientate for positioning purposes

**0108 Male Branch Tee Male BSPT**

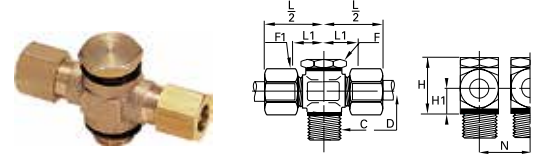
PART NO.	OD	C	F	H	J	L1	L2	KG
0108 04 10	4	R1/8	10	17	8	9.5	19	.025
0108 05 10	5	R1/8	12	17.5	8	11	21	.017
0108 06 10	6	R1/8	13	18	8	11	22	.032
0108 06 13	6	R1/4	13	21.5	10	16	27	.047
0108 08 10	8	R1/8	14	18.5	10	15	28	.045
0108 08 13	8	R1/4	14	22	10	15	28	.050
0108 08 17	8	R3/8	14	24	12	15	28	.061
0108 10 13	10	R1/4	19	25	12	14.5	30	.084
0108 10 17	10	R3/8	19	25.5	12	14.5	30	.090
0108 12 13	12	R1/4	22	26	15	15	30	.116
0108 12 17	12	R3/8	22	27	15	15	30	.117
0108 14 17	14	R3/8	24	30	19	18	35	.153
0108 14 21	14	R1/2	24	32	19	18	35	.168
0108 16 17	16	R3/8	27	30	19	21	39	.190
0108 16 21	16	R1/2	27	33.5	19	21	39	.203
0108 18 21	18	R1/2	30	35.5	23	21.5	41	.265
0108 18 27	18	R3/4	30	36.5	23	21.5	41	.292
0108 20 27	20	R3/4	32	38	23	21.5	42	.298
0108 22 27	22	R3/4	36	40	27	29	50	.435
0108 22 34	22	R1	36	44	27	29	50	.466

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0103 Male Run Tee BSPT

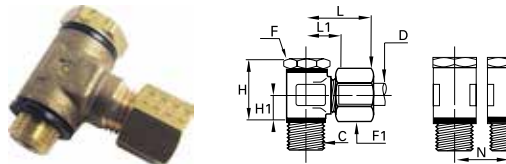
PART NO.	OD	C	F	H MAX	H1	H2	J	KG
0103 04 10	4	R1/8	10	19	17	9.5	8	.025
0103 06 10	6	R1/8	13	22	18	11	8	.033
0103 06 13	6	R1/4	13	27	21.5	16	10	.048
0103 08 13	8	R1/4	14	28	22	15	10	.050
0103 08 17	8	R3/8	14	28	24	15	12	.061
0103 10 13	10	R1/4	19	30	25	14.5	12	.084
0103 12 13	12	R1/4	22	30	26	15	15	.114
0103 14 17	14	R3/8	24	35	30	18	19	.161
0103 14 21	14	R1/2	24	35	32	18	19	.169
0103 15 17	15	R3/8	24	35	30	18	19	.148
0103 15 21	15	R1/2	24	35	32	18	19	.158
0103 16 17	16	R3/8	27	39	30	21	19	.192
0103 18 21	18	R1/2	30	41	35.5	21.5	23	.269
0103 18 27	18	R3/4	30	41	36.5	21.5	23	.282
0103 20 27	20	R3/4	32	42	38	21.5	23	.298
0103 22 27	22	R3/4	36	50	40	29	27	.435
0108 22 34	22	R1	36	44	27	29	50	.466



0119 Double Banjo with Captive Sealing Washer Male BSPP

PART NO.	OD	C	F	F1	H	H1	L1	L2	N	KG
0119 06 10	6	G1/8	14	13	24	9.5	14.5	25	17.5	.056
0119 08 13	8	G1/4	17	14	25	10	15.5	28	21	.074
0119 08 17	8	G3/8	22	14	32	13	18	30.5	26.5	.140
0119 10 13	10	G1/4	17	19	31	13	19	34	23	.156
0119 10 17	10	G3/8	22	19	32	13	19	34	26.5	.165
0119 12 13	12	G1/4	17	22	34	14.5	19	34	23	.180
0119 12 17	12	G3/8	22	22	35	14.5	19	34	26.5	.182
0119 14 13	14	G1/4	17	24	37	16	20.5	37.5	28	.246
0119 14 17	14	G3/8	22	24	38	16	20.5	37.5	28	.247
0119 14 21	14	G1/2	27	24	40	16	20.5	38	32.5	.219

Zinc plated steel with NBR seal. Thread with pre-assembled polymer washer



0118 Single Banjo with Captive Sealing Washer Male BSPP

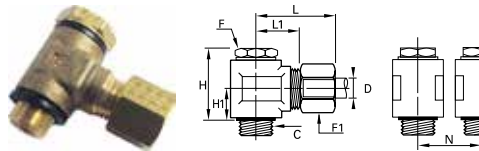
PART NO.	OD	C	F	F1	H	H1	L1 MAX	L1	N	KG
0118 05 10	5	G1/8	14	12	24	9.5	25	14.5	17.5	.041
0118 05 13	5	G1/4	17	12	25	10	26	16	21	.058
0118 14 13	14	G1/4	17	24	37	16	37	20.5	28	.154
0118 14 17	14	G3/8	22	24	38	16	37	20.5	28	.195
0118 14 21	14	G1/2	27	24	40	16	38	20.5	32.5	.208
0118 15 17	15	G3/8	22	24	38	16	37	20.5	28	.190
0118 15 21	15	G1/2	27	24	40	16	38	20.5	32.5	.198
0118 16 21	16	G1/2	27	27	42	16	38	21	32.5	.221
0118 18 21	18	G1/2	27	30	46	19.5	43	24.5	36	.366
0118 20 27	20	G3/4	32	32	49	20	44	24.5	39	.403
0118 22 27	22	G3/4	32	36	53	22	45	24.5	39	.459

With pre-assembled captive polymer sealing washer



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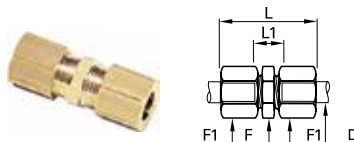




0118 Single Banjo with Bi-Material Seal Male BSPP

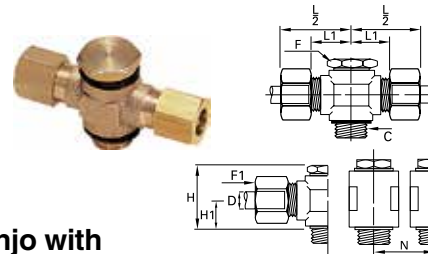
PART NO.	OD	C	F	F1	H	H1	L1 MAX	L1	N	KG
0118 04 10 39	4	G1/8	14	10	23	9.5	24	14.5	17.5	.038
0118 05 10 39	5	G1/8	14	12	23	9.5	25	14.5	17.5	.041
0118 05 13 39	5	G1/4	17	12	24	10	26	16	21	.064
0118 06 10 39	6	G1/8	14	13	23	9.5	25	14.5	17.5	.042
0118 06 13 39	6	G1/4	17	13	24	10	26	16	21	.057
0118 08 10 39	8	G1/8	14	14	23	9.5	28	15.5	17.5	.055
0118 08 13 39	8	G1/4	17	14	24	10	28	15.5	21	.058
0118 08 17 39	8	G3/8	22	14	31.5	13.5	30	18	26.5	.113
0118 10 13 39	10	G1/4	17	19	30	13	34	19	23	.118
0118 10 17 39	10	G3/8	22	19	31.5	13.5	34	19	26.5	.128
0118 12 13 39	12	G1/4	17	22	33	14.5	34	19	23	.128
0118 12 17 39	12	G3/8	22	22	34.5	15	34	19	26.5	.140
0118 14 13 39	14	G1/4	17	24	36	16	37	20.5	28	.189
0118 14 17 39	14	G3/8	22	24	37.5	16.5	37	20.5	28	.198
0118 14 21 39	14	G1/2	27	24	39	16.5	38	20.5	32.5	.205
0118 15 17 39	15	G3/8	22	24	37.5	16.5	37	20.5	28	.389
0118 15 21 39	15	G1/2	27	24	40	16.5	38	20.5	32.5	.202
0118 16 21 39	16	G1/2	27	27	40	16.5	38	21	32.5	.225
0118 18 21 39	18	G1/2	27	30	47	20	43	24.5	36	.369
0118 20 27 39	20	G3/4	32	32	50	20.5	44	24.5	39	.394
0118 22 27 39	22	G3/4	32	36	54	22.5	45	24.5	39	.462

Zinc plated steel with NBR seal



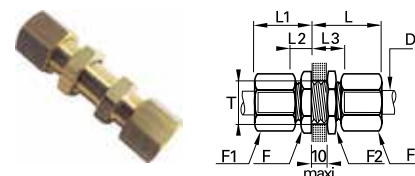
0106 Equal Tube-to-Tube Connector

PART NO.	OD	F	F1	L MAX	L1	KG
0106 04 00	4	10	10	28	10	.016
0106 05 00	5	11	12	31	11	.023
0106 06 00	6	11	13	32	11	.026
0106 08 00	8	13	14	36	10	.031
0106 10 00	10	17	19	42	13	.070
0106 12 00	12	19	22	42	13	.092
0106 14 00	14	22	24	45	11	.104
0106 15 00	15	22	24	45	11	.097
0106 16 00	16	24	27	48	13	.141
0106 18 00	18	27	30	53	14	.186
0106 20 00	20	30	32	56	14	.211
0106 22 00	22	32	36	60	14	.283
0106 25 00	25	36	41	64	14	.396
0106 28 00	28	41	42	64	14	.399



0119 Double Banjo with Bi-Material Seal Male BSPP

PART NO.	OD	C	F	F1	H	H1	L1	L2	N	KG
0119 04 10 39	4	G1/8	14	10	23	9.5	14.5	24	17.5	.050
0119 05 10 39	5	G1/8	14	12	23	9.5	14.5	25	17.5	.049
0119 05 13 39	5	G1/4	17	12	24	10	126	26	21	.072
0119 06 10 39	6	G1/8	14	13	23	9.5	14.5	25	17.5	.056
0119 06 13 39	6	G1/4	17	13	24	10	16	26	21	.071
0119 08 10 39	8	G1/8	14	14	23	9.5	15.5	28	17.5	.072
0119 08 13 39	8	G1/4	17	14	24	10	15.5	28	21	.080
0119 08 17 39	8	G3/8	22	14	31.5	13.5	18	30	26.5	.118
0119 10 13 39	10	G1/4	17	19	30	13	19	34	23	.156
0119 10 17 39	10	G3/8	22	19	31.5	13.5	19	34	26.5	.167
0119 12 13 39	12	G1/4	17	22	33	14.5	19	34	23	.180
0119 12 17 39	12	G3/8	22	22	34.5	15	19	34	26.5	.183
0119 14 13 39	14	G1/4	17	24	36	16	20.5	37	28	.248
0119 14 17 39	14	G3/8	22	24	37.5	16.5	20.5	37	28	.247
0119 14 21 39	14	G1/2	27	24	39	16.5	20.5	38	32.5	.262
0119 15 17 39	15	G3/8	22	24	37.5	16.5	20.5	37	28	.246
0119 15 21 39	15	G1/2	27	24	40	16.5	20.5	38	32.5	.251
0119 18 21 39	18	G1/2	27	30	47	20	24.5	43	36	.469
0119 20 27 39	20	G3/4	32	32	50	20.5	24.5	44	39	.638
0119 22 27 39	22	G3/4	32	36	54	22.5	24.5	45	39	.610

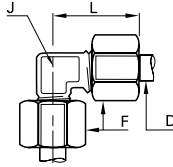


0116 Bulkhead Union

PART NO.	OD	F	F1	F2	L MAX	L1 MAX	L2	L3	OT MIN	KG
0116 04 00	4	10	10	13	27	17	7	17	8.3	.024
0116 05 00	5	13	12	14	28	18	7.5	17.5	10.3	.035
0116 06 00	6	13	13	14	28	19	7.5	17.5	10.3	.037
0116 08 00	8	14	14	17	29	20	7	17	12.3	.045
0116 10 00	10	19	19	22	33	25	9	19	16.5	.101
0116 12 00	12	22	22	22	33	25	9	19	18.5	.121
0116 14 00	14	24	24	24	35	25	8	18	20.5	.145
0116 15 00	15	24	24	24	35	25	8	18	20.5	.134
0116 16 00	16	27	27	27	36	28	9.5	19.5	22.5	.189
0116 18 00	18	27	30	30	40	30	10.5	20.5	24.5	.237
0116 20 00	20	32	30	32	41	31	11	21	27.5	.274
0116 22 00	22	36	36	36	42	32	11	21	30.5	.372
0116 25 00	25	36	41	38	46	36	11	21	33.5	.469

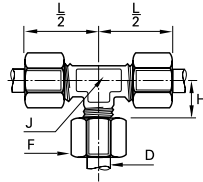
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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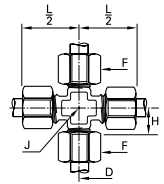
0102 Union Elbow

PART NO.	OD	F	J	L MAX	KG
0102 04 00	4	10	5	19	.016
0102 05 00	5	12	8	21	.024
0102 06 00	6	13	8	22	.027
0102 08 00	8	14	10	28	.038
0102 10 00	10	19	12	30	.073
0102 12 00	12	22	15	30	.098
0102 14 00	14	24	19	35	.133
0102 15 00	15	24	19	35	.122
0102 16 00	16	27	19	39	.164
0102 18 00	18	30	23	41	.231
0102 20 00	20	32	23	42	.233
0102 22 00	22	36	27	50	.371
0102 25 00	25	41	27	54	.446
0102 28 00	28	42	32	54.5	.478



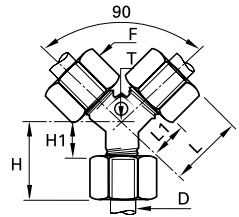
0104 Union Tee

PART NO.	OD	F	H	J	L 2	KG
0104 04 00	4	10	9.5	8	19	.028
0104 05 00	5	12	11	8	21	.036
0104 06 00	6	13	11	8	22	.040
0104 08 00	8	14	15	10	28	.055
0104 10 00	10	19	14.5	12	30	.105
0104 12 00	12	22	15	15	30	.142
0104 14 00	14	24	18	19	35	.190
0104 15 00	15	24	18	19	35	.175
0104 16 00	16	27	21	19	39	.239
0104 18 00	18	30	21.5	23	41	.330
0104 20 00	20	32	21.5	23	42	.330
0104 22 00	22	36	29	27	50	.518
0104 25 00	25	41	29	27	54	.630



0107 Union Cross

PART NO.	OD	F	H	J	L2	KG
0107 04 00	4	10	9.5	8	19	.035
0107 05 00	5	12	11	8	21	.047
0107 06 00	6	13	11	8	22	.052
0107 08 00	8	14	15	11	28	.073
0107 10 00	10	19	14.5	14	30	.142
0107 12 00	12	22	15	15	35	.096
0107 14 00	14	24	18	20	35	.246
0107 15 00	15	24	18	20	35	.227
0107 16 00	16	27	21	20	39	.312
0107 18 00	18	30	21.5	25	41	.426
0107 20 00	20	32	21.5	25	42	.429
0107 22 00	22	36	29	27	50	.676
0107 25 00	25	41	29	27	50	.819

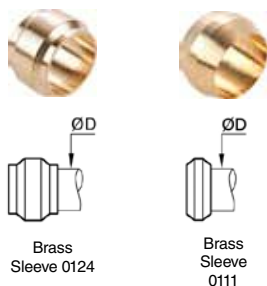


0142 Union Y with Mounting Boss

PART NO.	OD	F	H MAX	H1	L MAX	L1	OT	KG
0142 04 00	4	10	16.5	7	26.5	17	4.2	.032
0142 06 00	6	13	19.5	8.5	28	17	4.2	.049
0142 08 00	8	14	21	8	30	17	6.2	.061
0142 10 00	10	19	24.5	9	37.5	22	6.2	.128
0142 12 00	12	22	26	11	38	23	6.2	.110
0142 14 00	14	24	28	11	41.5	24.5	6.2	.201
0142 15 00	15	24	28	11	41.5	24.5	6.2	.204
0142 16 00	16	27	30	12	43	25	6.2	.252
0142 18 00	18	30	31.5	12	50.5	31	10.2	.220
0142 25 00	25	41	39	14	59	34	10.2	.728

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.





0124 Suffix 40, 0111 Sleeves

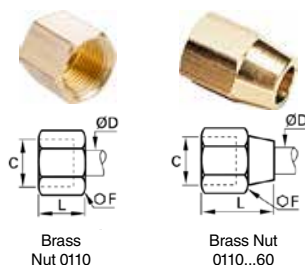
OD MM	PART NO.	WT	PART NO.	WT
4	0124 04 00	.001	0111 04 00	.001
5	0124 05 00	.001	0111 05 00	.001
6	0124 06 00	.001	0111 06 00	.001
8	0124 08 00	.002	0111 08 00	.002
10	0124 10 00	.003	0111 10 00	.002
12	0124 12 00	.004	0111 12 00	.003
14	0124 14 00	.004	0111 14 00	.003
15	0124 15 00	.004	0111 15 00	.003
16	0124 16 00	.006	0111 16 00	.004
18	0124 18 00	.007	-	-
20	0124 20 00	.009	-	-
22	0124 22 00	.012	-	-
25	0124 25 00	.017	-	-
28	0124 28 00	.017	-	-

Technical Specifications of Nuts

Tightening Torque

- Maximum kg = tightening torque for nut 0110 and sleeve 0124 on copper, brass or steel tube

OD MM	MAX KG. TORQUE
4	.7
5	.7
6	1.5
8	1.5
10	1.8
12	3
14	3.5
15	4
16	5
18	6
20	6
22	7
25	8
28	9



0110, 0110 Suffix 40, 0110 Suffix 60 Nuts

OD MM	C	PART NO.	WT	PART NO.	WT
4	M8X1	0110 04 00	.005	0110 04 00 60	.006
5	M10X1	0110 05 00	.006	0110 05 00 60	.009
6	M10X1	0110 06 00	.008	0110 06 00 60	.011
8	M12X1	0110 08 00	.008	0110 08 00 60	.012
10	M16X1.5	0110 10 00	.019	0110 10 00 60	.027
12	M18X1.5	0110 12 00	.026	0110 12 00 60	.041
14	M20X1.5	0110 14 00	.029	-	-
15	M20X1.5	0110 15 00	.028	0110 15 00 60	.050
16	M22X1.5	0110 16 00	.043	0110 16 00 60	.072
18	M24X1.5	0110 18 00	.059	-	-
20	M27X1.5	0110 20 00	.057	-	-
22	M30X1.5	0110 22 00	.079	-	-
25	M33X1.5	0110 25 00	.121	-	-
28	M36X1.5	0110 28 00	.109	-	-



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Complementary Brass Fittings – Assembly Configuration

The table and information given below illustrate the large number of options available with Parker Legris brass compression fittings. To these must be added the advantages specific to the original Parker Legris reducer shown on the previous page.



BRASS BODY

0110 BRASS			0110..60 BRASS		0110..40 STEEL	0110..70* POLYMER
	0124 BRASS	0111 BNA** BRAS	0124 BRASS	0111 BNA** BRAS	0124...40 STEEL	
No olive required to assemble the plug						No olive required to assemble the tube
Brass plug: 0126	Copper, cold-rolled brass, polymer tube and barb connectors 0122 and 0165	Coiled annealed copper tube	Cold-rolled copper tube for vibration and side loading, etc.	Coiled annealed copper tube for vibration and side loading, etc.	Steel or copper tube: low/medium hydraulic pressure, lubricate before assembly	Polymer tube

*Assembly specifications for nut-olive 0110 ..70

This part functions as both olive and nut for flexible polymer tube assemblies:

1. Hand tighten the polymer nut-olive a few turns onto the body of the fitting; the knurling makes this easier.
2. Then introduce the polymer tube and push home into the body of the fitting.
3. Continue manually tightening the polymer nut-olive.
4. Finish tightening using a spanner until the nut body disengages and turns freely, which acts as a torque limiter.

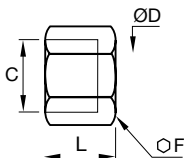
N.B.: To avoid damaging the threads, do not insert the tube before hand tightening the nut-olive into the body of the fitting.

**Bureau de Normalisation de l'Automobile (French Automotive Bureau of Standards)

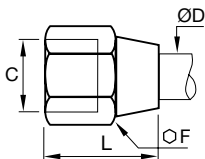
Recommended Tightening Torque

Tightening torque in daN.m = maximum tightening torque of a 0110 nut and 0124 olive with copper, brass or steel tube.

Nut 0110 and 0110..40

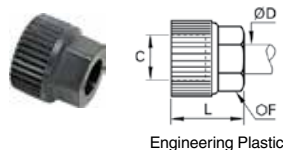


Nut 0110..60



Ø D (MM)	F 0110	F 0110..60	MAX. DAN.M COPPER OR BRASS	F 0110..40	MAX. DAN.M STEEL
4	10	11	.7	10	1.5
5	12	12	.7	12	1.5
6	13	12	1.5	13	2.5
8	14	16	1.5	14	2.5
10	19	20	1.8	19	3
12	22	22	3	22	4.5
14	24	24	3.5	24	5.5
15	24	24	4	24	6
16	27	27	5	27	7
18	30	30	6	30	9
20	32	32	6	32	10
22	36	36	7	36	12
25	41	42	8	41	13
28	42		9		

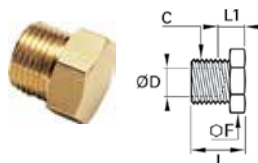
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



0110 Suffix 70 Nut Sleeve

OD MM	C	PART NO.	F MM	L MM	WT
4	M8X1	0110 04 00 70	8	13	.001
6	M10X1	0110 06 00 70	11	15	.002
8	M12X1	0110 08 00 70	13	16	.002
10	M16X1.5	0110 10 00 70	17	19	.004
12	M18X1.5	0110 12 00 70	19	19	.005
14	M20X1.5	0110 14 00 70	22	20	.007
16	M22X1.5	0110 16 00 70	24	21	.009

Plastic nut-sleeve should not be used on metal tubes.

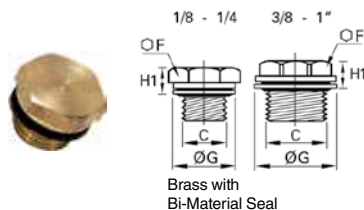


0125 End Plug Metric

OD MM	C	PART NO.	F MM	L MM	L1 MM	WT
6	M10X1	0125 06 00	11	13.5	9.5	.009
8	M12X1	0125 08 00	14	14	9	.012
10	M16X1.5	0125 10 00	17	18	11	.025

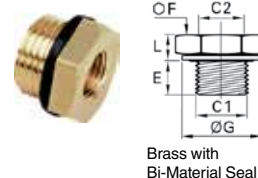
The plug enables unused tubes to be blanked off. The male thread on the plug has the same pitch as the female thread on the nut of a standard Legris fitting. Therefore, the plug screwed into the nut blanks off the tube.

To reopen the passage, simply unscrew the plug and fit the required connector. No further treatment of the tube is required.



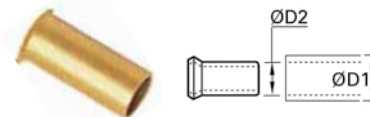
0220 Male Plug BSPP

C BSPP	PART NUMBER	F MM	G MM	H1 MM	WT
G 1/8	0220 10 00 39	14	14	6.5	.005
G 1/4	0220 13 00 39	17	17	6.5	.016
G 3/8	0220 17 00 39	17	22	8	.021
G 1/2	0220 21 00 39	22	26	9	.045
G 3/4	0220 27 00 39	22	32	10	.053
G 1	0220 34 00 39	27	39.5	10.5	.067



0168 Reducer Male To Female BSPP

C1 BSPP	C2 BSPP	PART NO.	E MM	F MM	G MM	L MM	WT
G 1/8	M5X.8	0168 10 19 39	8	14	14	4.5	.010
G 1/4	M5X.8	0168 13 19 39	8	17	17	5	.012
G 1/4	G 1/8	0168 13 10 39	8	17	17	5	.020
G 3/8	G 1/8	0168 17 10 39	10	19	22	5	.028
G 3/8	G 1/4	0168 17 13 39	10	19	22	5	.035
G 1/2	G 1/8	0168 21 10 39	12	24	26	7.5	.039
G 1/2	G 1/4	0168 21 13 39	12	24	26	7.5	.056
G 1/2	G 3/8	0168 21 17 39	12	24	26	7.5	.062
G 3/4	G 1/4	0168 27 13 39	12	32	32	9.5	.067
G 3/4	G 3/8	0168 27 17 39	12	32	32	9.5	.097
G 3/4	G 1/2	0168 27 21 39	12	32	32	9.5	.116



0127 Tube Support for Plastic Tube

OD1 MM	OD2 MM	PART NO.	WT
4	2	0127 04 00	.001
4	2.7	0127 04 27	.001
5	3	0127 05 03	.001
5	3.3	0127 05 00	.001
6	4	0127 06 00	.001
8	5.5	0127 08 55	.001
8	6	0127 08 00	.001
10	7	0127 10 07	.002
10	7.5	0127 10 75	.002
10	8	0127 10 00	.002
12	8	0127 12 08	.002
12	9	0127 12 09	.002
12	10	0127 12 00	.002
14	11	0127 14 11	.003
14	12	0127 14 00	.003
15	12	0127 15 12	.003
16	13	0127 16 13	.003
18	14	0127 18 14	.004
20	15	0127 20 15	.004
22	16	0127 22 16	.005
25	19	0127 25 19	.005

At high temperature and pressure or during oscillating movements, the use of tube supports prevents distortion of the tube and guarantees effective gripping and sealing.

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Poly-Tite Fittings



Parker's Poly-Tite Fittings are compact, pre-assembled compression style fittings designed for fast assembly. An exclusive acetal copolymer sleeve has superior resilience to resist creeping and stress caused from compression.

Product Features:

- Self aligning captive sleeve
- Built-in tube support
- Knurled nuts for hand tightening
- Plastic and brass sleeves available
- Chrome plated and stainless steel side latch couplers available

Markets:

- Dental
- Packaging
- Machine Tools
- Car Wash
- Printing

Applications:

- Pneumatic Systems
- Water Lines
- Dental Equipment

Specifications:

Pressure Range Up to 150 PSI (10.3 bar)

Temperature Range 0° to +150° F (-17.7° to +65.5° C)

O-rings

Buna N on chrome plated couplers
Fluorocarbon on Stainless
Steel couplers

Compatible Tubing:

- Polyethylene
- Nylon
- Polypropylene
- Vinyl

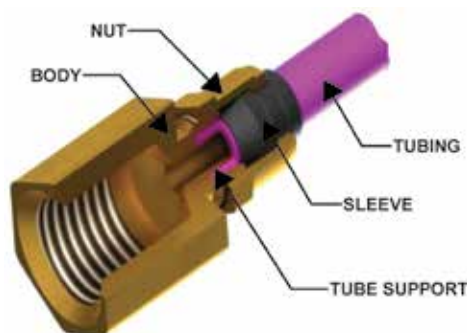
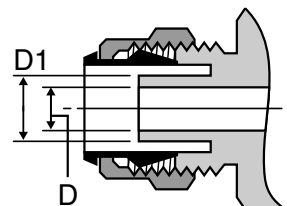
Assembly Instructions

Polyethylene, polypropylene and vinyl tubing:

1. Cut tubing squarely—maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Insert tube end until it bottoms in the Poly-Tite fitting and tighten knurl/hex nut finger-tight — plus one wrench turn.

Tube Support O.D.

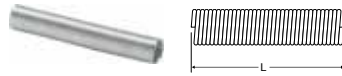
TUBE SIZE INCHES	* D1 TUBE SUPPORT O.D.
1/4	.168
5/16	.185
3/8	.248
1/2	.373



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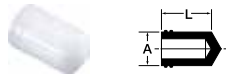


Spring Guard 56PSG



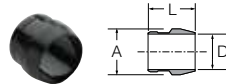
PART NO.	TUBE O.D.	L
56PSG-4	1/4	3.000
56PSG-6	3/8	3.000

Plastic Cap 59P



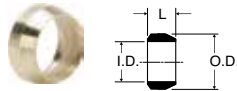
PART NO.	TUBE SIZE	A	L
59P-4	1/4	.247	.50
59P-6	3/8	.372	.56

Acetal Plastic Sleeve 60P



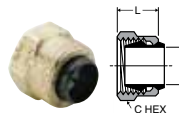
PART NO.	TUBE SIZE	A	D	L
60P-4	1/4	.334	.261	.338
60P-5	5/16	.405	.321	.340
60P-6	3/8	.465	.381	.367
60P-8	1/2	.628	.514	.399

Sleeve 60PB



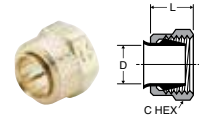
PART NO.	L	O.D.	I.D.
60PB-4	.187	.336	.255
60PB-5	.187	.400	.318
60PB-6	.218	.460	.382
60PB-8	.250	.620	.507

Nut and Plastic Sleeve Assembly 61P



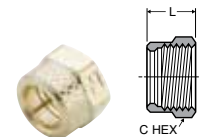
PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	D	L
61P-4	1/4	3/8-24	7/16	.261	.38
61P-5	5/16	7/16-24	1/2	.321	.34
61P-6	3/8	1/2-24	9/16	.380	.38
61P-8	1/2	11/16-20	3/4	.514	.44

Nut and Brass Sleeve Assembly 61PB



PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	D	L
61PB-4	1/4	3/8-24	7/16	.255	.38
61PB-5	5/16	7/16-24	1/2	.318	.34
61PB-6	3/8	1/2-24	9/16	.382	.38
61PB-8	1/2	11/16-20	3/4	.507	.44

Nut 61PN



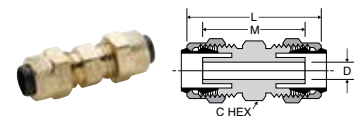
PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L
61PN-4	1/4	3/8-24	7/16	.38
61PN-5	5/16	7/16-24	1/2	.34
61PN-6	3/8	1/2-24	9/16	.38
61PN-8	1/2	11/16-20	3/4	.44

Nut only for use with Spring Guard 61PSGN



PART NO.	TUBE O.D.	L	C HEX
61PSGN-4	1/4	.625	.437
61PSGN-6	3/8	.656	.562

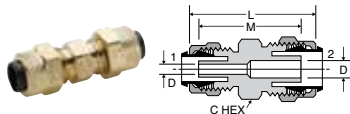
Union 62P



PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62P-4	1/4	3/8-24	3/8	1.17	.96	.125
62P-5	5/16	7/16-24	7/16	1.16	.96	.144
62P-6	3/8	1/2-24	1/2	1.23	.99	.204
62P-8	1/2	11/16-20	11/16	1.47	1.24	.323

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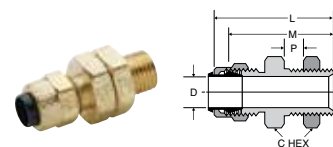
Union Reducer 62P



PART NO.	1 TUBE SIZE	2 TUBE SIZE	1 STRAIGHT THREAD	2 STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62P-6-4	1/4	3/8	3/8-24	1/2-24	1/2	1.22	.99	.125

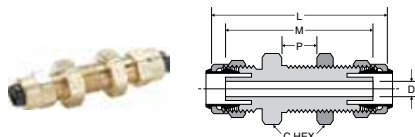
Bulkhead Union 62PTBH

(Straight Through)



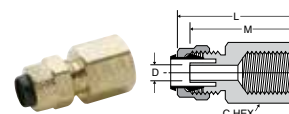
PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	P MAX.	L	M	BULKHEAD HOLE DIA.	FLOW DIA. D
62PTBH-4	1/4	3/8-24	9/16	.31	1.19	.93	3/8	.260
62PTBH-5	5/16	7/16-24	5/8	.31	1.19	.93	7/16	.323
62PTBH-6	3/8	1/2-24	11/16	.34	1.26	.99	1/2	.387

Bulkhead Union 62PBH



PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	P MAX.	L	M	BULKHEAD HOLE DIA.	FLOW DIA. D
62PBH-4	1/4	3/8-24	9/16	.38	1.75	1.53	3/8	.125
62PBH-5	5/16	7/16-24	5/8	.38	1.71	1.52	7/16	.144
62PBH-6	3/8	1/2-24	11/16	.47	1.89	1.65	1/2	.204
62PBH-8	1/2	11/16-20	7/8	.63	2.28	2.05	11/16	.323

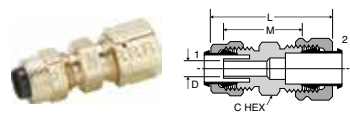
Female Connector 66P



PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
66P-4-2	1/4	1/8	3/8-24	9/16	.97	.86	.125
66P-4-4	1/4	1/4	3/8-24	5/8	1.18	1.07	.125
66P-5-2	5/16	1/8	7/16-24	9/16	.97	.86	.144
66P-6-4	3/8	1/4	1/2-24	5/8	1.18	1.07	.204
66P-8-6	1/2	3/8	11/16-20	13/16	1.31	1.20	.323

Union 62PCA

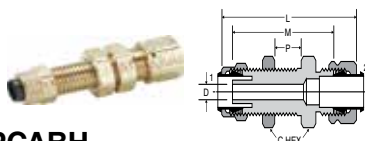
(Tube to Compress-Align)



PART NO.	TUBE SIZE	1 STRAIGHT THREAD	2 STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
62PCA-4	1/4	3/8-24	7/16-24	7/16	1.25	.89	.125
62PCA-5	5/16	7/16-24	1/2-24	1/2	1.30	.92	.144
62PCA-6	3/8	1/2-24	9/16-24	9/16	1.37	.98	.204

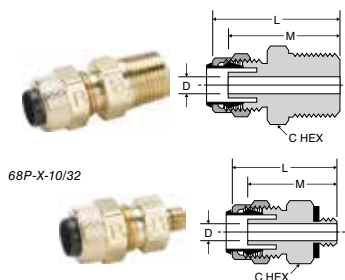
Bulkhead Union 62PCABH

(Tube to Compress-Align)



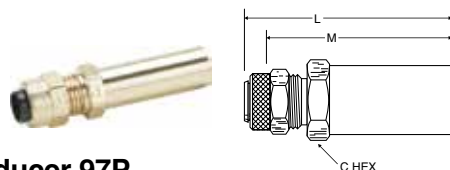
PART NO.	TUBE SIZE	1 STR THD	2 STR THD	C HEX	P MAX	L	M	BLKHD HOLE DIA.	FLOW DIA. D
62PCABH-4	1/4	3/8-24	7/16-24	9/16	.38	1.81	1.45	3/8	.125
62PCABH-6	3/8	1/2-24	9/16-24	11/16	.47	2.03	1.64	1/2	.204

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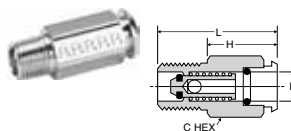
Male Connector 68P

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
68P-4-1	1/4	1/16	3/8-24	3/8	1.06	.95	.125
68P-4-10X32	1/4	10-32	3/8-24	3/8	.86	.75	.094
68P-4-2	1/4	1/8	3/8-24	7/16	1.06	.95	.125
68P-4-4	1/4	1/4	3/8-24	9/16	1.25	1.14	.125
68P-4-6	1/4	3/8	3/8-24	11/16	1.28	1.17	.125
68P-5-2	5/16	1/8	7/16-24	7/16	1.05	.95	.144
68P-5-4	5/16	1/4	7/16-24	9/16	1.24	1.14	.144
68P-6-2	3/8	1/8	1/2-24	1/2	1.10	.98	.204
68P-6-4	3/8	1/4	1/2-24	9/16	1.29	1.17	.204
68P-6-6	3/8	3/8	1/2-24	11/16	1.29	1.17	.204
68P-8-4	1/2	1/4	11/16-20	11/16	1.46	1.29	.320
68P-8-6	1/2	3/8	11/16-20	11/16	1.37	1.29	.323



Tube End Reducer 97P

PART NO.	TUBE O.D.	L	M	C HEX
97P-4-6	3/8 X 1/4	1.718	1.625	.437
97P-6-8	1/2 X 3/8	1.875	1.781	.562



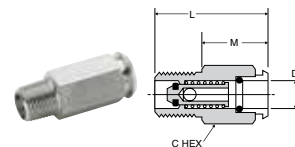
Pipe Coupler Body 391P

(Chrome Plated)

PART NO.	D-INSERT DIA.	PIPE THREAD	C HEX	H	L
391P-4-2	1/4	1/8	1/2	.91	1.29
391P-4-4	1/4	1/4	9/16	.73	1.29
391P-6-4	3/8	1/4	11/16	.85	1.41

Pipe Coupler Body 391PSS

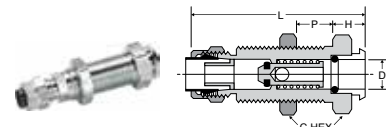
(Stainless Steel)



PART NO.	D INSERT DIA.	PIPE THREAD	L	C HEX	M
391PSS-4-2	1/4	1/8	1.271	.500	.900
391PSS-4-4	1/4	1/4	1.271	.562	.710
391PSS-6-4	3/8	1/4	1.40	.625	.840

Bulkhead Coupler Body 392P

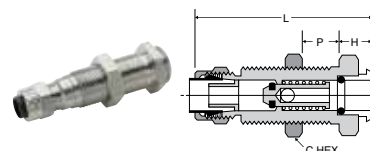
(Chrome Plated)



PART NO.	TUBE SIZE	D-INSERT DIA.	STRAIGHT THREAD	C HEX	P MAX.	H	L	BULKHEAD HOLE DIA.
392P-4-4	1/4	1/4	1/2-24	5/8	.84	.39	2.13	1/2
392P-6-6	3/8	3/8	11/16-24	13/16	.93	.37	2.01	11/16

Bulkhead Coupler Body 392PSS

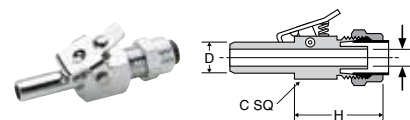
(Stainless Steel)



PART NO.	TUBE O.D.	BULKHEAD THREAD	L	C HEX	H	P MAX	BULKHEAD HOLE DIA.
392PSS-4-4	1/4	1/2-24	2.03	.625	.28	.84	1/2
392PSS-6-6	3/8	11/16-24	2.20	.812	.31	.93	11/16

Through Type Insert 393P

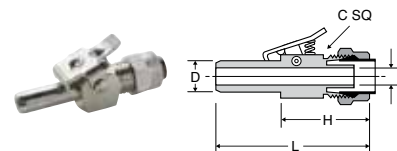
(Chrome Plated)



PART NO.	TUBE SIZE	D-INSERT DIA.	STRAIGHT THREAD	C SQUARE	H	FLOW DIA. F
393P-4-4	1/4	1/4	3/8-24	7/16	1.12	.125
393P-6-6	3/8	3/8	1/2-24	1/2	1.34	.203

Through Type Insert 393PSS

(Stainless Steel)

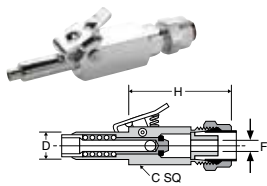


PART NO.	TUBE O.D.	D-INSERT DIA.	L	C SQUARE	H	FLOW DIA. F
393PSS-4-4	1/4	1/4	1.677	7/16	.99	.125
393PSS-6-6	3/8	3/8	2.030	1/2	1.27	.203

WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Shutoff Type Insert 393PD

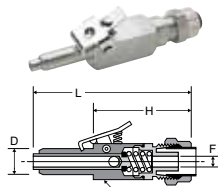
(Chrome Plated)



PART NO.	TUBE SIZE	D-INSERT DIA.	STRAIGHT THREAD	C SQUARE	H	FLOW DIA. F
393PD-4-4	1/4	1/4	3/8-24	7/16	1.61	.110
393PD-6-6	3/8	3/8	1/2-24	1/2	1.45	.187

Shut-Off Type Insert 393PDSS

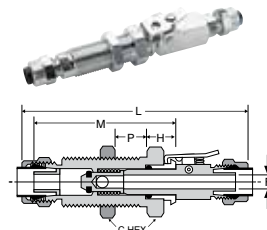
(Stainless Steel)



PART NO.	TUBE O.D.	D-INSERT DIA.	L	C SQUARE	H	FLOW DIA. F
393PDSS-4-4	1/4	1/4	2.46	.500	1.62	.116
393PDSS-6-6	3/8	3/8	2.60	.500	1.67	.157

Single End Shutoff Bulkhead Quick Coupler 394P

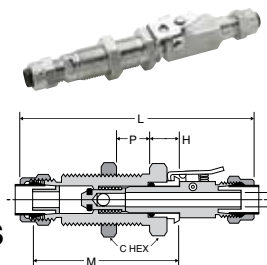
(Chrome Plated)



PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	P MAX	H	L	M	BULKHEAD HOLE DIA.	FLOW DIA. F
394P-4-4	1/4	1/2-24	5/8	.84	.39	3.28	2.13	1/2	.125
394P-6-6	3/8	11/16-24	13/16	.93	.37	3.41	2.01	11/16	.203

Coupler Single End Shut-Off Bulkhead 394PSS

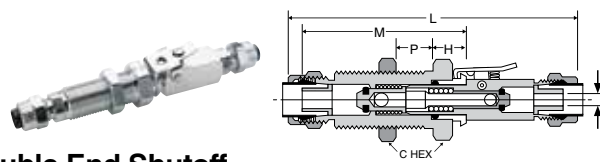
(Stainless Steel)



PART NO.	TUBE O.D.	BULKHEAD THREAD	L	M	C HEX	H	P MAX	FLOW DIA. F
394PSS-4-4	1/4	1/2-24	3.05	2.06	.625	.31	.84	.125
394PSS-6-6	3/8	11/16-24	3.50	2.23	.812	.34	.93	.203

Double End Shutoff Bulkhead Quick Coupler 394PD

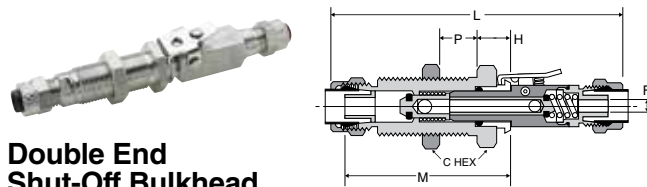
(Chrome Plated)



PART NO.	TUBE SIZE	STRAIGHT THREAD	C HEX	P MAX	H	L	M	BULKHEAD HOLE DIA.	FLOW DIA. F
394PD-4-4	1/4	1/2-24	5/8	.84	.39	3.77	2.13	1/2	.125
394PD-6-6	3/8	11/16-24	13/16	.93	.37	3.48	2.01	11/16	.204

Double End Shut-Off Bulkhead Quick Coupler 394PDSS

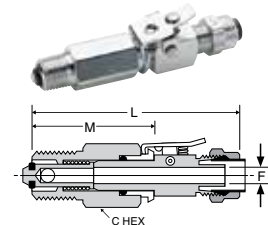
(Stainless Steel)



PART NO.	TUBE O.D.	BULKHEAD THREAD	L	M	C HEX	H	P MAX	FLOW DIA. F
394PDSS-4-4	1/4	1/2-24	3.69	2.67	.625	.32	.84	.125
394PDSS-6-6	3/8	11/16-24	3.91	2.24	.812	.34	.93	.203

Single End Shutoff Pipe Connector Quick Coupler 398P

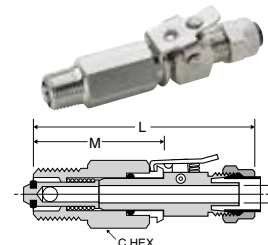
(Chrome Plated)



PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. F
398P-4-2	1/4	1/8	3/8-24	1/2	2.45	1.32	.125
398P-4-4	1/4	1/4	3/8-24	9/16	2.45	1.32	.125
398P-6-4	3/8	1/4	1/2-24	5/8	2.80	1.46	.203

Single End Shut-Off Connector Quick Coupler 398PSS

(Stainless Steel)



PART NO.	TUBE O.D.	PIPE THREAD	L	M	C HEX	FLOW DIA. F
398PSS-4-2	1/4	1/8	2.30	1.32	.500	.125
398PSS-4-4	1/4	1/4	2.30	1.32	.562	.125
398PSS-6-4	3/8	1/4	2.70	1.43	.625	.203

WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Double End Shutoff Pipe Connector Quick Coupler 398PD

(Chrome Plated)

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. F
398PD-4-2	1/4	1/8	3/8-24	1/2	2.93	1.31	.125
398PD-4-4	1/4	1/4	3/8-24	9/16	2.93	1.32	.125
398PD-6-4	3/8	1/4	1/2-24	5/8	2.88	1.43	.204

Double End Shut-Off Pipe Connector Quick Coupler 398PDSS

(Stainless Steel)

PART NO.	TUBE O.D.	PIPE THREAD	L	M	C HEX	FLOW DIA. D
398PDSS-4-2	1/4	1/8	2.93	1.31	.500	.125
398PDSS-4-4	1/4	1/4	2.93	1.31	.562	.125
398PDSS-6-4	3/8	1/4	3.10	1.43	.625	.125

Union Tee 164P

PART NO.	TUBE SIZE	STRAIGHT THREAD	L	M	FLOW DIA. D
164P-4	1/4	3/8-24	.84	.73	.125
164P-5	5/16	7/16-24	.83	.73	.144
164P-6	3/8	1/2-24	.98	.86	.203
164P-8	1/2	11/16-20	1.12	1.04	.323

Union Tee 164P combination size

PART NO.	1 TUBE SIZE	2 TUBE SIZE	3 TUBE SIZE	L	L1	M	M1	FLOW DIA. D
164P-6-4	3/8	3/8	1/4	.98	.90	.86	.79	.125

Male Elbow 169P

PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
169P-4-1	1/4	1/16	3/8-24	.92	.58	.67	.130
169P-4-2	1/4	1/8	3/8-24	.84	.73	.75	.121
169P-4-4	1/4	1/4	3/8-24	.90	.79	.92	.125
169P-4-6	1/4	3/8	3/8-24	.93	.84	1.08	.125
169P-5-2	5/16	1/8	7/16-24	.87	.73	.68	.144
169P-6-2	3/8	1/8	1/2-24	.93	.81	.73	.203
169P-6-4	3/8	1/4	1/2-24	.98	.86	1.05	.203
169P-6-6	3/8	3/8	1/2-24	.98	.86	1.08	.203
169P-8-6	1/2	3/8	11/16-20	1.12	1.04	1.13	.323

Long Male Elbow 169LP

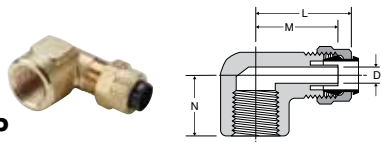
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
169LP-4-4	1/4	1/4	3/8-24	.90	.79	1.38	.125

Male Elbow Swivel 169PS

PART NO.	TUBE O.D.	PIPE THREAD	A	B	C HEX	D	E
169PS-4-2	1/4	1/8	.812	.594	.375	.862	.437
169PS-4-4	1/4	1/4	.906	.688	.562	1.218	.562
169PS-6-2	3/8	1/8	.875	.625	.437	.904	.437
169PS-6-4	3/8	1/4	.937	.685	.562	1.218	.562
169PS-6-6	3/8	3/8	.859	.602	.562	1.190	.687
169PS-8-6	1/2	3/8	1.031	.782	.500	1.218	.687

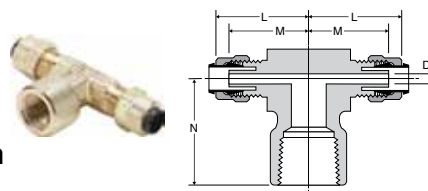
WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Female Elbow 170P



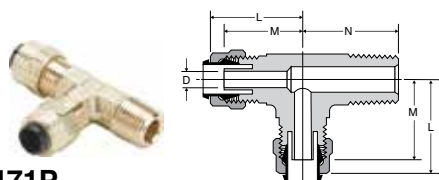
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
170P-4-2	1/4	1/8	3/8-24	.90	.79	.56	.125
170P-4-4	1/4	1/4	3/8-24	1.00	.89	.69	.125
170P-6-4	3/8	1/4	1/2-24	1.01	.89	.69	.204
170P-8-6	1/2	3/8	11/16-20	1.19	1.11	1.13	.323

Female Branch Tee 177P



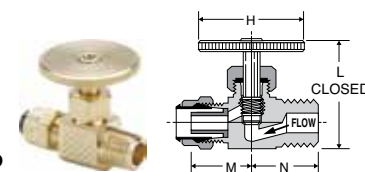
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
177P-4-2	1/4	1/8	3/8-24	.92	.81	.88	.125
177P-4-4	1/4	1/4	3/8-24	.92	.81	1.03	.125
177P-4-6	1/4	3/8	3/8-24	1.03	.92	1.13	.125

Male Run Tee 171P



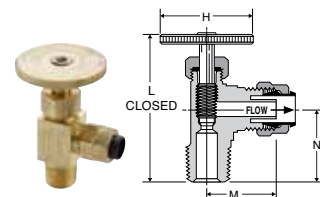
PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
171P-4-2	1/4	1/8	3/8-24	.84	.73	.72	.125
171P-4-4	1/4	1/4	3/8-24	.92	.81	.92	.125
171P-5-2	5/16	1/8	7/16-24	.83	.73	.72	.144
171P-6-4	3/8	1/4	1/2-24	.98	.86	1.03	.203
171P-8-6	1/2	3/8	11/16-20	1.12	1.04	1.13	.323

Needle Valve NV311P



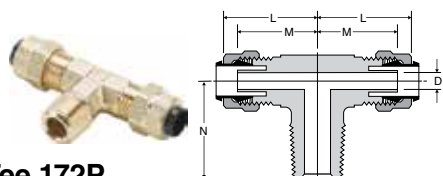
PART NO.	TUBE SIZE	PIPE THREAD	H	L OPEN	L CLOSED	M	N
NV311P-4-2	1/4	1/8	1.06	1.36	1.16	.64	.63
NV311P-4-4	1/4	1/4	1.06	1.38	1.18	.64	.72
NV311P-6-4	3/8	1/4	1.06	1.38	1.18	.64	.72

Angle Needle Valve NV312P



PART NO.	TUBE SIZE	PIPE THREAD	H	L OPEN	L CLOSED	M	N
NV312P-4-2	1/4	1/8	1.06	1.70	1.50	.63	.68
NV312P-4-4	1/4	1/4	1.06	2.07	1.82	.71	.86
NV312P-6-4	3/8	1/4	1.06	2.00	1.75	.74	.86

Male Branch Tee 172P



PART NO.	TUBE SIZE	PIPE THREAD	STRAIGHT THREAD	L	M	N	FLOW DIA. D
172P-4-2	1/4	1/8	3/8-24	.84	.73	.72	.125
172P-4-4	1/4	1/4	3/8-24	.92	.81	.92	.125
172P-5-2	5/16	1/8	7/16-24	.83	.73	.72	.144
172P-6-2	3/8	1/8	1/2-24	.88	.86	.74	.204
172P-6-4	3/8	1/4	1/2-24	.98	.86	1.03	.204
172P-8-6	1/2	3/8	11/16-20	1.12	1.04	1.13	.323

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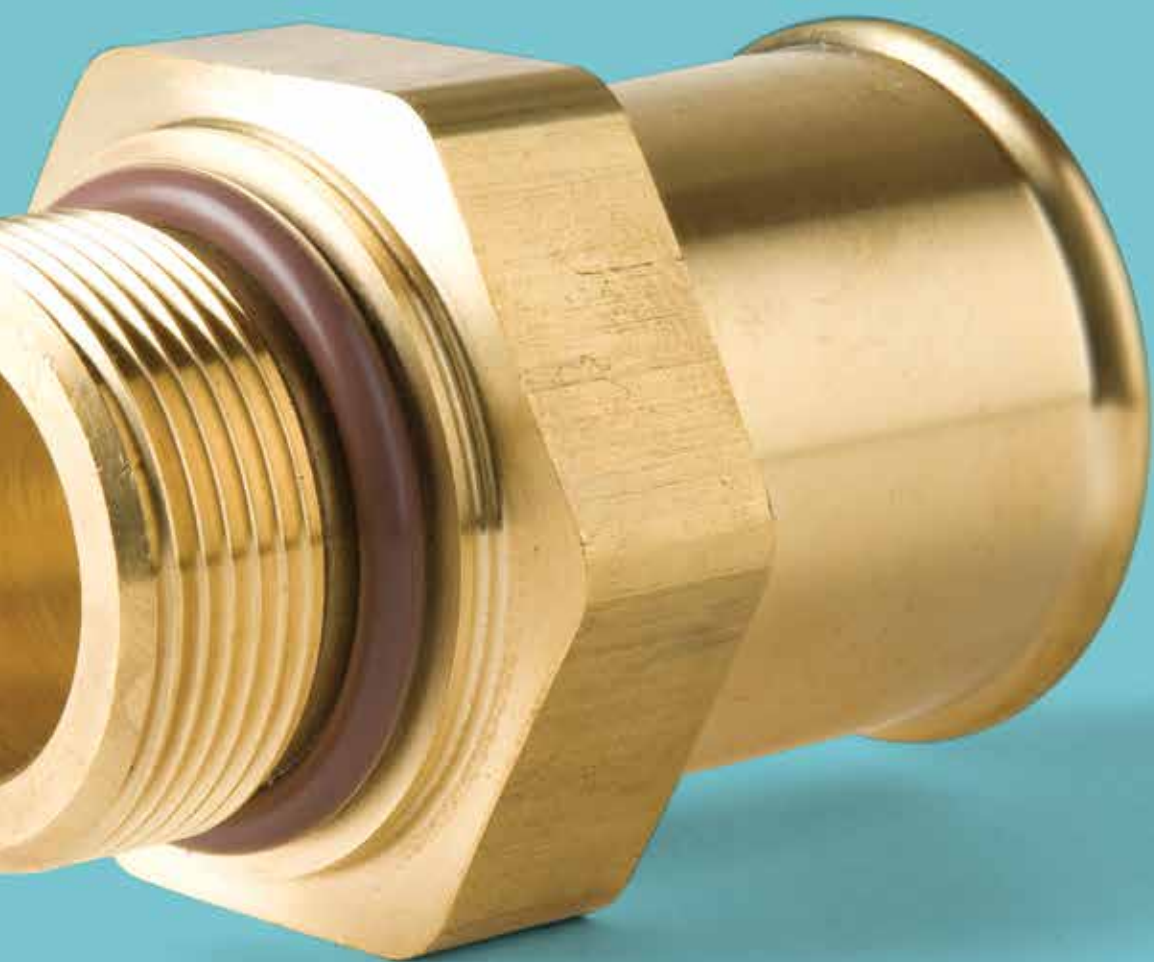


Industrial Barbed Fittings

Dubl-Barb® Fittings

Hose Barb Fittings





Threaded Fittings

26

Female Connector
NPT
p. F6

**27**

Male Connector
p. F6

**28**

Male Connector
NPT
p. F6, I7

**228**

Gauge Tee
NPT
p. F7

**229**

Male Elbow
NPT
p. F7

**230**

Female Elbow
NPT
p. F8

**231**

Run Tee
NPT
p. F8

**232**

Branch Tee
NPT
p. F8

**237**

Female Tee
NPT
p. F8

**68HB**

Male Connector
NPT
p. F10

**685HB**

Male Connector
p. F10

**68HB-X-MIX**

Male Connector
p. F10

**125HB**

Male Connector
NPT
p. F10

**125HBL**

Male Connector
NPT
p. F10

**125HBLSV**

Swivel Connector
NPT
p. F11

**126HBL**

Female Connector
NPT
p. F11

**127HB**

Ball-End Adapter
NPT
p. F11

**129HB**

Male Elbow
NPT
p. F11

**1295HB**

Male Elbow
p. F11

**139HB**

45° Male Elbow
NPT
p. F12

**1695HB**

Male Elbow
p. F12

**169HB-X-MIX**

Male Elbow
p. F12

**1725HB**

Tee
p. F12

**171HB**

Run Tee
NPT
p. F12

**179HB**

45° Male Elbow
NPT
p. F12

**1795HB**

45° Male Elbow
p. F12

**179HB-X-MIX**

45° Male Elbow
p. F13

**269HB**

Male Elbow
p. F13

**279HB**

45° Male Elbow
p. F13

**0123**

Male Connector
BSPT
p. F13

**0136**

Metric Hose
to BSPT
p. F14

**0191**

Metric Hose
to BSPP
p. F14

**0931**

Metric Hose
to BSPP
p. F14



Barb to Barb

22

Union
p. F6

**224**

Union Tee
p. F7

**225**

Union Elbow
p. F7

**122HBL**

Union
p. F10



Bulkhead Unions

22BH

Bulkhead Union
p. F6

**22CABH**

Bulkhead Union
p. F6



Adapters

22CA

Mixed Union
p. F6

**220**

Adapter Tee
p. F7

**238**

Solder Connector
p. F8



Swivel

128HBLSV

Female Ball-End
p. F11

**146HBLFSV**

45° Female Flare
p. F12



Accessories

20

Plug
p. F6

**97HC**

Clamp
p. F10



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Dubl-Barb® Fittings



Parker's Dubl-Barb Fittings are an economical one piece, push-on brass barbed fitting that does not require any type of clamp. These fittings are a quick way to connect polyethylene tubing.

Product Features:

- Compact
- One piece
- No clamp required
- Good vibration resistance

Markets:

- Pneumatic
- Environmental control

Applications:

- Pneumatic Systems
- Climate Control
- Humidifiers
- Filters

Compatible Tubing:

- Polyethylene



Specifications:

Pressure Range:

TUBE SIZE	PSI	bar	TUBE SIZE	PSI	bar
5/32	150	10.3	3/8	150	10.3
1/4	150	10.3	1/2	100	6.8

Temperature Range:

TUBE SIZE	TEMPERATURE IN FAHRENHEIT	TEMPERATURE IN CELSIUS
5/32	-65° to +90° F	-53.8° to +32.2° C
1/4	-65° to +90° F	-53.8° to +32.2° C
3/8	-65° to +90° F	-53.8° to +32.2° C
1/2	-65° to +75° F	-53.8° to +23.8° C

Assembly Instructions

Cut tube squarely and simply push tube over the two barbs



WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Plug 20

PART NO.	TUBE O.D.	TUBE I.D.	C DIA.	L	M
20-4	1/4	.170	.32	.56	.41
20-6	3/8	.250	.390	.68	.44
20-8	1/2	.377	.577	.81	.56

Plug Adapter 20

PART NO.	TUBE O.D. 1	TUBE I.D. 1	TUBE O.D. 2	TUBE I.D. 2	C DIA.	L
20-4-5/32	5/32	.096	1/4	.170	.32	.65

Union 22

PART NO.	TUBE O.D.	TUBE I.D.	L	M	FLOW DIA. D
22-5/32	5/32X5/32	.096X.096	.59	.28	.062
22-4	1/4X1/4	.170X.170	.84	.41	.120
22-6	3/8X3/8	.250X.250	.94	.44	.187
22-8	1/2X1/2	.375X.375	1.19	.56	.312

Union Reducer 22

PART NO.	TUBE O.D.	TUBE I.D.	L	M	N	FLOW DIA. D
22-4-5/32	1/4X5/32	.170X.096	.72	.41	.28	.062
22-4-6	1/4X3/8	.170X.250	.88	.44	.41	.120
22-4-8	1/4X1/2	.170X.375	1.06	.56	.41	.120
22-6-8	3/8X1/2	.250X.375	1.06	.56	.44	.187

Bulkhead Union 22BH

PART NO.	TUBE O.D.	TUBE I.D.	ST. THD.	C HEX	P MAX.	L	M	FLOW DIA. D	BLKHD HOLE DIA.
22BH-4-4	1/4	.170	5/16-24	7/16	.219	1.38	.78	.120	5/16
22BH-6-6	3/8	.250	3/8-24	7/16	.375	1.63	1.00	.187	3/8

Union 22CA

Tube to Compress-Align

PART NO.	TUBE O.D.	TUBE I.D.	CA TUBE	C HEX	L	M	FLOW DIA. D
22CA-4-4	1/4	.170	1/4	7/16	1.15	.41	.120

Bulkhead Union 22CABH

Tube to Compress-Align

PART NO.	TUBE O.D.	TUBE I.D.	CA TUBE	ST. THD.	C HEX	P MAX	L	M	FLW DIA. D	BKHD HOLE DIA.
22CABH-4-4	1/4	.170	1/4	5/16-24	7/16	.219	1.53	.78	.120	5/16
22CABH-6-6	3/8	.250	3/8	3/8-24	9/16	.375	1.87	1.00	.187	3/8

Female Connector 26

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	C HEX	L	FLOW DIA. D
26-5/32-2	5/32	.096	1/8	1/2	.79	.062
26-4-2	1/4	.170	1/8	1/2	.91	.120
26-6-2	3/8	.250	1/8	1/2	.93	.187
26-6-4	3/8	.250	1/4	11/16	1.06	.187

Male Connector 27

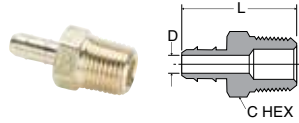
PART NO.	TUBE O.D.	TUBE I.D.	STRAIGHT THREAD	C HEX	L	FLOW DIA. D
27-1*	1/8	.062	10-32	1/4	.61	.052
27-2*	1/4	.125	10-32	1/4	.74	.093

*For vinyl tubing only.

Barb-to-Pipe Adapter 28

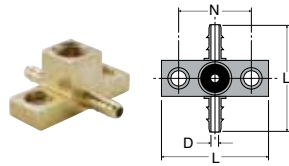
PART NO.	TUBE O.D. 1	TUBE I.D. 1	TUBE O.D. 2	TUBE I.D. 2	PIPE THD.	C HEX	L	FLOW DIA. D
28-4-5/32-2	5/32	.096	1/4	.170	1/8	7/16	1.07	.062

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

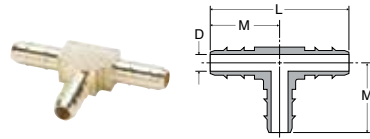
**Male Connector 28**

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	C HEX	L	FLOW DIA. D
28-5/32-2	5/32	.096	1/8	7/16	.84	.062
28-4-1	1/4	.170	1/16	3/8	.93	.120
28-4-2	1/4	.170	1/8	7/16	.97	.120
28-4-4	1/4	.170	1/4	9/16	1.09	.120
28-4-10X32*	1/4	.170	10-32	1/4	.71	.093
28-6-2	3/8	.250	1/8	7/16	1.00	.187
28-6-4	3/8	.250	1/4	9/16	1.13	.187
28-8-4	1/2	.375	1/4	9/16	1.25	.312
28-8-6	1/2	.375	3/8	11/16	1.28	.312
28-8-8	1/2	.375	1/2	7/8	1.44	.312

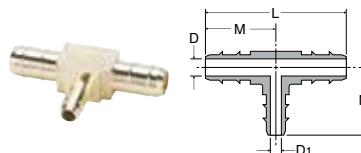
*Straight thread

**Adapter Tee 220**

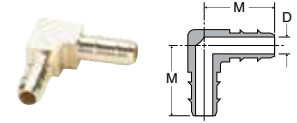
PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	L	N	FLOW DIA. D
220-4-2	1/4	.170	1/8	1.50	1.00	.120

**Union Tee 224**

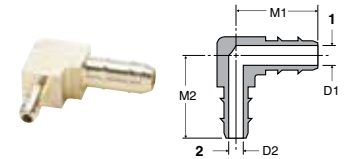
PART NO.	TUBE O.D.	TUBE I.D.	L	M	FLOW DIA. D
224-5/32	5/32	.096	1.00	.50	.062
224-4	1/4	.170	1.25	.63	.120
224-6	3/8	.250	1.38	.69	.187
224-8	1/2	.375	1.63	.81	.312

**Union Tee 224 Combination Sizes**

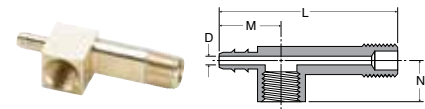
PART NO.	TUBE O.D.	TUBE I.D.	L	M	N	FLOW DIA. D	FLOW DIA. D1
224-4-5/32	1/4X5/32	.170X.096	1.25	.63	.50	.120	.062
224-6-5/32	3/8X5/32	.250X.096	1.38	.69	.50	.187	.062
224-6-4	3/8X1/4	.250X.170	1.38	.69	.62	.187	.120
224-8-4	1/2X1/4	.375X.170	1.62	.81	.65	.312	.120
224-8-6	1/2X3/8	.375X.250	1.62	.81	.69	.312	.187

**Union Elbow 225**

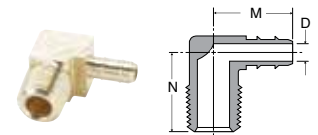
PART NO.	TUBE O.D.	TUBE I.D.	M	FLOW DIA. D
225-5/32	5/32	.096	.50	.062
225-4-4	1/4	.170	.63	.120
225-6-6	3/8	.250	.63	.187
225-8-8	1/2	.375	.81	.312

**Union Elbow 225 Combination Size**

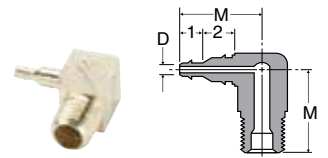
PART NO.	TUBE O.D. 1	TUBE O.D. 2	TUBE I.D. 1	TUBE I.D. 2	M1	M2	FLOW DIA. D1	FLOW DIA. D2
225-4-5/32	1/4	5/32	.170	.096	.63	.50	.120	.062

**Gauge Tee 228**

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	L	M	N	FLOW DIA. D
228-4-2	1/4	.170	1/8	1.91	.66	.44	.120

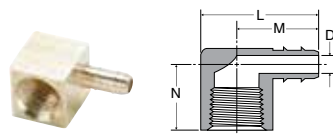
**Male Elbow 229**

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	M	N	FLOW DIA. D
229-5/32-2	5/32	.096	1/8	.56	.63	.062
229-4-1	1/4	.170	1/16	.62	.60	.120
229-4-2	1/4	.170	1/8	.69	.63	.120
229-4-4	1/4	.170	1/4	.72	.72	.120
229-6-2	3/8	.250	1/8	.69	.69	.187
229-6-4	3/8	.250	1/4	.75	.75	.187
229-8-4	1/2	.375	1/4	.94	.74	.312
229-8-6	1/2	.375	3/8	.94	.81	.312

**90° Elbow Barb Adapter 229**

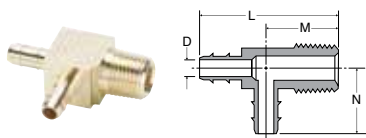
PART NO.	TUBE O.D. 1	TUBE I.D. 1	TUBE O.D. 2	TUBE I.D. 2	PIPE THREAD	M	FLOW DIA. D
229-4-5/32-2	5/32	.096	1/4	.170	1/8	.78	.062

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



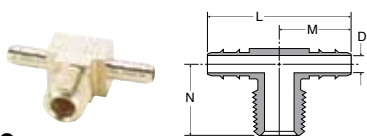
Female Elbow 230

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	L	M	N	FLOW DIA. D
230-4-2	1/4	.170	1/8	.91	.66	.44	.120
230-6-4	3/8	.250	1/4	1.12	.78	.63	.187



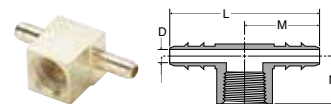
Male Run Tee 231

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	L	M	N	FLOW DIA. D
231-4-2	1/4	.170	1/8	1.28	.66	.69	.120
231-6-2	3/8	.250	1/8	1.38	.69	.69	.187
231-6-4	3/8	.250	1/4	1.44	.75	.75	.187



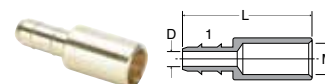
Male Branch Tee 232

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	L	M	N	FLOW DIA. D
232-4-1	1/4	.170	1/16	1.33	.66	.65	.120
232-4-2	1/4	.170	1/8	1.38	.69	.66	.120
232-6-2	3/8	.250	1/8	1.38	.69	.69	.187
232-6-4	3/8	.250	1/4	1.50	.75	.75	.187



Female Branch Tee 237

PART NO.	TUBE O.D.	TUBE I.D.	PIPE THREAD	L	M	N	FLOW DIA. D
237-5/32-2	5/32	.096	1/8	1.06	.53	.44	.062
237-4-2	1/4	.170	1/8	1.34	.67	.49	.120



Solder Connector 238

PART NO.	TUBE O.D. 1	TUBE I.D. 1	L	M	FLOW DIA. D
238-4-4	1/4	.170	.91	.25	.120

Hose Barb Fittings



Parker's Hose Barb Fittings are an economical choice for general purpose fluid handling and pneumatics. Manufactured in both regular hose barb and beaded hose barb styles. Fittings are intended for use with 97HC hose clamps, similar type clamp or a crimped ferrule.

Product Features:

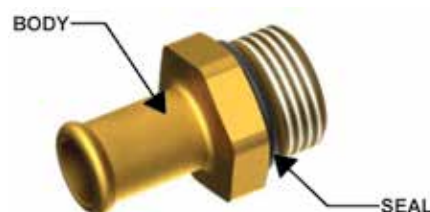
- All brass construction
- Fluorocarbon O-rings
- NPTF, SAE straight thread, metric thread ends
- Reusable
- Clamp required

Applications:

- Air Lines
- Water Line
- Cooling Lines

Compatible Tubing:

- Rubber Hose
- GPH Hose



Markets:

- Industrial
- Construction
- Heavy duty truck
- Mobile

Specifications:

Pressure Range Up to 150 PSI (10.3 bar)

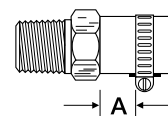
Temperature Range -40° to +160° F (-40° to +71.1° C)

Assembly Instructions

1. Cut hose cleanly and squarely to length.
2. Slide clamp on hose.
3. Lubricate hose. Push hose on fitting until bottomed against stop ring or hex.
4. Position hose clamp as shown and secure with a screwdriver or wrench. Maintain "A" dimension for proper clamp positioning.



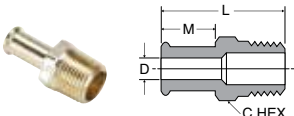
HOSE SIZE	HOSE CLAMP	A
3/16	97 HC-3	1/4
1/4	97 HC-3	1/4
5/16	97 HC-6	1/4
3/8	97 HC-6	1/8
1/2	97 HC-8	1/8
5/8	97 HC-12	1/8
3/4	97 HC-12	1/8



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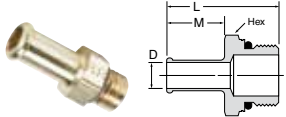


Beaded Hose Barb to Male Pipe 68HB



PART NO.	I.D. HOSE SIZE	PIPE THREAD	C HEX	L	M	FLOW DIA. D
68HB-6-6	3/8	3/8	11/16	1.53	.78	.281
68HB-8-4	1/2	1/4	5/8	1.56	.78	.375
68HB-8-6	1/2	3/8	11/16	1.53	.78	.406
68HB-8-8	1/2	1/2	7/8	1.84	.78	.406
68HB-10-6	5/8	3/8	3/4	1.62	.88	.501
68HB-10-8	5/8	1/2	7/8	1.92	.88	.501
68HB-12-8	3/4	1/2	7/8	1.98	.88	.564
68HB-12-12	3/4	3/4	1 1/16	2.04	.97	.625
68HB-16-12	1	3/4	1 1/8	2.12	1.00	.750
68HB-16-16	1	1	1.38	2.31	1.00	.812

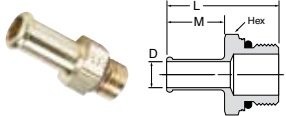
Beaded Hose Barb to SAE Straight Thread 685HB



PART NO.	I.D. HOSE SIZE	STRAIGHT THREAD	C HEX	L	M	FLOW DIA. D
685HB-4-4	1/4	7/16-20	9/16	1.40	.78	.18
685HB-6-4	3/8	7/16-20	9/16	1.39	.78	.18
685HB-8-8	1/2	3/4-16	7/8	1.48	.78	.40
685HB-10-8	5/8	3/4-16	7/8	1.56	.78	.40
685HB-12-8	3/4	3/4-16	7/8	1.75	.97	.40
685HB-12-12	3/4	1 1/16-12	1 1/4	1.82	.97	.62
685HB-16-8	1	3/4-16	1 1/8	1.79	.97	.40
685HB-16-12	1	1 1/16-12	1 1/4	1.99	.97	.62

Note: Fluorocarbon o-ring is standard

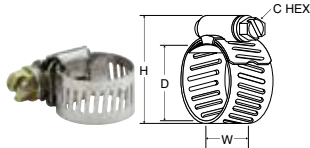
Hose Barb to Metric Adaptor 68HB-X-MIX



PART NUMBER	I.D. HOSE SIZE	METRIC THREAD	HEX	L	M	D
68HB-6-MI12	3/8	M12 X 1.5	11/16	1.50	.78	.24
68HB-6-MI14	3/8	M14 1.5	3/4	1.51	.78	.29
68HB-8-MI12	1/2	M12 X 1.5	11/16	1.50	.78	.24

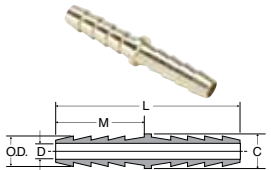
Note: Fluorocarbon o-ring is standard

Stainless Steel Worm Drive Clamp 97HC



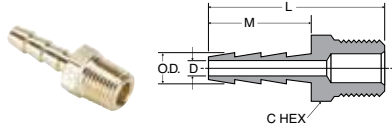
PART NO.	D MAX.	D MIN.	C HEX	H MAX.	W
97HC-3	.62	.25	.25	1.00	.31
97HC-6	.87	.38	.31	1.40	.50
97HC-8	1.00	.44	.31	1.53	.50
97HC-12	1.25	.50	.31	1.80	.50

Hose Mender 122HBL



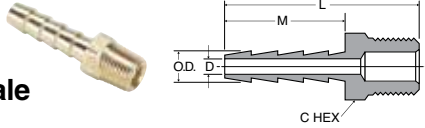
PART NO.	I.D. HOSE SIZE	C DIA.	L	M	O.D.	FLOW DIA. D
122HB-3	3/16	5/16	1.44	.69	.227	.125
122HBL-4	1/4	3/8	2.00	.97	.290	.187
122HBL-5	5/16	7/16	2.00	.97	.353	.250
122HBL-6	3/8	1/2	2.00	.97	.415	.281
122HBL-8	1/2	5/8	2.00	.97	.530	.375
122HBL-12	3/4	7/8	2.00	.97	.790	.562

Hose Barb to Male Pipe 125HB



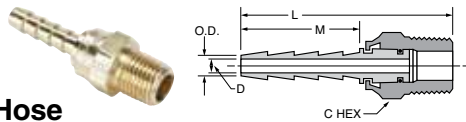
PART NO.	I.D. HOSE SIZE	PIPE THREAD	C HEX	L	M	O.D.	FLOW DIA. D
125HB-2-2	1/8	1/8	7/16	1.07	.50	.185	.093
125HB-3-2	3/16	1/8	7/16	1.25	.69	.227	.125
125HB-3-4	3/16	1/4	9/16	1.44	.69	.227	.125

Hose Barb to Male Pipe 125HBL



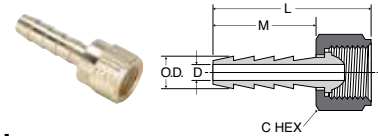
PART NO.	I.D. HOSE SIZE	PIPE THREAD	C HEX	L	M	O.D.	FLOW DIA. D
125HBL-4-2	1/4	1/8	7/16	1.54	.97	.290	.187
125HBL-4-4	1/4	1/4	9/16	1.72	.97	.290	.187
125HBL-4-6	1/4	3/8	11/16	1.77	.97	.290	.187
125HBL-5-2	5/16	1/8	7/16	1.54	.97	.353	.250
125HBL-5-4	5/16	1/4	9/16	1.72	.97	.353	.250
125HBL-5-6	5/16	3/8	11/16	1.77	.97	.353	.250
125HBL-6-2	3/8	1/8	7/16	1.54	.97	.415	.281
125HBL-6-4	3/8	1/4	9/16	1.72	.97	.415	.281
125HBL-6-6	3/8	3/8	11/16	1.77	.97	.415	.281
125HBL-6-8	3/8	1/2	7/8	1.97	.97	.415	.281
125HBL-8-4	1/2	1/4	9/16	1.72	.97	.530	.375
125HBL-8-6	1/2	3/8	11/16	1.77	.97	.530	.375
125HBL-8-8	1/2	1/2	7/8	1.97	.97	.530	.375
125HBL-8-12	1/2	3/4	1-1/16	1.98	.97	.530	.375
125HBL-10-6	5/8	3/8	11/16	1.77	.97	.645	.468
125HBL-10-8	5/8	1/2	7/8	1.97	.97	.645	.468
125HBL-10-12	5/8	3/4	1-1/16	1.98	.97	.645	.468
125HBL-12-8	3/4	1/2	7/8	1.97	.97	.790	.562
125HBL-12-12	3/4	3/4	1-1/16	1.98	.97	.790	.562
125HBL-16-12	1	3/4	1-1/16	2.18	1.17	1.02	.750
125HBL-16-16	1	1	1-3/8	2.36	1.17	1.02	.875

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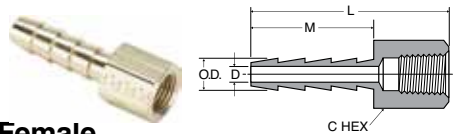
Male Swivel Hose Barb 125HBLSV

PART NO.	I.D. HOSE SIZE	PIPE THREAD	C HEX	L	M	O.D.	FLOW DIA. D
125HBLSV-4-4	1/4	1/4	11/16	2.14	.97	.290	.187
125HBLSV-6-4	3/8	1/4	11/16	2.14	.97	.415	.250
125HBLSV-6-6	3/8	3/8	11/16	2.14	.97	.415	.250
125HBLSV-8-8	1/2	1/2	7/8	2.48	.97	.530	.375



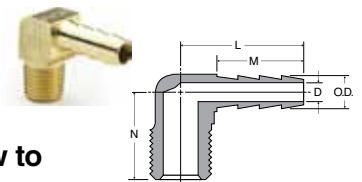
Hose Barb to Swivel Female Ball-End 128HBLSV

PART NO.	I.D. HOSE SIZE	FEMALE N.P.S.M. THREAD	C HEX	L	M	O.D.	FLOW DIA. D
128HBLSV-4-4	1/4	1/4	5/8	1.50	.97	.290	.187
128HBLSV-5-4	5/16	1/4	5/8	1.50	.97	.353	.250
128HBLSV-6-4	3/8	1/4	5/8	1.63	.97	.415	.250
128HBLSV-6-6	3/8	3/8	3/4	1.50	.97	.415	.281
128HBLSV-8-8	1/2	1/2	29/32	1.52	.97	.530	.375



Hose Barb to Female Pipe 126HBL

PART NO.	I.D. HOSE SIZE	PIPE THREAD	C HEX	L	M	O.D.	FLOW DIA. D
126HBL-4-2	1/4	1/8	1/2	1.47	.97	.290	.187
126HBL-4-4	1/4	1/4	11/16	1.66	.97	.290	.187
126HBL-5-4	5/16	1/4	11/16	1.58	.97	.353	.250
126HBL-6-2	3/8	1/8	1/2	1.47	.97	.415	.281
126HBL-6-4	3/8	1/4	11/16	1.66	.97	.415	.281
126HBL-6-6	3/8	3/8	13/16	1.69	.97	.415	.281
126HBL-8-6	1/2	3/8	13/16	1.69	.97	.530	.375
126HBL-8-8	1/2	1/2	1	1.73	.97	.530	.375
126HBL-12-12	3/4	3/4	1-1/4	1.92	.97	.790	.562

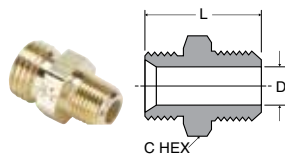


Hose Barb 90° Elbow to Male Pipe 129HB

PART NO.	I.D. HOSE SIZE	PIPE THREAD	L	M	N	O.D.	FLOW DIA. D
129HB-3-2	3/16	1/8	.97	.69	.66	.227	.173
129HB-4-2	1/4	1/8	1.04	.76	.66	.290	.187
129HB-4-4	1/4	1/4	1.06	.76	.82	.290	.187
129HB-4-6	1/4	3/8	1.19	.76	.84	.290	.187
129HB-5-2	5/16	1/8	1.06	.76	.66	.353	.234
129HB-5-4	5/16	1/4	1.12	.76	.84	.353	.234
129HB-5-6	5/16	3/8	1.19	.76	.84	.353	.234
129HB-6-2	3/8	1/8	1.32	.97	.75	.415	.219
129HB-6-4	3/8	1/4	1.32	.97	.94	.415	.281
129HB-6-6	3/8	3/8	1.50	.97	1.06	.415	.281
129HB-6-8	3/8	1/2	1.52	.97	1.25	.415	.281
129HB-8-4	1/2	1/4	1.53	.97	1.06	.530	.375
129HB-8-6	1/2	3/8	1.53	.97	1.06	.530	.375
129HB-8-8	1/2	1/2	1.53	.97	1.25	.530	.375
129HB-12-12	3/4	3/4	1.33	.79	1.27	.790	.562

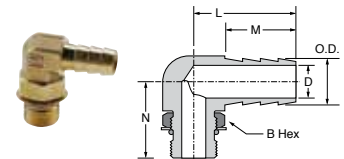
Ball-End Joint Adapter to Male Pipe 127HB

For use with 128HBLSV



PART NO.	MALE N.P.S.M. THREAD	MALE N.P.T. THREAD	C HEX	L	FLOW DIA. D
127HB-4-2	1/4	1/8	9/16	.91	.219
127HB-4-4	1/4	1/4	9/16	1.10	.281
127HB-6-4	3/8	1/4	11/16	1.10	.312
127HB-6-6	3/8	3/8	11/16	1.15	.406
127HB-8-6	1/2	3/8	7/8	1.25	.406
127HB-8-8	1/2	1/2	7/8	1.50	.531

Hose Barb Elbow to SAE Straight Thread 1295HB

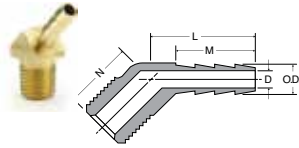


PART NO.	I.D. HOSE SIZE	STRAIGHT THREAD	B HEX	L	M	N	O.D.	FLOW DIA. D
1295HB-6-6	3/8	9/16-18	11/16	1.10	.76	1.10	.42	.280

Note: Fluorocarbon o-ring is standard

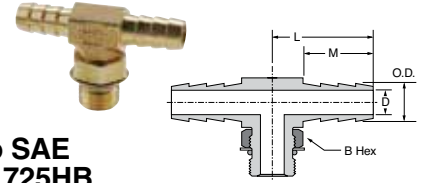
WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Hose Barb 45° Elbow to Male Pipe 139HB



PART NO.	I.D. HOSE SIZE	PIPE THREAD	L	M	N	O.D.	FLOW DIA. D
139HB-4-2	1/4	1/8	.91	.76	.68	.290	.187
139HB-4-4	1/4	1/4	1.00	.76	.68	.290	.187
139HB-6-4	3/8	1/4	1.00	.76	.68	.415	.281

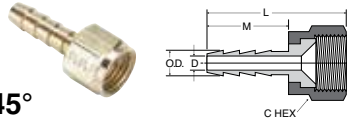
Hose Barb Tee to SAE Straight Thread 1725HB



PART NO.	I.D. HOSE SIZE	STRAIGHT THREAD	B HEX	L	M	O.D.	FLOW DIA. D
1725HB-6-6	3/8	9/16-18	11/16	1.10	.76	.420	.280

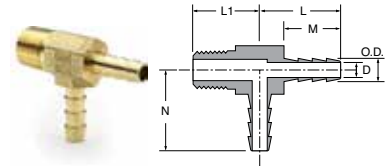
Note: Fluorocarbon o-ring is standard

Hose Barb to Swivel 45° Female Flare 146HBLFSV



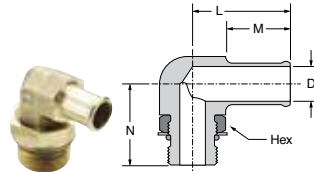
PART NO.	I.D. HOSE SIZE	STRAIGHT THREAD	C HEX	L	M	O.D.	FLOW DIA. D
146HBLFSV-4-4	1/4	7/16-20	9/16	1.55	.97	.290	.187
146HBLFSV-4-6	1/4	5/8-18	3/4	1.72	.97	.290	.187
146HBLFSV-6-6	3/8	5/8-18	3/4	1.72	.97	.415	.281

Hose Barb Tee to Male Pipe 171HB



PART NO.	I.D. HOSE SIZE	PIPE THREAD	L	L1	M	N	O.D.	FLOW DIA. D
171HB-4-4	1/4	1/4	1.10	.85	.76	1.10	.290	.187

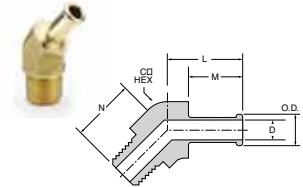
Beaded Hose Barb Elbow to SAE Straight Thread 1695HB



PART NUMBER	HOSE SIZE	STRAIGHT THREAD	HEX	L	M	N	D
1695HB-6-4	3/8	7/16-20	9/16	1.09	.78	1.10	.18
1695HB-8-6	1/2	9/16-18	9/16	1.10	.78	1.11	.30
1695HB-8-8	1/2	3/4-16	7/8	1.28	.78	1.42	.40
1695HB-10-8	5/8	3/4-16	7/8	1.47	.88	1.47	.40
1695HB-10-10	5/8	7/8-14	1	1.41	.88	1.60	.50
1695HB-12-8	3/4	3/4-16	7/8	1.47	.97	1.47	.40
1695HB-12-10	3/4	7/8-14	1	1.60	.97	1.62	.50
1695HB-12-12	3/4	1 1/16-12	1	1.60	.97	1.64	.62
1695HB-16-12	1	1 1/16-12	1 1/4	1.60	.97	1.75	.60

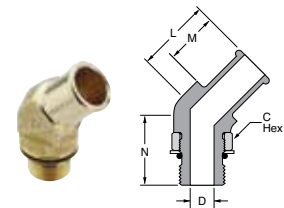
Note: Fluorocarbon o-ring is standard

Beaded Hose Barb 45° Elbow Tube to Male Pipe 179HB



PART NO.	I.D. HOSE SIZE	NPTF THREAD	C HEX	L	M	N	O.D.	FLOW DIA. D
179HB-6-4	3/8	1/4-18	.75	1.09	.78	.93	.45	.28
179HB-6-6	3/8	3/8-18	.75	1.09	.78	.93	.45	.28
179HB-10-8	5/8	1/2-14	.81	1.19	.78	1.13	.70	.50
179HB-12-8	3/4	1/2-14	.81	1.19	.78	1.13	.83	.56

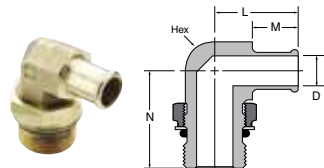
Beaded Hose Barb 45° Elbow Tube to Straight Thread 1795HB



PART NO.	I.D. HOSE SIZE	STRAIGHT THREAD	C HEX	L	M	N	FLOW DIA. D
1795HB-8-8	1/2	3/4-16	7/8	1.12	.78	1.16	.400
1795HB-10-8	5/8	3/4-16	7/8	1.22	.88	1.16	.398
1795HB-12-8	3/4	3/4-16	7/8	1.22	.88	1.16	.398
1795HB-12-12	3/4	1 1/16-12	1 1/4	1.35	.97	1.65	.620
1795HB-16-12	1	1 1/16-12	1 1/4	1.38	.97	1.47	.620

Note: Fluorocarbon o-ring is standard

Beaded Elbow to Metric Adaptor 169HB-X-MIX

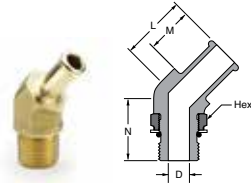


PART NUMBER	HOSE SIZE	METRIC THREAD	HEX	L	M	N	D
169HB-10-MI27	5/8	M27 X 2.0	7/8	1.41	.78	1.63	.50
169HB-16-MI27	1	M27 X 2.0	1	1.67	.97	1.68	.71
169HB-16-MI33	1	M33 X 2.0	1 5/16	1.75	.97	1.90	.84

Note: Fluorocarbon o-ring is standard

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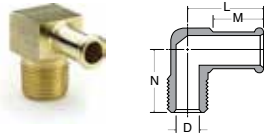
Beaded Hose Barb 45° Elbow to Metric Thread 179HB-X-MIX



PART NUMBER	HOSE SIZE	METRIC THREAD	HEX	L	M	N	D
179HB-12-MI18	3/4	M18 X 1.5	13/16	1.15	.78	1.16	.44
179HB-16-MI27	1	M27 X 2.0	1 1/16	1.51	.97	1.71	.71

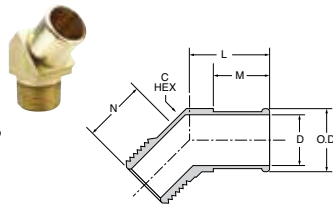
Note: Fluorocarbon o-ring is standard

Beaded Hose Barb 90° Elbow Tube to Male Pipe 269HB

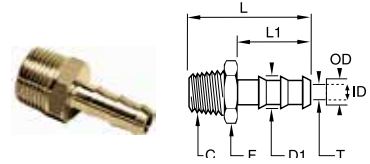


PART NO.	I.D. HOSE SIZE	PIPE THREAD	L	M	N	FLOW DIA. D
269HB-6-6	3/8	3/8	1.19	.78	.88	.281
269HB-8-4	1/2	1/4	1.16	.78	.99	.310
269HB-8-6	1/2	3/8	1.16	.78	1.08	.406
269HB-8-8	1/2	1/2	1.28	.78	1.25	.406
269HB-10-4	5/8	1/4	1.13	.78	.99	.312
269HB-10-6	5/8	3/8	1.16	.78	.99	.406
269HB-10-8	5/8	1/2	1.28	.78	1.25	.501
269HB-12-8	3/4	1/2	1.28	.78	1.25	.563
269HB-12-12	3/4	3/4	1.33	.78	1.27	.625

Beaded Hose Barb 45° Elbow Tube to Male Pipe 279HB



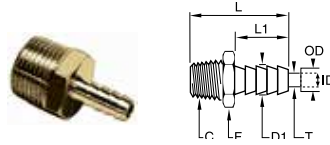
PART NO.	I.D. HOSE SIZE	NPTF THREAD	C HEX	L	M	N	O.D.	FLOW DIA. D
279HB-16-12	1	3/4-14	1.12	1.38	.97	1.13	1.06	.720



0123 Barbed Adapter for Rubber Hose BSPT

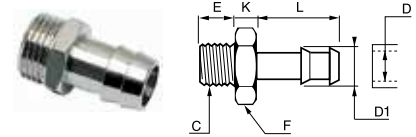
PART NO.	D MM	C BSPT	D1 MM	F MM	L MM	L1 MM	T MIN MM	WT. KG
0123 04 10	4	R1/8	6	10	34	22.5	3.3	.008
0123 06 10	6	R1/8	8	10	34	22.5	5	.009
0123 07 10	7	R1/8	9	10	34	22.5	5	.009
0123 07 13	7	R1/4	9	14	38.5	22.5	6	.018
0123 07 17	7	R3/8	9	17	39	22.5	6	.023
0123 10 10	10	R1/8	12.2	13	34	22.5	5	.014
0123 10 13	10	R1/4	12.2	14	38.5	22.5	7	.021
0123 10 17	10	R3/8	12.2	17	39	22.5	9.5	.023
0123 12 17	12	R3/8	14	17	46	29.5	11	.026
0123 13 13	13	R1/4	15	17	45.5	29.5	7	.027
0123 13 17	13	R3/8	15	17	46	29.5	11	.027
0123 13 21	13	R1/2	15	22	50.5	29.5	12	.047
0123 16 17	16	R3/8	18.5	19	54.5	38	11	.040
0123 16 21	16	R1/2	18.5	22	59	38	14	.056
0123 16 27	16	R3/4	18.5	27	62	38	15	.082
0123 19 17	19	R3/8	21.5	22	54.5	38	11	.046
0123 19 21	19	R1/2	21.5	22	59	38	14	.058
0123 19 27	19	R3/4	21.5	27	62	38	18	.083
0123 25 27	25	R3/4	26.7	27	62	38	18	.083
0123 25 34	25	R1	27	36	65	38	24	.124
0123 32 34	32	R1	34.5	36	70	43	24	.144

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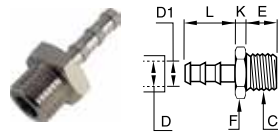
0136 Barbed Adapter for Nylon Tube BSPT

PART NO.	D MM	C BSPT	D1 MM	F MM	L MM	L1 MM	T MIN MM	WT. KG
0136 06 10	6	R1/8	6.4	10	26.5	15	4	.007
0136 06 13	6	R1/4	6.4	14	31	15	4	.015
0136 06 17	6	R3/8	6.4	17	31.5	15	4	.020
0136 08 13	8	R1/4	8.4	14	31	15	6	.016
0136 08 17	8	R3/8	8.4	17	31.5	15	6	.020
0136 08 21	8	R1/2	8.4	22	36	15	6	.039
0136 10 13	10	R1/4	10.7	14	36	20	7	.019
0136 10 17	10	R3/8	10.7	17	36.5	20	8	.023
0136 10 21	10	R1/2	10.7	22	41	20	8	.040
0136 12 13	12	R1/4	12.7	14	36	20	7	.019
0136 12 17	12	R3/8	12.7	17	36.5	20	10	.023
0136 12 21	12	R1/2	12.7	22	41	20	10	.042
0136 12 27	12	R3/4	12.7	27	44	20	10	.072
0136 13 17	13	R3/8	13.7	17	36.5	20	11	.023
0136 13 21	13	R1/2	13.7	22	41	20	11	.041
0136 13 27	13	R3/4	13.7	27	44	20	11	.071



0931 Nickel Plated Hose to Male BSPP

PART NO.	D MM	C BSPP	D1 MM	E MM	F MM	K MM	L MM	WT. KG
0931 06 10	6	G1/8	7	6	12	4	20	0.008
0931 06 13	6	G1/4	7	8	14	5	20	0.013
0931 07 10	7	G1/8	8	6	12	4	20	0.009
0931 07 13	7	G1/4	8	8	14	5	20	0.017
0931 07 17	7	G3/8	8	9	19	5	20	0.022
0931 08 10	8	G1/8	9	6	12	4	20	0.009
0931 08 13	8	G1/4	9	8	14	5	20	0.014
0931 08 17	8	G3/8	9	9	19	5	20	0.022
0931 10 13	10	G1/4	12	8	14	5	20	0.016
0931 10 17	10	G3/8	12	9	19	5	20	0.023
0931 10 21	10	G1/2	12	10	22	6	22	0.032
0931 15 17	15	G3/8	17	9	19	6	24	0.030
0931 15 21	15	G1/2	17	10	22	6	24	0.036
0931 18 21	18	G1/2	20	10	22	6	24	0.043



0191 Nickel Plated Hose to Male BSPP

PART NO.	D MM	C BSPP	D1 MM	E MM	F MM	K MM	L MM	WT. KG
0191 04 13	4	G1/4	6	9.5	17	5	22.5	.019
0191 07 13	7	G1/4	9	9.5	17	5	22.5	.021
0191 07 21	7	G1/2	9	11	27	7	29.5	.065
0191 10 13	10	G1/4	12.2	9.5	17	5	22.5	.021
0191 10 21	10	G1/2	12.2	11	27	7	29.5	.060
0191 13 13	13	G1/4	15.2	9.5	17	5	22.5	.023
0191 13 21	13	G1/2	15.2	11	27	7	29.5	.058
0191 16 21	16	G1/2	18.5	11	27	7	36.5	.069



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Industrial Adapters

Pipe Fittings

Metric Adapters

Nickel Plated Metric Adapters





Male to Male

215PN

Close Nipple
Pipe to Pipe
p. G9



215PNL

Long Nipple
Pipe to Pipe
p. G9



216P

Hex Nipple
Pipe to Pipe
p. G10



1204P

Male Elbow
Pipe to Pipe
p. G11



0152

Union Elbow
BSPT to BSPT
p. G14



0121

Hex Nipple
NPT to BSPT
p. G15



0929

3 Piece Adapter
BSPT to BSPT
p. G15



0914/0922

Union Elbow
BSPT to BSPT
p. G17



0927

Union Tee
BSPT to BSPT
p. G18



0900

Hex Nipple
BSPT to BSPT
p. G19



0901

Hex Nipple
BSPP to BSPP
p. G20



0192

Hex Nipple
BSPT to BSPP
p. G20



Male to Female

209P

Bushing
Pipe to Pipe
p. G8



222P

Adapter
Pipe to Pipe
p. G10



1202P-2202P

Street Elbow
Pipe to Pipe
p. G11



2224P

Male Branch Tee
Pipe to Pipe
p. G11



2225P

Street Tee
Pipe to Pipe
p. G11



2214P

45° Street Elbow
Pipe to Pipe
p. G12



F3HG

Adapter - Male
BSPT to NPT
p. G14



0164

Female BSPP
NPT to BSPP
p. G14



0144

Street Elbow
BSPT to BSPP
p. G14



0158

Male Branch Tee
BSPT to BSPP
p. G15



0163

Bushing
BSPT to BSPP
p. G16



0169

Adapter
BSPP to BSPP
p. G16



0913/0921

Street Elbow
BSPT to BSPP
p. G17



0911

Y Connector
BSPT to BSPP
p. G17



0916/0923

Male Branch Tee
BSPT to BSPP
p. G18



0917/0924

Male Run Tee
BSPT to BSPP
p. G18



0928

Female Branch Tee
BSPT to BSPP
p. G18



0909

Cross
BSPT to BSPP
p. G18



0903

Adapter Reducer
BSPP to BSPP
p. G18



0904

Bushing
BSPT to BSPP
p. G19



0905

Bushing
BSPP to BSPP
p. G19



0906

Adapter
BSPP to BSPP
p. G19



0907

Extended Adapter
BSPP to BSPP
p. G19



WARNING These products can expose you to chemicals including CARBON BLACK, or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Female to Female

207ACBH

Anchor Coupling
Pipe to Pipe
p. G8



207ACBH-S

Sealed Bulkhead
p. G8



207P

Coupling
Pipe to Pipe
p. G8



208P

Reducer Coupling
Pipe to Pipe
p. G8



212P

Union
Pipe to Pipe
p. G9



1200P-2200P

Union Elbow
Pipe to Pipe
p. G10



1203P-2203P

Union Tee
Pipe to Pipe
p. G11



2200PDE

Drop-Ear Elbow
Pipe to Pipe
p. G12



1201-2201P

45° Female Elbow
Pipe to Pipe
p. G12



2205P

Cross
Pipe to Pipe
p. G12



0143

Union Elbow
BSPP to BSPP
p. G14



0145

Union Tee
BSPP to BSPP
p. G14



0117

Bulkhead
BSPP to BSPP
p. G15



0155

Coupling
BSPP to BSPP
p. G16



0168

Adapter
BSPP to BSPP
p. G16



0912

Union Elbow
BSPP to BSPP
p. G17



0910

Union Y
BSPP to BSPP
p. G17



0915

Union Tee
BSPP to BSPP
p. G17



0908

Cross
BSPP to BSPP
p. G18



0920

Bulkhead
BSPP to BSPP
p. G19



0902

Coupling
BSPP to BSPP
p. G20



Accessories

207ACBH-WSHR

Sealing Washer Kit
p. G8



210P

Lock Nut
p. G9



211P

Square Head Plug
p. G9



213P

Cap
p. G9



218P

Hex Head Plug
p. G10



219P

Countersunk Plug
p. G10



220P

Slotted Head Plug
p. G10



0200

Hex Head Plug
BSPP, Metric
p. G20



0205

Internal Hex Head
Plug – NPT, BSPT
p. G20



0285

Internal Hex Head
Plug – NPT, BSPT
p. G21



0206

Internal Hex Head
NPT, BSPT
p. G21



0138

Copper Washer
BSPP, Metric
p. G21



0139

Bi-Material
Captive Sealing
Washer BSPP
p. G21



0602

Captive Sealing
Washer – BSPP, M5
p. G21





Pipe Fittings

Parker's Pipe Fittings meet all functional requirements of SAE J530 and SAE J531. All threads on the pipe fittings are made to dryseal standards.

Product Features:

- All brass construction
- Meets functional requirements of SAE J530 and SAE J531
- Threads made to dryseal standards
- Both forgings and extrusions available

Markets:

- Industrial
- Construction
- Heavy duty truck
- Mobile
- Factory/process automation

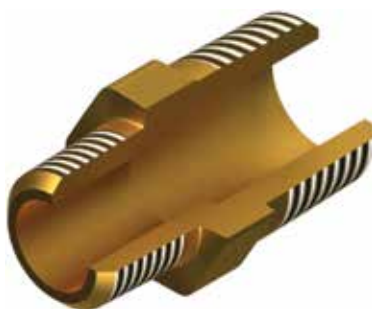
Applications:

- Air Lines
- Water Line
- Cooling Lines

Specifications:

Pressure Range Up to 1000 PSI (68.9 bar)

Temperature Range -65° to +250° F (-53.9° to +121.1° C)



Assembly Instructions

Straight Fittings

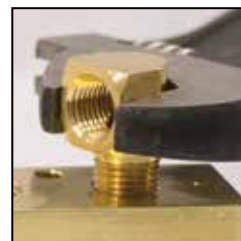
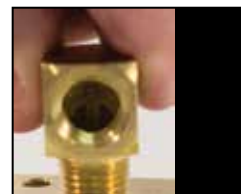
1. Hand tighten external thread into internal thread
2. Tighten an additional 2 turns with a wrench up to 1/2" male pipe thread.
3. Above 1/2" 1 1/2 to 2 1/2 turns.

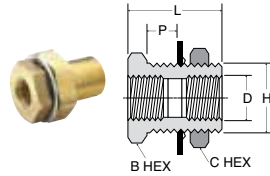


Elbow or Tee Fittings

1. Hand tighten external thread into internal thread
2. Tighten an additional 1 to 1 1/2 turns with a wrench
3. Tighten fitting, clockwise to align with tubing. (Never counter clockwise)

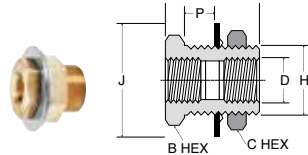
Note: To minimize the possibility of a leaking threaded joint after assembling Male to female pipe threads, neither end should be backed out (loosened) Once the assembly has been made.



**Bulkhead 207ACBH**

PART NO.	FEAMLE PIPE THREAD	STRAIGHT THREAD	MAX. BULK HEAD P	B HEX	C HEX	L	BLKHD HOLE DIA. H	FLOW DIA. D
207ACBH-2	1/8	5/8-18	.89	7/8	15/16	1.50	5/8	.339
207ACBHS-2	1/8	5/8-18	.35	7/8	15/16	.96	5/8	.339
207ACBH-4	1/4	3/4-16	.81	1	1-1/8	1.50	3/4	.441
207ACBHS-4	1/4	3/4-16	.26	1	1	.94	3/4	.441
207ACBH-6	3/8	1-14	.62	1-1/8	1-1/4	1.31	1	.571
207ACBH-8	1/2	1-1/8-14	.75	1-1/4	1-3/8	1.50	1-1/8	.703
207ACBH-12	3/4	1-5/16-12	.65	1-1/2	1-1/2	1.50	1-5/16	.906
207ACBH-16*	1	1-5/8-14	1.00	2	2	1.68	1-5/8	1.140

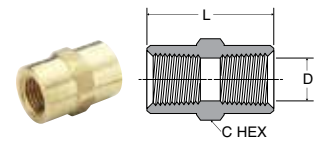
*Lock Washer not Available

**Sealed Bulkhead 207ACBH-S**

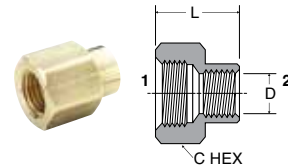
PART NO.	FEAMLE PIPE THREAD	STRAIGHT THREAD	MAX. BULK HEAD P	B HEX	C HEX	J	L	BLKHD HOLE DIA. H	FLOW DIA. D
207ACBH-2-S	1/8	5/8-18	.84	7/8	15/16	1.19	1.50	.656	.339
207ACBHS-2-S	1/8	5/8-18	.30	7/8	15/16	1.19	.96	.656	.339
207ACBH-4-S	1/4	3/4-16	.75	1	1-1/8	1.31	1.50	.781	.441
207ACBHS-4-S	1/4	3/4-16	.20	1	1	1.31	.94	.781	.441
207ACBH-6-S	3/8	1-14	.56	1-1/8	1-1/4	1.75	1.31	1.031	.571

Sealing Washer Kit (10 pcs)

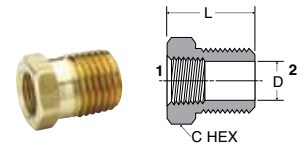
PART NO.	INNER DIA.	OUTER DIA.
207ACBH-WSHR-2	.625	1.19
207ACBH-WSHR-4	.75	1.31
207ACBH-WSHR-6	1.00	1.75

**Coupling 207P**

PART NO.	PIPE THREAD	C HEX	L	FLOW DIA. D
207P-2	1/8	9/16	.75	.339
207P-4	1/4	3/4	1.12	.441
207P-6	3/8	7/8	1.12	.571
207P-8	1/2	1-1/16	1.50	.703
207P-12	3/4	1-3/8	1.53	.906

**Reducer Coupling 208P**

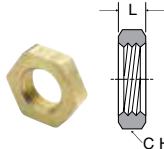
PART NO.	1 PIPE THREAD	2 PIPE THREAD	C HEX	L	FLOW FLOW DIA. D
208P-4-2	1/4	1/8	3/4	.97	.339
208P-6-4	3/8	1/4	7/8	1.16	.441
208P-8-4	1/2	1/4	1-1/16	1.28	.441
208P-8-6	1/2	3/8	1-1/16	1.38	.571
208P-12-6	3/4	3/8	1-3/8	1.32	.571
208P-12-8	3/4	1/2	1-3/8	1.50	.703

**Bushing 209P**

PART NO.	1 PIPE THREAD	2 PIPE THREAD	C HEX	L	FLOW FLOW DIA. D
209P-4-2	1/8	1/4	9/16	.75	.339
209P-6-2	1/8	3/8	11/16	.75	.339
209P-6-4	1/4	3/8	3/4	.75	.441
209P-8-2	1/8	1/2	7/8	1.00	.339
209P-8-4	1/4	1/2	7/8	1.00	.441
209P-8-6	3/8	1/2	7/8	1.00	.571
209P-12-2	1/8	3/4	1-1/8	1.00	.339
209P-12-4	1/4	3/4	1-1/8	1.00	.441
209P-12-6	3/8	3/4	1-1/8	1.00	.571
209P-12-8	1/2	3/4	1-1/8	1.00	.703
209P-16-8	1/2	1	1-3/8	1.31	.703
209P-16-12	3/4	1	1-3/8	1.31	.906

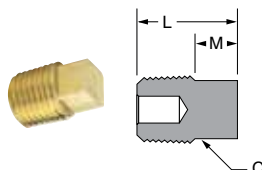
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Lock Nut 210P



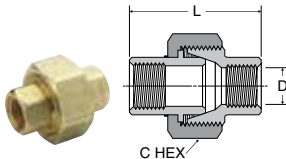
PART NO.	PIPE THREAD	C HEX	L
210P-2	1/8 NPSL	11/16	.19
210P-4	1/4 NPSL	7/8	.25
210P-6	3/8 NPSL	1	.25
210P-8	1/2 NPSL	1-1/8	.25

Square-Head Plug 211P



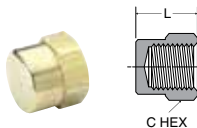
PART NO.	PIPE THREAD	C	L	M
211P-2	1/8	9/32	.59	.25
211P-4	1/4	3/8	.80	.29
211P-6	3/8	7/16	.83	.32
211P-8	1/2	9/16	1.07	.39
211P-12	3/4	5/8	1.14	.45

Union 212P



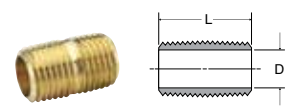
PART NO.	PIPE THREAD	C HEX	L	D
212P-4	1/4	1-3/16	1.54	.441
212P-6	3/8	1-1/4	1.76	.571

Cap 213P



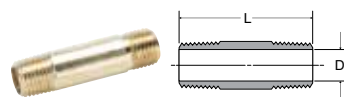
PART NO.	PIPE THREAD	C HEX	L
213P-2	1/8	9/16	.50
213P-4	1/4	11/16	.63
213P-6	3/8	13/16	.63
213P-8	1/2	1-1/16	.87
213P-12	3/4	1-1/4	.89

Close Nipple 215PN



PART NO.	PIPE THREAD	L	FLOW DIA. D
215PN-2	1/8	.75	.281
215PN-4	1/4	.88	.375
215PN-6	3/8	1.00	.500
215PN-8	1/2	1.13	.625
215PN-12	3/4	1.31	.750

Long Nipple 215PNL

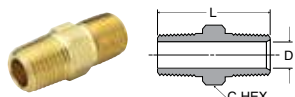


PART NO.	PIPE THREAD	L	FLOW DIA. D
215PNL-2-15	1/8	1-1/2	.250
215PNL-4-15	1/4	1-1/2	.375
215PNL-6-15	3/8	1-1/2	.500
215PNL-8-15	1/2	1-1/2	.625
215PNL-2-20	1/8	2	.250
215PNL-4-20	1/4	2	.375
215PNL-6-20	3/8	2	.500
215PNL-8-20	1/2	2	.625
215PNL-2-25	1/8	2-1/2	.250
215PNL-4-25	1/4	2-1/2	.375
215PNL-6-25	3/8	2-1/2	.500
215PNL-8-25	1/2	2-1/2	.625
215PNL-2-30	1/8	3	.250
215PNL-4-30	1/4	3	.375
215PNL-6-30	3/8	3	.500
215PNL-8-30	1/2	3	.625
215PNL-2-35	1/8	3-1/2	.250
215PNL-4-35	1/4	3-1/2	.375
215PNL-6-35	3/8	3-1/2	.500
215PNL-8-35	1/2	3-1/2	.625



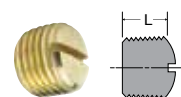
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Hex Nipple 216P



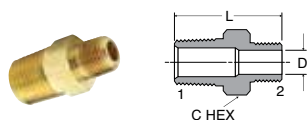
PART NO.	PIPE THREAD	C HEX	L	FLOW DIA. D
216P-2	1/8	7/16	.97	.220
216P-4	1/4	9/16	1.38	.314
216P-6	3/8	11/16	1.41	.440
216P-8	1/2	7/8	1.81	.564
216P-12	3/4	1-1/16	1.81	.752

Slotted-Head Plug 220P



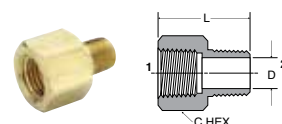
PART NO.	PIPE THREAD	L
220P-2	1/8	.31
220P-4	1/4	.42
220P-6	3/8	.43

Hex Nipple Reducers 216P



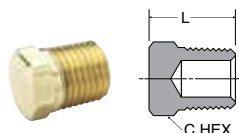
PART NO.	1 PIPE THREAD	2 PIPE THREAD	C HEX	L	FLOW DIA. D
216P-4-2	1/4	1/8	9/16	1.19	.220
216P-6-2	3/8	1/8	11/16	1.22	.220
216P-6-4	3/8	1/4	11/16	1.41	.314
216P-8-4	1/2	1/4	7/8	1.62	.314
216P-8-6	1/2	3/8	7/8	1.62	.440
216P-12-8	3/4	1/2	1-1/16	1.80	.564

Adapter 222P



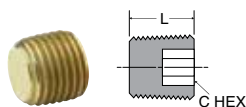
PART NO.	1 PIPE THREAD	2 PIPE THREAD	C HEX	L	FLOW DIA. D
222P-2-2	1/8	1/8	9/16	.88	.220
222P-4-2	1/4	1/8	3/4	1.06	.220
222P-4-4	1/4	1/4	3/4	1.25	.314
222P-6-2	3/8	1/8	7/8	1.10	.220
222P-6-4	3/8	1/4	7/8	1.25	.314
222P-6-6	3/8	3/8	7/8	1.25	.440
222P-8-4	1/2	1/4	1	1.47	.314
222P-8-6	1/2	3/8	1-1/16	1.47	.440
222P-8-8	1/2	1/2	1-1/16	1.66	.564
222P-12-6	3/4	3/8	1-3/8	1.50	.440
222P-12-8	3/4	1/2	1-3/8	1.69	.564
222P-12-12	3/4	3/4	1-3/8	1.69	.752

Hex-Head Plug 218P



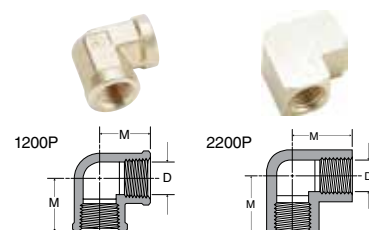
PART NO.	PIPE THREAD	C HEX	L
218P-2	1/8	7/16	.560
218P-4	1/4	9/16	.747
218P-6	3/8	11/16	.780
218P-8	1/2	7/8	.970
218P-12	3/4	1-1/16	1.054

Countersunk Hex-Head Plug 219P



PART NO.	PIPE THREAD	C HEX	L
219P-2	1/8	3/16	.30
219P-4	1/4	1/4	.46
219P-6	3/8	5/16	.46
219P-8	1/2	3/8	.61
219P-12	3/4	9/16	.62

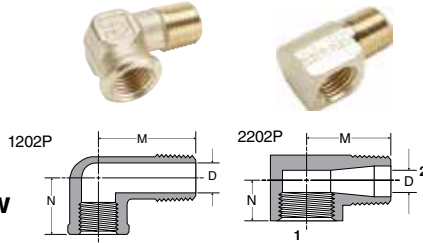
90° Union Elbow 1200P-2200P



PART NO.	PIPE THREAD	M	FLOW DIA. D
1200P-2-2	1/8	.56	.329
2200P-2-2	1/8	.55	.339
1200P-4-4	1/4	.81	.441
2200P-4-4	1/4	.78	.441
1200P-6-6	3/8	.84	.571
2200P-6-6	3/8	.84	.571
2200P-8-8	1/2	1.07	.703

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

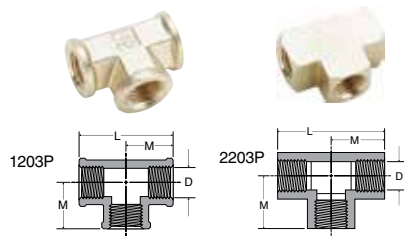
90° Street Elbow 1202P-2202P



PART NO.	1 PIPE THREAD	2 PIPE THREAD	M	N	FLOW DIA. D
1202P-2-2	1/8	1/8	.81	.56	.22
2202P-2-2	1/8	1/8	.62	.48	.22
2202PA-2-2*	1/8	1/8	.66	.48	.22
2202P-4-2	1/4	1/8	.72	.45	.23
1202P-4-4	1/4	1/4	1.08	.69	.31
2202P-4-4	1/4	1/4	.91	.45	.34
2202PA-4-4*	1/4	1/4	.91	.72	.31
2202P-4-6	1/4	3/8	.97	.78	.43
1202P-6-4	3/8	1/4	1.25	.78	.31
1202P-6-6	3/8	3/8	1.25	.78	.42
2202P-6-6	3/8	3/8	.98	.54	.41
2202PA-6-6*	3/8	3/8	.97	.78	.43
1202P-6-8	3/8	1/2	1.53	1.01	.56
1202P-8-6	1/2	3/8	1.25	.97	.42
2202P-8-8	1/2	1/2	1.25	1.03	.56
2202P-12-8	3/4	1/2	1.39	1.10	.56
2202P-12-12	3/4	3/4	1.39	1.10	.75

*Meets SAE Dimensions

Union Tee 1203P-2203P



PART NO.	PIPE THREAD	L	M	FLOW DIA. D
1203P-2	1/8	1.12	.56	.339
2203P-2	1/8	1.06	.53	.339
1203P-4	1/4	1.38	.69	.441
2203P-4	1/4	1.52	.76	.441
2203P-6	3/8	1.68	.84	.571
1203P-8	1/2	2.14	1.07	.703
2203P-8	1/2	2.14	1.07	.703
2203P-12	3/4	2.28	1.14	.906

Male Elbow 1204P

PART NO.	PIPE THREAD	M	FLOW DIA. D
1204P-2	1/8	.71	.220
1204P-4	1/4	1.09	.312
1204P-6	3/8	1.09	.408
1204P-8	1/2	1.41	.502

Male Branch Tee 2224P

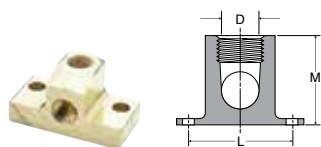
PART NO.	PIPE THREAD	L	M	N	FLOW DIA. D
2224P-2	1/8	1.06	.53	.66	.220
2224P-4	1/4	1.52	.76	.91	.314
2224P-6	3/8	1.68	.84	.97	.440
2224P-8	1/2	2.18	1.09	1.25	.564
2224P-12	3/4	2.32	1.16	1.38	.752

Street Tee 2225P

PART NO.	PIPE THREAD	M	N	DIA. D
2225P-2	1/8	.53	.66	.220
2225P-4	1/4	.76	.91	.314
2225P-6	3/8	.84	.98	.440
2225P-8	1/2	1.07	1.26	.564
2225P-12	3/4	1.14	1.38	.752

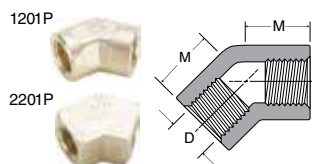
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Drop-ear 90° Elbow 2200PDE

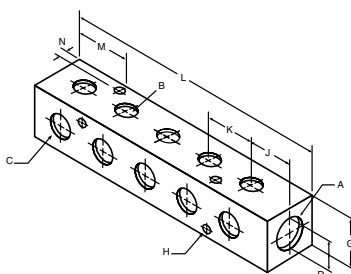


PART NO.	PIPE THREAD	L	M	FLOW DIA. D
2200PDE-2	1/8	1.38	1.00	.339

45° Female Elbow 1201P-2201P



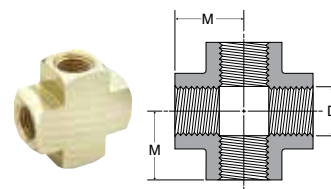
PART NO.	PIPE THREAD	M	FLOW DIA. D
2201P-2-2	1/8	.43	.339
1201P-8-8	1/2	.89	.703



Brass Manifold 255M

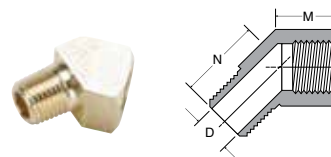
PART NO.	PIPE THREAD A	PIPE THREAD B	PIPE THREAD C	G	MOUNTING HOLE DIA. H	J	K	L	M	N	D
X255MP-6-4-2	3/8	1/8	1/4	1.25	.22	.88	1.13	6.25	1.45	.25	.25

Cross 2205P



PART NO.	PIPE THREAD	M	FLOW DIA. D
2205P-2	1/8	.53	.339
2205P-4	1/4	.75	.441
2205P-6	3/8	.81	.571
2205P-8	1/2	1.07	.703
2205P-12	3/4	1.14	.906

45° Street Elbow 2214P



PART NO.	PIPE THREAD	M	N	FLOW DIA. D
2214P-2-2	1/8	.38	.50	.220
2214P-4-4	1/4	.54	.70	.314
2214P-6-6	3/8	.56	.78	.440
2214P-8-8	1/2	.73	1.00	.564
2214P-12-12	3/4	.75	1.35	.750



Metric Adapters

Parker's Metric Adapters offers a comprehensive range of NPT, BSPT, BSPP and metric pipe threads. Metric adapters are produced in both forgings and extrusions.

Product Features:

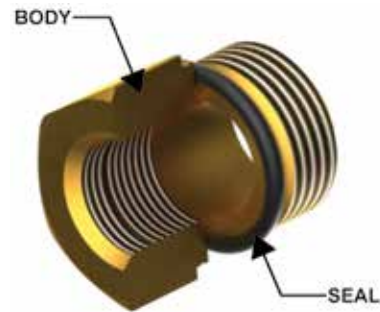
- All brass construction
- Nickel plated adapters
- Robust design
- Reusable

Markets:

- Industrial
- Construction
- Heavy duty truck
- Mobile
- Factory/process automation

Applications:

- Air Lines
- Water Line
- Cooling Lines



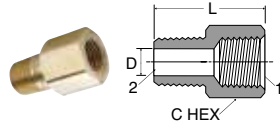
Specifications:

	Pressure Range	Temperature Range
Brass	1/8" to 1/2": 2900 PSI (200 bar)	-76F to +302F (-60°C to +150°C)
	3/4" and 1": 2175 PSI (150 bar) without sealing washer	without sealing washer -4F to +34F (-20°C to +100°C) with sealing washer
Nickel-plated Brass	870 PSI (59.9 bar)	+14F to +176F (-10°C to +80°C)

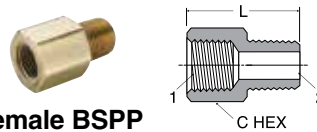


WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

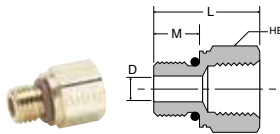


**F3HG Adapter NPTF Male BSPT**

PART NO.	NPTF 1	BSPT 2	C HEX	L	FLOW D
1/8F3HG-B	1/8	1/8	9/16	.93	.22
1/4F3HG-B	1/4	1/4	3/4	1.35	.31
3/8F3HG-B	3/8	3/8	7/8	1.35	.44
1/2F3HG-B	1/2	1/2	1-1/16	1.76	.56

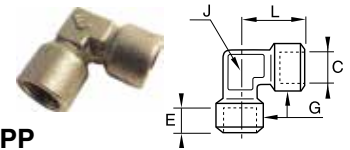
**0164 Adapter Male NPT/Female BSPT**

PART NO.	BSPP 1	NPTF 2	C HEX	L
0164 11 10	1/8	1/8	14	20
0164 14 13	1/4	1/4	17	27.5
0164 18 17	3/8	3/8	22	28.5
0164 22 21	1/2	1/2	27	36.5
0164 28 27	3/4	3/4	32	38.5

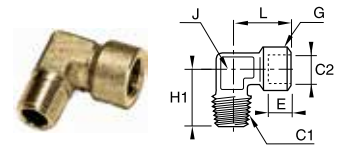
**Pipe to Metric Adaptor 222P-X-MIX**

PART NO.	NPTF	METRIC THREAD	HEX	L	M	D
222P-2-MI10	1/8-27	M10 X 1.0	9/16	.75	.34	.18
222P-2-MI14	1/8-27	M14 X 1.5	3/4	.91	.43	.30
222P-4-MI12	1/4-18	M12 X 1.5	11/16	1.09	.43	.24
222P-6-MI16	3/8-18	M16 X 1.5	7/8	1.10	.45	.35
222P-6-MI22	3/8-18	M22 X 1.5	1 1/16	1.05	.37	.47
222P-8-MI27	1/2-14	M27 X 2.0	1 1/4	1.32	.63	.60

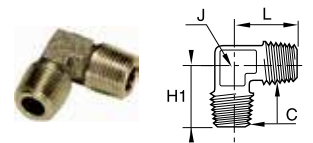
Note: Fluorocarbon o-ring is standard

**0143 90° Union Elbow BSPP**

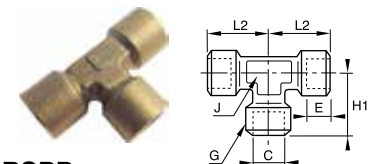
PART NO.	C BSPP	E MM	G MM	J MM	L MM	WT. KG
0143 10 10	G1/8	7.5	16.5	12	22.5	.042
0143 13 13	G1/4	11	18.5	15	26.5	.055
0143 17 17	G3/8	11.5	23.5	19	31.5	.098
0143 21 21	G1/2	15	28	23	35.5	.158
0143 27 27	G3/4	16.5	34	27	43.5	.256

**0144 Street Elbow Female BSPP to Male BSPT**

PART NO.	C1 BSPT	C2 BSPP	E MM	G MM	H1 MM	J MM	L MM	WT. KG
0144 10 10	R1/8	G1/8	7.5	16.5	23	12	22.5	.033
0144 13 13	R1/4	G1/4	11	18.5	26	15	26.5	.050
0144 17 17	R3/8	G3/8	11.5	23.5	30	19	31.5	.085
0144 21 21	R1/2	G1/2	15	28	35	23	34.5	.138
0144 27 27	R3/4	G3/4	16.5	34	40	27	43.5	.229

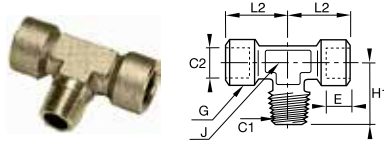
**0152 Union Elbow Male BSPT**

PART NO.	C BSPT	H1 MM	J MM	L MM	WT. KG
0152 10 10	R1/8	19.5	10	19.5	.018
0152 13 13	R1/4	25	15	25	.045
0152 17 17	R3/8	26.5	15	26.5	.056
0152 21 21	R1/2	31.5	19	31.5	.087
0152 27 27	R3/4	35.5	23	35.5	.153

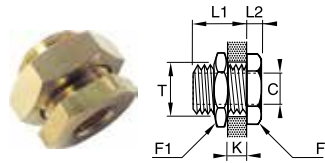
**0145 Female Union Tee BSPP**

PART NO.	C BSPP	E MM	G MM	H1 MM	J MM	L2 MM	WT. KG
0145 10 10	G1/8	7.5	16.5	22.5	12	22.5	.051
0145 13 13	G1/4	11	18.5	26.5	15	26.5	.074
0145 17 17	G3/8	11.5	23.5	31	19	31	.147
0145 21 21	G1/2	15	28	38	23	38	.231
0145 27 27	G3/4	16.5	34	47.5	27	47.5	.381

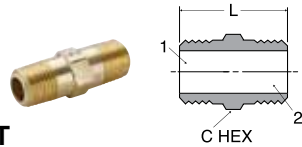
WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

**0158 Branch Tee Female BSPP to Male BSPT**

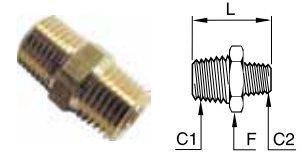
PART NO.	C1 BSPT	C2 BSPP	E MM	G MM	H1 MM	J MM	L2 MM	WT. KG
0158 10 10	R1/8	G1/8	7.5	16.5	21.5	12	21.5	.045
0158 13 13	R1/4	G1/4	11	18.5	26	15	26	.071
0158 17 17	R3/8	G3/8	11.5	23.5	30	19	30	.118
0158 21 21	R1/2	G1/2	15	28	36	23	36	.203
0158 27 27	R3/4	G3/4	16.5	34	44	27	44	.320

**0117 Bulkhead BSPP and M5**

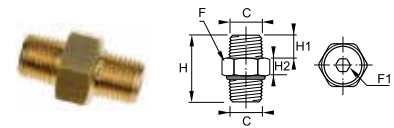
PART NO.	C BSPP/M5	F MM	F1 MM	K MAX MM	L1 MM	L2 MM	T MAX MM	WT. KG
0117 00 19	M5X0.8	14	14	7	10.5	3.5	10.5	.013
0117 00 10	G1/8	19	22	9	14	4	16.5	.033
0117 00 13	G1/4	24	27	15	21	4	20.5	.057
0117 00 17	G3/8	30	32	14	21	5	26.5	.096
0117 00 21	G1/2	32	36	20	27	6	28.5	.117
0117 00 27	G3/4	41	41	22.5	30	6	34.5	.162
0117 00 34	G1	46	50	24.5	34	8	42.5	.270
0117 00 42	G1-1/4	55	55	29.5	39	8	49.5	.300
0117 00 49	G1-1/2	60	60	29.5	39	8	54.5	.306

**0121 Hex Nipple NPT/BSPT**

PART NO.	NPT F1	BSPT 2	C HEX	L
0121 11 10	1/8	1/8	11	19
0121 14 13	1/4	1/4	14	27
0121 18 17	3/8	3/8	17	28
0121 22 21	1/2	1/2	22	36
0121 28 27	3/4	3/4	27	40

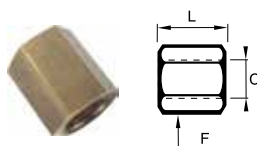
**0121 Hex Nipple Male BSPT**

PART NO.	C1 BSPT	C2 BSPT	F MM	L MM	WT. KG
0121 10 10	R1/8	R1/8	11	19	.009
0121 13 13	R1/4	R1/4	14	27	.021
0121 13 10	R1/4	R1/8	14	23.5	.021
0121 17 17	R3/8	R3/8	17	28	.025
0121 17 13	R3/8	R1/4	17	27.5	.024
0121 17 10	R3/8	R1/8	17	24	.022
0121 21 21	R1/2	R1/2	22	36	.053
0121 21 17	R1/2	R3/8	22	32.5	.045
0121 21 13	R1/2	R1/4	22	32	.045
0121 21 10	R1/2	R1/8	22	28.5	.041
0121 27 27	R3/4	R3/4	27	40	.092
0121 27 21	R3/4	R1/2	27	39	.084
0121 27 17	R3/4	R3/8	27	35.5	.076
0121 27 13	R3/4	R1/4	27	35	.079
0121 34 34	R1	R1	36	46	.156
0121 34 27	R1	R3/4	36	43	.143
0121 34 21	R1	R1/2	36	42	.133
0121 34 17	R1	R3/8	36	38.5	.126
0121 42 42	R1-1/4	R1-1/4	46	53	.233
0121 42 34	R1-1/4	R1	46	50.5	.237
0121 42 27	R1-1/4	R3/4	46	47.5	.229
0121 42 21	R1-1/4	R1/2	46	46.5	.219

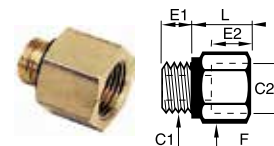
**0929 3 Piece Adapter Double Male BSPT**

PART NO.	C BSPT	F MM	F1 MM	H MM	H1 MM	H2 MM	WT. KG
0929 00 10	R1/8	15	5	27	9	8.5	0.181
0929 00 13	R1/4	19	6	33.5	11.5	9.5	0.100
0929 00 17	R3/8	22	8	36.5	13	10	0.010
0929 00 21	R1/2	27	12	45	15.5	12	0.088

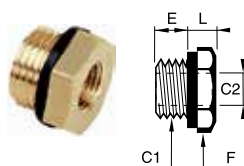
Note: This connection accessory makes assembly easier thanks to its 3-piece design. To join the 2 threaded components, simply push together and tighten the nut.

**0155 Coupling BSPP**

PART NO.	C BSPP	F MM	L MM	WT. KG
0155 10 10	G1/8	14	17	.015
0155 13 13	G1/4	17	24	.025
0155 17 17	G3/8	22	25	.045
0155 21 21	G1/2	27	32	.084
0155 27 27	G3/4	32	35	.109

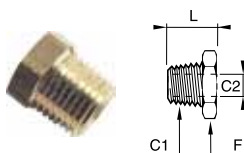
**0169 Expander Female BSPP to Male BSPP**

PART NO.	C1 BSPP	C2 BSPP	E1 MM	E2 MM	F MM	L MM	WT. KG
0169 10 13	G1/8	G1/4	5	11	17	16	.020
0169 10 17	G1/8	G3/8	5	14	22	19.5	.038
0169 13 17	G1/4	G3/8	7	14	22	19.5	.042
0169 13 21	G1/4	G1/2	7	14.5	27	20.5	.061
0169 17 21	G3/8	G1/2	8	14.5	27	20.5	.062
0169 17 27	G3/8	G3/4	8	15.5	32	22	.082
0169 21 27	G1/2	G3/4	9.5	15.5	32	22.5	.088

**0168 Adapter Reducer Female BSPP to Male BSPP**

PART NO.	C1 BSPP	C2 BSPP	E MM	F MM	L MM	WT. KG
0168 10 19	G1/8	M5X0.8	7	14	6	.008
0168 13 19	G1/4	M5X0.8	7	17	7	.010
0168 13 10	G1/4	G1/8	7	17	7	.010
0168 17 10	G3/8	G1/8	9	19	6	.020
0168 17 13	G3/8	G1/4	9	19	6	.013
0168 21 10	G1/2	G1/8	11	24	10	.046
0168 21 13	G1/2	G1/4	11	24	10	.038
0168 21 17	G1/2	G3/8	11	24	10	.026
0168 27 13	G3/4	G1/4	11	32	12	.090
0168 27 17	G3/4	G3/8	11	32	12	.078
0168 27 21	G3/4	G1/2	11	32	12	.058

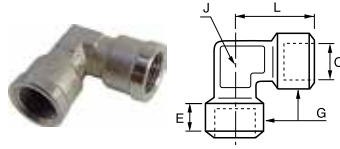
* With captive polymer seal

**0163 Adapter Reducer Female BSPP to Male BSPT**

PART NO.	C1 BSPT	C2 BSPP	F MM	L MM	WT. KG
0163 13 10	R1/4	G1/8	14	16	.009
0163 17 10	R3/8	G1/8	17	16.5	.020
0163 17 13	R3/8	G1/4	17	16.5	.012
0163 21 10	R1/2	G1/8	22	21	.047
0163 21 13	R1/2	G1/4	22	21	.038
0163 21 17	R1/2	G3/8	22	21	.025
0163 27 13	R3/4	G1/4	27	24	.086
0163 27 17	R3/4	G3/8	27	24	.069
0163 27 21	R3/4	G1/2	27	24	.048

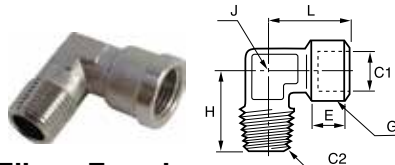
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Nickel Plated Metric Adapters



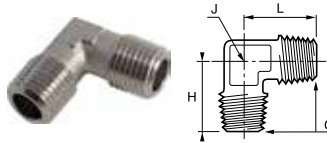
0912 Female Elbow BSPP and M5

PART NO.	C BSPP/M5	E MM	G MM	J MM	L MM	WT. KG
0912 00 19	M5	4	8	9	11	.037
0912 00 10	G1/8	8	13	10	21	.042
0912 00 13	G1/4	11	17	13	25.5	.055
0912 00 17	G3/8	11.5	21	17	28	.098
0912 00 21	G1/2	14	26	21	33.5	.158
0912 00 27	G3/4	15	31	27	36.5	.256



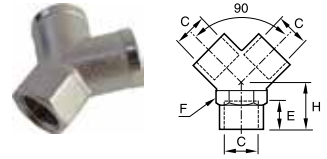
0913 / 0921 Street Elbow Female BSPP to Male BSPT and M5

PART NO.	C1 BSPP/ M5	C2 BSPT	E MM	G MM	H MM	J MM	L MM	WT. KG
0921 00 19	M5		4	8	11	9	11	.037
0913 00 10	G1/8	R1/8	8	13	18.5	10	21	.033
0913 00 13	G1/4	R1/4	11	17	23.5	13	25.5	.050
0913 00 17	G3/8	R3/8	11.5	21	26	17	28	.085
0913 00 21	G1/2	R1/2	14	26	31	21	33.5	.138
0913 00 27	G3/4	R3/4	15	31	35	27	36.5	.229



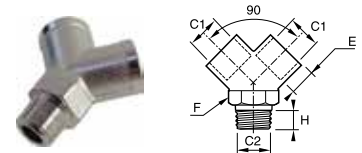
0914 / 0922 Equal Elbow Male BSPT or M5

PART NO.	C BSPT/M5	H MM	J MM	L MM	WT. KG
0922 00 19	M5	11	9	11	.037
0914 00 10	R1/8	18.5	10	18.5	.018
0914 00 13	R1/4	23.5	13	23.5	.045
0914 00 17	R3/8	26	17	26	.056
0914 00 21	R1/2	31	21	31	.087
0914 00 27	R3/4	35	27	35	.153



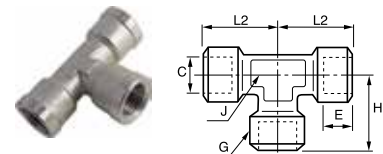
0910 "Y" Connector Female BSPP

PART NO.	C BSPP	E MM	F MM	H MM	WT. KG
0910 00 10	1/8	8	13	12	.055
0910 00 13	1/4	11	17	14	.081
0910 00 17	3/8	11.5	20	16	.128
0910 00 21	1/2	14	25	19	.213



0911 "Y" Connector Female BSPP to Male BSPT

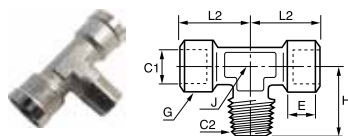
PART NO.	C1 BSPP	C2 BSPT	E	F	H	WT.
0911 00 10	G1/8	R1/8	8	13	12	.055
0911 00 13	G1/4	R1/4	11	17	14	.081
0911 00 17	G3/8	R3/8	11.5	20	16	.128
0911 00 21	G1/2	R1/2	14	25	19	.213



0915 Female Tee BSPP or M5

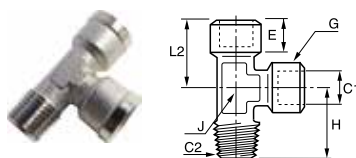
PART NO.	C BSPP/ M5	E MM	G MM	H MM	J MM	L2 MM	WT. KG
0915 00 19	M5	4	8	11	9	11	.047
0915 00 10	G1/8	8	13	21	10	21	.051
0915 00 13	G1/4	11	17	25.5	13	25.5	.074
0915 00 17	G3/8	11.5	21	28	17	28	.147
0915 00 21	G1/2	14	26	33.5	21	33.5	.231
0915 00 27	G3/4	15	31	36.5	27	36.5	.381

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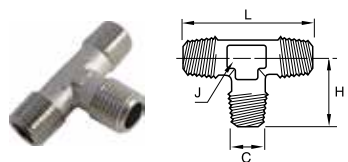
0916 / 0923 Branch Tee Female BSPP to Male BSPT

PART NO.	C1 BSPP/ M5	C2 BSPT	E MM	G MM	H MM	J MM	L2 MM	WT. KG
0923 00 19	M5		4	8	11	9	11	.040
0916 00 10	G1/8	R1/8	8	13	18.5	10	21	.045
0916 00 13	G1/4	R1/4	11	17	23.5	13	25.5	.071
0916 00 17	G3/8	R3/8	11.5	21	26	17	28	.118
0916 00 21	G1/2	R1/2	14	26	31	21	33.5	.203
0916 00 27	G3/4	R3/4	15	31	36.5	27	36.5	.320



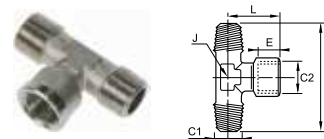
0917 / 0924 Run Tee Female BSPP to Male BSPT or M5

PART NO.	C1 BSPP/ M5	C2 BSPT	E MM	G MM	H MM	J MM	L2 MM	WT. KG
0924 00 19	M5		4	8	11	9	11	.040
0917 00 10	G1/8	R1/8	8	13	18.5	10	21	.045
0917 00 13	G1/4	R1/4	11	17	23.5	13	25.5	.071
0917 00 17	G3/8	R3/8	11.5	21	26	17	28	.118
0917 00 21	G1/2	R1/2	14	26	31	21	33.5	.203
0917 00 27	G3/4	R3/4	15	31	36.5	27	36.5	.320



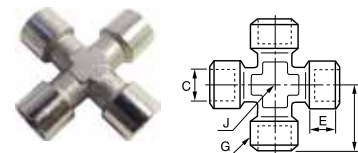
0927 Equal Male Tee BSPT

PART NO.	C BSPT	H MM	J MM	L MM	WT. KG
0927 00 10	R1/8	18.5	10	37	.017
0927 00 13	R1/4	23.5	13	47	.038
0927 00 17	R3/8	26	17	52	.057
0927 00 21	R1/2	31	21	62	.093



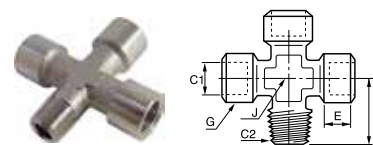
0928 Male Stud Branch Tee BSPT Female BSPP

PART NO.	C1 BSPT	C2 BSPP	E MM	H MM	J MM	L MM	WT. KG
0928 00 10	R1/8	G1/8	8	37	10	21	0.021
0928 00 13	R1/4	G1/4	11	47	13	25.5	0.044
0928 00 17	R3/8	G3/8	11.5	52	17	28	0.066
0928 00 21	R1/2	G1/2	14	62	21	33.5	0.109



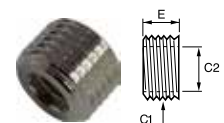
0908 Cross Female BSPP

PART NO.	C BSPP	E MM	G MM	H MM	J MM	WT. KG
0908 00 10	G1/8	8	13	21	10	.055
0908 00 13	G1/4	11	17	25.5	13	.081
0908 00 17	G3/8	11.5	21	28	17	.128
0908 00 21	G1/2	14	26	33.5	21	.213



0909 Cross Female BSPP to Male BSPT

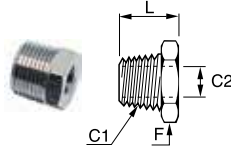
PART NO.	C1 BSPP	C2 BSPT	E MM	G MM	H MM	J MM	WT. KG
0909 00 10	G1/8	R1/8	8	13	18.5	10	.055
0909 00 13	G1/4	R1/4	11	17	23.5	13	.081
0909 00 17	G3/8	R3/8	11.5	21	26	17	.128
0909 00 21	G1/2	R1/2	14	26	31	21	.213



0903 Adapter Reducer BSPP

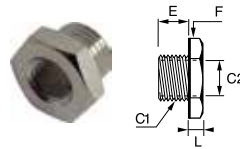
PART NO.	C1 BSPP	C2 BSPP	E MM	WT. KG
0903 10 13	G1/4	G1/8	8	.009
0903 13 17	G3/8	G1/4	9	.020
0903 17 21	G1/2	G3/8	10	.025
0903 21 27	G3/4	G1/2	14	.048
0903 27 34	G1"	G3/4	20	.060

0904 Adapter Reducer Female BSPP to Male BSPT



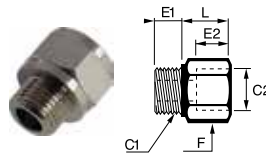
PART NO.	C1 BSPT	C2 BSPP	F MM	L MM	WT. KG
0904 10 13	R1/4	G1/8	14	16	.009
0904 10 17	R3/8	G1/8	17	16.5	.020
0904 13 17	R3/8	G1/4	17	16.5	.012
0904 13 21	R1/2	G1/4	22	19.5	.038
0904 17 21	R1/2	G3/8	22	19.5	.025
0904 17 27	R3/4	G3/8	27	23.5	.069
0904 21 27	R3/4	G1/2	27	23.5	.048

0905 Adapter Reducer Male BSPP to Female BSPP or M5



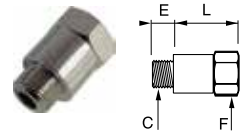
PART NO.	C1 BSPP	C2 BSPP M5	E MM	F MM	L MM	WT. KG
0905 19 10	G1/8	M5	6	14	4.5	.009
0905 10 13	G1/4	G1/8	8	17	5	.009
0905 10 17	G3/8	G1/8	9	19	5	.020
0905 13 17	G3/8	G1/4	9	19	5	.012
0905 13 21	G1/2	G1/4	10	24	5.5	.038
0905 17 21	G1/2	G3/8	10	24	5.5	.025
0905 17 27	G3/4	G3/8	12	30	5.5	.069
0905 21 27	G3/4	G1/2	12	30	5.5	.048

0906 Expander Female BSPP to Male BSPP



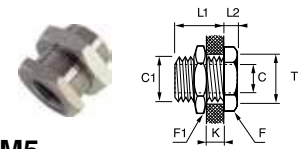
PART NO.	C1 BSPP/M5	C2 BSPP	E1 MM	E2 MM	F MM	L MM	WT. KG
0906 10 19	M5	G1/8	4	8	14	10	.009
0906 00 10	G1/8	G1/8	6	8.5	14	10	.009
0906 10 13	G1/8	G1/4	6	11.5	17	14	.020
0906 10 17	G1/8	G3/8	6	11.5	22	14.5	.038
0906 00 13	G1/4	G1/4	8	11.5	17	14	.040
0906 13 17	G1/4	G3/8	8	11.5	22	14.5	.042
0906 13 21	G1/4	G1/2	8	15	27	18	.061
0906 00 17	G3/8	G3/8	9	11.5	22	14.5	.061
0906 17 21	G3/8	G1/2	9	15	27	18	.062
0906 00 21	G1/2	G1/2	10	15	27	18	.070

0907 Extended Adapter BSPP



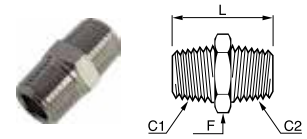
PART	C BSPP	E MM	F MM	L MM	WT. KG
0907 00 10	G1/8	6	14	16	.009
0907 00 10 01	G1/8	6	14	36	.009
0907 00 13	G1/4	8	17	23	.020
0907 00 13 01	G1/4	8	17	43	.020

0920 Bulkhead BSPP and M5



PART NO.	C1 METRIC	C BSPP M5	F MM	F1 MM	K MAX MM	L1 MM	L2 MM	T MIN MM	WT. KG
0920 00 19	M10X1	M5	14	14	7	10.5	3.5	10.5	.013
0920 00 10	M16X1.5	G1/8	19	22	9	14	4	16.5	.033
0920 00 13	M20X1.5	G1/4	24	27	15	21	4	20.5	.057
0920 00 17	M26X1.5	G3/8	30	32	14	21	5	26.5	.096
0920 00 21	M28X1.5	G1/2	32	36	20	27	6	28.5	.117

0900 Male Straight Adapter BSPT

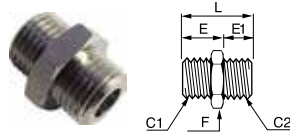


PART NO.	C1 BSPT	C2 BSPT	F MM	L MM	WT. KG
0900 00 10	R1/8	R1/8	12	19.5	.009
0900 10 13	R1/8	R1/4	14	23.5	.021
0900 00 13	R1/4	R1/4	14	27	.021
0900 10 17	R1/8	R3/8	17	24	.022
0900 13 17	R1/4	R3/8	17	27.5	.024
0900 00 17	R3/8	R3/8	17	28	.025
0900 13 21	R1/4	R1/2	22	30.5	.045
0900 17 21	R3/8	R1/2	22	31	.045
0900 00 21	R1/2	R1/2	22	33.5	.055
0900 21 27	R1/2	R3/4	27	37.5	.084
0900 00 27	R3/4	R3/4	27	40	.092
0900 27 34	R3/4	R1	34	43	.143
0900 00 34	R1	R1	34	45.5	.156

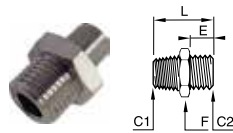


WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

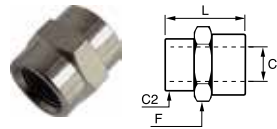


**0901 Male Straight Adapter M5 or BSPP**

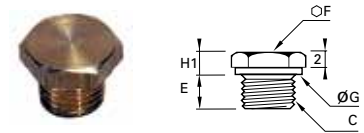
PART NO.	C1 BSPP M5	C2 BSPP M5	E MM	E1 MM	F MM	L MM	WT. KG
0901 00 19	M5	M5	4	4	8	11.5	.002
0901 19 10	M5	G1/8	4	6	14	14.5	.008
0901 00 10	G1/8	G1/8	6	6	14	16.5	.008
0901 10 13	G1/8	G1/4	6	8	17	19	.014
0901 00 13	G1/4	G1/4	8	8	17	21	.016
0901 13 17	G1/4	G3/8	8	9	19	22	.021
0901 00 17	G3/8	G3/8	9	9	19	23	.024

**0192 Male Straight Adapter BSPT to BSPP**

PART NO.	C1 BSPT	C2 BSPP	E MM	F MM	L MM	WT. KG
0192 10 13	R1/8	G1/4	9.5	17	23.5	.019
0192 13 13	R1/4	G1/4	9.5	17	27.5	.024
0192 13 21	R1/4	G1/2	27	27	31.5	.067
0192 17 13	R3/8	G1/4	9.5	17	45	.025
0192 17 21	R3/8	G1/2	27	27	31.5	.061
0192 21 21	R1/2	G1/2	27	27	34	.060

**0902 Female Sleeve BSPP and M5**

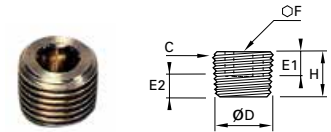
PART NO.	C1 BSPP/M5	C2 BSPP/M5	F MM	L MM	WT. KG
0902 00 19	M5	M5	8	11	.009
0902 19 10	M5	G1/8	14	13	.009
0902 00 10	G1/8	G1/8	14	15	.015
0902 10 13	G1/8	G1/4	17	19.5	.020
0902 00 13	G1/4	G1/4	17	22	.025
0902 10 17	G1/8	G3/8	22	20	.030
0902 13 17	G1/4	G3/8	22	23	.040
0902 00 17	G3/8	G3/8	22	24	.045
0902 13 21	G1/4	G1/2	27	27	.050
0902 17 21	G3/8	G1/2	27	27.5	.060
0902 00 21	G1/2	G1/2	27	30	.084
0902 21 27	G1/2	G3/4	30	30	.090
0902 00 27	G3/4	G3/4	30	32	.109

**0200 Hex Head Plug BSPP and Metric**

PART NO.	C BSPP	E MM	F MM	G MM	H1 MM	H2 MM	WT. KG
0200 10 00	G1/8	7	14	13.7	5.5	4	.012
0200 13 00	G1/4	8.5	17	16.7	5.5	4	.019

PART NO.	C METRIC	E MM	F MM	G MM	H1 MM	H2 MM	WT. KG
0200 52 00	M6X1	6	10	10	4	3.5	.004
0200 57 00	M8X1.25	7	13	13	4	3.5	.007
0200 60 00	M10X1	8	14	14	5	4.5	.012
0200 65 00	M12X1	9	17	17	5	4.5	.018
0200 66 00	M10X1.25	9	17	17	5	4.5	.018

Parallel metric threads ISO – standards NFE 03-054 and BNA 541. Parallel metric threads – standards NFE 03-005 and BNA 541.

**0205 Internal Hex Head Plug NPT and BSPT**

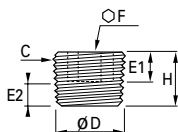
PART NO.	C NPT	OD IN	E1 IN	E2 MIN IN	E2 MAX IN	F IN	H IN	WT. OZ
0205 11 00	1/8	.40	.24	.12	.20	.79	.31	.141
0205 14 00	1/4	.54	.31	.17	.28	.94	.39	.282
0205 18 00	3/8	.67	.31	.18	.29	1.22	.43	.494
0205 22 00	1/2	.93	.31	.25	.39	1.53	.51	.917
0205 28 00	3/4	1.04	.43	.27	.41	2.16	.67	1.834
0205 35 00	1	1.31	.51	.31	.49	2.95	.75	3.245

PART NO.	C BSPT	OD MM	E1 MM	E2 MIN MM	E2 MAX MM	F MM	H MM	WT. KG
0205 10 00	R1/8	9.728	6	3.1	4.9	5	8	.004
0205 13 00	R1/4	13.157	8	4.7	7.3	6	10	.008
0205 17 00	R3/8	16.662	8	5.1	7.7	8	11	.014
0205 21 00	R1/2	20.955	8	6.4	10	10	13	.027
0205 27 00	R3/4	26.441	11	7.7	11.3	14	17	.053
0205 34 00	R1	33.249	13	8.1	12.7	17	19	.092
0205 42 00	R1-1/4	41.910	14	10.4	15	22	22	.183
0205 49 00	R1-1/2	47.803	14	10.4	15	24	22	.250
0205 48 00	R2	59.614	16	13.6	18.2	30	25	.440

For BSP taper plus 1/2" - 1 1/2" inclusive - thread standard NFE 03-004 - DIN906

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

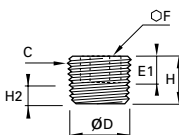




0285 Internal Hex Head Plug NPT or BSPT

PART NO.	C NPT	OD IN	E1 IN	E2 MIN IN	E2 MAX IN	F MM	H IN	WT. OZ
0285 11 00	1/8	.40	.24	.13	.20	5	.31	.14
0285 14 00	1/4	.54	.31	.17	.28	6	.39	.25
0285 18 00	3/8	.67	.31	.19	.30	8	.43	.49
0285 22 00	1/2	.84	.31	.25	.39	10	.51	.88

PART NO.	C BSPT	OD MM	E1 MM	E2 MIN MM	E2 MAX MM	F MM	H MM	WT. KG
0285 10 00	R1/8	9.72	6	3.1	4.9	5	8	.003
0285 13 00	R1/4	13.15	8	4.7	7.3	6	10	.007
0285 17 00	R3/8	16.66	8	5.1	7.7	8	11	.013
0285 21 00	R1/2	20.95	8	6.4	10	10	13	.025
0285 27 00	R3/4	26.44	11	7.7	11.3	14	17	.057
0285 34 00	R1	33.25	13	8.1	12.7	17	19	.098

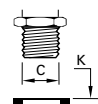


0206 Internal Hex Head NPT and BSPT

PART NO.	C NPT	OD IN	E1 IN	E2 MIN IN	E2 MAX IN	F MM	H IN	WT. OZ
0206 08 00	1/16	.31	.24	.15	.25	.16	.26	.070
0206 11 00	1/8	.40	.24	.12	.20	.20	.31	.106
0206 14 00	1/4	.54	.31	.17	.28	.24	.39	.247
0206 18 00	3/8	.67	.31	.18	.29	.31	.43	.423
0206 22 00	1/2	.83	.31	.25	.39	.39	.51	.847
0206 28 00	3/4	1.04	.43	.27	.41	.55	.67	1.658
0206 25 00	1	1.31	.51	.31	.49	.67	.75	2.928

PART NO.	C BSPT	OD MM	E1 MM	E2 MIN MM	E2 MAX MM	F MM	H MM	WT. KG
0285 10 00	R1/8	9.728	6	3.1	4.9	5	8	.003
0285 13 00	R1/4	13.157	8	4.7	7.3	6	10	.007
0285 17 00	R3/8	16.662	8	5.1	7.7	8	11	.013
0285 21 00	R1/2	20.955	8	6.4	10	10	13	.024
0285 27 00	R3/4	26.441	11	7.7	11.3	14	17	.048
0285 34 00	R1	33.249	13	8.1	12.7	17	19	.086
0285 34 00	R1-1/4	41.910	14	10.4	15	22	22	.162
0285 34 00	R1-1/2	47.803	14	10.4	15	24	22	.222

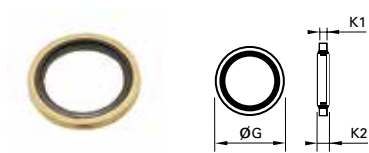
For BSP taper plugs 1/2" - 1 1/2" inclusive - conform to standard BNA 247 - thread - DIN 906 standard NFE 03-004



0138 Copper Washer BSPP and Metric

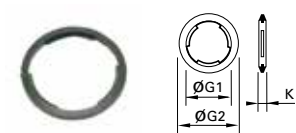
PART NO.	C BSPP/M5	G1 MM	G2 MM	K MM	WT. OZ
	M6	6.3	9	1	.033
	M8	8.3	11	1	.001
	M12	12.3	15.5	1.5	.072
	M14	14.3	18	1.5	.001
	M16	16.3	20	1.5	.001
	M18	18.3	22	1.5	.001
	M20	20.3	24	1.5	.001
	M22	22.3	27	1.5	.002
	M24	24.3	29	2	.003
	M26	26.3	31	2	.003
	M30	30.3	36	2	.004
	M36	36.3	42	2	.005
	M39	39.3	44	2	.007
	M45	45.3	52	2	.007
	M52	52.3	60	2	.009
	G1/8	10.3	13.5	1	.001
	G1/4	13.5	18	1.3	.001
	G3/8	17.3	21	1.5	.001
	G1/2	21.3	26	1.5	.002
	G3/4	27.3	32	2	.003
	G1	33.5	39	2	.005
	G1-1/4	42.5	49	2	.007
	G1-1/2	48.3	55	2	.008
	G2	60	68	2.5	.014

WARNING These products can expose you to chemicals including LEAD which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



0139 Bi-Material Captive Sealing Washer BSPP

PART NO.	C BSPP	G MM	G2 MM	K MM	WT. OZ
0139 10 00	G1/8	14	1	1.8	.001
0139 13 00	G1/4	17	1	1.8	.001
0139 17 00	G3/8	22	1.3	2.1	.001
0139 21 00	G1/2	26	1.6	2.4	.002
0139 27 00	G3/4	32	1.6	2.4	.002
0139 34 00	G1	43	3.5	2.5	.002



0602 Captive Sealing Washer BSPP and M5

PART NO.	C BSPP/M5	G1 MM	G2 MM	K MM	WT. OZ
0602 29 93 15	M5X0.8	5.2	7.8	1.5	.001
0602 23 10 20	G1/8	10.3	14	2	.001
0602 23 11 20	G1/4	13.7	17.5	2	.001
0602 23 12 20	G3/8	17.2	21	2	.001
0602 23 13 20	G1/2	21.5	25.5	2.5	.001
0602 27 32 20	G3/4	27	32	2.5	.001
0602 30 60 20	G1	33.8	39	3	.001



Industrial Valves

Standard Ball Valves

Axial Valves

Replacement Componentry

Ball Valve Stem Extensions
Series STX





Female Ports

V500P

Female-Female
p. H7



V520P

Economy Series
p. H12



V525P

Female-Female
p. H13



V502SS

Panel Mount
Stainless
p. H16



MV709

Micro Valve
p. H17



MV200

Mini Valve
p. H19



MV609

Mini Valve
p. H19



4203

Axial Valve-NPT
p. H29



4202

Axial Valve-BSPP
p. H29



Vented

VV500P

Female Ports
p. H7



VV501P

Male-Female
p. H10



Vented – Padlocking

VVP500P

Female Ports
p. H7



VVP501P

Male-Female
p. H10



Male-Female Ports

V501P

Male-Female
p. H9



V501SS

Stainless Steel
p. H14



MV708

Micro Valve
p. H17



MV608

Mini Valve
p. H19



Padlocking

VP500P

Female Ports
p. H7



VP501P

Male - Female
p. H10



VP520P

Panel Mount
p. H12



VP502SS

Stainless Steel
p. H16



Male – Female Compact High Pressure

XV501PCHP

p. H10



WARNING These products can expose you to chemicals including NICKEL, CARBON BLACK, or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

■ Tee Handle

V500P-X-04

Female Ports
p. H8



V501P-X-04

Male - Female
p. H10



■ Oval Handle

V500P-X-21

Female Ports
p. H8



V501P-X-21

Male - Female
p. H10



V502SS-X-21

Oval Handle
p. H16



■ Short Handle

V502SS-X-20

Panel Mount
p. H16



■ Metric Female Ports

BVGL

Female Ports Long
p. H24



BVGTL

Female Ports Long
p. H24



■ Metric Padlocking

BVG4PLOCK

Female Ports
p. H26



■ Auxiliary

V502P-X-ACT

Actuator
p. H21



V502SS-X-ACT

Actuator
p. H21



V502P-X-SUB

Sub-Assembly
p. H22



V502SS-X-SUB

Sub-Assembly
p. H22



ACT-P-X-KIT

Brass Actuator Kit
p. H22



ACT-SS-X-KIT

Stainless
Actuator Kit
p. H22



STX-P

Stem Extension
p. H32



Ball Valves

Brass Series 500



Parker's industrial ball valves are intended for general purpose use. Ball valves are intended for use in the fully open or closed positions. Throttling of the valve may result in premature seal failure and/or inability to turn the valve handle.

Product Features:

- Forged brass body
- Chrome plated brass ball
- PTFE seats/seals
- Steel handle

Style:

- V-Valve
- VP-Valve, padlocking handle
- VV-Valve, vented
- VVP-Valve, vented, padlocking handle

Type:

- 500-Female/Female PTF ports

Material:

- P-Brass
- PN-Nickel plated

Options:

- 01-Stainless Steel Ball & Stem
- 02-Stainless Steel Handle & Nut
- 03-Stainless Steel Ball, Stem, Handle & Nut
- 04-Tee Handle
- 08-Unmarked yellow vinyl handle cover
- 21-Oval Handle

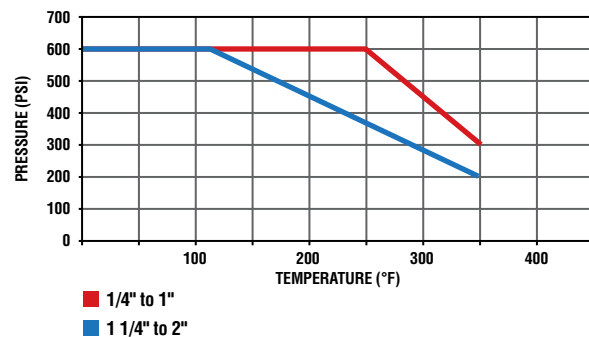
Specifications:

Pressure Range:

- 600 WOG , Cold Non-shock
- Saturated Steam up to 150 PSI (10.3 bar)
- Vacuum Service to 29 Inches Hg
- Vented up to 250 PSI (17.2 bar)

Temperature Range

- 0° to +350° F (-17.7° to +176.6° C)



FLOW DATA	
VALVE SIZE	CV
1/4	4.0
3/8	5.8
1/2	12.0
3/4	25.0
1	35.0
1-1/4*	57.0
1-1/2*	92.0
2*	224.0

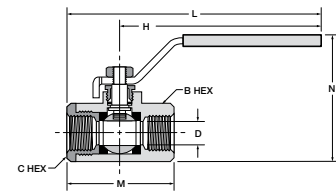
*For these part numbers only the * options are available.

WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



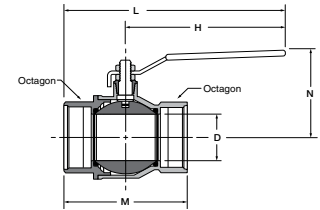
Female-Female Pipe Ends V500P

PART NO.	PIPE THREAD [PTF]	B HEX	C HEX	H	L	M	N	FLOW DIA. D
V500P-4	1/4	15/16	15/16	3.96	4.90	2.03	2.47	.375
V500P-6	3/8	15/16	15/16	3.96	4.90	2.03	2.47	.375
V500P-8	1/2*	1-1/16	1-1/16	3.96	5.00	2.20	2.58	.500
V500P-12	3/4**	1-1/4	1-5/16	3.96	5.25	2.42	2.81	.685
V500P-16	1**	1-1/2	1-9/16	3.96	5.34	2.75	3.08	.875



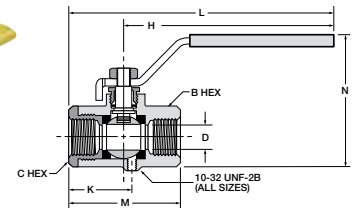
Female-Female Pipe Ends V500P-20, V500P-24, V500P-32

PART NO.	PIPE THREAD [NPT]	OCTAGON	H	L	M	N	FLOW DIA. D
V500P-20	1-1/4	1.93	6.22	8.05	3.66	3.01	1.18
V500P-24	1-1/2	2.13	6.22	8.23	4.02	3.25	1.50
V500P-32	2	2.69	6.22	8.58	4.76	3.52	1.89



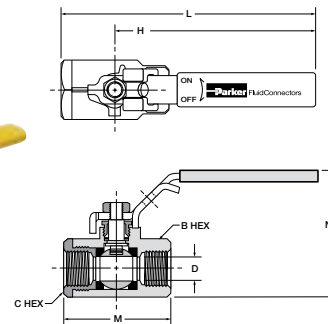
Vented, Female Pipe Ends VV500P

PART NO.	PIPE THREAD [PTF]	B HEX	C HEX	K	H	L	M	N	D FLOW Ø
VV500P-4	1/4	15/16	15/16	1.11	3.96	4.90	2.03	2.47	.375
VV500P-6	3/8	15/16	15/16	1.11	3.96	4.90	2.03	2.47	.375
VV500P-8	1/2*	1-1/16	1-1/16	1.23	3.96	5.00	2.20	2.58	.500
VV500P-12	3/4**	1-1/4	1-5/16	1.45	3.96	5.25	2.42	2.81	.685
VV500P-16	1**	1-1/2	1-9/16	1.58	3.96	5.34	2.75	3.08	.875



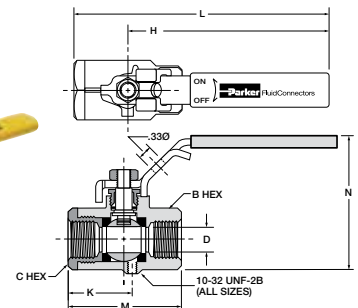
Locking Handle, Female Pipe Ends VP500P

PART NO.	PIPE THREAD [PTF]	B HEX	C HEX	H	L	M	N	D FLOW Ø
VP500P-4	1/4	15/16	15/16	3.96	4.90	2.03	2.47	.375
VP500P-6	3/8	15/16	15/16	3.96	4.90	2.03	2.47	.375
VP500P-8	1/2*	1-1/16	1-1/16	3.96	5.00	2.20	2.58	.500
VP500P-12	3/4**	1-1/4	1-5/16	3.96	5.25	2.42	2.81	.685
VP500P-16	1**	1-1/2	1-9/16	3.96	5.34	2.75	3.08	.875
FOR USE WITH 5/16" Ø SHANK LOCK; .330								
VP500P-20	1-1/4	1-15/16	1-15/16	6.22	8.05	3.66	4.04	1.180
VP500P-24	1-1/2	2-1/8	2-1/8	6.22	8.23	4.02	4.52	1.500
VP500P-32	2	2-11/16	2-11/16	6.22	8.60	4.76	5.07	1.890
FOR USE WITH 9/32" Ø SHANK LOCK; .310								



OSHA 29 CFR Part 1910 Vented, Locking Handle, Female Pipe Ends VVP500P

PART NO.	PIPE THD (PTF)	B HEX	C HEX	K	H	L	M	N	D FLOW Ø
VVP500P-4	1/4	15/16	15/16	1.11	3.96	4.90	2.03	2.47	.375
VVP500P-6	3/8	15/16	15/16	1.11	3.96	4.90	2.03	2.47	.375
VVP500P-8	1/2*	1-1/16	1-1/16	1.23	3.96	5.00	2.20	2.58	.500
VVP500P-12	3/4**	1-1/4	1-5/16	1.45	3.96	5.25	2.42	2.81	.685
VVP500P-16	1**	1-1/2	1-9/16	1.58	3.96	5.34	2.75	3.08	.875
FOR USE WITH 5/16" Ø SHANK LOCK									

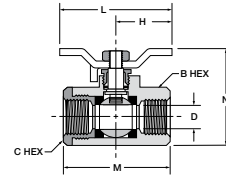


*PTF Special Short. **PTF SPL Extra Short

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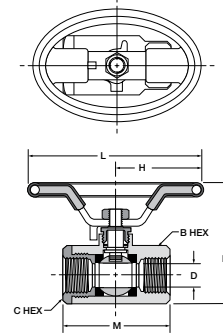
Tee Handle, Female Pipe Ends V500P-X-04

PART NO.	PIPE THREAD (PTF)	B HEX	C HEX	H	L	M	N	D FLOW Ø
V500P-4-04	1/4	15/16	15/16	1.25	2.50	2.03	1.87	.375
V500P-6-04	3/8	15/16	15/16	1.25	2.50	2.03	1.87	.375
V500P-8-04	1/2*	1-1/16	1-1/16	1.25	2.50	2.20	1.98	.500
V500P-12-04	3/4**	1-1/4	1-5/16	1.25	2.50	2.42	2.20	.685
V500P-16-04	1**	1-1/2	1-9/16	1.25	2.50	2.75	2.48	.875



Oval Handle, Female Pipe Ends V500P-X-21

PART NO.	PIPE THREAD (PTF)	B HEX	C HEX	H	L	M	N	D FLOW Ø
V500P-4-21	1/4	15/16	15/16	1.74	3.49	2.03	2.38	.375
V500P-6-21	3/8	15/16	15/16	1.74	3.49	2.03	2.38	.375
V500P-8-21	1/2*	1-1/16	1-1/16	1.74	3.49	2.20	2.49	.500
V500P-12-21	3/4**	1-1/4	1-5/16	1.74	3.48	2.42	2.71	.685
V500P-16-21	1**	1-1/2	1-9/16	1.74	3.48	2.75	2.99	.875



*PTF Special Short. **PTF SPL Extra Short

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Ball Valves

Brass Series 501



Product Features:

- Forged brass body
- Chrome plated brass ball
- PTFE seats/seals
- Steel handle

Style:

- V-Valve
- VP-Valve, padlocking handle
- VV-Valve, vented
- VVP-Valve, vented, padlocking handle

Type:

- 501-Male/Female PTF ports

Material:

- P-Brass
- PN-Nickel plated

Options:

- 01-Stainless Steel Ball & Stem
- 02-Stainless Steel Handle & Nut
- 03-Stainless Steel Ball, Stem, Handle & Nut
- 04-Tee Handle
- 08-Unmarked yellow vinyl handle cover
- 21-Oval Handle

Pressure Range:

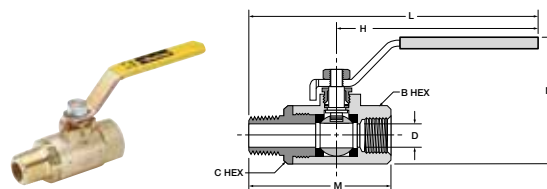
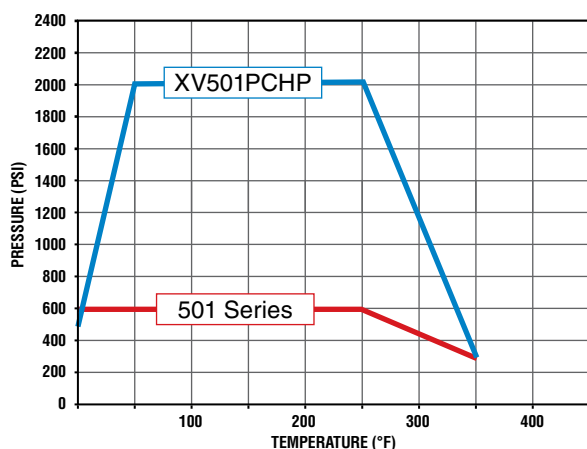
- 600 WOG , Cold Non-shock
- Saturated Steam up to 150 PSI (10.3 bar)
- Vacuum Service to 29 Inches Hg
- Vented up to 250 PSI (17.2 bar)
- XV501PCHP up to 2000PSI (137.8 bar)

Temperature Range

- 0° to +350° F (-17.7° to +176.6° C)

Flow Data

VALVE SIZE	CV	VALVE SIZE	CV
1/4	6.3	3/4	25.0
3/8	5.7	1	35.0
1/2	10.0		



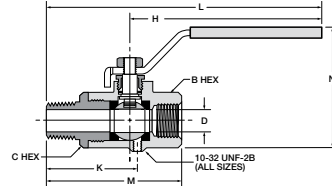
Male-Female Pipe Ends V501P

PART NO.	FEMALE PIPE THRD [PTF]	MALE PIPE THRD [NPTF]	B HEX	C HEX	H	L	M	N	D FLOW Ø
V501P-4	1/4	1/4	15/16	15/16	3.96	5.46	2.59	2.47	.344
V501P-6	3/8	3/8	15/16	15/16	3.96	5.46	2.59	2.47	.375
V501P-8	1/2*	1/2	1-1/16	1-1/16	3.96	5.75	2.94	2.58	.500
V501P-12	3/4**	3/4*	1-1/4	1-5/16	3.96	5.83	3.00	2.81	.685
V501P-16	1**	1*	1-1/2	1-9/16	3.96	6.19	3.60	3.08	.875

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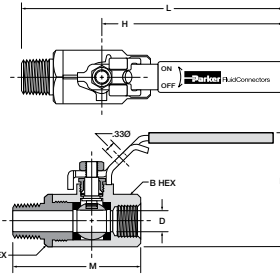
*PTF Special Short. **PTF SPL Extra Short





Vented, Male-Female Pipe Ends VV501P

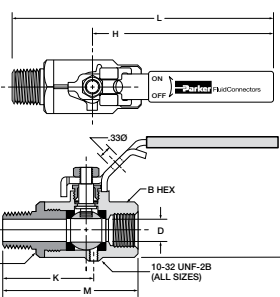
PART NO.	FEMALE PIPE THRD [PTF]	MALE PIPE THRD [NPTF]	B HEX	C HEX	K	H	L	M	N	D FLOW Ø
VV501P-4	1/4	1/4	15/16	15/16	1.67	3.96	5.46	2.59	2.47	.344
VV501P-6	3/8	3/8	15/16	15/16	1.67	3.96	5.46	2.59	2.47	.375
VV501P-8	1/2*	1/2	1-1/16	1-1/16	1.98	3.96	5.75	2.95	2.58	.500
VV501P-12	3/4**	3/4*	1-1/4	1-5/16	2.03	3.96	5.83	3.00	2.81	.685
VV501P-16	1**	1*	1-1/2	1-9/16	2.43	3.96	6.19	3.60	3.08	.875



Locking Handle, Male-Female Pipe Ends VP501P

PART NO.	FEMALE PIPE THRD [PTF]	MALE PIPE THRD [NPTF]	B HEX	C HEX	H	L	M	N	D FLOW Ø
VP501P-4	1/4	1/4	15/16	15/16	3.96	5.46	2.59	2.47	.344
VP501P-6	3/8	3/8	15/16	15/16	3.96	5.46	2.59	2.47	.375
VP501P-8	1/2*	1/2	1-1/16	1-1/16	3.96	5.75	2.95	2.58	.500
VP501P-12	3/4**	3/4*	1-1/4	1-5/16	3.96	5.83	3.00	2.81	.685
VP501P-16	1**	1*	1-1/2	1-9/16	3.96	6.19	3.60	3.08	.875

For use with 5/16" Ø shank lock



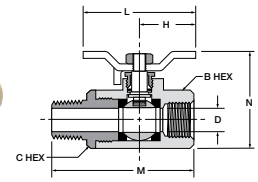
OSHA 29 CFR Part 1910 Vented, Locking Handle, Male-Female Pipe Ends VVP501P

PART NO.	FEMALE PIPE THRD [PTF]	MALE PIPE THRD [NPTF]	B HEX	C HEX	K	H	L	M	N	D FLOW Ø
VVP501P-4	1/4	1/4	15/16	15/16	1.67	3.96	5.46	2.59	2.47	.344
VVP501P-6	3/8	3/8	15/16	15/16	1.67	3.96	5.46	2.59	2.47	.375
VVP501P-8	1/2*	1/2	1-1/16	1-1/16	1.98	3.96	5.75	2.95	2.58	.500
VVP501P-12	3/4**	3/4	1-1/4	1-5/16	2.03	3.96	5.83	3.00	2.81	.685
VVP501P-16	1**	1	1-1/2	1-9/16	2.43	3.96	6.19	3.60	3.08	.875

For use with 5/16" Ø shank lock

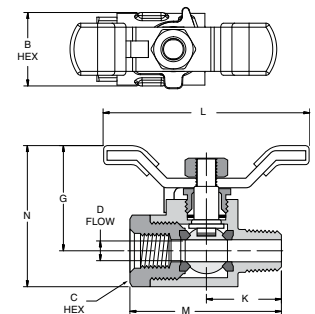
Tee Handle, Male-Female Pipe Ends V501P-X-04

PART NO.	FEMALE PIPE THRD [PTF]	MALE PIPE THRD [NPTF]	B HEX	C HEX	H	L	M	N	D FLOW Ø
V501P-4-04	1/4	1/4	15/16	15/16	1.25	2.50	2.59	1.87	.344
V501P-6-04	3/8	3/8	15/16	15/16	1.25	2.50	2.59	1.87	.375
V501P-8-04	1/2*	1/2	1-1/16	1-1/16	1.25	2.50	2.95	1.98	.500
V501P-12-04	3/4**	3/4	1-1/4	1-5/16	1.25	2.50	3.00	2.20	.685
V501P-16-04	1**	1	1-1/2	1-9/16	1.25	2.50	3.60	2.48	.875



Oval Handle, Male-Female Pipe Ends V501P-X-21

PART NO.	FEMALE PIPE THRD [PTF]	MALE PIPE THRD [NPTF]	B HEX	C HEX	H	L	M	N	D FLOW Ø
V501P-4-21	1/4	1/4	15/16	15/16	1.74	3.49	2.59	2.38	.344
V501P-6-21	3/8	3/8	15/16	15/16	1.74	3.49	2.59	2.38	.375
V501P-8-21	1/2*	1/2	1-1/16	1-1/16	1.74	3.49	2.95	2.49	.500
V501P-12-21	3/4**	3/4	1-1/4	1-5/16	1.74	3.48	3.00	2.71	.685
V501P-16-21	1**	1	1-1/2	1-9/16	1.74	3.48	3.60	2.99	.875



Compact High Pressure XV501PCHP

PART NO.	FEMALE PIPE THRD [PTF]	MALE PIPE THRD [NPTF]	B HEX	C HEX	G	K	L	M	N	D FLOW Ø
XV501PCHP-4	1/4	1/4	15/16	13/16	1.33	.95	2.62	1.92	1.79	.25

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*PTF Special Short. **PTF SPL Extra Short

Ball Valves Brass Series 520



Product Features:

- Forged brass body
- Chrome plated brass ball
- PTFE seats/seals
- Fluorocarbon Stem O-rings
- Steel handle

Style:

- V-Valve
- VP-Valve, padlocking handle

Type:

- 520-Female/Female NPT Ports

Material:

- P-Brass

Options:

- 04-Tee Handle

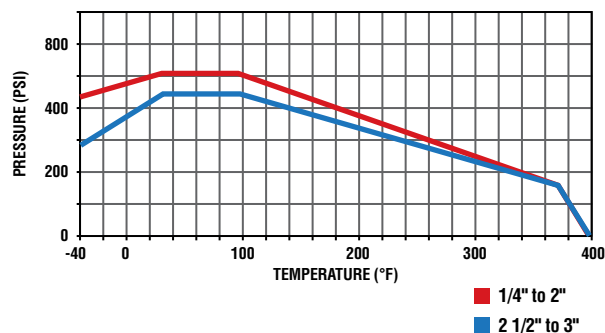
Specifications:

Pressure Range:

- 600 WOG Cold Non-shock 1/4" – 2"
- 450 WOG, Cold Non-shock 2 1/2" – 3"
- Saturated Steam up to 150 PSI (10.3 bar)
- Vacuum Service to 29 Inches Hg

Temperature Range

- -40° to +350° F (-40° to +176.6° C)



U.L. LISTED	
CATEGORY	
YSDT	LP-GAS SHUT-OFF VALVES
YRBX	FLAMMABLE LIQUID SHUT-OFF VALVES
YRPV	GAS SHUT-OFF VALVES
YQNZ	COMPRESSED GAS SHUT-OFF VALVES



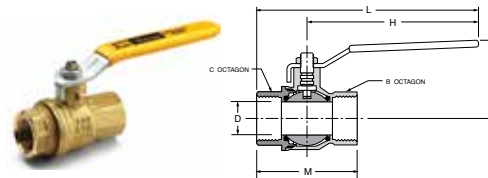
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[Click here for CADs, Product Specifications or to Configure Parts Online](#)

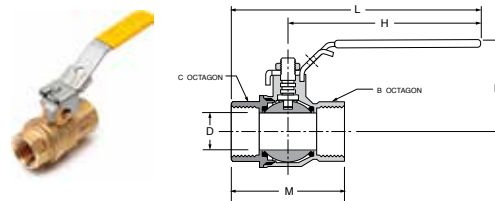
Female Pipe Ends V520P

PART NO.	PIPE THREAD [NPT]	B OCTAGON	C OCTAGON	H	L	M	N	D FLOW Ø
V520P-4	1/4-18	.79	.79	3.94	4.83	1.77	1.50	.310
V520P-6	3/8-18	.79	.79	3.94	4.83	1.77	1.50	.400
V520P-8	1/2-14	.98	.98	3.94	5.10	2.32	1.69	.600
V520P-12	3/4-14	1.22	1.22	4.72	5.98	2.52	1.97	.790
V520P-16	1-11.5	1.57	1.57	4.72	6.32	3.19	2.13	1.000
V520P-20	1-1/4	1.93	1.93	6.22	8.05	3.66	2.82	1.180
V520P-24	1-1/2	2.13	2.13	6.22	8.23	4.02	3.06	1.570
V520P-32	2	2.69	2.69	6.22	8.58	4.76	3.33	2.000
V520P-40	2-1/2	3.35	3.35	10.04	13.11	6.14	5.20	2.520
V520P-48	3	3.89	3.89	10.04	13.52	6.97	5.51	3.000



Locking Handle, Female Pipe Ends VP520P

PART NO.	PIPE THREAD [NPT]	B OCTAGON	C OCTAGON	H	L	M	N	D FLOW Ø
VP520P-4	1/4-18	.79	.79	3.94	4.83	1.77	1.50	.310
VP520P-6	3/8-18	.79	.79	3.94	4.83	1.77	1.50	.400
VP520P-8	1/2-14	.98	.98	3.94	5.10	2.32	1.69	.600
VP520P-12	3/4-14	1.22	1.22	4.72	5.98	2.52	1.97	.790
VP520P-16	1-11.5	1.57	1.57	4.72	6.32	3.19	2.13	1.000
VP520P-20	1-1/4	1.93	1.93	6.22	8.05	3.66	2.82	1.180
VP520P-24	1-1/2	2.13	2.13	6.22	8.23	4.02	3.06	1.570
VP520P-32	2	2.69	2.69	6.22	8.58	4.76	3.33	2.000
VP520P-40	2-1/2	3.35	3.35	10.04	13.11	6.14	5.20	2.520
VP520P-48	3	3.89	3.89	10.04	13.52	6.97	5.51	3.000



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Ball Valves

Brass Series 525



Parker's industrial ball valves are intended for general purpose use. Ball valves are intended for use in the fully open or closed positions. Throttling of the valve may result in premature seal failure and/or inability to turn the valve handle.

Product Features:

- Forged brass body
- Chrome plated brass ball
- PTFE seats/seals
- Steel handle
- Standard Port
- Female/Female NPT Ports

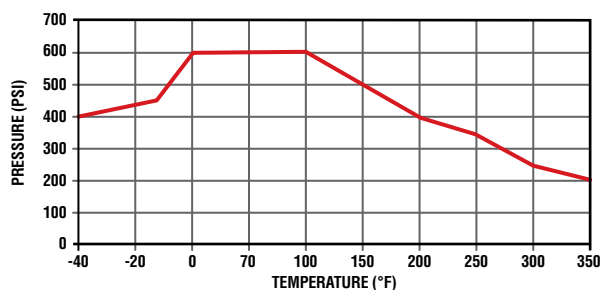
Specifications:

Pressure Range:

- 600 WOG Cold Non-shock 1/2" – 2"
- Vacuum Service to 29 Inches Hg

Temperature Range

- -40° to +350° F (-40° to +176.6° C)



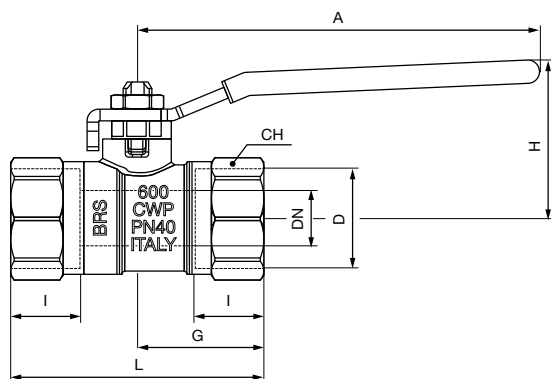
Flow Coefficient

VALUE SIZE	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
CV	8.4	16	22	38	52	78

Female Pipe Ends, V525P

PART NO.	D	DN	I	L	G	A	H	CH
V525P-8	1/2"	.453	.610	2.126	1.043	3.89	1.62	.984
V525P-12	3/4"	.590	.669	2.441	1.220	3.89	1.69	1.220
V525P-16	1"	.748	.827	2.835	1.417	4.72	1.98	1.496
V525P-20	1 1/4"	.945	.905	3.464	1.732	4.72	2.15	1.929
V525P-24	1 1/2"	1.181	.905	3.779	1.890	6.23	2.97	2.126
V525P-32	2"	1.496	1.043	4.409	2.205	6.23	3.24	2.677

Note: For larger sizes, please contact the division. Packing nut may need to be tightened depending on application temperature. Periodically check the packing nut and tighten as required



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[Click here for CADs, Product Specifications or to Configure Parts Online](#)


Ball Valves

Stainless Steel Series 501SS

Product Features:

- CF-8M Stainless Steel body
- Stainless Steel ball
- PTFE Seats/Seals
- Stainless Steel handle
- Silicone Free

Material:

- SS – Stainless Steel

Options

- 20-Short Handle
- 21-Oval Handle
- 35-Welded Retainer Nut

Specifications:

Pressure Range:

- 2000 PSI (137.8 bar)
- Vacuum service 28 inches Hg

Temperature Range

- 0° to +400° F (-17.7° to +204.4° C)

Style:

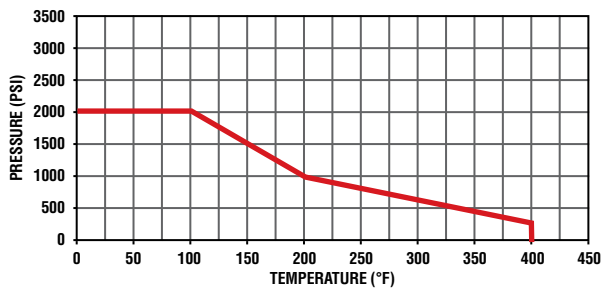
- V-Valve

Type:

- 501-Male/Female NPT Ports

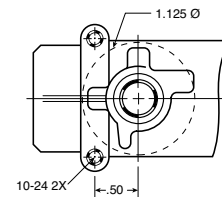
Approvals

- Meets material requirements of NACE MR-01-75



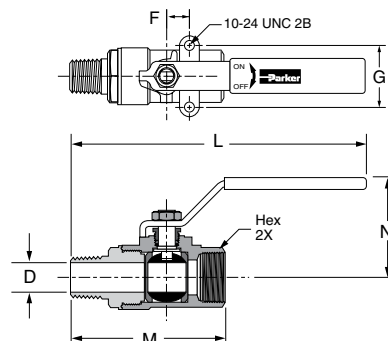
FLOW DATA	
VALVE SIZE	CV
1/4	4.0
3/8	6.0
1/2	14.0
3/4	35.0
1	54.0

Mounting Detail



Male-Female Pipe Ends V501SS

PART NO.	PIPE THREAD [NPT]	HEX	F	G	L	M	N	D FLOW Ø
V501SS-4	1/4	15/16	.50	1.12	5.60	2.65	1.97	.280
V501SS-6	3/8	15/16	.50	1.12	5.60	2.65	1.97	.375
V501SS-8	1/2	1-1/16	.50	1.12	5.85	3.05	2.00	.500
V501SS-12	3/4	1-3/8	.88	1.37	7.27	3.85	2.55	.720
V501SS-16	1	1-5/8	.88	1.37	7.48	4.25	2.68	.940



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Ball Valves

Stainless Steel Series 502SS



Product Features:

- CF-8M Stainless Steel body
- Stainless Steel ball
- PTFE Seats/Seals
- Stainless Steel handle
- Silicone Free

Style:

- V-Valve
- VP-Valve, Padlocking

Type:

- 502-Panel Mount Female/
Female NPT Ports

Material:

- SS – Stainless Steel

Options

- 20-Short Handle
- 21-Oval Handle
- 35-Welded Retainer Nut

Specifications:

Pressure Range:

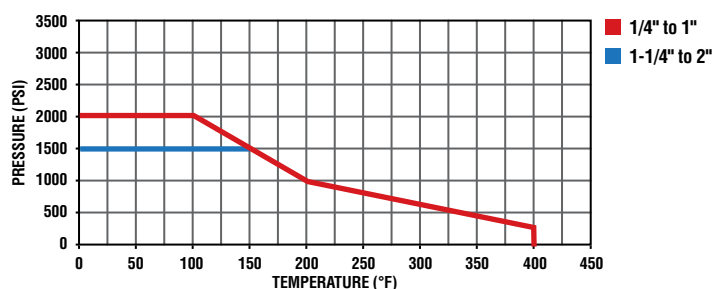
- 1/4" – 1": 2000 PSI (137.8 bar)
- 1 1/4" – 2": 1500 PSI (103.4 bar)
- Vacuum service 28 inches Hg

Temperature Range

- 0° to +400° F (-17.7° to +204.4° C)

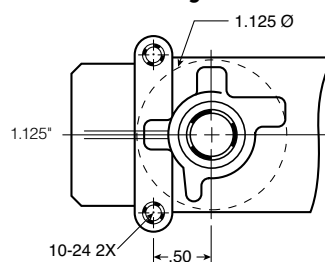
Approvals

- Meets material requirements of NACE MR-01-75



FLOW DATA		MOUNTING HOLE DIAMETER	
VALVE SIZE	CV	VALVE SIZE	DIA. IN.
1/4	4.0	1/4	1.125
3/8	6.0	3/8	1.125
1/2	14.0	1/2	1.125
3/4	35.0	3/4	1.500
1	54.0	1	1.500
1 1/4	74.0	1 1/4	1.875
1 1/2	120.0	1 1/2	1.875
2	226.0	2	1.875

Mounting Detail



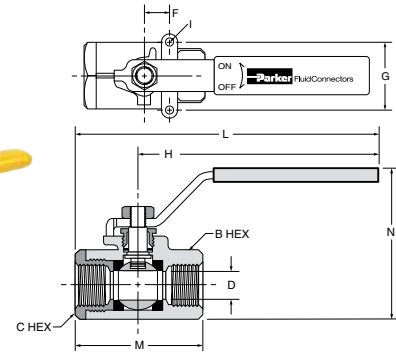
Note: Periodically check the adjustable packing nut and tighten as required.

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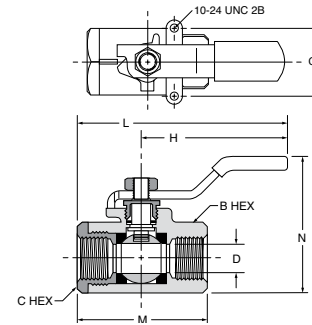
Female Pipe Ends, Panel Mount V502SS

PART NO.	PIPE THD (NPT)	B/C HEX	F	G	H	I THREAD	L	M	N	PANEL FLOW DIA. D	HOLE DIA.
V502SS-4	1/4	15/16	.500	1.125	4.00	10-24 UNC	5.03	2.07	2.52	.380	1.125
V502SS-6	3/8	15/16	.500	1.125	4.00	10-24 UNC	5.03	2.07	2.52	.380	1.125
V502SS-8	1/2	1-1/16	.500	1.125	4.00	10-24 UNC	5.13	2.27	2.65	.500	1.125
V502SS-12	3/4	1-3/8	.875	1.375	5.00	10-24 UNC	6.67	3.35	3.46	.790	1.500
V502SS-16	1	1-5/8	.875	1.375	5.00	10-24 UNC	6.77	3.54	3.74	1.000	1.500
V502SS-20	1-1/4	2	1.000	1.500	7.00	1/4-20 UNC	9.00	4.00	4.55	1.250	2.000
V502SS-24	1-1/2	2-3/8	1.000	1.500	7.00	1/4-20 UNC	7.19	4.38	5.42	1.500	2.000
V502SS-32	2	3	1.000	1.500	7.00	1/4-20 UNC	9.75	5.50	5.68	2.000	2.000



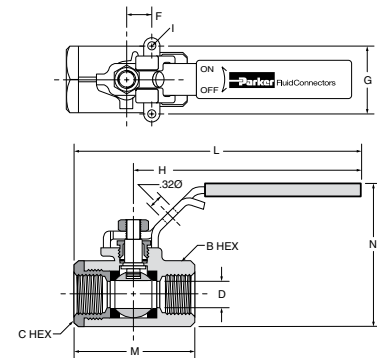
Short Handle, Female Pipe Ends, Panel Mount V502SS-X-20

PART NO.	PIPE THRD (NPT)	B/C HEX	G	H	L	M	N	FLOW DIA. D
V502SS-4-20	1/4	15/16	1.12	2.28	3.32	2.07	2.53	.375
V502SS-6-20	3/8	15/16	1.12	2.28	3.32	2.07	2.53	.375
V502SS-8-20	1/2	1-1/16	1.12	2.22	3.37	2.25	2.63	.500



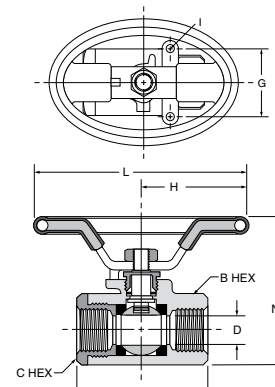
Locking Handle, Female Pipe Ends, Panel Mount VP502SS

PART NO.	PIPE THD (NPT)	B/C HEX	F	G	H	I THREAD	L	M	N	PANEL FLOW DIA. D	HOLE DIA.
VP502SS-4	1/4	15/16	.500	1.125	4.00	10-24 UNC	5.03	2.07	2.52	.380	1.125
VP502SS-6	3/8	15/16	.500	1.125	4.00	10-24 UNC	5.03	2.07	2.52	.380	1.125
VP502SS-8	1/2	1-1/16	.500	1.125	4.00	10-24 UNC	5.13	2.27	2.65	.500	1.125
VP502SS-12	3/4	1-3/8	.875	1.375	5.00	10-24 UNC	6.67	3.35	3.46	.790	1.500
VP502SS-16	1	1-5/8	.875	1.375	5.00	10-24 UNC	6.77	3.54	3.74	1.000	1.500
VP502SS-20	1-1/4	2	1.000	1.500	7.00	1/4-20 UNC	9.00	4.00	4.55	1.250	2.000
VP502SS-24	1-1/2	2-3/8	1.000	1.500	7.00	1/4-20 UNC	7.19	4.38	5.42	1.500	2.000
VP502SS-32	2	3	1.000	1.500	7.00	1/4-20 UNC	9.75	5.50	5.68	2.000	2.000



Oval Handle, Female Pipe Ends, Panel Mount V502SS-X-21

PART NO.	PIPE THD (NPT)	B/C HEX	G	H	L	I THREAD	M	N	PANEL FLOW DIA. D	HOLE DIA.
V502SS-4-21	1/4	15/16	1.125	1.74	3.48	10-24 UNC	2.07	2.43	.380	1.125
V502SS-6-21	3/8	15/16	1.125	1.74	3.48	10-24 UNC	2.07	2.43	.380	1.125
V502SS-8-21	1/2	1-1/16	1.125	1.74	3.48	10-24 UNC	2.27	2.54	.500	1.125
V502SS-12-21	3/4	1-3/8	1.375	2.68	5.36	10-24 UNC	3.35	3.45	.790	1.500
V502SS-16-21	1	1-5/8	1.375	2.68	5.36	10-24 UNC	3.54	3.74	1.000	1.500



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Ball Valves

Micro Series 708/709



Product Features:

- Brass Body
- Chrome Plated Brass Ball
- PTFE Seats/Seals
- Nitrile Stem Seal
- Chrome Plated Steel Handle

Style:

- MV-Micro Valve

Type:

- 708-Male/Female
- 709-Female/Female

Specifications:

Pressure Range:

- Up to 500 PSI (34.4 bar)
- Vacuum service 29 inches Hg

Temperature Range

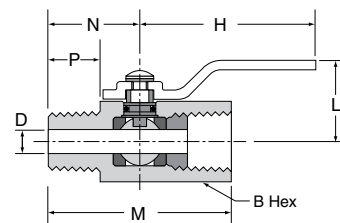
- -35° to +300° F (-37.2 to +148.8° C)



FLOW DATA		
VALVE SIZE	MV708 CV	MV709 CV
1/4	.95	.95

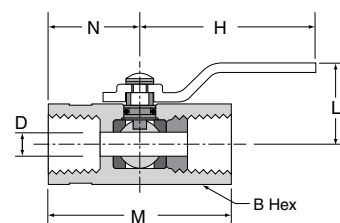
Male-Female Pipe Ends, Mini Ball Valve MV708

PART NO.	PIPE THREAD	B HEX	H	L	M	N	P	FLOW DIA. D
MV708-2	1/8	9/16	1.18	.63	1.62	.93	.38	.180
MV708-4	1/4	11/16	1.52	.70	1.57	.79	.50	.210



Female Pipe Ends, Mini Ball Valve MV709

PART NO.	PIPE THREAD	B HEX	H	L	M	N	FLOW DIA. D
MV709-2	1/8	9/16	1.18	.63	1.52	.68	.180
MV709-4	1/4	11/16	1.52	.70	1.57	.76	.210



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Ball Valves

Mini Series 200/608/609



Product Features:

- Chrome Plated Brass Body
- Chrome Plated Brass Ball
- PTFE Seats/Seals
- Fluorocarbon Stem Seal
- 608/609 Polyamide Wedge Handle
- 200 Polyamide Lever Handle

Style:

- MV-Mini Valve

Type:

- 608-Male/Female
- 609-Female/Female
- 200-Female/Female
- 21-Oval Handle

Specifications:

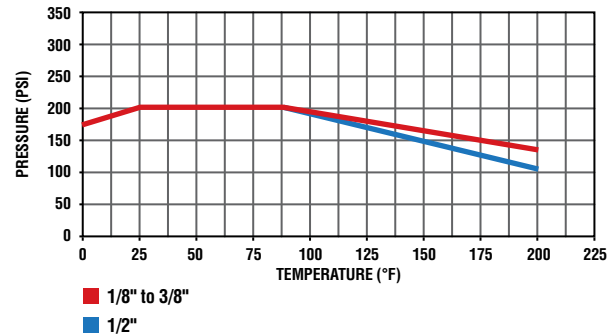
Pressure Range:

- MV200: 200 PSI (13.7 bar)
- MV608/609: Vacuum Service 28 Inches Hg
- MV608/609: 450 PSI (31.0 bar)

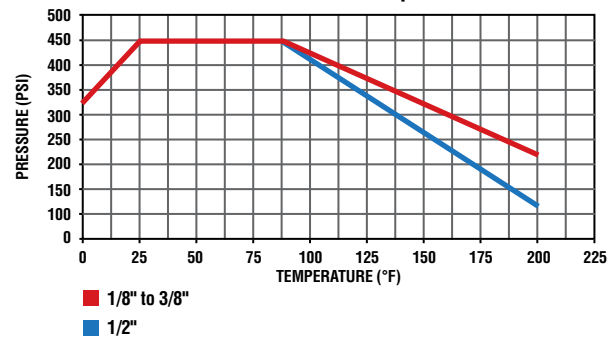
Temperature Range

- 0° to +200° F (-17.7° to +93.3° C)

MV200 Pressure and Temperature



MV608/609 Pressure and Temperature



FLOW DATA			
VALVE SIZE	MV200 CV	MV608 CV	MV609 CV
1/8	1.3	1.2	1.4
1/4	4.0	5.8	4.3
3/8	3.7	3.9	3.6
1/2	5.8	5.6	6.0

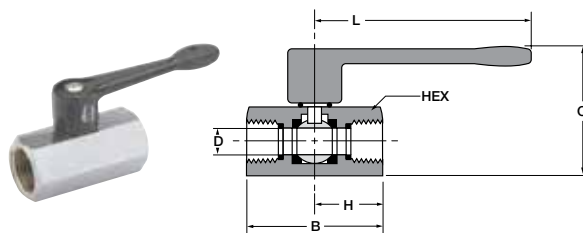


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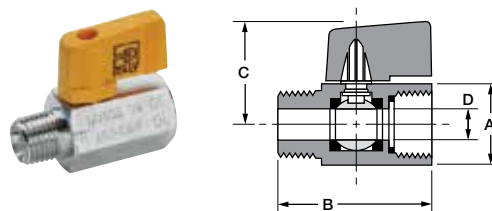
Female Pipe Ends, Lever Handle, Mini Ball Valve MV200

PART NO.	PIPE THREAD	HEX	B	C	H	L	FLOW DIA. D
MV200-2	1/8	.83	1.71	1.20	.91	2.83	.31
MV200-4	1/4	.83	1.71	1.20	.91	2.83	.31
MV200-6	3/8	.83	1.71	1.20	.91	2.83	.31
MV200-8	1/2	.98	2.11	1.28	1.10	2.83	.39



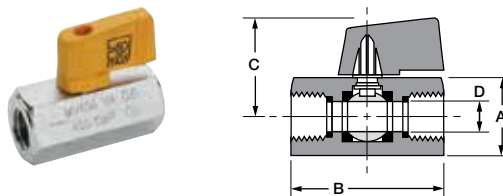
Male-Female Pipe Ends, Compact Handle, Mini Ball Valve MV608

PART NO.	PIPE THREAD	A HEX	B	C	FLOW DIA. D
MV608-2	1/8	.83	1.72	1.22	.20
MV608-4	1/4	.83	1.72	1.22	.31
MV608-6	3/8	.83	1.72	1.22	.31
MV608-8	1/2	.98	2.11	1.30	.39



Female Pipe Ends, Compact Handle, Mini Ball Valve MV609

PART NO.	PIPE THREAD	A HEX	B	C	FLOW DIA. D
MV609-2	1/8	.83	1.71	1.22	.24
MV609-4	1/4	.83	1.71	1.22	.31
MV609-6	3/8	.83	1.71	1.22	.31
MV609-8	1/2	.98	2.11	1.30	.39
MV609-6-4	3/8X1/4	.83	1.71	1.22	.31



Ball Valves

Rotary Actuator Series ACT



Product Features:

- One Piece Aluminum Extrusion Body
- PTFE Seals
- Stainless Steel Shaft
- Self Lubricated Vane Seal
- Anodized Aluminum Extrusion Vane

Specifications:

Pressure Range:

- 150 PSI (10.3 bar)
- Maximum Air Pressure to Actuator
- Vacuum service 28 inches Hg

Temperature Range

- -40° to +180° F (-40° to +82.2° C)

How Do Vane Actuators Work?

Parker vane actuators provide the maximum amount of output torque from the smallest possible envelope size. They convert fluid power pressure into rotary motion for a wide variety of industrial applications. Double vane units produce twice the torque output of single vane actuators from identical envelope dimensions and have a maximum rotation of 95°.

A short cylindrical chamber encloses a vane attached to a central shaft. Fluid pressure differential is applied through a stationary barrier (stator) within the cylinder to one side of the vane. The opposite side of the vane is connected to exhaust through the stator. This pressure differential produces rotation of the vane and central shaft. Due to vane actuator design there will always be some internal bypass in these units.

Rotary Actuator Series ACT Features

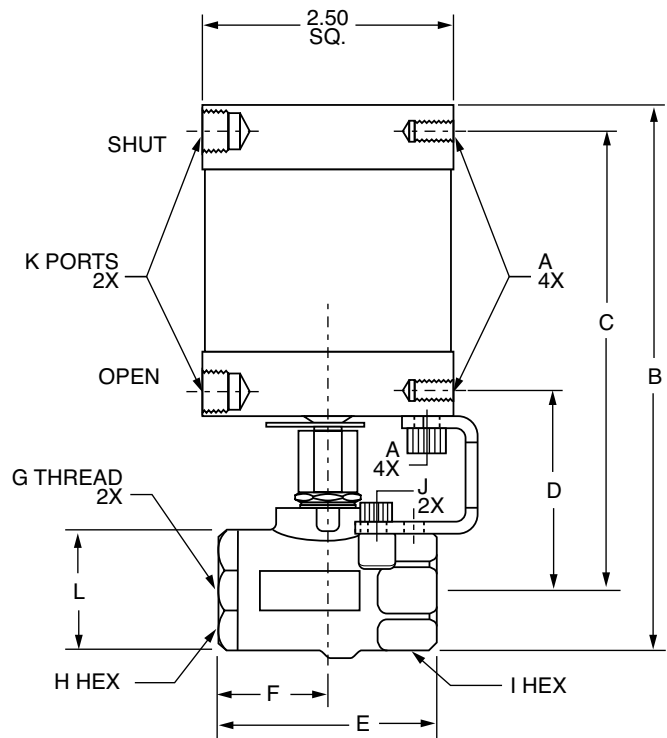
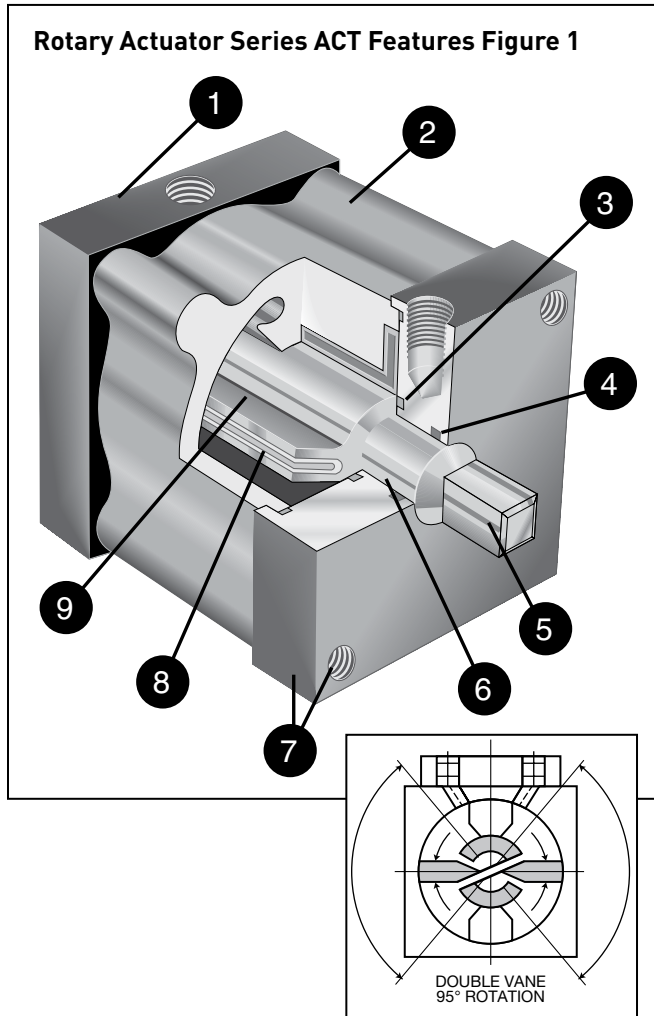
(See figure 1, next page)

1. **Heads**-are precision machined from aluminum, then hard-coat anodized and PTFE impregnated to ensure long seal life and low breakaway pressure.
2. **Body** - is machined from a one-piece aluminum extrusion that incorporates the stator for superior rigidity. The extrusion is hard-coat anodized and PTFE impregnated, resulting in a smooth, slick seal surface which guarantees long seal life and low breakaway pressure.
3. **Shoulder Seal** - a nitrile-energized, PTFE seal is used to reduce bypass flow and friction, providing superior performance and long life.
4. **Shaft Seal** - the high-quality, self-lubricated, abrasion-resistant nitrile seal is a multiple lobe construction for leakfree operation and greater reliability.
5. **Shaft** - stainless steel provides high strength and corrosion resistance for the most demanding applications.
6. **Bearings** - hard-coat anodized aluminum-bearing surface with permanent solid film lubricant provides substantial shaft support and wear resistance, ensuring continuous lubrication, high performance, and long life.
7. **Mounting** - combination face and base mounting offer flexibility in application and design.
8. **Vane Seal** - a special self-lubricated, abrasion-resistant nitrile compound is molded into a one-piece vane seal, providing low breakaway pressure and long life, even with no lubrication. The vane seal is also removable so that field repairs can be made, if necessary.
9. **Vane** - a hard-coat anodized aluminum extrusion permanently affixed to shaft, forming a structurally sound assembly. The light weight also reduces inertia allowing faster operating speeds.



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Rotary Actuator, Female Pipe Ends V502P-X-ACT

PART NO.	SIZE	A MTG. HOLES	B	C	D	E	F	G	H HEX	I HEX	J UNC	K NPTF	L	FLOW DIA.	FLOW CV	MIN. ACT PRESSURE (PSI)
V502P-4-ACT	1/4	1/4-20 UNC	5.25	4.47	1.91	2.03	1.00	1/4-18PTF	15/16	15/16	10-24	1/8-27	1.06	.375	4.0	50
V502P-6-ACT	3/8	1/4-20 UNC	5.25	4.47	1.91	2.03	1.00	3/8-18PTF	15/16	15/16	10-24	1/8-27	1.06	.375	5.8	50
V502P-8-ACT	1/2	1/4-20 UNC	5.38	4.54	1.98	2.20	1.09	1/2-14PTF*	1-1/16	1-1/16	10-24	1/8-27	1.19	.500	12.0	50
V502P-12-ACT	3/4	1/4-20 UNC	5.57	4.63	2.07	2.42	1.29	3/4-14PTF**	1-5/16	1-1/4	10-24	1/8-27	1.38	.685	25.0	75
V502P-16-ACT	1	1/4-20 UNC	5.85	4.76	2.20	2.75	1.38	1-11.5PTF**	1-9/16	1-1/2	10-24	1/8-27	1.67	.875	35.0	75

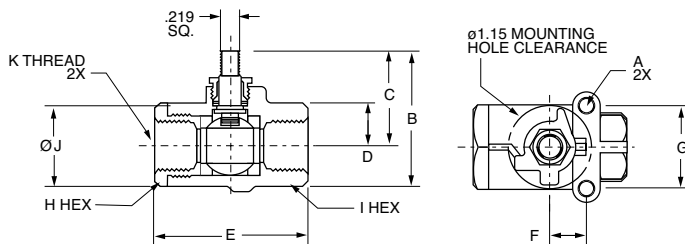
Stainless Steel Rotary Actuator, Female Pipe Ends V502SS-X-ACT

PART NO.	SIZE	A MTG. HOLES	B	C	D	E	F	G	H/I HEX	J	K NPTF	L	FLOW DIA.	FLOW CV
V502SS-4-ACT	1/4	1/4-20 UNC	5.41	4.61	2.05	2.07	1.04	1/4-18 NPT	15/16	10-24	1/8-27	1.10	.375	4.0
V502SS-6-ACT	3/8	1/4-20 UNC	5.41	4.61	2.05	2.07	1.04	3/8-18 NPT	15/16	10-24	1/8-27	1.10	.375	6.0
V502SS-8-ACT	1/2	1/4-20 UNC	5.53	4.64	2.08	2.27	1.17	1/2-14 NPT	1 1/16	10-24	1/8-27	1.28	.500	14.0

*Ptf Special Short. **Ptf Special Extra Short



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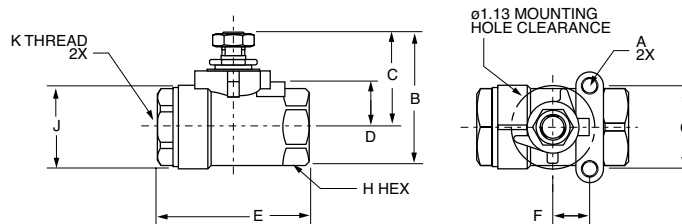


Actuator Sub-Assembly V502P-X-SUB

PART . NO	SIZE	A UNC	B	C	D	E	F	G	H HEX	I HEX	J	K
V502P-4-SUB	1/4	10-24	1.68	1.15	.495	2.03	.50	1.12	15/16	15/16	1.06	1/4-18 PTF
V502P-6-SUB	3/8	10-24	1.68	1.15	.495	2.03	.50	1.12	15/16	15/16	1.06	3/8-18 PTF
V502P-8-SUB	1/2	10-24	1.78	1.19	.565	2.20	.50	1.12	1-1/16	1-1/16	1.19	1/2-14 PTF*
V502P-12-SUB	3/4	10-24	2.09	1.40	.655	2.42	.87	1.37	1-5/16	1-1/4	1.38	3/4-14 PTF**
V502P-16-SUB	1	10-24	2.38	1.54	.785	2.75	.87	1.37	1-9/16	1-1/2	1.67	1-11.5 PTF**

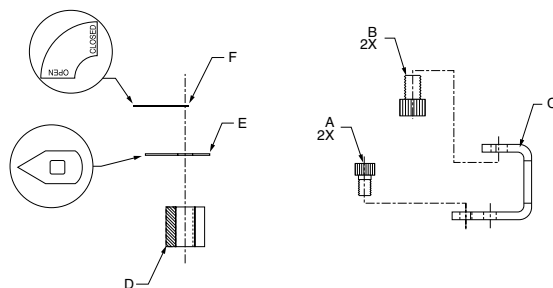
* PTF Special Short

** PTF Special Extra Short



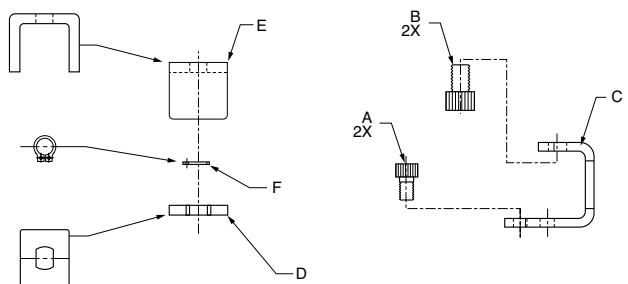
Actuator Sub-Assembly V502SS-X-SUB

PART . NO	SIZE	A UNC	B	C	D	E	F	G	H HEX	J	K
V502SS-4-SUB	1/4	10-24	1.88	1.32	.63	2.07	.50	1.12	15/16	1.10	1/4-18 NPT
V502SS-6-SUB	3/8	10-24	1.88	1.32	.63	2.07	.50	1.12	15/16	1.10	3/8-18 NPT
V502SS-8-SUB	1/2	10-24	2.00	1.35	.66	2.27	.50	1.12	1-1/16	1.28	1/2-14 NPT



ACT-P-X-KIT

PART NO.	FOR USE WITH	A	B	C	D	E	F
ACT-P-1-KIT	V502P-4, 6, 8-ACT	10-24 UNC	1/4-20 UNC	BRACKET	.60 LONG COUPLING	POSITION INDICATOR	POSITION LABEL
ACT-P-2-KIT	V502P-12, 16-ACT	10-24 UNC	1/4-20 UNC	BRACKET	.55 LONG COUPLING	POSITION INDICATOR	POSITION LABEL



ACT-SS-X-KIT

PART NO.	FOR USE WITH	A	B	C	D	E	F
ACT-SS-1-KIT	V502SS-4, 6, 8-ACT	10-24 UNC	1/4-20 UNC	BRACKET	CLIP	HANDLE YOKE	SNAP RING

WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ball Valve Series BVGL

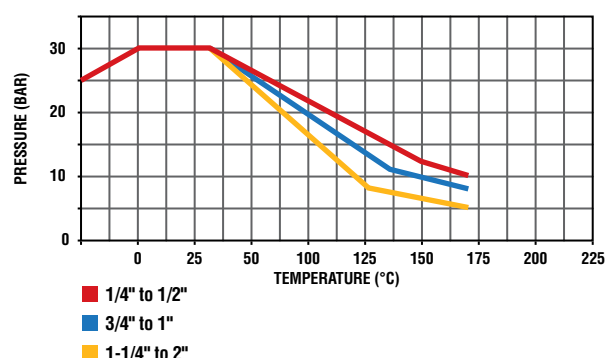


Product Features:

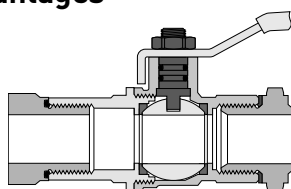
- Nickel plated brass body
- Chrome plated brass ball
- PTFE seats/seals
- Fluorocarbon stem seal

Specifications:

- Female threads manufactured in accordance to DIN 2999/ISO 228

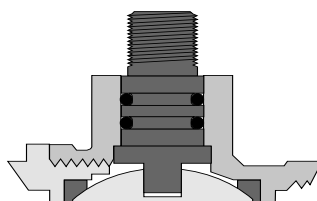


Advantages



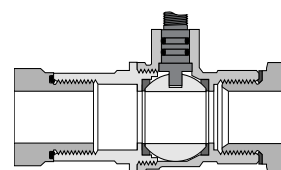
Long female threads

BVGL series valves are manufactured with long female threads in accordance to DIN 2999/ISO 228. This enables the valves to be used with Prestolok and brass adaptors but also Parker's range of steel hydraulic fittings, e.g. Triple-Lok, O-Lok, EO, and BSPP coned adaptors.



Anti extrusion stem

The BVGL series ball valves are fitted with an anti extrusion stem to prevent blow out in the case of pressure peaks. The stem is sealed with two Fluorocarbon O-rings for maximum safety and performance.



Full flow

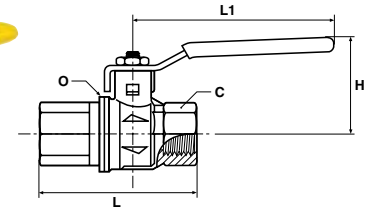
All BVGL series valves are full-flow. This limits the turbulence created by the passage of fluid across the valve, minimizing pressure drop.

WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



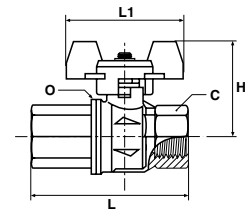
BVGL BSPP Female/Female Valve with Lever Handle

PART NO.	DN MM	THREAD BSPP	C	H	L	L1	O
BVG4-1/4L	8	1/4	20	38	50	82	25.0
BVG4-3/8L	10	3/8	20	38	60	82	25.0
BVG4-1/2L	15	1/2	25	43	75	100	32.5
BVG4-3/4L	20	3/4	32	50	80	120	39.0
BVG4-1L	25	1	41	54	90	120	47.5
BVG4-1.1/4L	32	1 1/4	50	73	110	158	59.0
BVG4-1.1/2L	40	1 1/2	55	79	120	158	71.5
BVG4-2L	50	2	70	86	140	158	86.0



BVGT4 BSPP Female/Female Valve with Compact Handle

PART NO.	DN MM	THREAD BSPP	C	H	L	L1	O
BVGT4-1/4L	8	1/4	20	39	50	50	25.0
BVGT4-3/8L	10	3/8	20	39	60	50	25.0
BVGT4-1/2L	15	1/2	25	43	75	50	32.5
BVGT4-3/4L	20	3/4	32	47	80	60	39.0
BVGT4-1L	25	1	41	51	90	60	47.5



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Ball Valve Series BVGLOCK

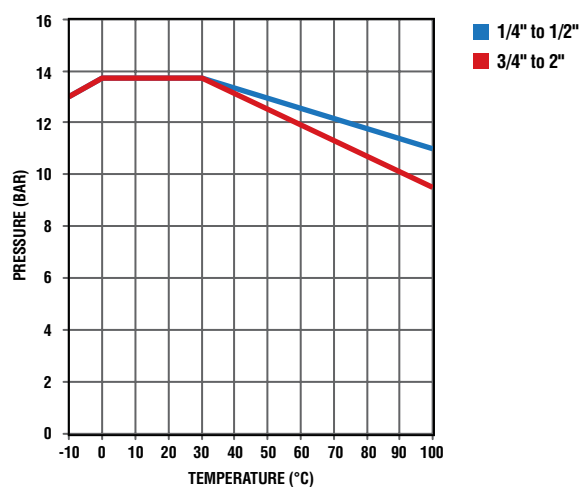


Product Features:

- Nickel plated brass body
- Chrome plated brass ball
- PTFE seats /seals
- PTFE packing gland
- Carbon steel handle

Specifications:

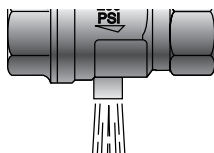
- Meets the requirements of European directive DI 89/392/CEE relating to the isolation of power supply and to meet the health and safety requirements for machines and materials in paragraphs L233-5 of the code DU Travail.



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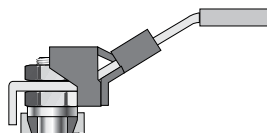


Advantages



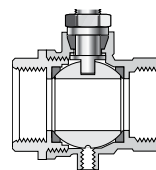
Threaded Exhaust

BVGLOCK series ball valves are manufactured with an exhaust port, this safety feature enables the downstream air pressure to be vented when the valve is closed. 1/4-1" have M5 thread. 1.1/4 and larger are not threaded.



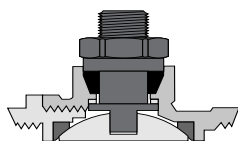
Lockable Handle

The BVGLOCK series ball valves are fitted with a handle that can be locked in the closed position with a padlock. This safety feature ensures the valve cannot be accidentally opened, and only authorized personnel can operate the valve.



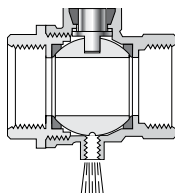
DIN 2999 / ISO 228 Female Threads

BVGLOCK series valves are manufactured with long female threads in accordance to DIN2999/ISO228. This enables the valves to be used with Prestolok and brass adaptors but also Parker's range of steel hydraulic fittings and EO-fittings form "A" or "C" to DIN 3852.



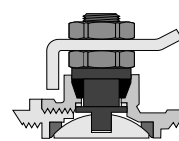
Anti Extrusion Stem

The BVGLOCK series ball valves are fitted with an anti-extrusion stem to prevent blow out in the case of pressure peaks.



Full Flow

All BVGLOCK series valves are full-flow. This limits the turbulence created by the passage of fluid across the valve, minimizing pressure drop.

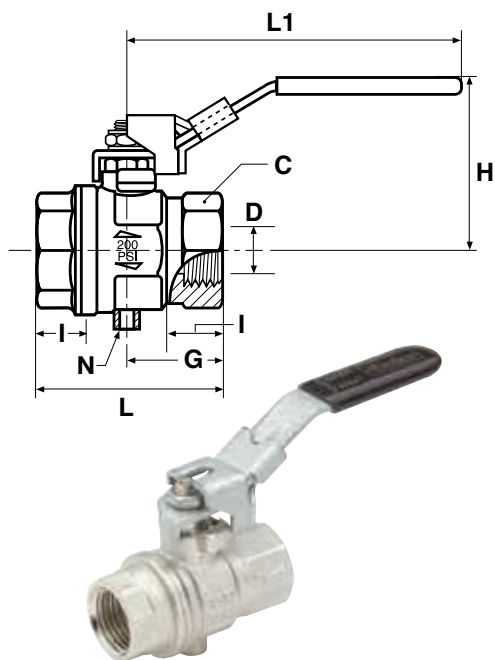


Adjustable Packing

The PTFE packing gland and adjustable washer are designed to give longer service life and lower operating torques.

BVG4PLOCK BSPP Female/Female, Vented, Locking Handle

PART NO.	D FLOW Ø	THREAD BSPP	C	G	H	I	L	L1	N
BVG4P-1/4 LOCK	8.0	1/4	20	22.5	47.5	12.0	45	96	M5
BVG4P-3/8 LOCK	9.5	3/8	20	22.5	47.5	12.0	45	96	
BVG4P-1/2 LOCK	15.0	1/2	25	29.5	52.0	15.5	59	96	
BVG4P-3/4 LOCK	19.0	3/4	31	32.0	59.5	17.0	64	117	
BVG4P-1 LOCK	24.0	1	40	40.5	63.5	21.0	81	117	
BVG4P-1.1/4LOCK	32.0	1-1/4	49	46.5	76.5	23.0	93	158	G1/4
BVG4P-1.1/2LOCK	40.0	1-1/2	54	51.0	82.5	23.0	102	158	
BVG4P-2LOCK	50.0	2	69	60.5	89.5	26.5	121	158	



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Axial Valves

Parker's Axial Valve incorporates both the valve and actuation function. With pneumatic or electro-pneumatic control, it avoids many of the restrictions associated with traditional actuators.

Product Features:

- Compact, up to 50% smaller than valves with separate actuators
- Simple to install
- Common sub-base for solenoid control
- Automation of the open/close function
- Operation independent of the upstream and downstream pressure in the circuit

Specifications:

Pressure Range:

- Up to 150 PSI (10.3 bar)

Vacuum Service:

- 29 in Hg

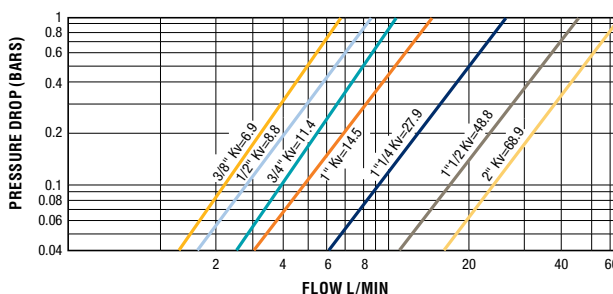
Pilot Pressure:

- NC: 60 to 115 PSI (4.1 to 7.9 bar)

Temperature Range:

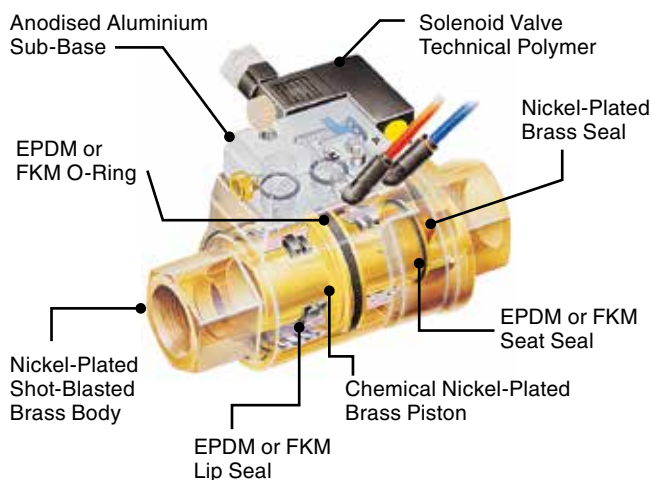
- -4° to +275° F (-20° to +135° C)

Water at ambient temperature under a 1 bar differential pressure.



Applications:

- Injection Molding
- Pneumatics
- Packaging
- Textile
- Printing
- Robotics



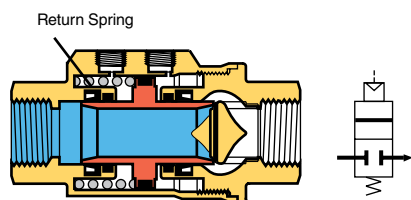
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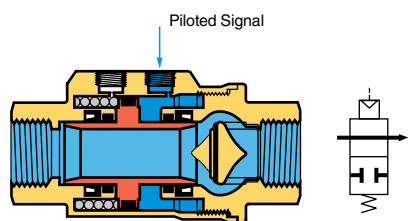
Operation

Depending on operational requirement, air is passed into the actuation chamber to open or close the valve.

Normally Closed Axial Valve (NC)

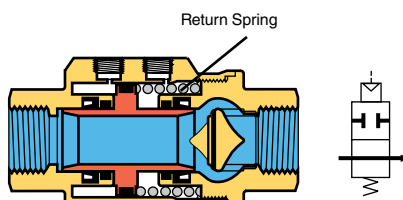


Rest State (Valve Closed)

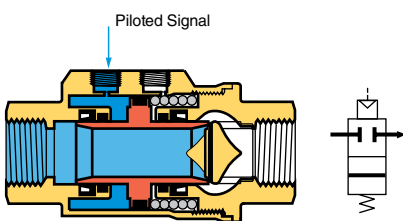


Piloted State (Valve Open)

Normally Open Axial Valve (NO)

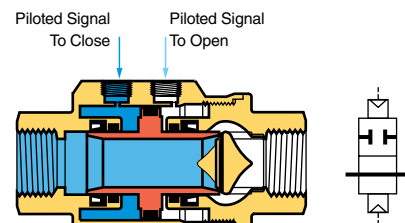


Rest State (Valve Open)



Piloted State (Valve Closed)

Double-Acting Axial Valve (DE)



Piloted State (Valve Closed)

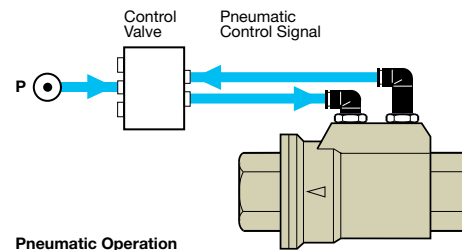
Installation Options

The Parker axial valve offers 3 different control methods dependant on the requirements of the installation:

Pneumatic Control

Example: Double-acting axial valve 4222

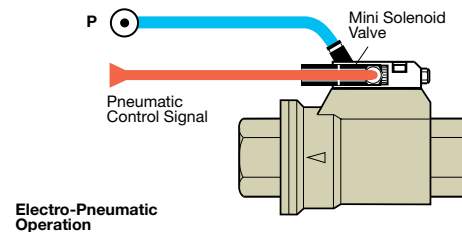
- Local compressed air control
- For repetitive on/off cycles
- Remote control where access to the machine is difficult
- For explosive or explosion prevention areas



Electro-Pneumatic Control

Example: Normally closed axial valve 4202

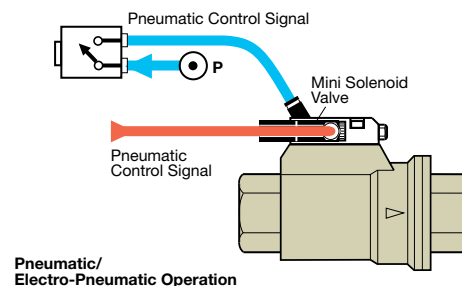
- Sub-base and mini-solenoid valve 4298
- For automated industrial systems requiring remote control
- Namur seating plane solenoid valve



Dual Pneumatic and Electro-Pneumatic Control

Example: Normally open axial valve 4212

- Sub-base and mini-solenoid valve 4298
- Pneumatic push-button 4299
- Dual control structure
- For increased safety: prevents localised operating errors
- Namur seating plane solenoid valve

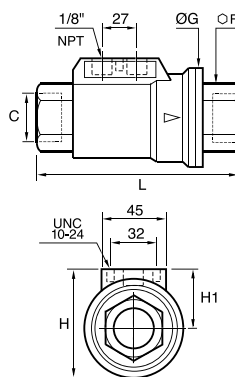


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4203 Normally Closed, Double Female – NPT

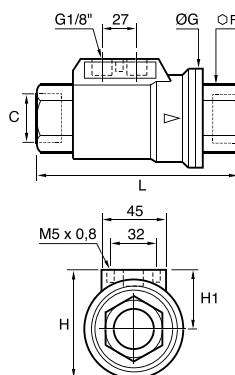
PART NO.	C NPT	DN	F MM	G IN	H IN	H1 IN	L IN	LB.
4203 10 18 20	3/8	10	22	1.81	2.12	1.21	3.60	1.79
4203 15 22 20	1/2	15	27	2.03	2.33	1.31	4.13	2.39
4203 20 28 20	3/4	20	33	2.50	2.76	1.51	4.92	3.60
4203 40 50 20	1 1/2	40	60	3.78	4.01	2.12	6.67	9.22
4203 50 44 20	2	50	75	4.29	4.50	2.35	7.39	14.02

Pilot port: 1/8 - 27 NPT Complete with 1/8 NPT silencer

**4202 Normally Closed, Double Female – BSPP**

PART NO.	C BSPP	DN	F MM	G IN	H IN	H1 IN	L IN	KG.
4202 10 17 20	G3/8	10	22	46	54	31	98	.814
4202 15 21 20	G1/2	15	27	52	60	35	112	1.085
4202 20 27 20	G3/4	20	33	64	70	38	135	1.634
4202 25 34 20	G1	25	41	69	76	41.5	143	2.024
4202 32 42 20	G1 1/4	32	50	86	91	48	165	3.301
4202 40 49 20	G1 1/2	40	60	96	102	54	180	4.180
4202 50 48 20	G2	50	75	109	115	60.5	207	6.360

Pilot port: 1/8 BSPP Complete with 1/8 BSPT silencer



Replacement Handles

	VALVE	PLATED STEEL LEVER W/COVER	S.S. LEVER (NO COVER)	S.S. LEVER W/COVER	TEE (NO COVER)	OVAL (W/COVER)	SHORT LEVER (NO COVER)	PLATED STEEL LKG. LEVER W/COVER	S.S. LOCKING LEVER W/COVER
V500P (501, 502, 506, 510, 590, 591)	-4	2560-10082	2566-00105		2566-00147	2566-00215	2566-00231	2560-10080	2560-10081
	-6	2560-10082	2566-00105		2566-00147	2566-00215	2566-00231	2560-10080	2560-10081
	-8	2560-10082	2566-00105		2566-00147	2566-00215	2566-00231	2560-10080	2560-10081
	-10	2560-10097	2566-00178		2566-00179			2566-10100	
	-12	2560-10097	2566-00178		2566-00179	2566-00180	—	2560-10100	2560-10101
	-16	2560-10097	2566-00178		2566-00179	2566-00180	—	2560-10100	2560-10101
	-20	2566-00143	2566-00153			—	2566-00142	2566-00135	—
	-24	2566-00143	2566-00153			—	2566-00142	2566-00135	—
V501SS & V502SS	-32	2566-00143	2566-00153			—	2566-00142	2566-00135	—
	-4	—		2566-00132	—	2566-00108	2566-00146	—	2566-00138
	-6	—		2566-00132	—	2566-00108	2566-00146	—	2566-00138
	-8	—		2566-00132	—	2566-00108	2566-00146	—	2566-00138
	-12	—		2566-00133	—	2566-00109	—	—	2566-00184
V502SS	-16	—		2566-00133	—	2566-00109	—	—	2566-00184
	-20	—		2566-00134	—		—	—	2566-00185
	-24	—		2566-00134	—		—	—	2566-00185
V500CS & V502CS	-32	—		2566-00134	—		—	—	2566-00185
	-4	2566-00158			2566-00170	2566-00166		2566-00162	
	-6	2566-00158			2566-00170	2566-00166		2566-00162	
	-8	2566-00158			2566-00171	2566-00166		2566-00162	
	-12	2566-00159			2566-00172	2566-00167		2566-00163	
	-16	2566-00159			2566-00172	2566-00167		2566-00163	
	-20	2566-00160				2566-00168		2566-00164	
	-24	2566-00160				2566-00168		2566-00164	
V506CS	-32	2566-00161				2566-00169		2566-00165	
	-4	2566-00158			2566-00170	2566-00166		2566-00162	
	-6	2566-00158			2566-00170	2566-00166		2566-00162	
	-8							2566-00234	
	-12	—						2566-00235	
V533P	-16	—						2566-00236	
	-4	2560-10152	2566-00105		2566-00147	2566-00215	2566-00231	2560-10160	
	-6	2560-10152	2566-00105		2566-00147	2566-00215	2566-00231	2560-10160	
	-8	2560-10152	2566-00105		2566-00147	2566-00215	2566-00231	2560-10160	
	-12	2560-10153	2566-00178		2566-00179	2566-00180		2560-10168	
V520P	-16	2560-10153	2566-00178		2566-00179	2566-00180		2560-10168	
	-4				2566-00277			2566-00262	
	-6				2566-00277			2566-00262	
	-8				2566-00277			2566-00262	
	-12				2566-00280			2566-00261	
	-16				2566-00280			2566-00261	
	-20	2566-00143	2566-00153					2566-00135	
	-24	2566-00143	2566-00153					2566-00135	
	-32	2566-00143	2566-00153					2566-00135	
	40	2566-00253							
V500HR, V506HP, V507HP	48	2566-00253							
	-4							BVHPLK-1 ^A	
	-6							BVHPLK-1 ^A	
	-8							BVHPLK-1 ^A	
	-12							BVHPLK-2 ^A	
	-16							BVHPLK-2 ^A	
	-20							BVHPLK-3 ^A	
	-24							BVHPLK-3 ^A	
	-32							BVHPLK-3 ^A	

^A Locking kit for use with standard handles

Replacement Handle Nuts

VALVE	PLATED STEEL	STAINLESS STEEL
V500P-4	2567-00020	2567-00023
V500P-6	2567-00020	2567-00023
V500P-8	2567-00020	2567-00023
V500P-12	2567-00055	2567-00057
V500P-16	2567-00055	2567-00057
V500P-20	2567-00051	2567-00052
V500P-24	2567-00051	2567-00052
V500P-32	2567-00051	2567-00052
V500CS-4	2567-00020	2567-00023
V500CS-6	2567-00020	2567-00023
V500CS-8	2564-00020	2567-00023

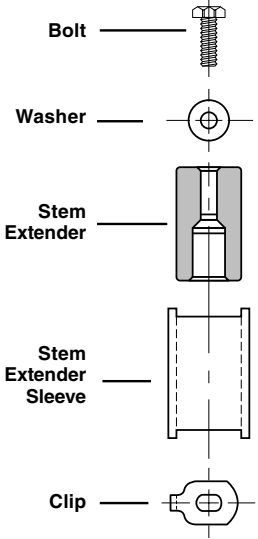
Replacement Handle Covers

VALVE	LEVER	SHORT LEVER	TEE
V500P-4	2569-00108	2569-00342	2569-00155
V500P-6	2569-00108	2569-00342	2569-00155
V500P-8	2569-00108	2569-00342	2569-00155
V500P-12	2569-00296		2569-00155
V500P-16	2569-00296		2569-00155
V500P-20	2569-00229	2569-00234	
V500P-24	2569-00229	2569-00234	
V500P-32	2569-00229	2569-00234	
V502SS-4		2569-00203	
V502SS-6		2569-00203	
V502SS-8		2569-00203	

STX	Stem Extension Kit
P	For use on Brass Ball Valves
1	1: 1/4" thru 1/2" valves 2: 3/4" thru 1" valves
125	125: 1-1/4" extension length 225: 2-1/4" extension length

All stem extension kit componentry is made from high quality, corrosion resistant stainless steel

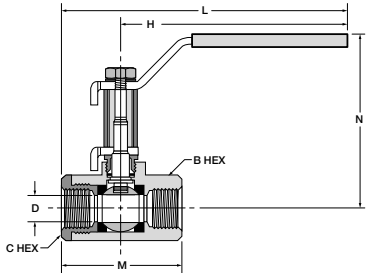
Note: Stem extensions cannot be used with series 509 and series 520.



Brass Valve Extension Dimensions STX-P-1-125

PART NO.	VALVE SIZE	B HEX	C HEX	H	L	M	N	D FLOW Ø
STX-P-1-125	1/4	15/16	15/16	3.96	4.96	2.03	3.73	.375
STX-P-1-125	3/8	15/16	15/16	3.96	4.96	2.03	3.73	.375
STX-P-1-125	1/2	1-1/16	1-1/16	3.96	5.05	2.20	3.84	.500
STX-P-2-125	3/4	1-1/4	1-5/16	3.96	5.25	2.42	4.06	.685
STX-P-2-125	1	1-1/2	1-9/16	3.96	5.89	2.75	4.33	.875

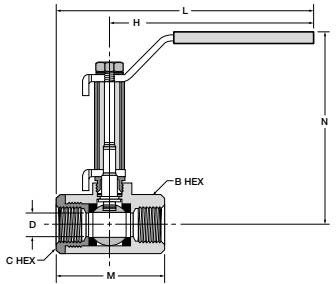
Note: Drawing shows STX-P assembled to XV500P series-not included



Brass Valve Extension Dimensions STX-P-1-225

PART NO.	VALVE SIZE	B HEX	C HEX	H	L	M	N	D FLOW Ø
STX-P-1-225	1/4	15/16	15/16	3.96	4.96	2.03	4.73	.375
STX-P-1-225	3/8	15/16	15/16	3.96	4.96	2.03	4.73	.375
STX-P-1-225	1/2	1-1/16	1-1/16	3.96	5.05	2.20	4.84	.500
STX-P-2-225	3/4	1-1/4	1-5/16	3.96	5.25	2.42	5.06	.685
STX-P-2-225	1	1-1/2	1-9/16	3.96	5.89	2.75	5.33	.875

Note: Drawing shows STX-P assembled to XV500P series-not included



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Accessories

Blow Guns

Silencers

Bins, Bags
& Copper Tubing



For Bins information visit:
www.parker.com/bins



Blow Guns

410-S

Controlled Pressure
p. I6



410-SV

Controlled Pressure
p. I6



415-S

Controlled Pressure
p. I6



400-S-TIP

Replacement Tip
p. I6



410

Full Pressure
p. I6



410-N

Full Pressure
p. I6



415-N

Full Pressure
p. I6



BG441-NBL

BG Series
p. I7



BG442-SBL

BG Series
p. I7



BG443-NBL

BG Series
p. I7



BG444-SBL

BG Series
p. I7



0653

NPT/BSPP
p. I8



0652-0655

BSPP
p. I8



0656-0657

Angled Nozzle
p. I8



Nozzles

0690 03

Straight Tube
Nozzle Long
p. I9



0690 04

Straight Tube
Nozzle Short
p. I9



0690 05

Angled Tube
Nozzle Long
p. I9



0690 06

Angled Tube
Nozzle Short
p. I9



0690 08

Coanda Effect
Nozzle
p. I10



0690 09

Air Screen Nozzle
p. I10



0690 10

Booster Nozzle
p. I10



0690 11

Booster Nozzle
with Air Screen
p. I10



Silencers

0673 0610 0670

Threaded Silencer
UNF, NPT or BSPP
p. I11



0671

Plug-In Silencer
p. I11



0673

Compact Threaded
Silencer Male
BSPP, M5
p. I11



0677

Miniature
Silencer BSPP
p. I11



0614 0672

Flow Control
Silencer Male
NPT, BSPP
p. I12



0611 0674

Threaded Silencer
NPT, BSPP, M5
p. I12



0676

Flow Control
Silencer BSPP
p. I12



0682

Stainless Steel
Threaded Silencer
Male BSPP
p. I12



0683

Stainless Steel
Threaded Silencer
Male NPT
p. I12



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Bins

16-CB

16 Compartment
p. I13



24-CB

24 Compartment
p. I13



ADJ-CB

Adjustable
Compartments
p. I13



4CB-SR

Slide Rack
p. I13



LSR-STAND

Stand
p. I14



9-DC

9 Drawer
p. I14



18-DC

18 Drawer
p. I14



24B-CABINET

24 Opening
p. I14



40B-STAND

Stand
p. I14



40B-CABINET

40 Opening
p. I15



PNEU-CAB

Mobile Cabinet
p. I15



Bags

4X6PSB

Clear Plastic Bag
p. I15



6X8PSB

Clear Plastic Bag
p. I15



Copper Tubing

X50CT

Coiled Copper Tubing
p. I15



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Blow Guns

Controlled Pressure Blow Guns

Parker Controlled Pressure Blow Guns meet OSHA requirements (section 29 CFR 1910.242 paragraph b), and directive #100-1. "Compressed air shall not be used for cleaning purposes except where reduced to less than 30 psi, and then only with effective chip guarding and personal protective equipment."

Parker Controlled Pressure Blow Guns have a black epoxy coated zinc body and vented nozzles to prevent pressure build-up when dead ending occurs up to 150 PSI (10.3 bar).

SPECIFICATIONS		
PART NO.	MAXIMUM PRESSURE PSI (BAR)	WT. (LB) P/PIECE
410-S	150 (10.3)	.50
410-SV	150 (10.3)	.53
415-S	150 (10.3)	.48



410-S

Parker Controlled Pressure Blow Guns features thumb lever valve actuator and brass nozzle. Inlet port is 1/4" NPT.



410-SV

Parker Venturi Nozzle Controlled Pressure Blow Gun with thumb lever valve and large venturi side ports for high volume flow. Inlet port is 1/4" NPT.



415-S

Parker Controlled Pressure Blow Guns features push button valve actuator and brass nozzle. Inlet port is 1/4" NPT.



400-S-TIP

Blow Gun Replacement Tip

Full Pressure Blow Guns

The following Parker Blow Guns must have a pressure regulator setting below 30 psi to conform to OSHA safety requirements 29 CFR 1910.242 Paragraph b.

SPECIFICATIONS		
PART NO.	MAXIMUM PRESSURE PSI (BAR)	WT. (LB) P/PIECE
410	150 (10.3)	.48
410-N	150 (10.3)	.51
415-N	150 (10.3)	.49



410

Parker two way thumb lever valve has a zinc body with 1/4" NPT inlet and 1/8" NPSF outlet.

Note: Standard Gun without nozzle.



410-N

Parker thumb lever style Blow Gun features a zinc body, brass nozzle, and 1/4" NPT female inlet.



415-N

Parker Blow Gun features a push button style actuator, zinc body with a brass nozzle and 1/4" NPT female inlet.

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BG Series Blow Guns

Made from impact resistant plastic, BG Series blow guns are durable and versatile. Extended nozzles allow air to be directed where it is required. The pistol grip trigger allows greater control over the amount of air delivered. Combined, these two features provide superior performance in a light weight, ergonomically designed package.

Nozzles are available in short and extended versions and most models meet OSHA directives on the use of compressed air for cleaning purposes. OSHA directive #100-1 states that "when dead ending occurs a static pressure at the main orifice shall not exceed 30 psi." For those blow guns that do not meet this requirement, OSHA requires that "compressed air shall not be used for cleaning purposes except where reduced to less than 30 psi, and then only with effective

chip guarding and personal protective equipment" (section 29 CFR 1910.242 paragraph b). Please refer to the blow gun descriptions below for compatibility with OSHA directive #100-1.

Nozzle configurations are designed for maximum flexibility. Applications with special requirements may find the BG443-NBL with a 1/8" NPT fitting convenient for adapting existing nozzles or extra-long extensions. For information on specials or made-to-order blow gun nozzles, please contact the Quick Coupling Division.

- Easy to control variable flow pistol grip trigger.
- Nozzles available that meet OSHA requirements.
- Lightweight ergonomical design.
- Bodies are constructed of impact resistant plastic.

SPECIFICATIONS	
RATED PRESSURE PSI	175 (12.0 bar)
TEMPERATURE RANGE	TO +120° F (+48.8° C)
INLET PORT	1/4" NPTF

NOMENCLATURE	
EXAMPLE: BG442-SBL	ATTRIBUTE:
BG	BG SERIES BLOW GUN
4	INLET PORT IN 16THS
42	NOZZLE STYLE 41 - EXTENDED 42 - EXTENDED (OSHA) 43 - 1/8" FNPT 44 - SHORT (OSHA)
S	MEETS OSHA REQUIREMENTS S - YES N - NO
BL	COLOR BL - BLACK

BG441-NBL BG Series Blow Gun

PART NO.	NOZZLE	MEETS OSHA REQUIREMENTS
BG441-NBL	EXTENDED	NO



BG443-NBL BG Series Blow Gun

PART NO.	NOZZLE	MEETS OSHA REQUIREMENTS
BG443-NBL	1/8" FEMALE NPT	NO



BG442-SBL BG Series Blow Gun

PART NO.	NOZZLE	MEETS OSHA REQUIREMENTS
BG442-SBL	EXTENDED	YES



BG444-SBL BG Series Blow Gun

PART NO.	NOZZLE	MEETS OSHA REQUIREMENTS
BG444-SBL	VORTEC	YES



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[Click here for CADs, Product Specifications or to Configure Parts Online](#)


New “Energy Saving” Flow Reducer System

- The flow reducer system allows for 40% savings in air consumption and guarantees stable flow, max 120 NI/min
- Can be adapted to all available interchangeable nozzles
- Available in a lower connection, threaded 1/4 NPT or 1/4 BSPP
- When combined with a specific interchangeable nozzle, the “energy saving” blow gun complies to OSHA 1910.242(b) nozzle and or OSHA 1910.95(b), addressing reduced pressure when in close proximity to an obstacle, chip guarding and noise level.

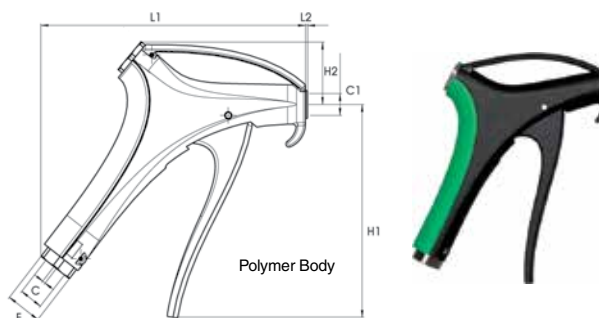
0653 Flow Reducer Blowgun NPT/BSPP

PART NO.	C NPT	C1	F IN	H1 IN	H2 IN	L1 IN	L2 IN	WT OZ
0653 66 14	1/4	M12X1.25	.79	4.60	1.34	5.78	.060	6.35

PART NO.	C BSPP	C1	F IN	H1 IN	H2 IN	L1 IN	L2 IN	WT KG
0653 66 13	G1/4	M12X1.25	20	117	34	147	1.5	.180

Combined with the osha 1910.242(B) nozzle, when in close proximity to an obstacle, the flow is deviated to reduce pressure to 0.5 Bar at the end of the nozzle.

The flow reducer system allows for 40% savings in air consumption and guarantees stable flow max 120 nl/m



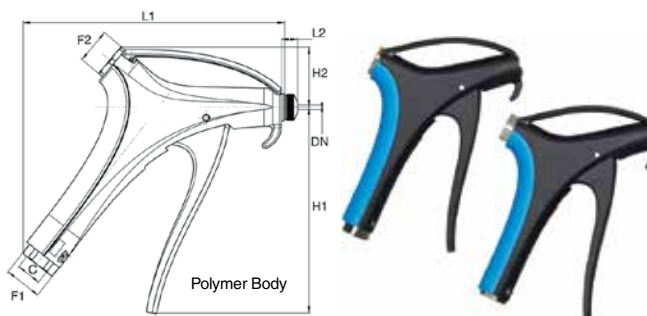
0652-0655 Progressive Control Blowgun BSPP

PART NO.	C BSPP	C1	F MM	H1 MM	H2 MM	L1 MM	L2 MM	WT KG
0652 66 13	G1/4	M12X1.25	17	128	14	120	1.5	.161
0655 66 13	G1/4	M12X1.25	20	117	37	145	2	.014

Choose from the wide range of interchangeable nozzles to have the right tool for the job - please refer to pages L8 and L9

0652 66 13 - lower connection

0655 66 13 - upper connection



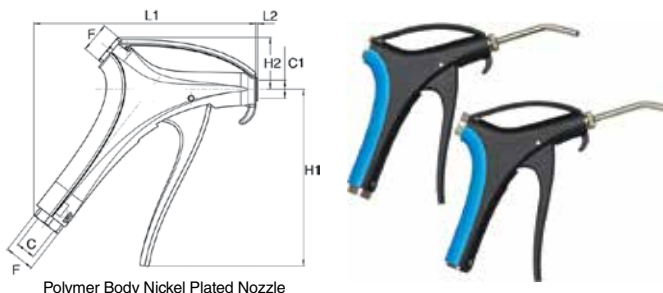
0656-0657 Progressive Control Blowgun Short Angled Nozzle NPT/BSPP

PART NO.	C NPT	C1	F IN	H1 IN	H2 IN	L1 IN	L2 IN	WT OZ
0656 66 13	1/4	M12X1.25	17	4.99	.55	4.68	.06	5.97

PART NO.	C BSPP	C1	F IN	H1 IN	H2 IN	L1 IN	L2 IN	WT KG
0657 66 13	G1/4	M12X1.25	17	128	14	120	1.5	.169

0656 66 13 - lower connection

0657 66 13 - upper connection



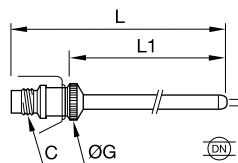
WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

0690 03 Straight Tube Nozzle Long

PART NO.	C METRIC	DN	G IN	L IN	L1 IN	WT OZ
0690 03 00	M12X1.25	2.5	.59	13	12	2.09
SPREAD OF CONE		MAX FLOW TOLERANCE $\pm 10\%$		NOISE LEVEL ISO15744		
21°		365 NI/MIN		83 dBA		

■ OSHA 1910.95 (b) conforming

■ Directive 2003/10/EC*

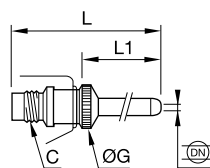
**0690 04 Straight Tube Nozzle Short**

PART NO.	C METRIC	DN	G IN	L IN	L1 IN	WT OZ
0690 04 00	M12X1.25	2.5	.59	4	3	1.13
SPREAD OF CONE		MAX FLOW TOLERANCE $\pm 10\%$		NOISE LEVEL ISO15744		
21°		385 NI/MIN		82 dBA		

■ OSHA 1910.242 (b) conforming

■ OSHA 1910.95 (b) conforming

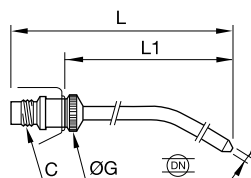
■ Directive 2003/10/EC*

**0690 05 Angled Tube Nozzle Long**

PART NO.	C METRIC	DN	G IN	L IN	L1 IN	WT OZ
0690 05 00	M12X1.25	2.5	.59	12.4	11.5	2.09
SPREAD OF CONE		MAX FLOW TOLERANCE $\pm 10\%$		NOISE LEVEL ISO15744		
21°		330 NI/MIN		82 dBA		

■ OSHA 1910.95 (b) conforming

■ Directive 2003/10/EC*

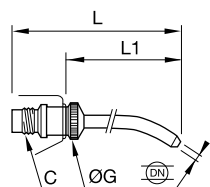
**0690 06 Angled Tube Nozzle Short**

PART NO.	C METRIC	DN	G IN	L IN	L1 IN	WT OZ
0690 06 00	M12X1.25	2.5	.59	3.7	2.75	1.13
SPREAD OF CONE		MAX FLOW TOLERANCE $\pm 10\%$		NOISE LEVEL ISO15744		
21°		565 NI/MIN		86 dBA		

■ OSHA 1910.242 (b) conforming

■ OSHA 1910.95 (b) conforming

■ Directive 2003/10/EC*



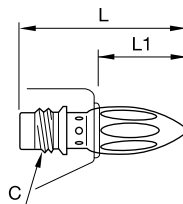
* Hearing protectors should always be worn when exposure to noise lasts longer than 8 hours.

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0690 08 Coanda Effect Nozzle

PART NO.	C METRIC	L IN	L1 IN	WT OZ
0690 08 00	M12X1.25	1.87	1.02	1.06
SPREAD OF CONE	MAX FLOW TOLERANCE $\pm 10\%$	NOISE LEVEL ISO15744		
20°	240 NI/MIN	73 dBA		

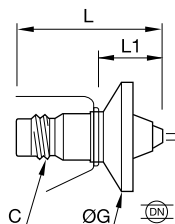
- OSHA 1910.242 (b) conforming
- OSHA 1910.95 (b) conforming
- Directive 2003/10/EC*



0690 09 Air Screen Nozzle

PART NO.	C METRIC	DN	G IN	L IN	L1 IN	WT OZ
0690 09 00	M12X1.25	2	1.18	1.59	.73	.68
SPREAD OF CONE		MAX FLOW TOLERANCE ± 10%		NOISE LEVEL ISO15744		
JET 24° SCREEN 140°	650 NI/MIN		86 dBA			

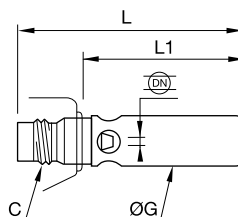
- OSHA 1910.242 (b) conforming
- OSHA 1910.95 (b) conforming
- Directive 2003/10/EC*



0690 10 Booster Nozzle

PART NO.	C METRIC	DN	G IN	L IN	L1 IN	WT OZ
0690 10 00	M12X1.25	2.5	.59	2.52	1.65	1.22
SPREAD OF CONE		MAX FLOW TOLERANCE ± 10%		NOISE LEVEL ISO15744		
28°	335 NI/MIN		99 dBA			

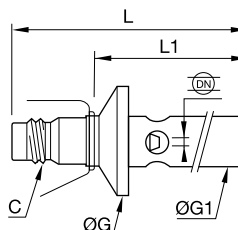
- OSHA 1910.95 (b) conforming
- Directive 2003/10/EC*



0690 11 Booster Nozzle with Air Screen

PART NO.	C METRIC	DN	G IN	G1 IN	L IN	L1 IN	WT OZ
0690 11 00	M12X1.25	2.5	1.18	.59	2.99	2.13	1.48
SPREAD OF CONE		MAX FLOW TOLERANCE ± 10%			NOISE LEVEL ISO15744		
JET 26° SCREEN 140°		625 NI/MIN			86 dBA		

- OSHA 1910.242 (b) conforming
- OSHA 1910.95 (b) conforming
- Directive 2003/10/EC*



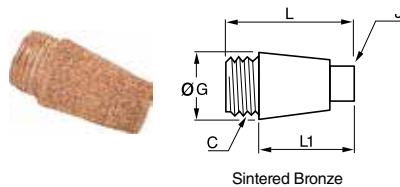
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Silencers

Technical Specification of Silencers:

MATERIAL	WORKING PRESSURE	WORKING TEMPERATURE
SINTERED BRONZE	175 PSI (12.0 bar)	-4° to +300° F (-20° to +148.8° C)
POLYETHYLENE	145 PSI (9.9 bar)	-14° to +175° F (-25.5° to +79.4° C)
STAINLESS STEEL	175 PSI (12.0 bar)	-4° to +355° F (-20° to +179.4° C)

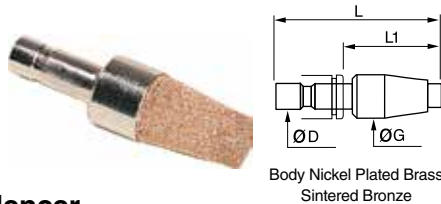


0673 0610 0670 Threaded Silencer UNF, NPT or BSPP

PART NO.	C UNF/NPT	J IN	G IN	L IN	L1 IN	WT OZ
0673 00 20*	10-32	.27	.31	.34	.18	.07
0610 00 11	1/8	.31	.42	.89	.71	.21
0610 00 14	1/4	.39	.59	1.10	.87	.46
0610 00 18	3/8	.51	.75	1.42	1.14	.85
0610 00 22	1/2	.59	.91	1.73	1.42	1.48

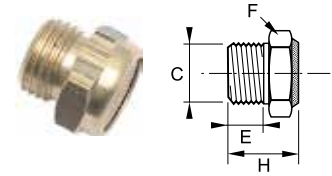
PART NO.	C BSPP	J MM	G MM	L MM	L1 MM	WT KG
0670 00 10	G1/8	7	12	20.5	15	.007
0670 00 13	G1/4	8	15	24.5	18.5	.013
0670 00 17	G3/8	10	19	37	29	.033
0670 00 21	G1/2	14	23	40	31	.049
0670 00 27	G3/4	16.5	29.5	51	40.5	.092
0670 00 34	G1	20	36	60	49.5	.140

* Brass Body



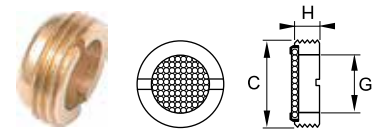
0671 Plug-In Silencer

PART NO.	C	G MM	L MM	L1 MM	WT OZ
0671 04 00	4	13	41.5	24.5	.015
0671 06 00	6	15	48	29	.023
0671 08 00	8	15	49.5	29.5	.024
0671 10 00	10	19.5	68	43.5	.054
0671 12 00	12	20	68.5	43	.055



0673 Compact Threaded Silencer Male BSPP, M5

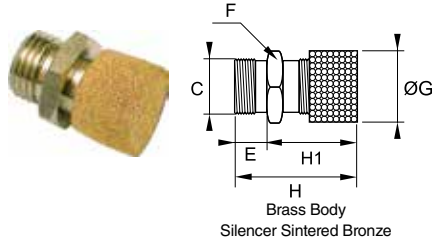
PART NO.	C	E MM	F MM	H MM	WT OZ
0673 00 10	G1/8	4	13	12	.006
0673 00 13	G1/4	6	16	16	.012
0673 00 17	G3/8	8	19	17	.022
0673 00 19	M5X0.8	8	8	8.5	.001
0673 00 20	UNF 10-32	4	6	11	.006
0673 00 21	G1/2	9	24	18	.037



0677 Miniature Silencer BSPP

PART NO.	C	G MM	H MM	WT OZ
0677 00 10	G1/8	5.5	4	.002
0677 00 13	G1/4	6	4.5	.003
0677 00 17	G3/8	9.5	5	.006
0677 00 21	G1/2	12.5	5.5	.012
0677 00 27	G3/4	19	6	.014
0677 00 34	G1	24	7	.025

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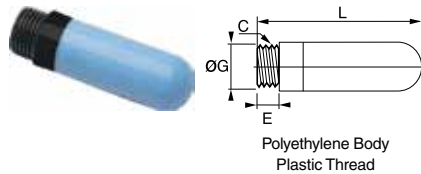
[Click here for CADs, Product Specifications or to Configure Parts Online](#)


0614 0672 Flow Control Silencer Male NPT, BSPP

PART NO.	C NPT	E	F MM	G	H MIN	H MAX	H1	WT OZ
0614 00 14	1/4	.31	17	.67	.98	1.10	.75	.81
0614 00 22	1/2	.47	27	1.06	1.54	1.65	1.30	1.55

PART NO.	C BSPP	E MM	F MM	G MM	H MIN	H MAX	H1 MM	WT KG
0672 00 10	1/8	8	14	14	24	27	18	.012
0672 00 13	1/4	8	17	17	25	28	19	.023
0672 00 17	3/8	10	22	22	30	33	24	.033
0672 00 21	1/2	12	27	27	39	42	33	.044

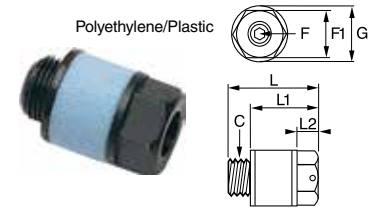
Consult us for flow characteristics



0611 0674 Threaded Silencer NPT, BSPP, M5

PART NO.	C NPT	E IN	G IN	L IN	WT OZ
0611 00 11	1/8	.24	.49	1.34	.07
0611 00 14	1/4	.28	.61	1.67	.11
0611 00 22	1/2	.43	.93	3.07	.35

PART NO.	C BSPP	E MM	G MM	L MM	WT OZ
0674 00 19	M5X0.8	4	6.5	23	.001
0674 00 10	G1/8	6	12.5	34	.002
0674 00 13	G1/4	7	15.5	42.5	.003
0674 00 17	G3/8	11.5	18.5	67.5	.006
0674 00 21	G1/2	11	23.5	78	.010
0674 00 27	G3/4	15.5	38.5	131	.040
0674 00 34	G1	19.5	49	160	.050

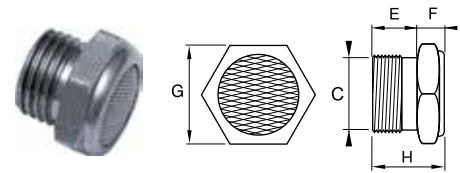


0676 Flow Control Silencer BSPP

PART NO.	C BSPP	F MM	F1 MM	G MM	L MM	L1 MM	L2 MM	WT OZ
0676 00 10	G1/8	2.5	13	15	20.5	14.5	5	.002
0676 00 13	G1/4	4	15	18	29	22	7	.007

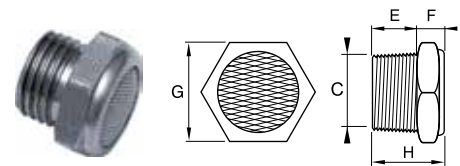
FLOW SCFM AT 87 PSI											NOISE LEVEL dBA*
NO. OF TURNS	0	1	2	3	4	5	6	7	8	9	
0676 00 10	0	1.06	3.2	7.4	11.8	13	13.8	13.8	13.9	13.9	82
0676 00 13	0	.78	.88	1.77	12	26.5	33	34.6	35.3	36	84

* dBA at 87 PSI and 12 SCFM



0682 Stainless Steel Threaded Silencer Male BSPP

PART NO.	C BSPP	E MM	F MM	G MM	H MM	WT KG
0682 00 10	G1/8	8	7	14	15	.009
0682 00 13	G1/4	8	7	17	15	.013
0682 00 17	G3/8	10	8	22	18	.020
0682 00 21	G1/2	12	10	27	22	.038
0682 00 27	G3/4	15	12	32	27	.066
0682 00 34	G1	18	14	38	32	.118



0683 Stainless Steel Threaded Silencer Male NPT

PART NO.	C NPT	E IN	F IN	G MM	H IN	WT KG
0683 00 11	1/8	.28	.28	14	.55	.35
0683 00 14	1/4	.43	.28	17	.71	.53
0683 00 18	3/8	.43	.31	22	.75	.81
0683 00 22	1/2	.59	.39	27	.98	1.55

WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Bins, Bags & Copper Tubing

16 Compartment Large Scoop Box

- Prime cold rolled steel outer shell
- High impact styrene insert with 16 compartments
- Scooped bottom compartments for easy part removal
- Full piano hinge on cover provides rigidity
- Positive pull-down catch keeps cover tightly closed to prevent part migration
- Handle allows for easy transport
- Durable gray powder coat finish

PART NO.	DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT
16-CB	18	12	3



24 Compartment Large Scoop Box

- Prime cold rolled steel outer shell
- High impact styrene insert with 24 compartments
- Scooped bottom compartments for easy part removal
- Full piano hinge on cover provides rigidity
- Positive pull-down catch keeps cover tightly closed to prevent part migration
- Handle allows for easy transport
- Durable gray powder coat finish

PART NO.	DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT
24-CB	18	12	3



ADJ-CB

- Prime cold rolled steel outer shell
- High impact styrene insert with 4 fixed vertical compartments and 9 moveable dividers adjustable on 1" centers
- Full piano hinge on cover provides rigidity
- Positive pull-down catch keeps cover tightly closed to prevent part migration
- Durable gray powder coat finish

PART NO.	DIMENSIONS (IN.)			COMPARTMENTS
	WIDTH	DEPTH	HEIGHT	
ADJ-CB	18	12	3	ADJUSTABLE



Easy Glide Slide Rack (Holds 4 16-CB or 24-CB per rack)

- Sturdy construction using prime cold-rolled steel
- Each cradle holds up to 40 lbs
- Easy glide slides allow boxes to move in and out smoothly
- Center braces on cradles provide extra rigidity
- Reinforced rack keeps boxes level
- Boxes can be easily removed for transport to work areas
- Base and locking hinge are available as accessories
- Durable gray powder coat finish

PART NO.	DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT
4CB-SR	20	15.75	15



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LSR-Stand

- Sturdy all steel construction
- Legs attach easily using fasteners provided
- Raises units 15 inches off the floor
- Durable gray powder finish

PART NO.	DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT
LSR-STAND	20 5/8	16 1/4	15 5/8



9 Drawer Cabinet

- Prime cold rolled steel construction
- Each drawer includes 2 easy label dividers, which are adjustable on 1" centers
- High density drawer cabinet, easy to store large quantities of small parts
- Cabinets can be stacked using mounting holes
- Drawers feature interlocking design for superior strength
- Durable gray powder coat finish
- Drawers have full width handles and easy glide runners
- Ships fully assembled

PART NO.	DIMENSIONS (IN.)			DRAWER DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT	WIDTH	DEPTH	HEIGHT
9-DC	17.25	11.625	10.875	5.375	11.25	2.75



18 Drawer Cabinet

- Prime cold rolled steel construction
- Each drawer includes 2 easy label dividers, which are adjustable on 1" centers
- High density drawer cabinet, easy to store large quantities of small parts
- Cabinets can be stacked using mounting holes
- Drawers feature interlocking design for superior strength
- Durable gray powder coat finish
- Drawers have full width handles and easy glide runners
- Ships fully assembled

PART NO.	DIMENSIONS (IN.)			DRAWER DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT	WIDTH	DEPTH	HEIGHT
18-DC	17.25	11.625	21.25	5.375	11.25	2.75



24 Opening Bin

- All welded, prime cold rolled steel
- Modular with most 12" deep bins and drawer cabinets; mounting holes are located at both the top and bottom
- Fully hemmed 1 1/8" bin fronts to hold labels and retain parts
- Durable gray powder coat finish
- Roll-formed sides for increased strength and stability
- Ships fully assembled
- Ribbed and hemmed dividers provide added strength

PART NO.	DIMENSIONS (IN.)			BIN DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT	WIDTH	DEPTH	HEIGHT
24B-CABINET	33.75	12	23.875	5.375	11.875	5.5



Parker Brass Products Base Stand for 40B Cabinets

- Stands are 12" high
- Each stand includes a 15 piece bolt and nut set package for assembly
- Designed for use with 40B Cabinets

PART NO.	DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT
40B-STAND	33.75	12	23.875



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40 Opening Bin

- All welded, prime cold rolled steel
- Fully hemmed 1 1/8" bin fronts to hold labels and retain parts
- Roll-formed sides for increased strength and stability
- Ribbed and hemmed dividers provide added strength
- Modular with most 12" deep bins and drawer cabinets; mounting holes are located at both the top and bottom
- Durable gray powder coat finish
- Ships fully assembled

PART NO.	DIMENSIONS (IN.)			BIN DIMENSIONS (IN.)		
	WIDTH	DEPTH	HEIGHT	WIDTH	DEPTH	HEIGHT
40B-CABINET	33.75	12	23.875	3.8125	11.875	3.8125



Pneumatic Cabinet

- High quality all-steel construction
- Partitioning slots provide flexibility for customization
- Drawer locks limit access to prevent loss and improve safety when moved
- Drawer interlock prevent opening multiple drawers that could cause accidental tip over
- Available fitting and connector labels with photos make easy selection and restock easy
- Locking 4" heavy-duty casters
- Retainer top with a non-skid mat work surface

PART NO.	DIMENSIONS (IN.)			DRAWERS
	WIDTH	DEPTH	HEIGHT	
PNEU-CAB	22.1875	28.5	39.5	5-3" AND 1-9"



Clear Plastic Shipping Bags PSB

Reusable, clear polyethylene, zip-lock style bags with panels for marking Part No., quantity, and availability information. Features easy visual part identification. Ideal for custom packaging of less than box quantities.

PART NO.	SIZE
4X6PSB	4" X 6"
6X8PSB	6" X 8"



Copper Tubing

Copper tubing meets A.S.T.M. specification B-280 (copper tube for refrigeration field service)

PART NO.	TUBE O.D.	TUBE I.D.	WALL THICKNESS	FEET PER COIL
50CT-2-30	1/8	.065	.030	50
50CT-3-30	3/16	.128	.030	50
50CT-4-30	1/4	.190	.030	50
50CT-5-32	5/16	.249	.032	50
50CT-6-32	3/8	.311	.032	50
50CT-8-32	1/2	.436	.032	50



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Tubing Compatibility Chart

Nomenclature

PS Plastic Sleeve & Tube Support Recommended

TS Tube Support Is Recommended

BS Brass Sleeve Recommended

CL Clamp Required

MG Metal Gripper Collet Recommended

Orange Tube/Fitting Combination Compatible

Yellow Tube/Fitting Combination Not Compatible

Nomenclature		Soft Metal Tubing			Parflex Thermoplastic Tubing										
		Copper	Aluminum	Steel	Industrial Tubing Series (Outside Diameter Shown)										
					Polyethylene E & EB Inch (4,5,6,8,10) Metric (6,8,10,12)	Polyethylene PEFR Inch (2,5,4,6,8)	Polyethylene HDPE Inch (4,6)	Nylon N Inch (2,2.5,3,4,5,6,8) Metric (4mm - 20mm)	Nylon PAT Inch (2,4,6,8,10,12)	Nylon NR Inch (2,3,4,5,6,8)	Nylon NTNA Inch (2,2.5,3,4,5,6,8)	Polypropylene PP & PPB Inch (2,3,4,5,6,8,10)	95U/95UM Series Inch (2,2.5,4,6,8,12) Metric (4,6,8,10,12)	Polyurethane HUFRR (Weld Tubing) Inch (4,6,8)	Clear Vinyl Inch (1/8" - 2 1/2")
Product Sizes (inch)															
Compression & Flare	Compression Inch (2,3,4,5,6,7,8,10,12)	BS	BS		PS TS	PS TS	PS TS	PS TS	PS TS	PS TS		PS TS			
	Compress-Align Inch (2,3,4,5,6,8,10,12,14,16)				TS	TS	TS	TS	TS	TS		TS			
	Metric Compression Metric (4,5,6,8,10,12,14,16,18,20,22,25,28)				TS			TS		TS		TS	TS		
	Poly-Tite Inch (4,5,6,8)	BS						BS				BS			
	Hi-Duty Inch (2,3,4,5,6,8,10)				TS	TS	TS	TS	TS	TS		TS			
	45 degree flare Inch (2,3,4,5,6,8,10,12,14)														
	Inverted Flare Inch (2,3,4,5,6,8,10,12)														
	Fast & Tite Inch (4,5,6,8,10)												TS		TS
Push-to-Connect	Flow Controls Inch (2,2.5,4,5,6,8) Metric (4,6,8,10,12)												TS		
	Prestolok PLP Metal Inch (2,2.5,3,4,5,6,8)														
	Prestolok PLP Composite Inch (2,2.5,3,4,5,6,8,10) Metric (3,4,6,8,10,12,14,16)												TS		
	Prestolok PLM Metal Inch (2.5,4,5,6,8) Metric (4,6,8,10,12,14)														
	Prestolok PLS Stainless Steel Inch (2.5,3,4,5,6,8) Metric (4,6,8,10,12)														
	Liquifit Inch (2.5,4,6,8) Metric (4,6,8,10,12)														
	TrueSeal Inch (4,5,6,8)	MG								MG		MG	TS		TS
Barb	Par-Barb Inch (2,3,4,5,6,8,10,12,16,20,24) Inside Diameter														CL
	Dubl-Barb Inch (2.5,4,6,8)														
	Hose Barb Inch (2,3,4,5,6,8,10,12,16) Inside Diameter														CL
	Garden Hose														CL
DOT Transportation	NTA Inch (3,4,6,8,10,12)														
	Transmission Fittings Inch (2,2.5)														
	Air Brake Inch (4,6,8,10,12,16)														
	Air Brake Hose Inch (6,8)														
	Vibra-Lok Inch (2,3,4,5,6,8,10,12)														
	Prestomatic Inch (4,6,8,10) Metric (6,8,10,12,16)														
	PTC Inch (2.5,3,4,6,8,10,12)														
	SAE Cartridges Inch (4,6,8,10)														

Tubing Compatibility Chart

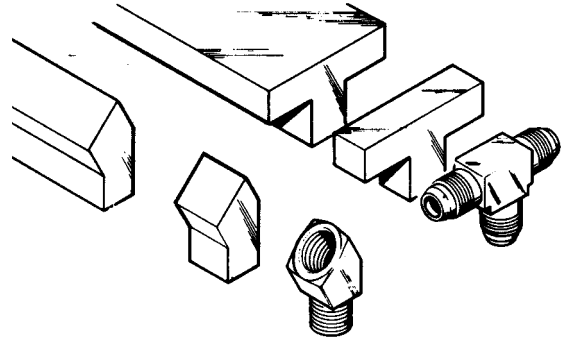
Parflex Thermoplastic Tubing								IHP/HPD Hose		<h2>Nomenclature</h2> <div><div>PS</div>Plastic Sleeve & Tube Support Recommended</div> <div><div>TS</div>Tube Support Is Recommended</div> <div><div>BS</div>Brass Sleeve Recommended</div> <div><div>CL</div>Clamp Required</div> <div><div>MG</div>Metal Gripper Collet Recommended</div> <div><div></div>Tube/Fitting Combination Compatible</div> <div><div></div>Tube/Fitting Combination Not Compatible</div>	
Transportation Tubing				Fluoropolymer Tubing				GPH General Purpose Inch (3,4,6,8,12) Inside Diameter	Parker 271 hose (SAE J1402) Inch (6,8) Inside Diameter		
PET Air Brake (SAE J844) Inch (2,2.5,3,4,5,6,8,10,12)	Air Brake DIN 74324 (Nylon 12) Metric (4,6,8,10,12,15,16,18)	PPT Diesel Fuel Sizes 4,6,8,10,12	HTFL Diesel Fuel Sizes 4,6,8,10,12	PFA Inch (3/32" - 1") Metric (4mm - 12mm)	FEP Inch (1/8" - 1") Metric (6mm - 12mm)	PTFE Inch (3/32" - 1, 1") Metric (3mm - 16mm)	PVDF Inch (2,3,4,5,6,8,10,12,16)				
				PS TS	PS TS	PS TS	PS TS			Product Sizes (inch)	
										Compression Inch (2,3,4,5,6,7,8,10,12)	Compression & Flare
										Compress-Align Inch (2,3,4,5,6,8,10,12,14,16)	
										Metric Compression Metric (4,5,6,8,10,12,14,16,18,20,22,25,28)	
										Poly-Tite Inch (4,5,6,8)	
										Hi-Duty Inch (2,3,4,5,6,8,10)	
										45 degree flare Inch (2,3,4,5,6,8,10,12,14)	
										Inverted Flare Inch (2,3,4,5,6,8,10,12)	
										Fast & Tite Inch (4,5,6,8,10)	
										Flow Controls Inch (2,2.5,4,5,6,8) Metric (4,6,8,10,12)	Push-to-Connect
										Prestolok PLP Metal Inch (2,2.5,3,4,5,6,8)	
										Prestolok PLP Composite Inch (2,2.5,3,4,5,6,8,10) Metric (3,4,6,8,10,12,14,16)	
										Prestolok PLM Metal Inch (2.5,4,5,6,8) Metric (4,6,8,10,12,14)	
										Prestolok PLS Stainless Steel Inch (2.5,3,4,5,6,8) Metric (4,6,8,10,12)	
										Liquifit Inch (2.5,4,6,8) Metric (4,6,8,10,12)	
										TrueSeal Inch (4,5,6,8)	Barb
								CL		Par-Barb Inch (2,3,4,5,6,8,10,12,16,20,24) Inside Diameter	
										Dubl-Barb Inch (2.5,4,6,8)	
								CL		Hose Barb Inch (2,3,4,5,6,8,10,12,16) Inside Diameter	
								CL		Garden Hose	
										NTA Inch (3,4,6,8,10,12)	DOT Transportation
										Transmission Fittings Inch (2,2.5)	
										Air Brake Inch (4,6,8,10,12,16)	
										Air Brake Hose Inch (6,8)	
										Vibra-Lok Inch (2,3,4,5,6,8,10,12)	
										Prestomatic Inch (4,6,8,10) Metric (6,8,10,12,16)	
										PTC Inch (2.5,3,4,6,8,10,12)	
										SAE Cartridges Inch (4,6,8,10)	

Manufacturing Techniques

Parker Extruded fittings

Hexagon, round and shaped bars are extruded in the configuration required, drawn to size, cut to length and straightened. First a solid round billet (8 to 12 inches in diameter) is heated to the pliable state and forced by pressure of approximately 80,000 pounds per square inch through a die. The resulting continuous length of bar is cooled and then drawn through dies to the desired external size. (The drawing process also controls the temper.) After straightening, the bar is ready for machining.

The process produces a dense, nonporous material somewhat stronger in the longitudinal direction due to an orientated flow of the grain.



Material used for Parker Brass Fittings

(Reference SAE J461)

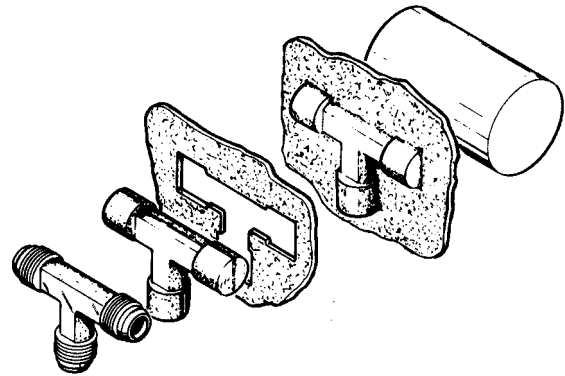
Straight bodies:	barstock CA 360 or CA 345
Shape bodies:	extruded barstock CA 360
Shape bodies:	forged CA 377
Nuts:	barstock CA 360
Nuts:	forged CA 377

Parker Forged Fittings

Material for forgings is extruded in round bars, cut to length and straightened. (At this point in the process, forging rod differs from round extruded machinable bars only in temper and chemical properties.) After straightening, the bars are cut again into slugs (short lengths), reheated to the pliable state and pressed under a pressure of approximately 25,000 pounds per square inch between upper and lower die cavities. After cooling the flash is trimmed away and the forging blank is ready for machining.

This process of forming under extreme pressure produces a uniformly dense material of exceptional strength. Because grain flow follows the contour, the fitting has high impact strength and is more resistant to mechanical shock and vibration.

Of the major brass fittings producers, only Parker offers elbows and tees machined from both extruded and forged shapes.



Tube Line Fabrication Guide for Leak Free Systems

Every hydraulic, pneumatic and lubrication system requires some form of tube line fabrication and fitting installation for completion. Proper fabrication and installation are essential for the overall efficiency, leak free performance, and general appearance of any system.

Start by planning ahead. After sizing the tube lines and selecting the appropriate style of fitting, consider the following in the design of your system:

1. Accessibility of joints
2. Proper routing of lines
3. Adequate tube line supports
4. Available fabricating tools

Routing of Lines

Routing of lines is probably the most difficult yet most significant of these system design considerations. Proper routing involves getting a connecting line from one point to another through the most logical path.

Always try to leave fitting joints as accessible as possible. Hard to reach joints are hard to assemble and tighten properly. Inaccessible joints are also more difficult and time consuming to service.

The most logical path should have the following characteristics:

- **Avoid excessive strain on joint** — A strained joint will eventually leak. (See Figures A14 through A21.)
- **Allow for expansion and contraction** — Use a “U” bend or a hose in long lines to allow for expansion and contraction. (See Figure A22.)
- **Allow for motion under load** — Even some apparently rigid systems do move under load. (See Figure A23.)
- **Get around obstructions without using excessive amount of 90° bends** — Pressure drop due to one 90° bend is greater than that due to two 45° bends. (See Figures A24 and A25.)
- Keep tube lines away from components that require regular maintenance. (See Figures A26 and A27.)
- Have a neat appearance and allow for easy troubleshooting, maintenance and repair. (See Figures A28 and A29.)

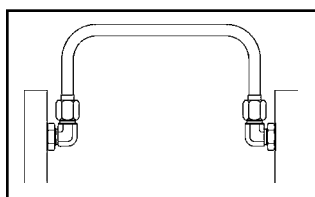


Fig. A14 — Correct Routing

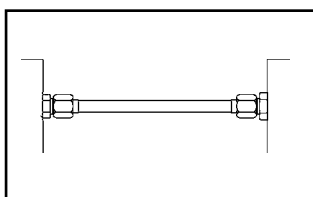


Fig. A15 — Incorrect Routing

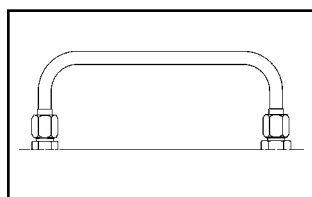


Fig. A18 — Correct Routing

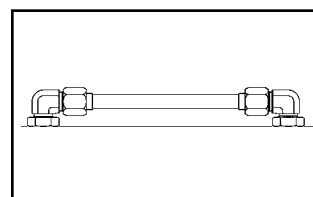


Fig. A19 — Incorrect Routing

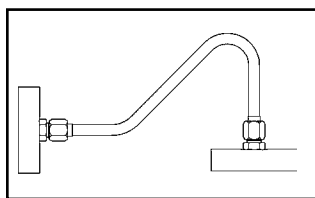


Fig. A16 — Correct Routing

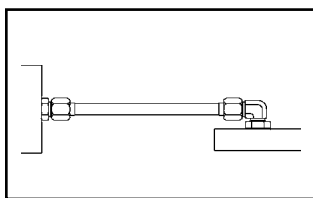


Fig. A17 — Incorrect Routing

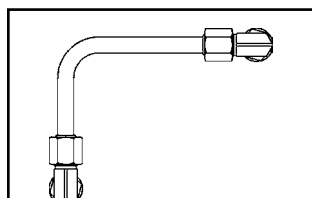


Fig. A20 — Correct Routing

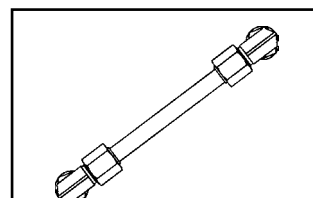


Fig. A21 — Incorrect Routing

(continued next page)

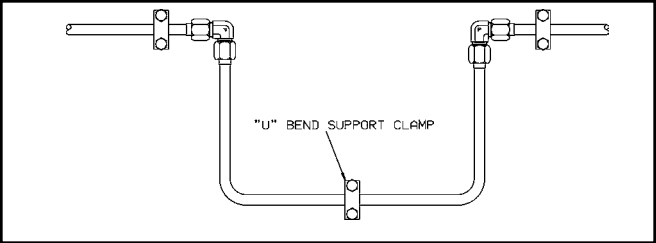


Fig. A22 — U-Bend Allowing Expansion and Contraction

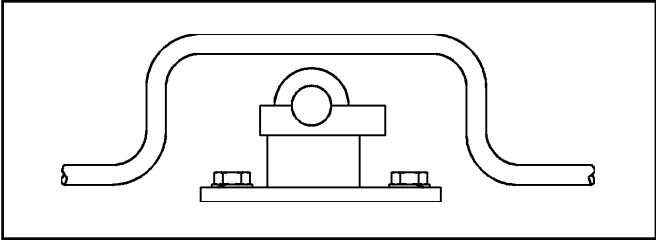


Fig. A25 — Incorrect

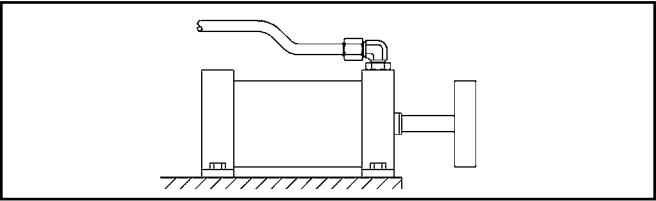


Fig. A23 — Bent Tube Allowing for Motion Under Load

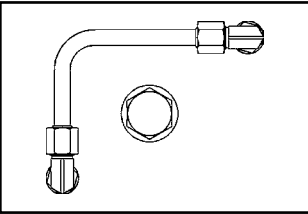


Fig. A26 — Correct

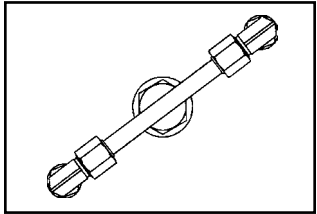


Fig. A27 — Incorrect

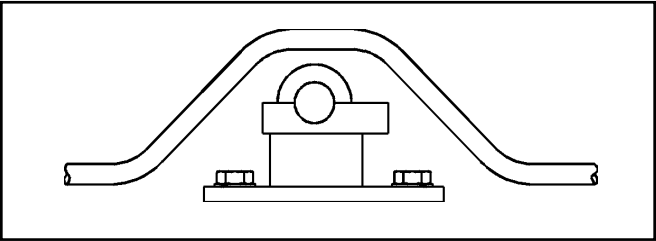


Fig. 24 — Correct

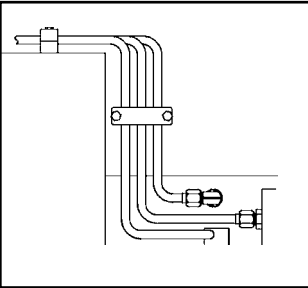


Fig. A28 — Correct

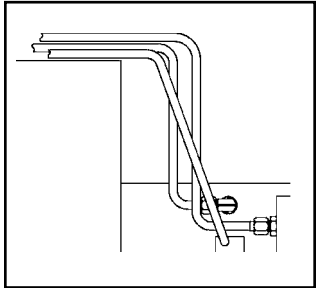


Fig. A29 — Incorrect

Thread Specifications

Dryseal Pipe Threads

All dryseal pipe threads are manufactured in accordance with the American National Standards Institute (ANSI) B1.20.3 specification and designed to seal pressure tight joints. The threads may incorporate the NPTF (National Standard Pipe Taper Fuel and Oil), PTF-SAE Short, PTF-SPL Short or PTF-SPL Extra Short form. Dryseal threads are used on brass products found within this catalog. Use of a thread sealant is recommended.

Non-Dryseal Pipe Threads

All non-dryseal pipe threads are manufactured in accordance with the American National Standards Institute (ANSI) B1.20.1 specification. These tapered pipe threads are used on our carbon and stainless steel products. Use of a thread sealant is recommended.

Nickel Plating

Nickel Plating is optional on standard product. Specifications for plating are not considered when standard product is manufactured. Since plating will alter thread pitch diameters, all plated threads should be qualified by functional fit with mating parts and not by standard thread gauging. Consult factory on plated product that will be qualified by standard thread gauging. These should be ordered as non-standards so product can be machined to pre-plated specifications.

Nickel plating provides a corrosion resistant coating which is desirable in many applications. Electrolytic nickel plating is the standard plating supplied unless otherwise specified. This will provide a uniform coverage of external surfaces; however, internal surfaces may be uncoated.

Unified Threads

All threads in the columns headed "Straight Thread" found within this catalog are manufactured in accordance with the American National Standards Institute (ANSI) B1.1 specification.

British Standard Pipe Threads BSPT and BSPP

Pressure Tight

The British pipe threaded products found within this catalog intended for use where pressure tight joints are made on the threads are manufactured in accordance with British Standard (BS) 21 and International Standards Organization (ISO) 7-1. The threads are designated as follows:

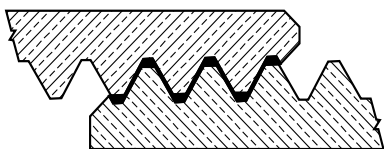
- Rp: Internal parallel
- Rc: Internal taper
- Rs: Special external parallel
- R: External taper

Use of a thread sealant is recommended with the R series thread. An elastomeric peripheral seal should be used with the Rs thread.

Non-Pressure Tight

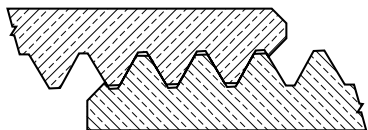
All British Standard parallel pipe threads manufactured in this catalog according to BS2779 and ISO 228-1 are intended for use where pressure tight joints are not made on the threads. An elastomeric peripheral seal should be used. These threads are designated as follows:

- G: Internal Thread
- GA, External thread, tight tolerance classification
- GB, External thread, general purpose and assumed if no classification designation is given



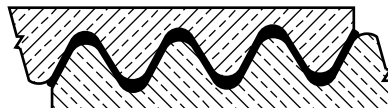
Dryseal Pipe Thread

Metal to metal contact. Crests of thread are crushed by the roots when wrench-tightened to form seal.



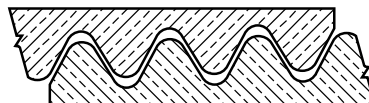
Non-Dryseal Pipe Thread

Flanks are in contact with possible clearance between the roots and crests. Will not prevent spiral leakage



BS21 British Standard Pipe Thread for Pressure Tight Joints

Metal to metal contact provides seal as tapered thread is wrench-tightened.



BS2779 British Standard Pipe Thread for Non-Pressure Tight Joints

Thread tolerances allow for possible clearance between threads. Will not prevent leakage paths.

Pipe Thread Assembly

The two British Standard pipe thread forms used for Parker's standard product are manufactured in a tighter tolerance range than required by the standards in order to facilitate the assembly and mating of fittings produced by the two different standards. In general, BS21 threads do not necessarily mate with BS2779 threads at tolerance overlap conditions, but fittings located within this catalog can be assembled as follows:

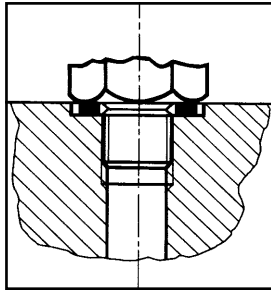
External Thread	Mating Internal Thread
G-BS2779 (parallel)	G-BS2779 (parallel) Rp-BS21* (parallel)
Rs-BS21 (parallel)	Rp-BS21 (parallel) G-BS2779 (parallel)
R-BS21 (taper)	Rp-BS21 (parallel) Rc-BS21 (taper) G-BS2779 (parallel)

*This thread must be manufactured within a reduced tolerance range to always assemble with the G series external thread.

British Standard ISO Metric Screw Threads

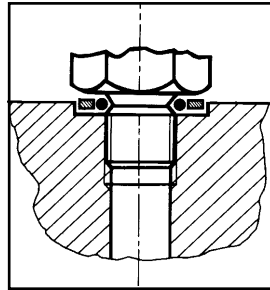
They are commonly used in miniature pneumatic applications because of the availability of small thread diameters and are also used extensively in the automotive industry. There are two forms of sealing on metric screw threads.

- O-ring sealing into a profiled port in accordance with ISO 6149.
- Peripheral sealing with a copper or bonded washer in accordance with ISO 261 and 262.



Peripheral sealing of parallel threads

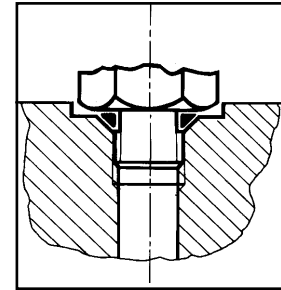
Pressure-tight joints of screwed connections with parallel threads are achieved by placing a seal between the two machined faces



Flat seals

Washers and rings are manufactured in many different materials including copper, aluminium, fiber, plastics, etc.

The tightening torque at assembly must be carefully selected so as to avoid compressing the seal to the point of extrusion. As a general rule, the fitting should be tightened with an additional 1/4 wrench turn from the fingertight position.



O-rings

Depending upon the configuration of the female port or male thread, O-Ring seals are fitted with or without back-up washers, and can be fully retained in a captive seal.

Flaring Instructions

In order to properly flare coping tubing for use with Parker 45° Flared Fittings and Inverted Flared Fittings, the following procedures and specifications should be met in preparation and make-up of flares.

1. Cut tube with tube cutter:

To minimize the burr and workhardening, use a light feed on the cutting wheel and make several revolutions.

2. Ream the tubing:

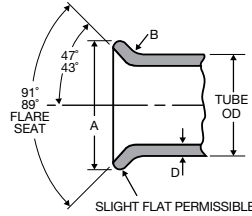
Cutting with a tube cutter will always create a burr. The burr must be removed to obtain maximum sealing surface. Remove only the burr, do not remove material from the original wall thickness. Also clean the tube end thoroughly to remove burrs.

3. Flare tubing:

Flare with a compression or generating type flaring tool. Follow tool manufacturer's instructions for: (a) positioning the tube in tool and (b) for the correct number of turns on the feed handle.

4. Inspect tubing:

The flare cone should be checked for a smooth surface on the i.D. Of the cone and measure with micrometer over largest o.D. For proper size. (See dimensions below for flare size for each tubing size.)



NOMINAL TUBE	A SINGLE FLARE DIAMETER		B SINGLE FLARE RADIUS	D SINGLE FLARE WALL THICKNESS
IN	MAX. IN	MIN. IN	+/- 0.01 IN	MAX. IN
1/8	.181	.171	.02	.035
3/16	.249	.239	.02	.035
1/4	.325	.315	.02	.049
5/16	.404	.388	.02	.049
3/8	.487	.471	.02	.065
7/16	.561	.545	.02	.065
1/2	.623	.607	.02	.083
9/16	.676	.660	.02	.083
5/8	.748	.732	.02	.095
3/4	.916	.900	.02	.109
7/8	1.041	1.025	.02	.109
1	1.157	1.141	.02	.120

Thread Designations and Standards for Threads Used in Fluid Connectors

	ABBREVIATION	DESCRIPTION	APPLICABLE STD.
STRAIGHT PIPE	NPSC	AMERICAN STANDARD STRAIGHT PIPE THREADS IN PIPE COUPLINGS	ANSI B1.20.1 FED-STD-H28/7
	NPSF	DRYSEAL AMERICAN STANDARD FUEL INTERNAL STRAIGHT PIPE THREADS (GENERALLY SED IN SOFT OR DUCTILE MATERIALS TO MATE WITH NPTF EXTERNAL TAPER THREADS)	SAE J476 ANSI B1.20.3 FED-STD-H28/8
	NPSI	DRYSEAL AMERICAN INTERMEDIATE INTERNAL STRAIGHT PIPE THREADS (FOR BRITTLE OR HARD MATERIALS; INTENDED TO MATE WITH PTF-SAE SHORT EXTERNAL TAPER THREADS)	SAE J476 ANSI B1.20.3 FED-STD-H28/8
	NPSM	AMERICAN STANDARD STRAIGHT PIPE THREADS FOR FREE-FITTING MECHANICAL JOINTS FOR FIXTURES (THESE THREADS FIT FREELY OVER NPTF THREADS. THEY ARE USED IN SWIVEL NUTS OF 07 ADAPTERS)	ANSI B1.20.1 FED-STD-H28/7
TAPER PIPE	ANPT	AERONAUTICAL NATIONAL TAPER PIPE THREADS (SIMILAR TO NPT WITH VARIOUS ADDITIONAL REQUIREMENTS IN GAGING)	MIL-P-7105
	NPT	AMERICAN STANDARD TAPER PIPE THREADS FOR GENERAL USE	ANSI B1.20.1 FED-STD-H28/7
	NPTF	DRYSEAL AMERICAN STANDARD TAPER PIPE THREADS (USED IN ALL OF OUR STEEL AND BRASS FITTINGS)	SAE J476 ANSI B1.20.3 FED-STD-H28/8
	PTF - SAE SHORT	DRYSEAL SAE SHORT TAPER PIPE THREADS (MAINLY USED IN LOW PRESSURE PNEUMATIC AND FUEL APPLICATIONS)	SAE J476 ANSI B1.20.3 FED-STD-H28/8
	PTF - SPL SHORT ¹	DRYSEAL SPECIAL SHORT TAPER PIPE THREADS	ANSI B1.20.3
	PTF - SPL EXTRA SHORT ¹	DRYSEAL SPECIAL EXTRA SHORT TAPER PIPE THREADS	ANSI B1.20.3

Continued next page

	ABBREVIATION	DESCRIPTION	APPLICABLE STD.
UNIFIED THREADS	UN	UNIFIED CONSTANT PITCH THREADS (STANDARD SERIES: 4, 6, 8, 12, 16, 20, 28, 32)	ANSI B1.1 ED-STD-H28/2
	UNC	UNIFIED COARSE THREADS	ANSI B1.1 FED-STD-H28/2
	UNEF	UNIFIED EXTRA FINE THREADS	ANSI B1.1 FED-STD-H28/2
	UNF	UNIFIED FINE THREADS	ANSI B1.1 FED-STD-H28/2
	UNS	UNIFIED SPECIAL PITCH THREADS	ANSI B1.1 FED-STD-H28/3
	UNJ	UNIFIED CONTROLLED ROOT RADIUS THREADS	ANSI B1.15 FED-STD-H28/4
METRIC THREADS	M	METRIC SCREW THREADS — M PROFILE	ISO 261 ANSI B1.13M FED-STD-H28/21
	M — KEG	METRIC TAPER THREADS (MAINLY USED IN GERMANY)	DIN 158
BRITISH STANDARD	R (BSPT)	BRITISH STANDARD TAPER PIPE THREADS, EXTERNAL	BS 21 ISO 7/1
	RC (BSPT)	BRITISH STANDARD TAPER PIPE THREADS, INTERNAL	BS 21 ISO 7/1
	RP OR G (BSPP)	BRITISH STANDARD PIPE (PARALLEL) THREADS	BS 2779 ISO 228/1
JAPANESE STANDARD	PF ²	JIS PARALLEL PIPE THREADS	JIS B202 ISO 228/1
	PT ²	JIS TAPER PIPE THREADS	JIS B203 ISO 7/1
	PS	JIS PARALLEL INTERNAL PIPE THREADS (TO MATE WITH PT THREADS)	JIS B203

Table A48 — Thread Designations and Standards for Threads Used in Fluid Connectors

- Used in some pneumatic components where shortened thread depth is required because of lack of enough material due to component size limitations.
- PF and PT threads are functionally interchangeable with BSPP and BSPT threads, respectively.
These are old designations. They are being replaced with G (for PF) and R and Rc (for PT) as documents are revised.

Straight Thread Size Comparison Chart

	TUBE O.D.										
	1/8	3/16	1/4	5/16	3/8	7/16	1/2	5/8	3/4	7/8	1
SAE 45° FLARED	5/16 -24	3/8 -24	7/16 -20	1/2 -20	5/8 -18	11/16 -16	3/4 -16	7/8 -14	1-1/16 -14	1-1/4 -12	-
INVERTED FLARED	5/16 -28	3/8 -24	7/16 -24	1/2 -20	5/8 -18	11/16 -18	3/4 -18	7/8 -18	1-1/16 -16	1-3/16 -16	-
AIR BRAKE/NTA	-	-	7/16 -24	-	17/32 -24	-	11/16 -20	13/16 -18	1 -18	-	1-1/4 -16
STANDARD COMPRESSION / COMPRESS-ALIGN	5/16 -24	3/8 -24	7/16 -24	1/2 -24	9/16 -24	5/8 -24	11/16 -20	13/16 -18	1 -18	1-1/8 -18	1-1/4 -18
POLY-TITE			3/8 -24	7/16 -24	1/2 -24	-	11/16 -20	-	-	-	-
VIBRA-LOK	3/8 -24	-	1/2 -24	9/16 -24	5/8 -24	-	13/16 -18	1 -18	1-1/8 -18	-	-
V510 BALL VALVES	-	-	7/16 -20	-	9/16 -18	-	3/4 -16	7/8 -14	1-1/16 -12	-	1-5/16 -12
HI-DUTY FLARELESS TUBE FITTINGS	5/16 -24	3/8 -24	7/16 -20	1/2 -20	9/16 -20	-	11/16 -16	7/8 -18	-	-	-

S.A.E. Part Index

PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE	PART NO.	PAGE
SAE 010101	H8	SAE 010202.....	H10	SAE 060102 BA.....	G9	SAE 100203 BA.....	F9
SAE 010102.....	H9	SAE 010203.....	H11	SAE 060103 BA.....	G9	SAE 100302 BA.....	F9
SAE 010103.....	H9	SAE 010302	H11	SAE 060110.....	G8	SAE 100401 BA.....	F8
SAE 010104.....	H8	SAE 010401.....	H10	SAE 060111	G8	SAE 100424 BA.....	F9
SAE 010105.....	H12	SAE 010424.....	H11	SAE 060115.....	G8	SAE 100425 BA.....	F9
SAE 010106.....	H12	SAE 010425.....	H10	SAE 060201 BA.....	G10	SAE 120101 BA	F13
SAE 010107.....	H12	SAE 040101.....	H14	SAE 060202 BA	G10	SAE 120102 BA	F13
SAE 010108.....	H7	SAE 040102	H14	SAE 060203 BA	G11	SAE 120103 BA	F13
SAE 010109.....	H12	SAE 040103	H14	SAE 060401 BA	G10	SAE 120111	F13
SAE 010110	H8	SAE 040110.....	H14	SAE 060424 BA.....	G11	SAE 120115	F13
SAE 010111	H8	SAE 040202	H15	SAE 060425 BA	G11	SAE 120201 BA.....	F13
SAE 010112	H12	SAE 040203	H15	SAE 100101 BA	F7	SAE 120202 BA.....	F14
SAE 010113	H7	SAE 040302	H15	SAE 100102 BA	F8	SAE 120203 BA.....	F14
SAE 010114	H7	SAE 040401	H14	SAE 100103 BA.....	F8	SAE 120302 BA.....	F14
SAE 010165.....	H7	SAE 040424	H15	SAE 100110	F7	SAE 120401 BA.....	F13
SAE 010166.....	H7	SAE 040425	H15	SAE 100115	F7	SAE 120424 BA.....	F14
SAE 010167.....	H7	SAE 040427	H15	SAE 100201 BA.....	F8	SAE 120425 BA.....	F14
SAE 010201.....	H11	SAE 060101 BA.....	G8	SAE 100202 BA.....	F9		

SAE Standards

(Current)

J246:	Spherical and Flanged Sleeve (Compression) Tube Fittings Tubing: Copper and J844 Nylon Fittings: NTA and Air Brake	J844:	Nonmetallic Air Brake System Tubing Tubing: Non-reinforced Type A, reinforced Type B
J476:	Dryseal Pipe Threads	J1131:	Performance Requirements for SAE J844 Nonmetallic Tubing and Fitting Assemblies Used in Automotive Air Brake Systems Tubing: J844 Nylon Fittings: NTA and Prestomatic
J512:	Automotive Tube Fittings Tubing: Copper and Nylon Fittings: 45° Flare, Inverted Flare, Compression	J1615:	Thread Sealants
J513:	Refrigeration Tube Fittings Tubing: Annealed Copper Fittings: 45° Flare	J2494:	Brass Body Push-to-Connect Fittings Tubing: J844 Nylon Fittings: Prestomatic
J530:	Automotive Pipe Fittings Fittings: Pipe		
J531:	Automotive Pipe, Filler and Drain Plugs Fittings: Pipe Plugs		

U.L. Listed Fittings

Many of the Fluid System Connectors Division's fittings have been listed by the Underwriter's Laboratory. The listings fall under 1 of 3 categories, depending upon application. Underwriter's requires that the smallest unit package carry the U.L. symbol and each carton be printed in accordance with the specification of each category.

List of U.L. Fittings

FITTINGS, FLAMMABLE LIQUID			
1F	62C	168CA	252IFHD
2GF	62CA	169C	256IF
3GF	62CABH	169CA	259IFHD
14FL	62CBH	170C	264C
14FSV	66C	170CA	264CA
14FSX	66CA	171C	265C
41FL	68C	171CA	265CA
41FS	68CA	172C	269C
41FX	144F	172CA	269CA
41IF	145F	176C	270C
41IFS	147F	176CA	270CA
42F	149F	177C	639C
42IFHD	150F	177CA	639CA
46F	151F	244F	639F
46IFHD	155F	244IFHD	640F
48F	159F	245IFHD	660FHD
48IFHD	164C	249F	661FHD
60C	164CA	249IF	664FHD
61C	165C	249IFHD	
61CA	165CA	250IFHD	
61CL	168C	251IFHD	

FITTINGS, FUEL EQUIPMENT, MARINE			
2GF	144F	155F	664FHD
3GF	145F	159F	
14FL	147F	639F	
42F	149F	640F	
46F	150F	660FHD	
48F	151F	661FHD	

SHUT-OFF VALVES, FLAMMABLE LIQUIDS, LP GAS AND COMPRESS GAS		
XV520P-4	XV520P-20	XV500P-20
XV520P-6	XV520P-24	XV500P-24
XV520P-8	XV520P-32	XV500P-32
XV520P-12	XV520P-40	
XV520P-16	XV520P-48	

Flow Curves

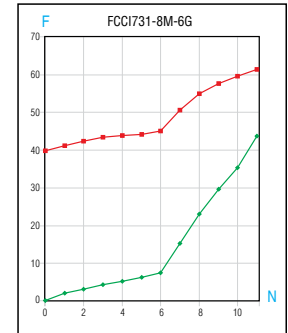
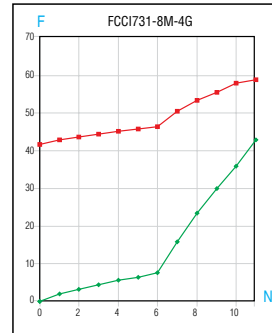
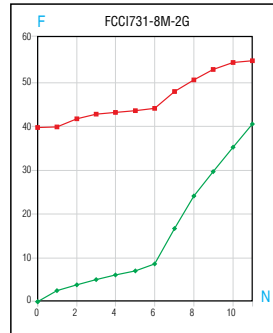
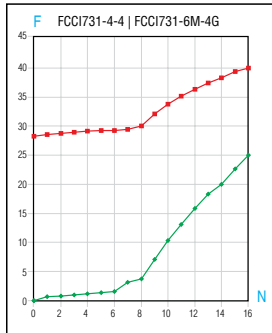
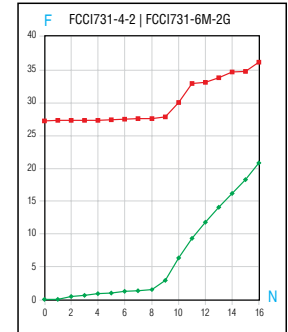
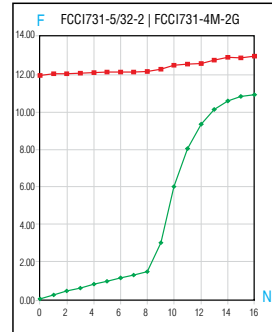
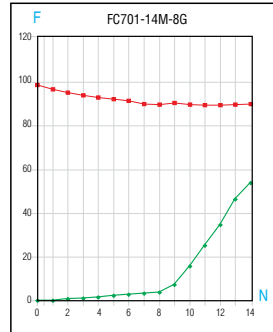
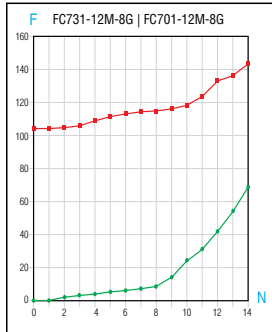
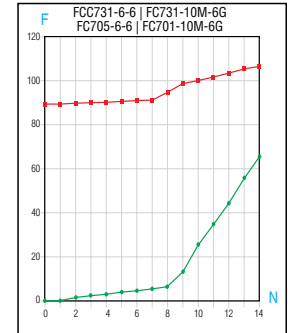
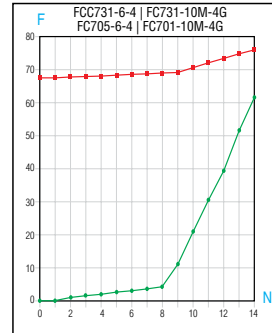
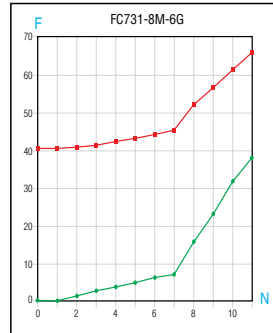
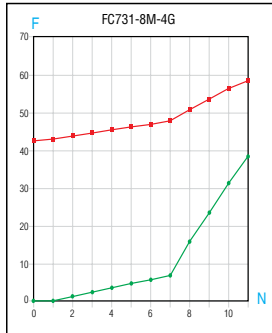
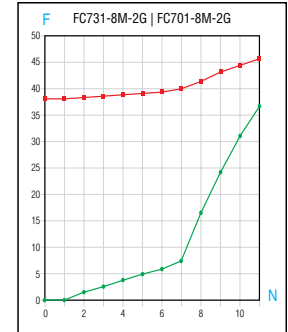
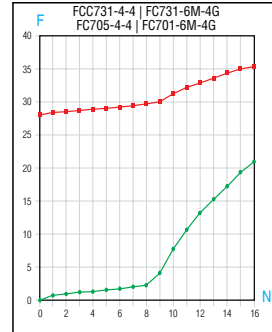
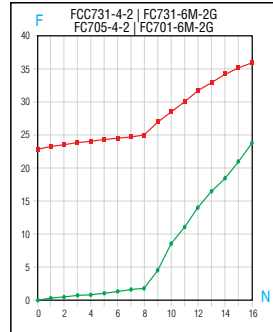
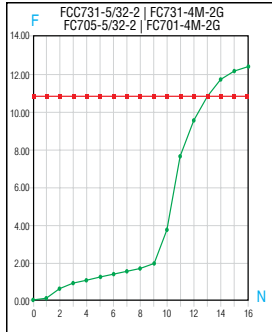
87 PSI (5.9 bar)

Return Direction

Controlled Direction

N = Number of Turns

F = Flow in SCFM



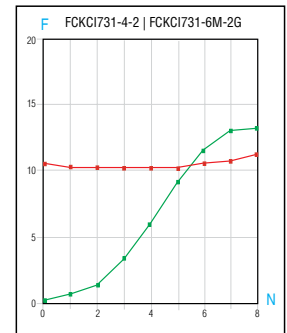
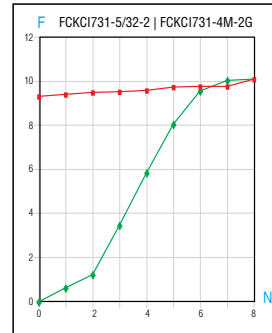
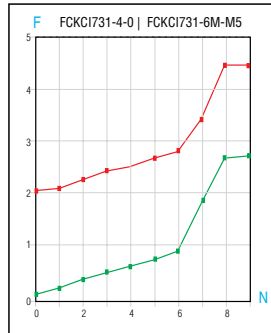
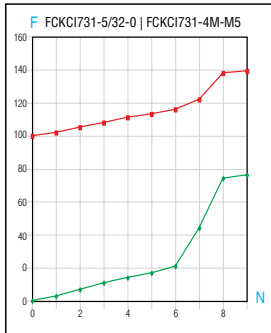
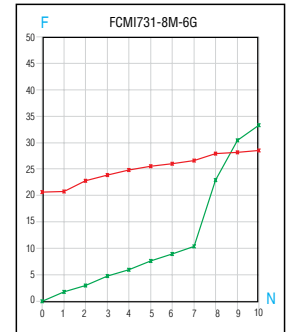
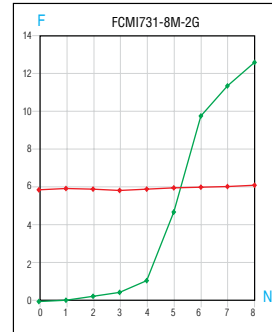
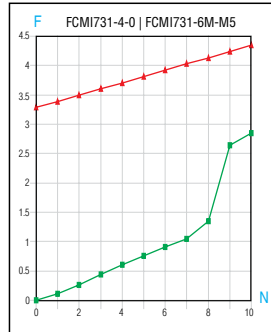
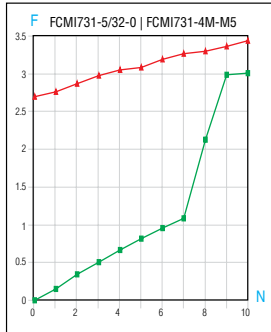
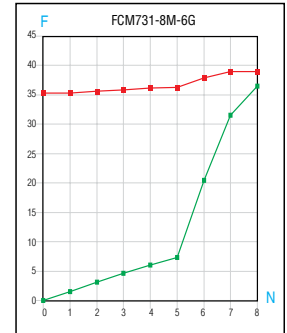
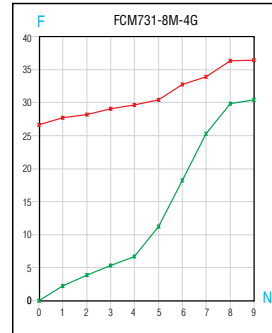
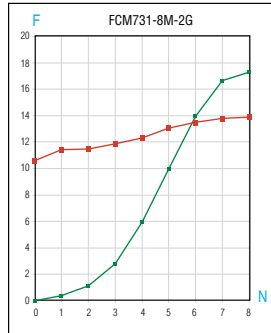
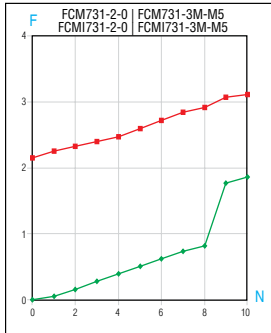
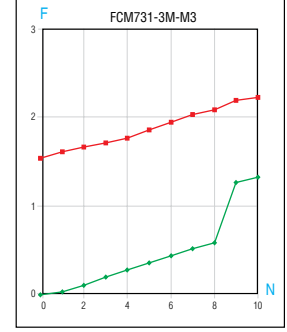
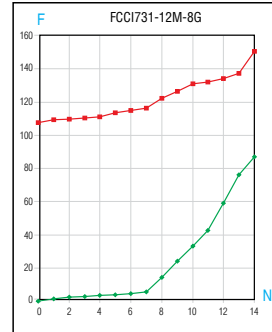
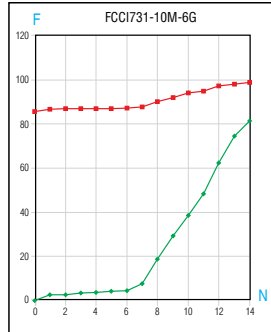
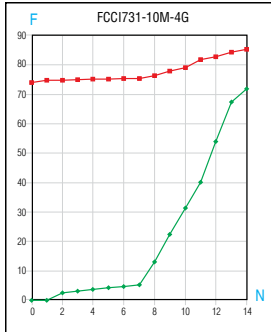
87 PSI (5.9 bar)

Return Direction

Controlled Direction

N = Number of Turns

F = Flow in SCFM



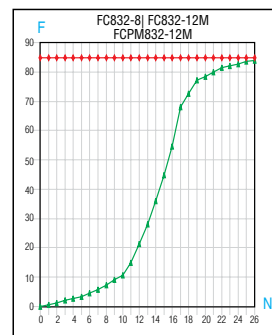
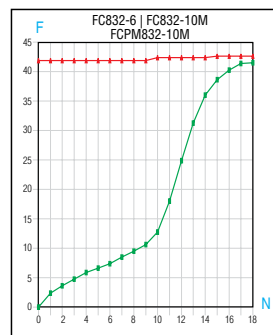
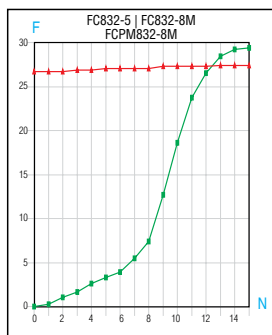
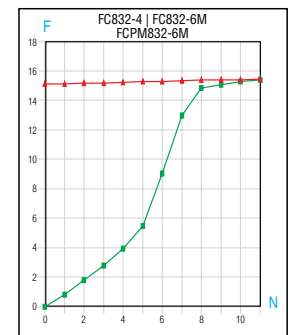
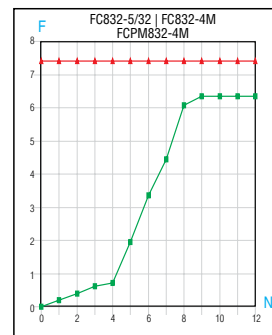
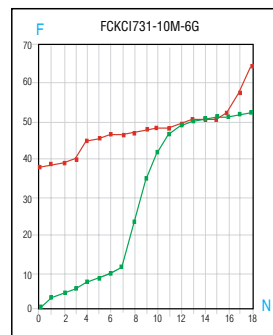
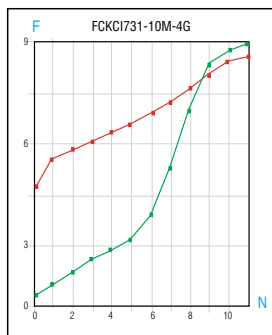
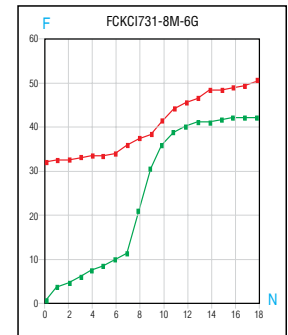
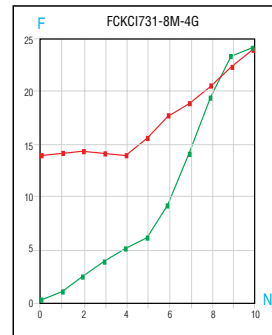
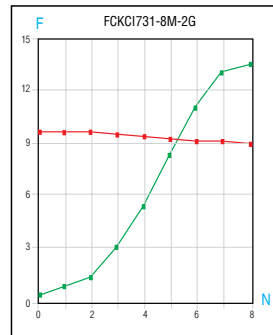
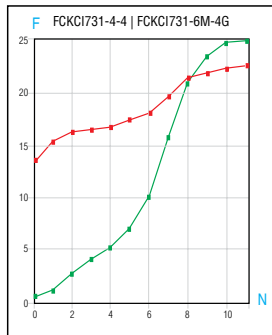
87 PSI (5.9 bar)

Return Direction

Controlled Direction

N = Number of Turns

F = Flow in SCFM



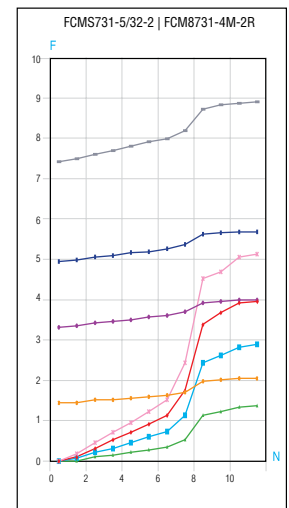
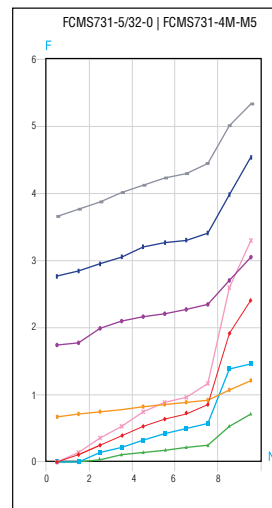
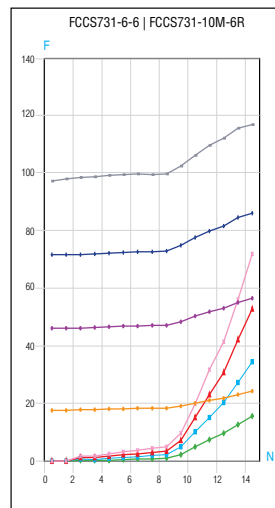
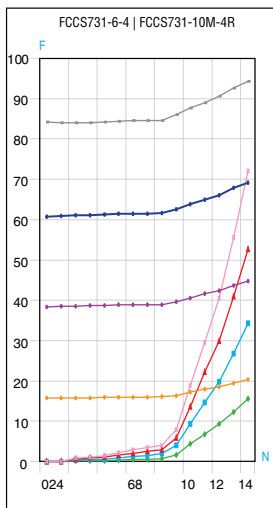
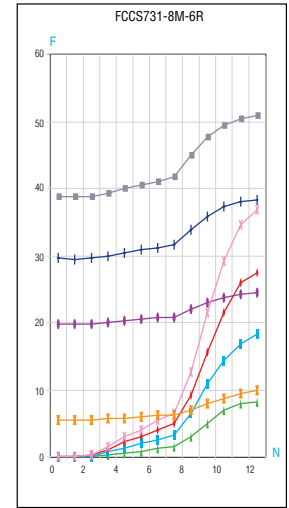
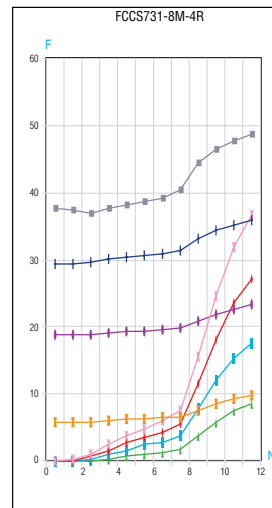
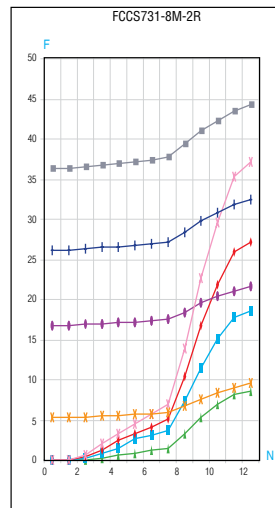
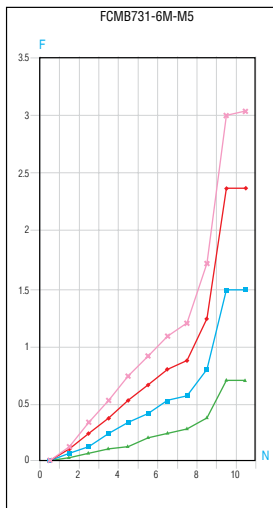
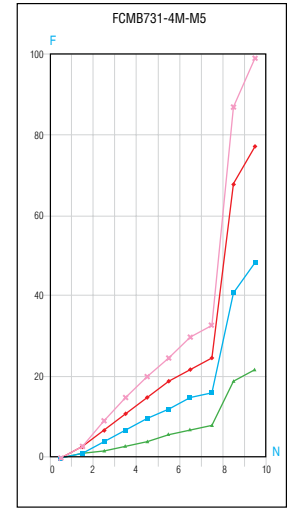
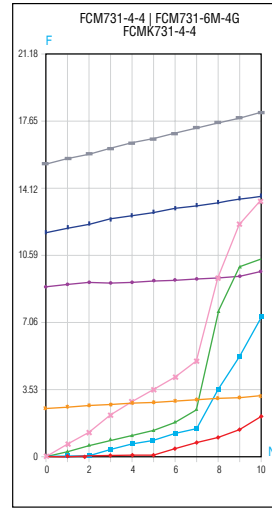
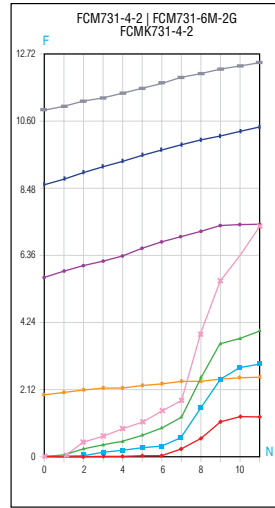
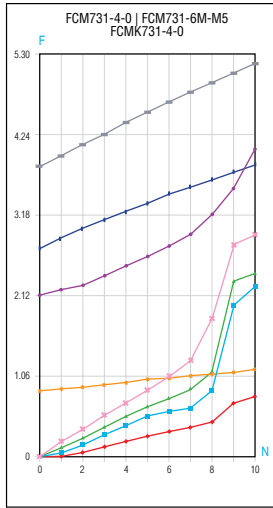
87 PSI (5.9 bar)

Return Direction

Controlled Direction

N = Number of Turns

F = Flow in SCFM



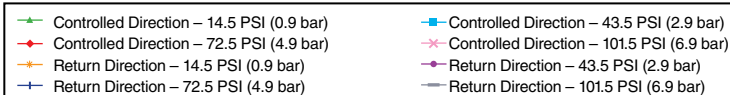
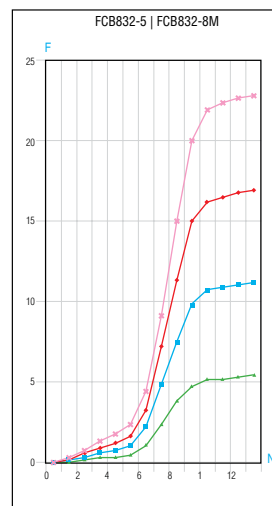
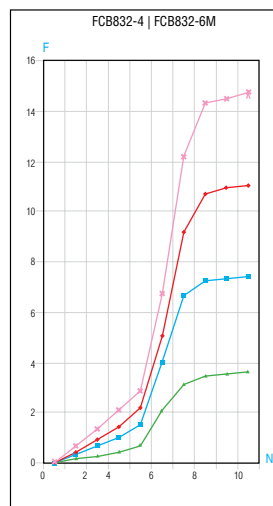
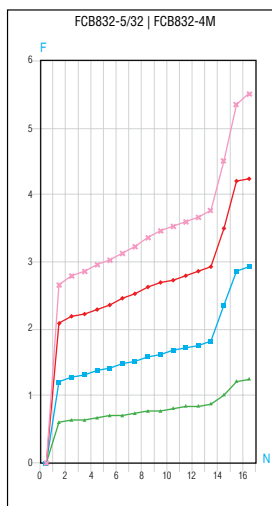
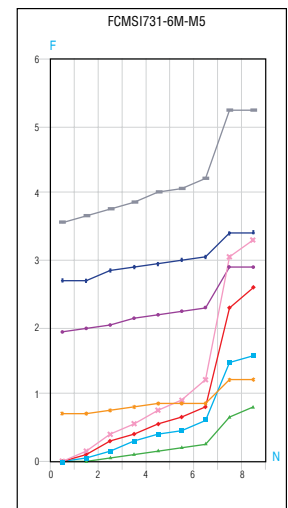
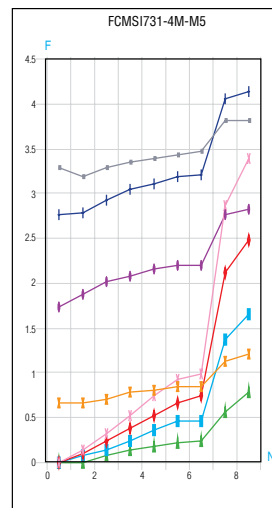
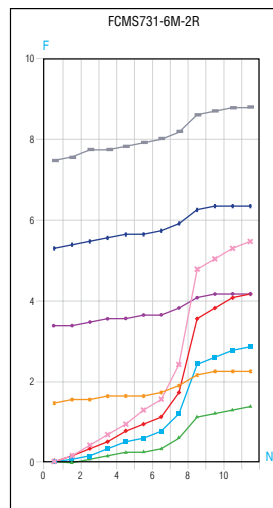
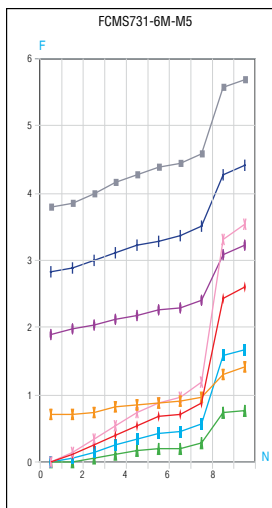
87 PSI (5.9 bar)

Return Direction

Controlled Direction

N = Number of Turns

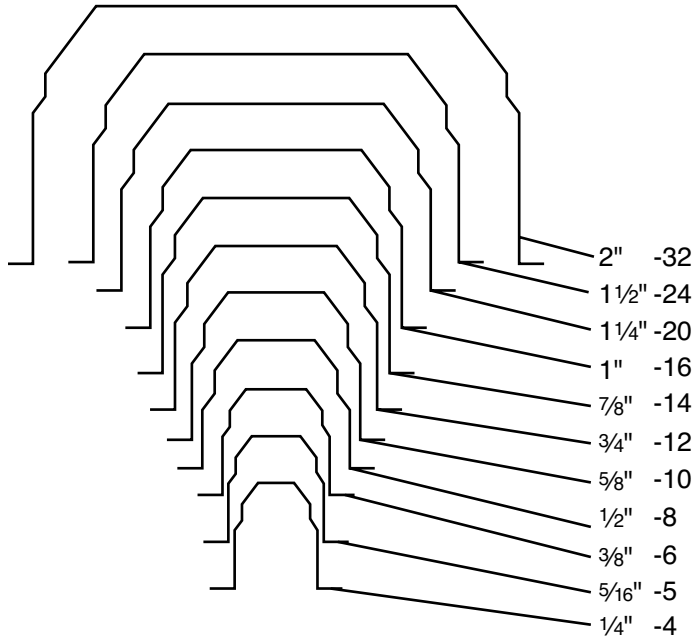
F = Flow in SCFM



Flare and Thread Profiles

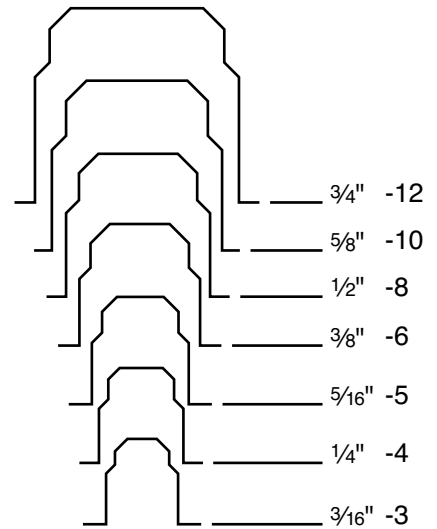
SAE (JIC) 37° Flare Nose Sizes

Actual Size

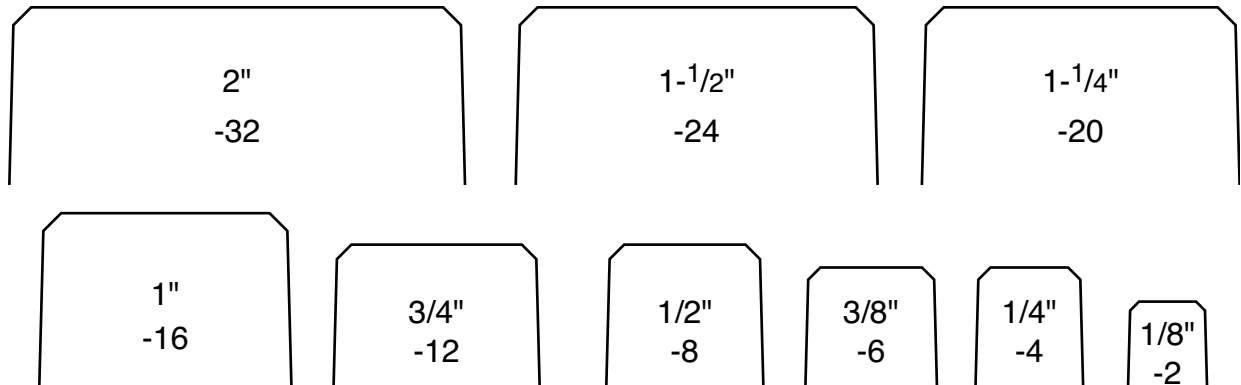


SAE 45° Flare Nose Sizes

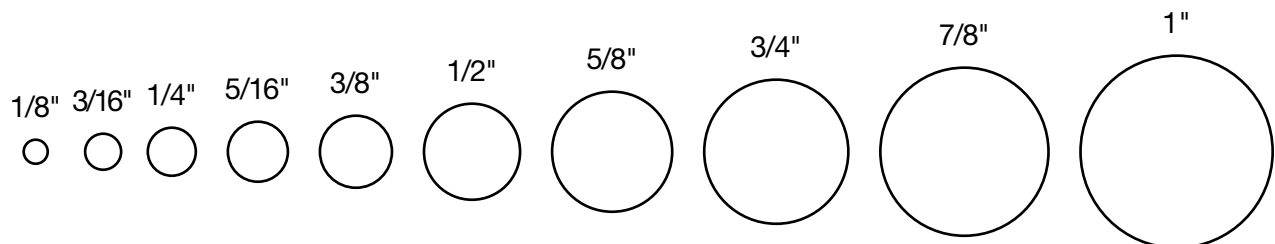
Actual Size



Male Pipe Thread Sizes



Actual Outside Diameters of Tubing



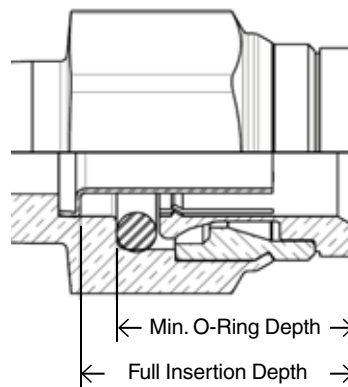
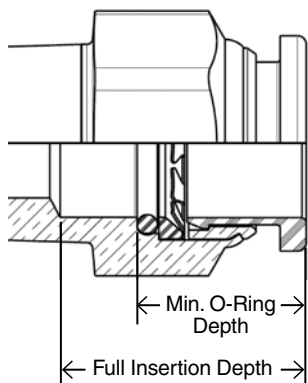
Pressure Conversions

KILOPASCALS (KPA)	MEGAPASCALS (MPA)	BAR (bar)	KILOGRAMS PER SQUARE CENTIMETER (KGF/CM ²)	POUNDS PER SQUARE INCH (PSI)
100	1.0	1	1.02	14.50
200	.2	2	2.04	29.00
300	.3	3	3.06	43.50
400	.4	4	4.08	58.00
500	.5	5	5.10	72.50
600	.6	6	6.12	87.00
700	.7	7	7.14	101.50
800	.8	8	8.16	116.00
900	.9	9	9.18	130.50
1000	1.0	10	10.20	145.00
2000	2.0	20	20.40	290.10
3000	3.0	30	30.60	435.10
4000	4.0	40	40.80	580.20
5000	5.0	50	51.00	725.20
6000	6.0	60	61.20	870.20
7000	7.0	70	71.40	1015.30
8000	8.0	80	81.60	1160.30
9000	9.0	90	91.80	1305.30
10000	10.0	100	102.00	1450.00
20000	20.0	200	204.00	2901.00
30000	30.0	300	306.00	4351.00
40000	40.0	400	408.00	5802.00
50000	50.0	500	510.00	7252.00
60000	60.0	600	612.00	8702.00
70000	70.0	700	714.00	10153.00
80000	80.0	800	816.00	11603.00
90000	90.0	900	918.00	13053.00
100000	100.0	1000	1020.00	14504.00
200000	100.0	2000	2040.00	29008.00
300000	300.0	3000	3060.00	43511.00

POUNDS PER SQUARE INCH (PSI)	KILOPASCALS (KPA)	MEGAPASCALS (MPA)	BAR (bar)	KILOGRAMS PER SQUARE CENTIMETER (KGF/CM ²)
10	68.90	.07	.70	.70
20	137.90	.14	1.41	1.41
30	206.80	.21	2.10	2.11
40	275.80	.28	2.80	2.81
50	344.70	.34	3.40	3.52
60	413.70	.41	4.10	4.22
70	482.60	.48	4.80	4.92
80	551.60	.55	5.50	5.63
90	620.50	.62	6.20	6.33
100	689.00	.70	6.90	7.00
200	1379.00	1.40	13.80	14.10
300	2068.00	2.10	20.70	21.10
400	2758.00	2.80	27.60	28.10
500	3447.00	3.40	34.50	35.20
600	4137.00	4.10	41.40	42.20
700	4826.00	4.80	48.30	49.20
800	5516.00	5.50	55.20	56.30
900	6205.00	6.20	62.10	63.30
1000	6895.00	6.90	68.90	70.30
2000	13790.00	13.80	137.90	140.70
3000	20684.00	20.70	206.80	211.00
4000	27579.00	27.60	275.80	281.30
5000	34474.00	34.50	344.70	351.60
6000	41369.00	41.40	413.70	421.90
7000	48263.00	48.30	482.60	492.30
8000	55158.00	55.20	551.60	562.60
9000	62053.00	62.10	620.50	632.90
10000	68948.00	68.90	689.00	703.00
20000	137895.00	137.90	1379.00	1406.00
30000	206843.00	206.80	2068.00	2110.00
40000	275790.00	275.80	2758.00	2813.00

Tube Insertion Depths

This engineering standard covers the tube insertion depths and minimum depths to pass thru the o-ring. The depths are used for conveying information to customers and are meant to be used only as a guideline.



Brass Prestolok Plus (PLP)

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/8"	.64	.48
5/32"	.64	.48
3/16"	.67	.48
1/4"	.67	.49
5/16"	.77	.51
3/8"	.78	.51
1/2"	.85	.58

LF3600 (PLM)

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/4"	.66	.55
3/8"	.88	.73
1/2"	.89	.74
4MM	.57	.49
6MM	.68	.57
8MM	.71	.62
10MM	.90	.75
12MM	.96	.78
14MM	1.00	.82

LF3000 (Composite PLP) & LIQUIfit

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/8"	.46	.38
3/16"	.65	.56
1/4"	.58	.44
3/8"	.81	.62
1/2"	1.09	.84
4MM	.51	.39
6MM	.58	.45
8MM	.73	.55
10MM	.81	.62
12MM	.97	.73
14MM	1.08	.83
16MM	1.15	.89

Carstick

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/8"	.46	.38
1/4"	.75	.55
3/8"	.86	.68
1/2"	1.16	.92
4MM	.49	.41
6MM	.58	.49
8MM	.71	.60
10MM	.85	.67
12MM	1.00	.79

Composite PTC

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/4"	.58	.47
3/8"	.70	.53
1/2"	.80	.61
5/8"	.99	.72
3/4"	1.04	.83

Metric Prestomatic

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
6MM	.78	
8MM	.80	
10MM	.91	
12MM	.91	
16MM	.89	

PMTCE

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/4"	.65	.54
3/8"	.81	.72
1/2"	.94	.72
5/8"	1.00	.75
3/4"	1.00	.75

LF3800 (PLS)

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/4"	.69	.58
3/16"	.57	.49
3/8"	.90	.75
1/2"	.93	.78
4MM	.57	.49
6MM	.67	.56
8MM	.74	.65
10MM	.91	.76
12MM	.96	.79

Brass PTC

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
5/32"	.64	.44
3/16"	.62	.44
1/4"	.59	.49
3/8"	.78	.56
1/2"	.85	.63
5/8"	1.02	.80
3/4"	1.03	.82

Prestomatic

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/4"	.63	.54
3/8"	.81	.72
1/2"	.94	.72
5/8"	1.12	.75
3/4"	1.12	.92

TrueSeal – Acetal & Kynar

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/4"	.71	.52
5/16"	.80	.55
3/8"	.80	.55
1/2"	.90	.63

TrueSeal - PolyPropylene

TUBE SIZE	FULL INSERTION DEPTH (IN.)	MINIMUM O-RING DEPTH (IN.)
1/4"	.74	.55
3/8"	.83	.59
1/2"	.93	.66

English/Metric Conversions

Inches x 25.4 = Millimeters (mm)
 Inches x 2.54 = Centimeters (cm)
 Inches x .254 = Decimeters (dm)
 Feet x .3048 = Meters (m)
 Yards x .9144 = Meters (m)
 PSI x .0689 = Bars (bar)
 Bars x 100 = Kilopascals (kPa)
 PSI x .0069 = Megapascals (MPa)
 Pound Inches x .113 = Newton Meters (N•m)

Pound Feet x 1.356 = Newton Meters (N•m)
 Millimeters x .0394 = Inches
 Centimeters x .3937 = Inches
 Meters x 3.281 = Feet
 Meters x 1.0936 = Yards
 Bars x 14.5 = PSI Megapascals x 145 = PSI
 Newton Meters x 8.85 = Pound Inches
 Newton Meters x .737 = Pound Feet

Millimeters to Fractions to Decimals

MM	INCHES	
	FRACTION	DECIMAL
.3969	1/64	.0156
.7938	1/32	.0312
1.1906	3/64	.0468
1.5875	1/16	.0625
1.9844	5/64	.0781
2.3812	3/32	.0937
2.7781	7/64	.1093
3.1750	1/8	.1250
3.5719	9/64	.1406
3.9688	5/32	.1562
4.3656	11/64	.1718
4.7625	3/16	.1875
5.1594	13/64	.2031
5.5562	7/32	.2187
5.9531	15/64	.2343
6.3500	1/4	.2500

MM	INCHES	
	FRACTION	DECIMAL
6.7469	17/64	.2656
7.1438	9/32	.2812
7.5406	19/64	.2968
7.9375	5/16	.3125
8.3344	21/64	.3281
8.7312	11/32	.3437
9.1281	23/64	.3593
9.5250	3/8	.3750
9.9219	25/64	.3906
10.3188	13/32	.4062
10.7156	27/64	.4218
11.1125	7/16	.4375
11.5094	29/64	.4531
11.9062	15/32	.4687
12.3031	31/64	.4843
12.7000	1/2	.5000

MM	INCH	
	FRACTION	DECIMAL
13.0969	33/64	.5156
13.4938	17/32	.5312
13.8906	35/61	.5468
14.2875	9/16	.5625
14.6844	37/64	.5781
15.0812	19/32	.5937
14.4781	39/64	.6093
15.8750	5/8	.6250
16.2719	41/64	.6406
16.6688	21/32	.6562
17.0656	43/64	.6718
17.4625	11/16	.6875
17.8594	45/64	.7031
18.2562	23/32	.7187
18.6531	47/64	.7343
19.0500	3/4	.7500

MM	INCH	
	FRACTION	DECIMAL
19.4469	49/64	.7656
19.8438	25/32	.7812
20.2406	51/64	.7968
20.2375	13/16	.8125
21.0344	53/64	.8281
21.4312	27/32	.8437
21.8281	55/64	.8593
22.2250	7/8	.8750
22.6219	57/64	.8906
23.0188	29/32	.9062
23.4156	59/64	.9218
23.8125	15/16	.9375
24.2094	61/64	.9531
24.6062	31/32	.9687
25.0031	63/64	.9843
25.4000	1	1.0000

Assembly Guides

Push-to-Connect Fittings

- Prestolok PLP Metal
- Prestolok PLP Composite
- Prestolok PLM
- Prestolok PLS
- Oscillating Elbows
- LIQUIFit
- TrueSeal
- Flow Controls
- Prestomatic
- PTC
- Metric Prestomatic
- PMH
- Polypropylene Ball Valves

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Mark tubing to appropriate tube insertion length. (see Tube Insertion Chart on page N22)
4. Insert tubing until it bottoms
5. Pull on tubing to verify it is fully inserted
6. To disassemble, simply press release button, hold against body and pull tubing out of fitting.



Transportation Compression Style NTA

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Insert tubing until it bottoms on seat.
4. Tighten nut with wrench until one thread remains visible on the fitting body; (this will allow for a number of remakes) or, the nut should be screwed down finger tight, then wrench-tightened as indicated in the following table.

TUBE SIZE	ADDITIONAL NUMBER OF TURNS FROM HAND-TIGHT
3/16	2-1/2
1/4	3
3/8 & 1/2	4
5/8 & 3/4	3-1/2



Air Brake – AB Fittings

1. Cut tubing squarely and remove burrs
2. Slide nut and sleeve onto tubing.
3. Insert tubing into fitting until bottomed on seat. The nut should be screwed down finger tight, then wrench tightened as indicated in the chart

TUBE SIZE	TURNS REQUIRED TO SEAL FROM HAND-TIGHT
1/4, 3/8, 1/2	2
5/8, 3/4	3



Transmission Fittings

1. Cut tubing squarely and remove burrs
2. Insert tubing into fitting until bottomed
3. Tighten nut 1 1/2 turns from finger tight



Vibra-Lok

1. Cut the tubing squarely removing burrs
2. Slip nut and sleeve over tube
3. Bottom tubing into fitting and tighten nut until stop is reached. The elastic sleeve ordinarily will extrude slightly around the tube at the end of the nut. This extrusion further aids in isolating the tube from the nut.



For Higher Pressure applications

4. Consult pressure chart to determine if tubing should be belled
5. Slip nut and sleeve over tube. The sleeve should be positioned near end of tubing just behind the surface to be belled
6. Bell tubing with standard 45° flaring tool or 90° punch. The size of bell should be approximately that shown.



Air Brake Hose Ends

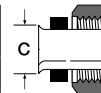
1. Slide nut onto hose
2. Slide sleeve onto hose with tapered edge toward fitting body
3. Bottom hose into fitting
4. Tighten nut until it contacts body hex



Note: When reassembling fitting, body and nut should be inspected. Only reuse if parts are in proper condition. Sleeves should never be Reused.

Recommended Size of Bell

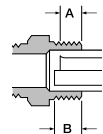
TUBE O.D.	BELL DIA. C
1/8	.190-.160
3/16	.255-.225
1/4	.318-.288
5/16	.381-.351
3/8	.444-.414
1/2	.569-.539
5/8	.694-.664
3/4	.819-.789
7/8	.944-.914



Tube Length Calculator

This table shows distance tube extends beyond face of Vibra-Lok fitting body on installation with bell on tubing and without bell on tubing.

O.D. OF TUBE	A WITH BELL	B WITHOUT BELL
1/8	3/16	3/16
3/16	3/16	7/32
1/4	3/16	1/4
5/16	3/16	1/4
3/8	3/16	1/4
1/2	3/16	11/32
5/8	3/16	TUBING SHOULD BE BELLED
3/4	3/16	
7/8	1/4	



Compression

1. Slide nut then sleeve onto tubing. The thread end of the nut must face out.
2. Insert tube and bottom on the fitting shoulder
3. Assemble nut to body and tighten “hand tight”. Then wrench tighten the number of turns indicated in the table.

FITTING SIZE	TUBE SIZE	TURNS REQUIRED TO SEAL FROM HAND-TIGHT	
		60C WITH SOFT METAL TUBING	60PT WITH THERMOPLASTIC TUBING
2	1/8	1-1/4	—
3	3/16	1-1/4	—
4	1/4	1-1/4	2
5	5/16	1-1/4	2
6	3/8	2-1/4	2
8	1/2	2-1/4	2
10	5/8	2-1/4	2
12	3/4	2-1/4	2
14	7/8	2-1/4	—



Compress-Align

With nut finger tight on fitting body, insert tubing until it bottoms in the Fitting. Complete the seal with one wrench turn for all sizes.



Poly-Tite

1. Cut tubing squarely – maximum of 15° angle allowable.
2. Check that port or mating part is clean and free of debris.
3. Insert tube end until it bottoms in the Poly-Tite fitting and tighten knurl/hex nut finger-tight, plus one wrench turn.



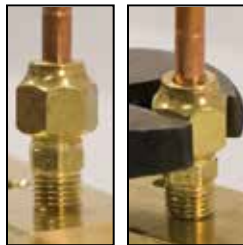
Hi-Duty

1. Cut tube squarely and cleanly removing all burrs.
2. Grasp fitting. Do not remove nut.
3. Insert tube in fitting through nut until tube seats firmly against tube shoulder in body.
4. Grip tube firmly to prevent turning and tighten nut to finger-tight. Continue to tighten for one and three-quarter additional turns (one and one-half turns for 1/2" size fittings) for a positive, leak proof seal. During tightening a slight “give” will be felt. This “give” indicates the sleeve has been sheared from the nut. It is not necessary to tighten the nut all the way down.



45° Flare Fittings

1. Cut tubing squarely and clean tube end thoroughly to remove burrs.
2. Place nut onto tube. Place threaded end of nut toward end of tube.
3. Flare tube end with flaring tool to provide 45° flare.
4. Clamp tube flare between nut and nose of fitting body by screwing nut on finger-tight. Tighten with a wrench an additional 1/4 to 1/2 turn past finger-tight for a metal-to-metal seal.



Inverted Flare

1. Cut tubing squarely and clean to remove burrs
2. Place nut onto tube. Place threaded end of nut toward end of tube.
3. Flare tube end with flaring tool to provide 45° flare
4. On thin wall copper, welded or brazed tubing, use double flare to prevent pinch-off or cracked flares
5. Clamp tube flare between nut and nose of fitting body by screwing nut on finger tight. Tighten nut with a wrench an additional 1/4 to 1/2 turn past finger tight for a metal-to-metal seal.



Dubl-Barb

Cut tube squarely and simply push tube over the two barbs

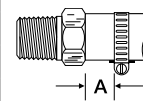


Hose Barbs

1. Cut hose cleanly and squarely to length.
2. Slide clamp on hose.
3. Lubricate hose. Push hose on fitting until bottomed against stop ring or hex.
4. Position hose clamp as shown and secure with a screwdriver or wrench. Maintain "A" dimension for proper clamp positioning.



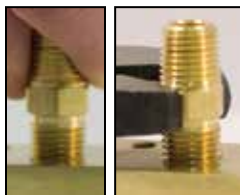
HOSE SIZE	HOSE CLAMP	A
3/16	97 HC-3	1/4
1/4	97 HC-3	1/4
5/16	97 HC-6	1/4
3/8	97 HC-6	1/8
1/2	97 HC-8	1/8
5/8	97 HC-12	1/8
3/4	97 HC-12	1/8



Pipe Fittings

Straight Fittings

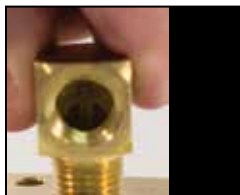
1. Hand tighten external thread into internal thread
2. Tighten an additional 2 turns with a wrench up to 1/2" male pipe thread.
3. Above 1/2" 1 1/2 to 2 1/2 turns.



Elbow or Tee Fittings

1. Hand tighten external thread into internal thread
2. Tighten an additional 1 to 1 1/2 turns with a wrench
3. Tighten fitting, clockwise to align with tubing. (Never counter clockwise)

Note: To minimize the possibility of a leaking threaded joint after assembling Male to female pipe threads, neither end should be backed out (loosened) Once the assembly has been made.



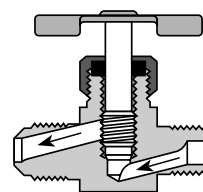
Plug Valves

To assure sealability and reliable performance, the valve must be installed So that the flow media travels in the direction of the arrow on the valve handle.



Needle Valves

Needle valves should always be installed with the pressure against the seat.



NEMA Rated Bulkhead

1. Drill panel to required diameter
2. Install sealing washer onto brass body.
3. Install fitting body through panel and secure with lock washer and jam nut.
4. Using a wrench to hold the fitting body torque the jam nut to spec per below table.

Note: For sealing bulkheads the sealing washer must be installed between the body hex and panel. To ensure a leak tight connection the panel surface must be kept flat and deburred after the drilling operation. It must be free from dirt, debris, and other contamination.

THREAD SIZE	MIN. TORQUE FT-LBS	MAX. TORQUE FT-LBS
5/8-18	15	20
3/4-16	15	25
1-14	40	50

Fluid Compatibility Guide

The following pages list general recommendations for the selection of valve materials. For specific cases, and for those not included in the Fluid Compatibility Chart, it is advisable to check with your Parker representative.

There are many specific environmental factors which might affect corrosion rate such as temperature, solution,

concentration and presence of impurities. Therefore, we suggest that the information be used as a rough guide to material selection. If any questions exist regarding the expected performance of a material in a given application, actual tests should be performed to determine the suitability of the materials in question.

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
ACETALDEHYDE	P	G	E	P	G	G	P	E	U	
ACETAMINE	G	G	G	E	G			E		
ACETATE SOLVENTS	E	E	E	P			U	E	U	
ACETIC ACID VAPORS	U		U	U				E		
ACETIC ACID (10%)	P	P	E	U	P	G	U	E	U	U
ACETIC ACID (80%)	P	P	E	U	U	P	U	E	U	U
ACETIC ACID (AERATED)	P	P	E	G	G		P	E	U	
ACETIC ACID (AIR FREE)	P	P	E	G	G		U	E	U	
ACETIC ACID (CRUDE)	P	P	E	U	U		U	E	U	
ACETIC ACID (GLACIAL)			U	U	P	G	P	E		U
ACETIC ACID (PURE)	P	U	E	U	U		U	E	U	
ACETIC ANHYDRIDE	U	U	G	U	P	P	U	E	U	U
ACETONE	E	E	E	U	U	E	U	E	E	E
ACETOPHENONE	G	G	G	U	U	E	U			
ACETYL CHLORIDE	E	G	P	U	U	U	U	E		
ACETYLENE	G	E	E	G	P	E	E	E	E	
ACID FUMES	U	U	G	P	G			E		
ACRYLONITE	E	E	E	U	U	U	P	E		
AIR	E	E	E	E	E	E	E	E	E	
ALCOHOL, AMYL	G	G	E	P	P	E	G	E	E	
ALCOHOL, BUTYL	G	G	E	G	G	P	E	E	E	
ALCOHOL, DIACETONE	E	E	E	U	P	G	U	E		
ALCOHOL, ETHYL	G	G	G	E	G	E	E	E	E	
ALCOHOL, ISOPROPYL	G	G	G	P	G	E	E	E	E	
ALCOHOL, METHYL	E	G	E	G	E	E	P	E		E
ALCOHOL, PROPYL	E	G	E	G	G	E	E	E		
ALCOHOLS, FATTY	G	G	E	G	G			E		
ALUM	U		G	G	G		G	E		
ALUMINA	U		E	E	E	E		E		
ALUMINUM ACETATE	G		E	U	U	E	U	E		
ALUMINUM BROMIDE				E	E	E	E			
ALUMINUM CHLORIDE DRY	U	P	P	G	G	E	E	E	E	
ALUMINUM CHLORIDE SOLUTION			U	G	G		E	E		U
ALUMINUM FLUORIDE	U	U	P	E	E	E	E	E		U
ALUMINUM HYDROXIDE	E	U	E	E	E	E	E	E		
ALUMINUM NITRATE	U	U	P	G	G	G	U	E		
ALUMINUM OXALATE			U					E		
ALUMINUM SALTS				E	E	E	E			
ALUMINUM SULFATE	P	U	G	E	E	E	E	E	E	P
AMINES	G	G	E	U	U	P	U	E	E	
AMLY CHLORIDE	G		E	U	P	U	U	E		
AMMONIUM BICARBONATE	G	P	G	G	E	E	E	E	E	
AMMONIA, ALUM			E	G	G			E		
AMMONIA, ANHYDROUS LIQUID	U	E	E	G	P	G	U	E		
AMMONIA, AQUEOUS	U	E	E	G	G		E	E		
AMMONIA, GAS, HOT	U	G	E	P	E	E	U	E		
AMMONIA LIQUOR			E					E		
AMMONIA SOLUTIONS	U	G	E	G	G	G	U	E		
AMMONIUM ACETATE	U		G	G	G	E	U	E		
AMMONIUM BROMIDE 5%			G					E		

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
AMMONIUM CARBONATE	G	G	G	P	E	E	G	E	E	
AMMONIUM CHLORIDE	U	U	P	G	E	E	E	E	E	U
AMMONIUM HYDROXIDE 28%	U	P	G	G	E	G	E	E	E	
AMMONIUM HYDROXIDE CONC.	U	P	G	P	E	E	E	E	E	
AMMONIUM MONOSULFATE			E					E		
AMMONIUM NITRATE	U	U	E	E	E	E	E	E	E	U
AMMONIUM OXALATE 5%			E					E		
AMMONIUM PERSULFATE	P	U	E	U	P	G	G	E		U
AMMONIUM PHOSPHATE	U	U	G	E	E	E	E	E	G	P
AMMONIUM PHOSPHATE DI-BASIC	P	U	G	E	E		E	E	E	
AMMONIUM PHOSPHATE TRI-BASIC	P	U	G	E	E		E	E	E	
AMMONIUM SULFATE	P	P	G	E	E	E	G	E	E	U
AMMONIUM SULFIDE	U	U	G	E	G	E	U	E		
AMMONIUM SULFITE	P	P	E	G	E	G	E	E	E	
AMYL ACETATE	G	P	G	U	U	G	U	E	G	P
AMYL BORATE				E	E	U	E			
AMYL CHLORONAPHTHALENE				U	U	U	E			
AMYL NAPHTHALENE				U	U	U	E			
ANILINE	U	P	G	U	U	P	P	E	E	P
ANILINE DYES	P	P	E	P	P	P	G	E	E	
ANIMAL OIL	G	G	G	E	G	G	E			
ANTIMONY TRICHLORIDE	U	U	U	P			G	E		
APPLE JUICE	P	U	G	E	E	G	E	E		
AQUA REGIA (STRONG ACID)	U	U	G	U	U	U	U	E		U
AROCLOR 1248	G	U	U	U	U	G	E			
AROCLOR 1254	G	U	U	U	U	G	E			
AROCLOR 1260	G	U	U	E	E		E			
AROMATIC SOLVENTS	E	P	E	U	U	U		E		
ARSENIC ACID	U	U	G	E	E	G	E	E	E	U
ASPHALT EMULSION	E	G	E	U	P	U	E	E	E	
ASPHALT LIQUID	E	G	E	P	P	U	E	E	E	
ASTM OIL, NO. 1	E	E	E	E	E	U	E			
ASTM OIL, NO. 2	E	E	E	E	G	U	E			
ASTM OIL, NO. 3	E	E	E	E	U	U	E			
ASTM OIL, NO. 4	E	E	E	G	U	U	E			
ASTM REFERENCE FUEL A	U	G	E	E	G	U	E			
ASTM REFERENCE FUEL B	U	G	E	E	U	U	E			
ASTM REFERENCE FUEL C	U	G	E	G	U	U	E			
BARIUM CARBONATE	G	G	G	G	E	E	E	E	E	
BARIUM CHLORIDE	G	P	G	E	E	E	E	E	E	E
BARIUM CYANIDE	P		G	G	G	G	G	E		
BARIUM HYDRATE	U		E					E		
BARIUM HYDROXIDE	P	P	G	E	E	G	E	E	E	
BARIUM NITRATE			E		G			E		
BARIUM SALTS				E	E	E	E			
BARIUM SULFATE	P	P	E	E	E	G	E	E	E	E
BARIUM SULFIDE	U	P	G	E	G	E	E	E	E	
BEER	G	U	E	G	G	G	E	E	E	U
BEET SUGAR LIQUORS	E	G	E	E	E	G	E	E	E	
BENZALDEHYDE	E	E	E	U	U	E	U	E	E	E
BENZENE	G	G	G	U	U	U	G	E		E
BENZENESULFONIC ACID, 10%	U	U	U	U	G	U	E			
BENZYL CHLORIDE	U	U	G	U	U	U	E			
BENZOIC ACID	G	U	G	P	P	U	G	E		P
BENZYL ALCOHOL		U	E	U	G	G	E			
BERYLLIUM	G		G	G	G	G	G	E		
BLEACH LIQUOR				U	G	E	E			
BLEACHING POWDER WET	G		P	U	E	G	G	E		
BLOOD	G		E	G	G	G	G	E		
BORAX	U	P	E	G	U	E	E	E	E	E
BORAX LIQUORS	E	P	G		P	E	E	E	E	
BORDEAUX MIXTURE			E					E		
BORIC ACID	P	U		G	G	G	E	E	E	G
BRAKE FLUID	G		G	U	P	G	U	E		
BRINES, SATURATED	G	U	G	E	G	E	E	E	E	
BROMINE, DRY	G	U	U	U	U	U	G	E		
BROMINE, WET	U	U	U	U	U		G	E		

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
BUNKER OILS (FUEL)	G	G	E	G	G		E	E	E	
BUTADIENE	P	G	E	P	P	P	G	U		
BUTANE	E	G	E	G	G	U	E	E	E	
BUTTER	G	U	E	G	G			E		
BUTTERMILK	U	U	E	E	E	G	E	E	E	
BUTYL ACETATE	G		G	U	U	U	U	E		E
BUTYL ALCOHOL	E	P	E	G	G		G	E		
BUTYL AMINE	G	G	E	U	U		U	E		
BUTYL BUTYRATE				U	U	E	E			
BUTYL CARBITOL	E	P	E	U	U		U	E		
BUTYL CELLOSOLVE	E	P	E	U	U		G	E		
BUTYL STEARATE				G	U	U	E			
BUTYLENE	E	E	E	U	U	U	U	E		
BUTYRIC ACID	P	U	G	P	P	P	P	E	E	U
CALCINE LIQUORS				E		E	E			
CALCIUM ACETATE				G	G	E	U			
CALCIUM BISULFITE	P	U	G	E	E	U	E	E	E	
CALCIUM CARBONATE	P	U	G	E	E	G	E	E	E	
CALCIUM CHLORATE	U		G	G	G	G	G	E		
CALCIUM CHLORIDE	G	P	G	E	E	G	E	E	E	U
CALCIUM HYDROXIDE	P	P	G	E	G	E	E	E	E	
CALCIUM HYPOCHLORITE	U	U	P	P	P		E	E		U
CALCIUM NITRATE			G	G	G	G		E		
CALCIUM PHOSPHATE	P		G	G	G	G	G	E		
CALCIUM SALTS				E	E	E	E			
CALCIUM SILICATE	P		G	G	G	G	G	E		
CALCIUM SULFATE	P	P	G	E	E	G	E	E	E	U
CALCIUM SULFIDE	U	U	G	E	E	E	E			
CALICHE LIQUOR		G	E	G	G			E		
CAMPHOR	P		G	G	G	G	G	E		
CANE SUGAR LIQUORS	G	G	E	G	G	G	G	E		
CARBOLIC ACID	U	U	G	G	G	G	E	E	U	
CARBON BISULFIDE	P	G	G	U	U	U	E	E	E	
CARBON DIOXIDE, DRY	E	E	E	P	G	G	G	E	E	
CARBON DISULFIDE	U	P	E	U	U		E	E	E	
CARBON MONOXIDE	E	E	E	G	U	G	G	E		
CARBON TETRACHLORIDE, DRY	P	G	E	U	U	U	G	E	E	
CARBON TETRACHLORIDE, WET	U	U	G	U	U	U	G	E	E	
CARBONATED BEVERAGE	G	U	G	U	G	G	G	G		E
CARBONATED WATER	G	G	E	E	E	E	E	E	E	
CASEIN	P		G	G	G	G	G	G	E	
CASTER OIL	E	G	E	E	G	G	E	E	E	
CAUSTIC POTASH			E	G	G			E		
CAUSTIC SODA		G	E	P		G	G	E		
CELLULOSE ACETATE	G		G	U	U	G	U	E		
CELLULUBE	E	P	E	U	U		U	E		
CHINA WOOD OIL	P	P	E	E	G	U	E	E	E	
CHLORACETIC ACID	P	U	U	U	P		P	E		U
CHLORINATED SOLVENTS	P	P	E	U	U	U	P	E	E	
CHLORINATED WATER	U	P	G	E		E	E	E	U	U
CHLORINE, WET	U	U	U	U	U			E		
CHLORINE GAS	P	G	G	P	U	U	G	E	E	
CHLORO BROMO METHANE	G	U	G	U	U		G	E		
CHLOROBENZENE, DRY	G	G	E	U	U	U	E	E	E	E
CHLOROBUTADIENE				U	U	U	E			
CHLOROFORM, DRY	G	G	E	U	U	U	G	E	E	U
CHLOROPHYLL, DRY	G		G	G	G	G	G	E		
CHLOROSULFONIC ACID, DRY	P	G	G	U	U	U	U	E		U
CHLOROSULFONIC ACID, WET	U	U	U	U	U		P	E		
CHLORPHENOL				U	U	U	E			
CHROME ALUM	P	G	E	G	G	G	G	E		
CHROMIC ACID <50%	U	U	P	U	U	P	P	E	U	U
CHROMIC ACID >50%	U	U	P	U	U	P	P	E		
CHROMIUM SULFATE	P		G	G	G	G	G	E		
CIDER			E					E		
CITRIC ACID	P	U	G	G	E	G	E	E		P
CITRUS JUICES	G	U	G	E	E		E	E	E	

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
COCA-COLA SYRUP			E	G	G		G	E		
COCONUT OIL	G	P	E	E	P	E	E	E	E	
COFFEE	E		E	E	E	E	E	G		
COFFEE EXTRACTS, HOT	G	P	E					E		
COKE OVEN GAS	P	G	E	P	U	U	G	E		
COOKING OIL	G	G	E	E	G	U	E	E	E	
COPPER ACETATE	U	U	E	P	P	G	U	E		
COPPER CARBONATE			E					E		
COPPER CHLORIDE	U	U	P	G	G		E	E		U
COPPER CYANIDE	U		E	E	E	G	G	E		E
COPPER NITRATE	U	U	G	E	E	G	E	E	E	U
COPPER SALTS					E	E	E	E		
COPPER SULFATE	U	U	G	E	E	E	E	E	E	P
CORN OIL	G	P	G	E	P	P	E	E	E	
COTTONSEED OIL	G	P	G	E	G	P	G	E	E	
CREOSOTE OIL	G	G	G	P	U	U	E	E		U
CREOSOLS	U	G	G	U	U	U	U	E		
CRESYLIC ACID	P	P	G	U	U	U	G	E	U	U
CRUDE OIL, SOUR	P	G	E	E	G	U	E	E		
CRUDE OIL, SWEET	G	G	E	E	G		E	E		
CUPRIC NITRATE			E					E		
CUTTING OILS, WATER EMULSIONS	E	G	E	E	G		E	E		E
CYANIDE PLATING SOLUTION	U		G	G	G	G	G	E		
CYCLOHEXANE	E	E	E	P	U	U	E	E	E	
CYCLOHEXANONE	G		E	U	U			E		
DECANE				E	U	U	E			
DENATURED ALCOHOL				E	E	E	E			
DETERGENTS, SYNTHETIC	G	U	G	G	G	G	E	E		
DEXTRIN	G		G	G	G	G	G	E		
DIACETONE ALCOHOL	E	E	E	U	P			E		
DICHLOROETHANE			P	U	U	U		E		
DICHLOROETHYL ETHER	G		G	U	U	U	U	E		
DIESEL OIL FUELS	E	E	E	E	P	U	E	E		
DIETHYL BENZENE			G	U	U	U		E		
DIETHYL SULFATE	G		G	P	P	P	G	E		
DIETHYLAMINE	G	E	E	G	P	P	U	E		
DIETHYLENE GLYCOL	G	E		E	E	E	G	E		
DIMETHYL FORMAMIDE	G		E	G	U	U	U	E		
DIMETHYL PHTHALATE			U	G	G		U	E		
DIOCTYL PHTHALATE	E		E	P	U		P	E		
DIOXANE	G		G	U	U	P	U	E		
DIPENTANE	E		E	G	U	U	G	E		
DISODIUM PHOSPHATE			G	G	G		G	E		
DOW CHEMICAL HD50-4					G	E	U			
DOW CORNING 200, 510, 550				G	E	E	E			
DOWTHERM	E	G	E	U	U	U	E	E	E	
DRILLING MUD	G	G	E	E	P	E	E	E	E	
DRY CLEANING FLUIDS	P	G	E	U	U		G	E	E	
DRYING OIL	P	P	E	E	G			E	E	
ENAMEL	E		E	G	G	U		E		
EPSOM SALTS	G	P	G	E	E		E	E	E	
ETHANE	G	P	G	E	G	U	E	E	E	
ETHANOL	E	U	U	U	E	E	U			
ETHANOLAMINE	U	G	E	G	P		U	E		
ETHERS	G	E	E	U	U	P	P	E	P	
ETHYL ACETATE	P	G	G	U	U	P	U	E	E	E
ETHYL ACRYLATE	G	P	E	U	U	P	U	E		
ETHYL ALCOHOL	G	G	G	E	E		E	E		
ETHYL BENZENE			G	P	U	U		E	E	
ETHYL BROMIDE	E		G	G	G	G	G	E		
ETHYL CHLORIDE, DRY	G	G	E	P	P	P	G	G	E	E
ETHYL CHLORIDE, WET	P	U	G	P	P	G	G	E		
ETHYL ETHER	G		E	U	U	U	U	E		
ETHYL HEXANOL				E	E	E	E			
ETHYL SILICATE	G		G	G	P	G	G	E		
ETHYL SULFATE			G	G	G	P	E	E	E	

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
ETHYLENE CHLORIDE			E	U	E		U	E		
ETHYLENE DICHLORIDE	U	U	G	U	U	U	U	E		
ETHYLENE GLYCOL	G	G	G	E	G	E	E	E		
ETHYLENE OXIDE	P	G	G	U	U	U	U	E		
FATTY ACIDS	P	U	E	G	G	U	E	E	E	U
FERRIC CHLORIDE	U	U	U	E	U		E	E		U
FERRIC HYDROXIDE			E	G				E		
FERRIC NITRATE	U	U	P	E	E	E	E	E	E	U
FERRIC SULFATE	U	U	G	E	E	E	E	E	E	U
FERROUS AMMONIUM CITRATE			G					E		
FERROUS CHLORIDE	G	U	U	E	E	E	E	E	E	U
FERROUS SULFATE	G	U	G	E	E	E	E	E	E	U
FERROUS SULFATE, SATURATED	P	P	E	P	P	G	G	E		
FERTILIZER SOLUTIONS	P	G	G	G	G			E	G	
FISH OILS	G	G	E	E	G	U	E	E	G	
FLUE GASES	G		E	P	P	U	P	E	P	
FLUOBORIC ACID			G	E	G			E		U
FLUORINE, DRY	U		U	U					E	
FLUOROSILICIC ACID	G	U	G	P	P	P	P	E		U
FOOD FLUIDS & PASTES	G	P	E	G	E			E		
FORMALDEHYDE, COLD	E	E	E	G	P	G	U	E	E	U
FORMALDEHYDE, HOT	G	U	P	G	G			E	E	U
FORMIC ACID, COLD	G	U	G	U	G		G	E	U	E
FORMIC ACID, HOT	G	U	G	U	E		E	E	U	
FRUIT JUICES	G	U	E	E	E	E	E	E	E	
FUEL OIL	G	G	E	E	P	U	E	E	E	
FUMARIC ACID				G	G			E		
FURFURAL	E	E	E	U	P	P	U	E	E	E
GALIC ACID 5%	P	U	G	G	G	P	E	E	E	
GAS, NATURAL	G	G	E	E	E	U	E	E	E	
GAS, ODORIZERS	E	G	G	G	G		E	E	E	
GAS MFG.	G	G	G	E			E	E	E	
GASOLINE, AVIATION	E	E	E	P	U		E	E		E
GASOLINE, LEADED	E	E	E	P	U		E	E	E	
GASOLINE, MOTOR	E	E	E	P	U	U	E	E	E	
GASOLINE, REFINED	G	G	E	P	P	U	E	E		
GASOLINE, SOUR	G	G	E	P	U	U	E	E	E	
GASOLINE, UNLEADED	E	E	E	P	U		E	E	E	E
GELATIN	E	U	E	E	E	E	E	E	E	
GLUCOSE	E	G	E	E	E	E	E	E	E	
GLUG	E	G	E	E	G	E	E	E		
GLYCERINE	G	P	E	P	U	E	G	E	P	E
GLYCOL	G	P	G	G	E	E	E	E	P	
GLYCOL AMINE	U		G	E		U	U			
GRAPHITE	G		G	G	G	G	G	E		
GREASE	P	E	E	E	G	U	E	E		
GULF-FR FLUID, EMULSION			E	E	G	U	E			
GULF-FR FLUID G			E	E	E	E	E			
GULF-FR FLUID P				U	U	G	G			
HELIUM GAS	G	E	E	G	G	G	G	E		
HEPTANE	E	G	E	E	G	U	E	E	E	
HEXANE	G	G	E	E	P	U	E	E	E	E
HEXANOL, TERTIARY	E	E	E	E	P	U	G	E		
HEXYL ALCOHOL	E	P	E	U	P		E	E		
HYDRAULIC OIL, PETROLEUM BASE	G	E	E	E	G	U	E	E	E	
HYDRAZINE	U	U	G	P	P	G	U	E		
HYDRIGEN SULFIDE, DRY	P	G	E	P	E	E	E	E		
HYDROCHLORIC ACID, AIR FREE	U	U	U	G	P		E	E		U
HYDROCYANIC ACID	U	U	E	G	G	G	E	E	U	
HYDROFLUORIC ACID	U	U	U		G					U
HYDROFLUOSILICIC ACID	E	U	P	G	G	G	E	E		U
HYDROGEN GAS, COLD	G	G	E	G	G	G	E	E		
HYDROGEN GAS, HOT	G	G	G	G	G		E			
HYDROGEN PEROXIDE, CONCENTRATED	U	U	G	U	U	G	G	E		U
HYDROGEN PEROXIDE, DILUTE	P	U	G	E	G	G	E	E	G	U
HYDROGEN SULFIDE, WET	U	P	G	P	G	G	E	E	E	

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
HYDROLUBE				E	G	E	E			
HYPO (SODIUM THIOSULFATE)	P	U	G	E	E	E	E	E	E	
HYPOCHLORITES, SODIUM	U	U	P	P			E	E		
ILLUMINATING GAS	E	E	E	P	P	U	E	E		
INK, NEWSPRINT	P	U	E	E	G	G	E	E	E	
IODINE, WET	U	U	U	G			E	E		
IODOFORM	P	G	E				E	E	E	
ISOPROPYL ACETATE			G	U	U	U		E		
ISOPROPYL ALCOHOL	G	G	G	P	G		E	E		
ISOPROPYL ETHER	E	E	E	P	P	U	U	E		
ISO-BUTANE			G	G	U	U		E		
ISO-OCTANE	E	E	E	E	P	U	E	E		E
J P-4 FUEL	E	E	E	E	P		E	E	E	
J P-5 FUEL	E	E	E	G	P		E	E	E	
J P-6 FUEL	E	E	E	E	P		E	E	E	
KEROSENE	E	G	E	E	P	U	E	E	E	
KETCHUP	U	U	E	E	E		E	E	E	
KETONES	E	E	E	U	U	U	U	E	E	
LACTIC ACID, CONC. COLD	U	U	E	G	E	G	E	E	U	U
LACTIC ACID, CONC. HOT	U	U	G	P	P	G	G	E	U	U
LACTIC ACID, DILUTE COLD	U	U	E	G	E	G	E	E	U	U
LACTIC ACID, DILUTE HOT	U	U	E	P	U		U	E	U	U
LACTOSE	G		G	G	P	G	G	E		
LAQUER	E	P	E	U	U	U	U	E	E	E
LARD	G	E	E	G	P	P		E		
LARD OIL	G	P	G	E	G	G	E	E	E	
LEAD ACETATE	P	U	G	E	G	G	G	E	E	E
LEAD SULFATE	P		G	G	G	G	G	E		
LECITHIN	P		G	U	U	U	G	E		
LINOLEIC ACID	G	G	E	G	G	U	G	E	E	
LINSEED OIL	G	E	E	E	P	U	E	E	E	
LITHIUM CHLORIDE	G		G	G	G	G	G	E		
LPG	E	G	G	E	G	U	E	E	E	
LUBRICATING OIL	G	E	E	E	G	U	E	E	E	
LUDOX	U		G	G	G	G	G	E		
MAGNESIUM BISULFATE	G	G	E	G	G	G	G	E		
MAGNESIUM BISULFIDE	U		G	G	G	G	G	E		
MAGNESIUM CARBONATE	G		E	G	G	G	G	E		
MAGNESIUM CHLORIDE	G	P	G	E	E	E	E	E	E	E
MAGNESIUM HYDROXIDE	G	G	E	E	E	E	E	E	E	
MAGNESIUM HYDROXIDE HOT	U	G	E	G	G		E	E	E	
MAGNESIUM NITRATE			E	G	E		G	E		E
MAGNESIUM SALTS			E	E	E	E	E			
MAGNESIUM SULFATE	G	G	E	E	E	E	E	E	E	E
MALEIC ACID	G	G	G	G	G	U	E	E	E	
MALEIC ANHYDRIDE	G		G	U	U	U	G	E		
MALIC ACID	G	U	G	E	G		E	E	E	
MALT BEVERAGES			E	E	E	G	E	E		
MANGANESE CARBONATE			G	G				E		
MANGANESE SULFATE	G		E	G	G	G	G	E		
MAYONNAISE	U	U	E	E	E		E	E	E	
MEAT JUICES	U		E	G	G			E		
MELAMINE RESINS			P	G	G			E		
MERCURIC CHLORIDE	U	U	G	E	G	E	E	E		
MERCURIC CYANIDE	U	U	E	E	G	E	E	E		
MERCUROUS NITRATE	U		E				G	E		
MERCURY	U	E	E	E	E	E	E	E		E
METHANE	E	G	E	E	G		E	E	E	
METHANOL	E	E		E	E	E	U		E	
METHANOL	G		E	G	G	U	G	E		
METHYL ACETATE	E	G	E	U	U	G	U	E		
METHYL ACETONE	E	E	E	U	U	E	U	E		
METHYL ALCOHOL	G	G	G	E	G		P	E		E
METHYL BROMIDE 100%	P	G	G	G	U	U	G	E		
METHYL CELLOSOLVE	E	G	E	P	U	G	U	E		
METHYL CELLULOSE			E	U	U			E		
METHYL CHLORIDE	G	G	E	U	U	U	G	E	E	

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
METHYL ETHER				E	U	U	E			
METHYL ETHYL KETONE	E	E	E	U	U	G	U	E	E	E
METHYL FORMATE	E	P	G	U	G	G	U	E		
METHYL ISOBUTYLE KETONE			E	U	U			E		
METHYLAMINE	U	G	E	U	U	G	U	E		
METHYLENE CHLORIDE	E	G	E	U	U	U	P	E		U
MILK & MILK PRODUCTS	G	U	E	E	E	E	E	E	E	
MIL-F-81912, JP-9	E	E	E	U	U	U	E			
MIL-H-5606	E	E	E	E	G	U	E			
MIL-H-6083	E	E	E	E	E	U	E			
MIL-H-7083	E	E	E	E	G	E	G			
MIL-H-8446	G	E	E	G	E	U	E			
MIL-L-2104 & 2104B	E	E	E	E	G	U	E			
MIL-L-7808	U	G	E	G	U	U	E			
MINE WATERS, ACID	P	U	P	E			E	E		
MINERAL OILS	G	G	E	E	G	U	E	E	E	
MINERAL SPIRITS	G	G	G	E	P		E	E	E	
MIXED ACIDS, COLD	U	P	G	U	U	U	G	E	U	
MLO-7277 & MLO-7557	G	E	E	U	U	U	E			
MOBILE HF	E	E	E	E	G	U	E			
MOLASSES, CRUDE	E	E	E	E	E		E	E	E	
MOLASSES, EDIBLE	E	P	E	E	E		E	E	E	
MOLYBDIC ACID			E					E		
MONOCHLORO BENZENE DRY			G	U	U			E		
MONOMETHYL HYDRAZINE				G	G	E				
MORPHOLINE	G		E	U	U	G	U	E		
MURIATIC ACID	U	U	U	G			E	E		
MUSTARD	E	G	E	E	E		E	E	E	
NAPHTHENIC ACID	G	E	G	G	U	U	E			
NAPHTHA	G	G	G	G	P		E	E	E	
NAPHTHALENE	G	G	G	U	U	U	E	E	E	
NATURAL GAS, SOUR	G	G	E	E	E	U	E	E		
NEATSFOOT OIL				E	U	G	E			
NICKEL ACETATE	U	G	E	G	G	E	U			
NICKEL AMMONIUM SULFATE	U	U	E	E	G	G	U	E		
NICKEL CHLORIDE	U	U	G	E	E	G	E	E	E	E
NICKEL NITRATE	U	U	G	E	E	E	E	E	E	
NICKEL SALTS				E	G	E	E			
NICKEL SULFATE	U	U	G	E	E	G	E	E	E	E
NITRIC ACID 100%	U	U	E	U	U	U	G	E	U	U
NITRIC ACID 10%	U	U	E	P	G		E	E	U	U
NITRIC ACID 30%	U	U	E	P	P	G	E	E	U	U
NITRIC ACID 80%	U	U	P	U	U	U	G	E	U	U
NITRIC ACID ANHYDROUS	U	U	E	U	U	U	E	E		
NITROBENZENE	U	G	E	U	U	P	P	E		E
NITROGEN	E	E	E	E	E	G	E	E	E	
NITROUS ACID 10%	U	U	G	P			E	E		
NITROUS GASES	U	G	E					E		
NITROUS OXIDE	G	G	G	G	G		E	E		
NOCOTINIC ACID	E	G	E	U	U	U	G	E		
OCTYL ALCOHOL	E	E	E	G	G		E			
OILS, ANIMAL	E	E	E	E	G	G	G	E		
OILS, PETROLEUM REFINED	G	E	E	E	G	U	E	E	E	
OILS, PETROLEUM SOUR	P	G	E	G	G	U	E	E		
OILS, WATER MIXTURE	E	G	E	E	G		E	E	E	
OILS & FATS			E	G		U		E		
OLAIC ACID			G	U	U		P	E		
OLEIC ACID	G	P	G	G	P	U	E	E	E	
OLEUM	P	G	G	U	U	U	P	E	E	
OLEUM SPIRITS	U		G	P	U	U	E	E	E	
OLIVE OIL	P	G	E	E	G	G	E	E	E	
ORTHO-DICHLOROBENZENE	G	G	G	U	U	U	E	E	E	
OTHER KETONES	E	E	E	U	U	U	U	E		
OXALIC ACID	G	U	G	P	G	G	E	E	P	U
OXYGEN	E	G	E	G	G	E	E	E	U	
OZONE, DRY	E	E	E	U	U	E	G	E		
OZONE, WET	G	P	E	U	U	G	G	E		

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
PAINTS & SOLVENTS	E	E	E	U	U	U	G	E		
PALM OIL	G	P	G	G	G	U	E	E	E	
PALMITIC ACID	G	P	G	G	G	G	E	E	E	
PAPER PULP	G		E	G	G	G	G	E		
PARAFFIN	E	G	E	E	P	U	E	E	E	
PARAFORMALDEHYDE	G	G	G	G	G	U		E	E	
PARALDEHYDE			G	G	G	U		E		
PARA-DICHLOROBENZENE	G	E	E	U	U	U			E	
PARKER O LUBE	E	E	E	E	E	U	E			
PEANUT OIL	G	E	E	E	U	U	E			
PENTANE	E	G	E	E	G	U	E	E	E	
PERCHLORETHYLENE, DRY	P	G	E	U	U	U	E	E		
PERCHLORIC ACID-2N	U	U	G	U	G	G			E	
PETROLATUM (PETROLEUM JELLY)	G	P	G	E	G		E	E	E	
PHENOL	G	U	E	U	U	U	G	E	U	E
PHOSPHATE ESTER	U	E	E	U		E		E		
PHOSPHORIC ACID 10%	U	U	U	G	E	G	E	E	U	U
PHOSPHORIC ACID 50% COLD	U	U	G	G	G	G	E	E	U	U
PHOSPHORIC ACID 50% HOT	U	U	U	G	G	G	E	E	U	U
PHOSPHORIC ACID 85% COLD	G	G	E	P	P		G	E	U	U
PHOSPHORIC ACID 85% HOT	P	P	G	P	P			E	U	U
PHOSPHORIC ANHYDRIDE			E	U	U		G	E	G	
PHOSPHOROUS TRICHLORIDE	U	G	E	U	U	G	G	E		
PHTHALIC ACID	G	P	G	P	P		E	E	E	
PHTHALIC ANHYDRIDE	G	P	G	P	P		E	E	E	
PICRIC ACID	P	U	G	P	E	G	G	E		
PINE OIL	G	G	E	E	U	U	E	E	E	
PINEAPPLE JUICE	P	P	E	E	E		E	E	E	
PITCH			E	P	P	U		E		
PLATING SOLUTIONS, CHROME	E	U	E		U	E	E			
PLATING SOLUTIONS, OTHER		E	E	E	U	E	E			
PNEUMATIC SERVICE	E	E	E	E	E	E	E	E		
POLYSULFIDE LIQUOR	U		G	G	G	G	G	E		
POLYVINYL ACETATE	G		G		P	G		E		
POLYVINYL CHLORIDE	G		G		P	G		E		
POTASSIUM ACETATE	G	E	G	G	G	E	U			
POTASSIUM BICARBONATE			E	G				E		E
POTASSIUM BICHROMATE			E	G	G		G	E	G	
POTASSIUM BISULFATE			E	G	G		E	E		
POTASSIUM BISULFITE	P	U	G	E	E	G	E	E	E	
POTASSIUM BROMIDE	P	U	E	E	E	G	E	E	E	P
POTASSIUM CARBONATE	G	G	G	E	E	G	E	E	E	P
POTASSIUM CHLORATE	G	G	G	E	E	G	E	E	E	P
POTASSIUM CHLORIDE	P	P	G	E	E	E	E	E	E	P
POTASSIUM CHROMATE	G		G	G	E	G	G	E		
POTASSIUM CYANIDE	U	G	G	E	E	E	E	E	E	E
POTASSIUM DICHROMATE	U	P	G	E	E	G	E	E	E	U
POTASSIUM DIPHOSPHATE	G	E	E	E			E	E		
POTASSIUM FERRICYANIDE	U	P	E	E	E	G	E	E	E	
POTASSIUM FERROCYNANIDE	G	P	G	E	E		E	E	E	
POTASSIUM HYDROXIDEDILUTE COLD	U	E	G	E	G		U	E		E
POTASSIUM HYDROXIDE DILUTE HOT	U	G	G	G	G			E		
POTASSIUM HYDROXIDE TO 70% COLD										
POTASSIUM HYDROXIDE TO 70% HOT	U	E	G	P	G	E			E	
POTASSIUM HYDROXIDE TO 70% HOT	U	E	G	P	G	E		E		
POTASSIUM IODIDE	U	P	G	E	E	G	E	E	E	
POTASSIUM NITRATE	G	G	G	E	E	G	E	E	E	P
POTASSIUM OXALATE			E					E		
POTASSIUM PERMANGANATE	G	G	G	E	E	G	E	E	E	U
POTASSIUM PHOSOHATE	P		G	E	E	E	E	E		
POTASSIUM PHOSPHATE DI-BASIC	G	E	E	E	E	G	E	E	E	
POTASSIUM PHOSPHATE TRI-BASIC		E	G	G	G	G		E		
POTASSIUM SALTS			E	E	E	E	E			
POTASSIUM SULFATE	G	G	E	E	E	E	E	E	E	P
POTASSIUM SULFIDE	G	G	E	E	G	G	G	E		
POTASSIUM SULFITE	G	G	E	G	G	E	G	E		
PRODUCER GAS	G	G	G	E	G	U	E	E	E	

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
PROPANE GAS	E	G	G	E	G	U	E	E	E	
PROPYL ACETATE	U	E	E	U	U	G	U			
PROPYL ALCOHOL	E	G	E	E	E		E	E		
PROPYL BROMIDE	G		G	G	G	G	G	E		
PROPYLENE	E	E	E	U	U	U	E			
PROPYLENE GLYCOL	G	G	G	E	E	G	E	E	P	
PYDRAUL	E	P	E	U	U		G	E		
PYRIDINE			G	U	U		U	E		
PYROGARD 42, 43, 53, 55				U	U	E	E			
PYROGARD D				E	G	E	E			
PYROLGALIC ACID	G	G	G	E	E		E	E	E	
QUENCH OIL	G	G	E	E	G		E	E	E	
QUININE, SULFATE, DRY			E					E		
R P-1 FUEL	E	E	E	G	P		E	E	E	
RESINS & ROSINS	E	P	E	P	P		E	E		
RESORCINOL			G					E		
ROAD TAR	E	E	E	G	P	U	E	E	E	
ROOF PITCH	E	E	E	G	P		E	E	E	
ROSIN EMULSION	G	P	E	U	P		G	E		
RUBBER LATEX EMULSIONS	E	G	E				E	E	E	
RUBBER SOLVENTS	E	E	E	U	P		U	E	P	
SALAD OIL	G	P	G	E	E	G	E	E	E	
SALICYLIC ACID	P	U	E	E	E	G	E	E	E	
SALT	G	P	G	E	E		E	E	E	
SALT BRINE	G		G	E	U	G	G	E		
SAUERKRAUT ARINE			G					E		
SEA WATER	P	U	G	E	E	E	E	E	E	
SEWAGE	P	P	G	E	P	G	G	E		
SHELL IRUS 905				E	G	U	E			
SHELLAC	E	E	E	E	E			E		
SILICONE FLUIDS	G		G	G	G		G	E		
SILVER BROMIDE										
SILVER CYANIDE	U		E	G	G		G	E		
SILVER NITRATE	U	U	E	P	P	E	E	E	E	
SILVER PLATING SOL.			E		G			E		
SKYDROL 500	E	G	E	U	U		U	E		
SKYDROL 7000, TYPE 2	U	E	E	U	U	E	G			
SOAP SOLUTIONS	E	E	E	E	G	E	E	E		
SODIUM ACETATE	G	P	G	G	G	G	E	E	E	E
SODIUM ALUMINATE	G	P	E	E	E	G	E	E	E	
SODIUM BENZOATE			G					E		
SODIUM BICARBONATE	G	P	G	E	E	E	E	E	E	E
SODIUM BICHROMATE			G	U				E		
SODIUM BISULFATE 10%	G	U	E	E	E	G	E	E	E	P
SODIUM BISULFITE 10%	G	U	E	E	E	G	E	E	E	P
SODIUM BORATE	G	P	G	E	E	G	E	E	E	
SODIUM BROMIDE 10%	G	P	G	E	E	G	E	E	E	
SODIUM CARBONATE	G	G	E	E	E	G	E	E	E	E
SODIUM CHLORATE	G	P	G	E	E	G	E	E	E	P
SODIUM CHLORIDE	G	P	G	E	E	G	E	E	E	E
SODIUM CHROMATE	P	G	E	E	E	G	E	E	E	
SODIUM CITRATE			G					E		
SODIUM CYANIDE	U	G	E	E	E	G	E	E	E	E
SODIUM FERRICYANIDE			E					E		
SODIUM FLUORIDE	P	U	G	E	E	G	E	E	E	
SODIUM HYDROXIDE 20% COLD	E	E	E	E	E	G	G	E		E
SODIUM HYDROXIDE 20% HOT	E	G	E	G	G	G	P	E		
SODIUM HYDROXIDE 50% COLD	E	E	E	E	E	G	P	E		E
SODIUM HYDROXIDE 50% HOT	E	G	E	G	G		P	E		
SODIUM HYDROXIDE 70% COLD	E	E	E	G	P	G	P	E		
SODIUM HYDROXIDE 70% HOT	G	G	E	U	U	G	P	E		
SODIUM HYPOCHLORITE (BLEACH)	U	U	U				E	E		U
SODIUM HYPOSULFITE			G					E		
SODIUM LACTATE			E					E		
SODIUM METAPHOSPHATE	P	G	G	E	E	G		E		
SODIUM METASILICATE COLD	G	P	E	G	E		G	E		
SODIUM METASILICATE HOT	G	U	E					E		

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY

FLUID	BRASS	CARBON STEEL	316 S.S.	BUNA N (NITRILE)	NEOPRENE	EPR	FLUORO-CARBON	PTFE	ACETAL	NYLON
SODIUM NITRATE	G	G	E	P	G	G	E	E	E	E
SODIUM NITRITE			G	P	U	E	G	E	G	
SODIUM PERBORATE	G	G	G	P	G	E	E	E	E	
SODIUM PEROXIDE	U	P	G	P	G	E	E	E	E	
SODIUM PHOSPHATE	P	P	G	G	P	E	E	E	G	
SODIUM PHOSPHATE DI-BASIC	P	P	G	E	E	E	E	E	E	
SODIUM PHOSPHATE TRI-BASIC	P	P	G	G	G	E	E	E	E	
SODIUM POLYPHOSPHATE			G	G	G	E		E		
SODIUM SALICYLATE			E					E		
SODIUM SALTS										
SODIUM SILICATE	G	G	G	E	E	G	E	E	E	E
SODIUM SILICATE, HOT	P	P	G			G		E		
SODIUM SULFATE	G	G	E	E	E	E	E	E		E
SODIUM SULFIDE	U	G	G	E	E	G	E	E	E	E
SODIUM SULFITE	P		E	E	E	G	G	E		
SODIUM TETRABORATE			E	E	E	G		E		
SODIUM THIOSULFATE	P	G	G	E	E	E	E	E	E	
SOYBEAN	G	P	E	E	G	G	E	E	E	
STANNIC CHLORIDE	P	U	U	E	E		E	E		
STARCH	G	P	G	E	E	P	E	E	E	
STEAM (212 F)	E	E	E	U	U	G	P	E	U	
STEARIC ACID	P	P	G	E	P	G	E	E	E	
STODDARD SOLVENT	G	E	E	E	G	U	E			
STYRENE	E	E	E	U	U	U	G	E		
SUCROSE SOLUTIONS	E	E	E	E	G	E	E			
SUGAR, SYRUPS & JAM	G		E		G			E		
SUGAR LIQUIDS	E	G	E	E	E	G	E	E	E	
SULFATE, BLACK LIQUOR	P	P	G	P	G	G	P	E	E	
SULFATE, GREEN LIQUOR	P	P	G	P	G		P	E	E	
SULFATE, WHITE LIQUOR	P	P	G	P	G		P	E	E	
SULFUR	U	P	G	U	P	G	G	E	E	
SULFUR, MOLTEN	U	P	G	U	P	G	G	E		
SULFUR CHLORIDES	G	U	U	U	U	P	E	E	E	
SULFUR DIOXIDE, DRY	G	G	E	U	U	E	E	E	E	
SULFUR DIOXIDE, WET	U		E	U	U	G		E		
SULFUR HEXAFLUORIDE	G		E		G			E		
SULFUR TRIOXIDE	G	G	G	U	U		G	E		
SULFUR TRIOXIDE, DRY	G	G	G	U	U	G	E	E		
SULFURIC ACID 0 TO 77%	P	U	P	G	G		E	E	P	U
SULFURIC ACID 100%	P	P	E	U	U	P	G	E	U	U
SULFUROUS ACID	U	U	G	P	P	P	E	E	P	
SUNSAFE	U	E	E	E	G	U	E			
TALL OIL	G	G	G	G	G	U	E	E		
TANNIC ACID	G	P	G	G	G	G	E	E	E	U
TANNING LIQUORS			G	G	U			E		
TAR & TAR OILS	E	E	E	P	U	U	E	E		
TARTARIC ACID	G	U	E	P	G	G	E	E	E	
TERPINEOL				G	U	U	E			
TERTIARY BUTYL ALCOHOL	E	E	E	G	G	G	E			
TETRACHLOROETHANE		G	E	U	U	U	E			
TETRACHLOROETHYLENE	U	G	U	U	U	E				
TETRAETHYL LEAD	G	P	G					E	E	
TITANIUM TETRACHLORIDE	G	E	G	G	U	U	E			
TOLUOL (TOLUENE)	E	E	E	U	U	U	G	E	E	E
TOMATO JUICE	P	P	E	E	E		E	E		E
TRANSFORMER OIL	G	E	E	E	G		E	E	E	
TRANSMISSION FLUID, TYPE A	E	E	E	E	G	U	E			
TRIBUTYL PHOSPHATE	E	E	E	U	U	G	U	E		
TRICHLOROETHYLENE	G	G	G	U	U	U	G	E	E	U
TRICHLOROACETIC ACID	G		U	P	U		U	E		
TRICHLOROETHANE		G	E	U	U	U	E			
TRICRESYL PHOSPHATE		E	G	U	U	E	G			
TRIETHANOLAMINE			G	P	G			E		
TRIETHYLAMINE	G		G	G	G			E		
TRISODIUM PHOSPHATE			G	E	E	G	G	E		
TUNG OIL	G	G	E	E	G	U	E	E	E	
TURBINE OIL #15		G	E	G	U	U	E		E	

E-EXCELLENT

G-GOOD

P-POOR

U-UNSATISFACTORY





Hose & Tube

Polyethylene Tubing

Metric Polyethylene Tubing

Polyethylene Tubing

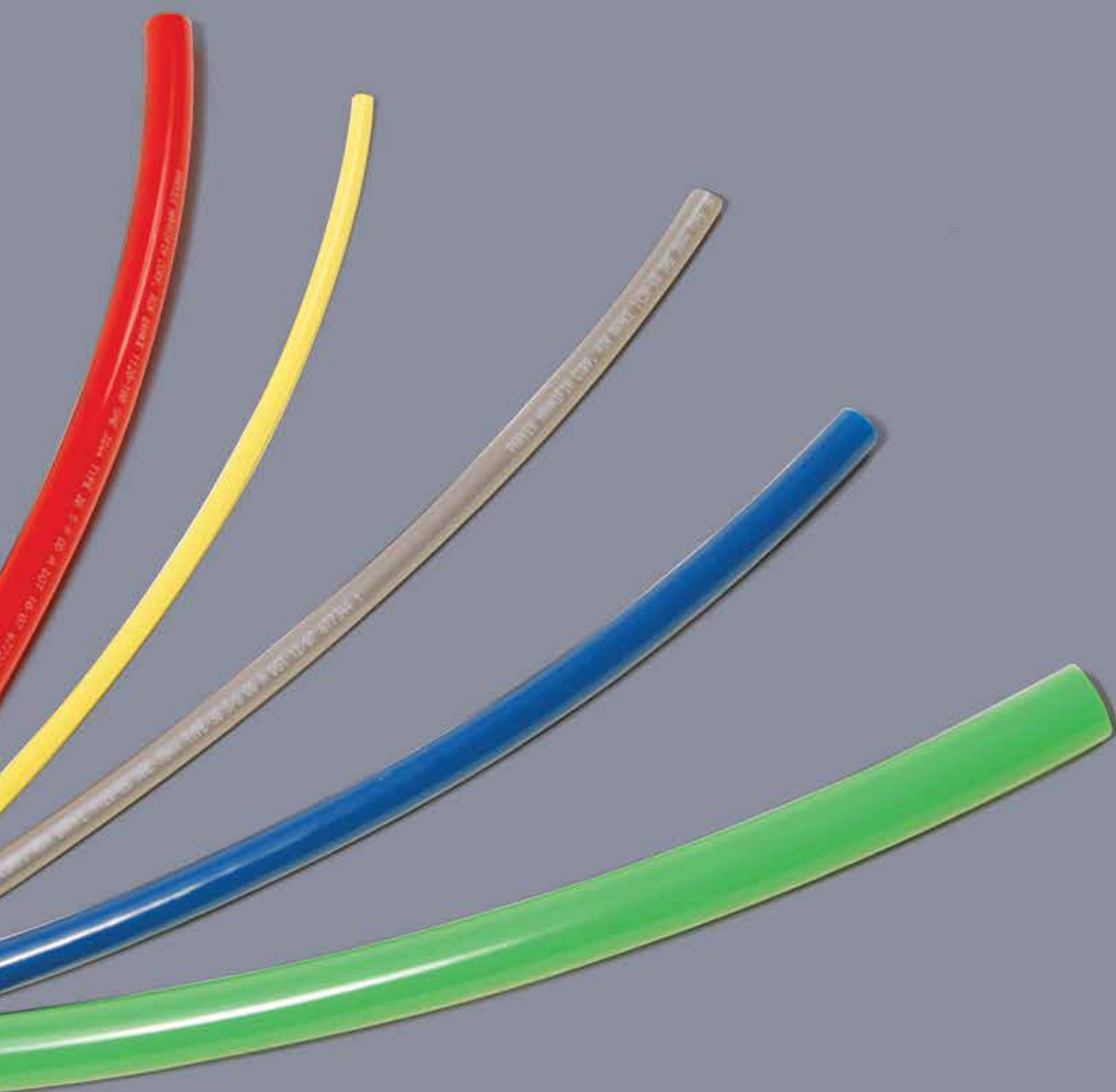
Polyethylene Tubing

Nylon Tubing

Metric Nylon Tubing

Nylon Tubing







Polyethylene Tubing

Series E: Instrument Grade – FDA, NSF Listed
Series EB: Ultraviolet Light Resistant

Features

- Made from 100% virgin resin material
- Chemically resistant and flexible
- High molecular weight resin provides increased dimensional stability, uniformity and long-term strength
- Economical system solution

Applications/Markets

- Potable water
- Chemical transfer
- Low-pressure pneumatics

Certifications/Compliance

- FDA compliant for food contact
- ASTM D-1693 (10% IGEPAL) for stress crack resistance
- NSF – 51
- NSF – 61

PART NO.	PART NO.	TUBE O.D.		TUBE I.D.		AVERAGE WALL THICKNESS		WORKING PRESSURE AT 73°F / 23°C		MINIMUM BURST AT 73°F / 23°C		PACKAGE QUANTITY	MINIMUM BEND RADIUS		WEIGHT	
NATURAL	BLACK	INCH	MM	INCH	MM	INCH	MM	PSI	BAR	PSI	BAR		INCH	MM	LBS./ FT.	KG./ MTR.
E-43-XXXX	EB-43-XXXX	1/4	6.4	.170	4.3	.040	1.0	120	8.3	480	33.1	PACKAGE QUANTITIES VARY BY SIZE AND COLOR	1.00	25.4	.011	.016
E-53-XXXX	EB-53-XXXX	5/16	7.9	.187	4.8	.062	1.6	145	10.0	580	40.0		1.13	28.7	.020	.030
E-64-XXXX	EB-64-XXXX	3/8	9.5	.250	6.4	.062	1.6	125	8.6	500	34.5		1.25	31.8	.025	.037
E-86-XXXX	EB-86-XXXX	1/2	12.7	.375	9.5	.062	1.6	90	6.2	360	24.8		2.50	63.5	.034	.051
E-108-XXXX	EB-108-XXXX	5/8	15.9	.500	12.7	.062	1.6	70	4.8	280	19.3		4.00	101.6	.044	.065

Standard black is not FDA or NSF approved.



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Order Information

Example: E-64-Y-0500

E-64-Y-0500 – Polyethylene

E-64-Y-0500 – Tube O.D. in sixteenths of an inch (**3/8"**)

E-64-Y-0500 – Tube I.D. in sixteenths of an inch (**.250"**)

E-64-Y-0500 – Color, i.e. **Yellow** (Omit for Natural and Black)

E-64-0500 – Natural Polyethylene

EB-64-0500 – Black Polyethylene

E-64-Y-0500 – Package Quantity in feet (**500'**)

Fittings

Parker Fittings available from:

Fluid System Connectors Division

Otsego, MI

(269) 692-6555

(269) 694-4614 FAX

FSC Product Families:

- Compression
- Compress-Align®
- Poly-Tite
- Hi-Duty
- Fast & Tite
- Flow Controls
- Prestolok Brass
- Prestolok Composite
- Prestolok Stainless
- Prestolok All-Metal
- Liquifit
- TrueSeal™
- Dubl-Barb®

For tube support use, reference Tubing/Fitting Compatibility Chart (pg. B-8/B-9) or contact Fluid System Connectors Division (269) 692-6555.

Colors

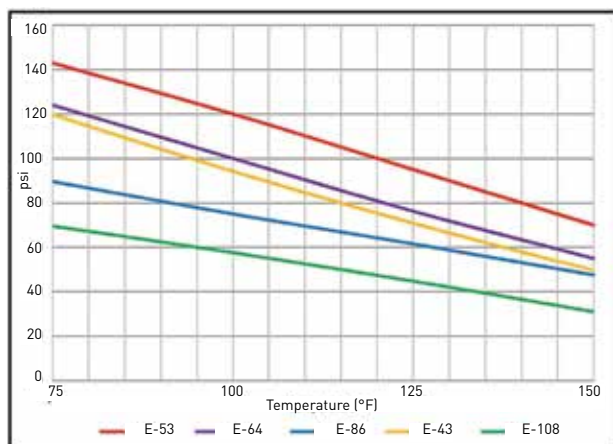
COLOR CODE	
–	NATURAL
–	BLACK
BLU	BLUE
GRN	GREEN
ORG	ORANGE
PUR	PURPLE
RED	RED
GRY	GRAY
YEL	YELLOW
WHT	WHITE

Available in black as well as nine other colors, as suggested by the Instrument Society of America

Notes

- E series natural and colored tubing meet FDA, NSF-51 requirements for food contact applications and NSF-61 for potable water
- FDA, NSF-51 and NSF-61 compliant black polyethylene tubing is also available. Add -NSF suffix to the EB part number (ie. EB-64-0500-NSF)
- Resistant to environmental stress cracking exceeding that of ordinary polyethylene tubing as measured by ASTM D-1693 (10% IGEPAI)
- Black (EB) tubing is suggested for use in sunlit areas and in close proximity to high ultraviolet light sources
- All tubing conforms to ASTM D-1248, Type I, Class A, Category 4, Grade E5
- The operating temperature range for service at rated pressures with compatible fluids is -80°F (-62°C) to +150°F (66°C)

Polyethylene Tubing (Series E) Maximum Working Pressure (psig)



Colors

- See Color Code Table



Metric Polyethylene Tubing

Series E: Instrument Grade – FDA, NSF Listed
Series EB: Ultraviolet Light Resistant

Features

- Made from 100% virgin resin material
- Chemically resistant and flexible
- High molecular weight resin provides increased dimensional stability, uniformity and long-term strength
- Economical system solution

Applications/Markets

- Potable water
- Chemical transfer
- Low-pressure pneumatics

Certifications/Compliance

- FDA compliant for food contact
- ASTM D-1693 (10% IGEPAL) for stress crack resistance
- NSF – 51
- NSF – 61

PART NO.	PART NO.	TUBE O.D.		TUBE I.D.		AVERAGE WALL THICKNESS		WORKING PRESSURE AT 73°F /23°C		MINIMUM BURST AT 73°F /23°C		PACKAGE QUANTITY	MINIMUM BEND RADIUS		WEIGHT	
		MM	INCH	MM	INCH	MM	INCH	BAR	PSI	BAR	PSI		MM	INCH	KG./MTR.	LBS./FT.
NATURAL	BLACK															
E-6X1-0100	EB-6X1-0100	6	.236	4	.157	1.00	.039	8.6	125	34.5	500	100	25	1.00	.019	.013
E-8X1-0100	EB-8X1-0100	8	.315	6	.236	1.00	.039	6.9	100	27.6	400	100	38	1.50	.021	.014
E-10X1.5-0100	EB-10X1.5-0100	10	.393	7	.276	1.50	.059	8.6	125	34.5	500	100	38	1.50	.039	.026
E-12X1.5-0100	EB-12X1.5-0100	12	.472	9	.354	1.50	.059	6.2	100	24.8	400	100	63	2.50	.048	.032

Standard black is not FDA or NSF approved.



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Order Information

Example: E-8x1-0100

E-8x1-0100 – Metric Polyethylene (Natural)

EB-8x1-0100 – Metric Polyethylene (Black)

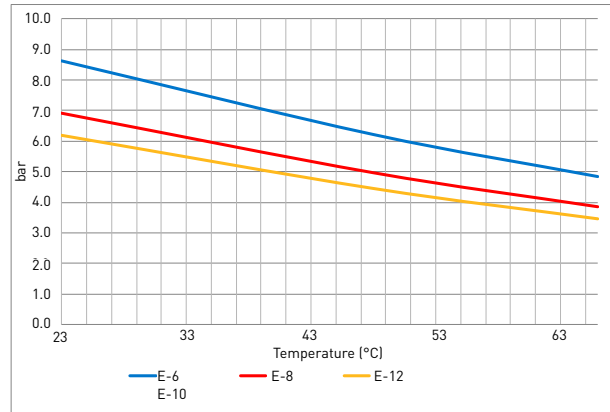
E-8x1-0100 – Tube O.D. in millimeters (8 mm)

**E-8x1-0100 – Tube Wall Thickness
in millimeters (1 mm)**

E-8x1-0100 – Package Quantity in feet (100')

Metric Polyethylene Tubing (Series E)

Maximum Working Pressure (bar)



Fittings

Parker Fittings available from:
Fluid System Connectors Division
Otsego, MI
(269) 692-6555
(269) 694-4614 FAX

FSC Product Families:

- Compression Metric
- Flow Controls
- Prestolok Composite
- Prestolok All-Metal
- Prestolok Stainless
- Liquifit

For tube support use, reference Tubing/Fitting Compatibility Chart (pg. B-8/B-9) or contact Fluid System Connectors Division (269) 692-6555.

Notes

- E series natural tubing listed below meet FDA, NSF-51 requirements for food contact applications and NSF-61 for potable water
- FDA, NSF-51 and NSF-61 compliant black polyethylene tubing is also available. Add -NSF suffix to the EB part number (ie. EB-64-0500-NSF)
- Resistant to environmental stress cracking exceeding that of ordinary polyethylene tubing as measured by ASTM D-1693 (10% IGEPAL)
- Black (EB) tubing is suggested for use in sunlit areas and in close proximity to high ultraviolet light sources
- All tubing conforms to ASTM D-1248, Type I, Class A, Category 4, Grade E5
- The operating temperature range for service at rated pressures with compatible fluids is -85°F (-65°C) to +150°F (66°C)

Colors

- Natural
- Black



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.





Polyethylene Tubing

Series PEFR: Flame Resistant

Features

- Excellent stress crack resistance

Applications/Markets

- Pneumatic controls in HVAC applications

Certifications/Compliance

- UL 94 V-2
- ASTM D-1693 (10% IGEPAL) for stress crack resistance

PART NO.	TUBE O.D.		TUBE I.D.		AVERAGE WALL THICKNESS		WORKING PRESSURE AT 73°F /23°C		MINIMUM BURST AT 73°F /23°C		PACKAGE QUANTITY	MINIMUM BEND RADIUS		WEIGHT	
	INCH	MM	INCH	MM	INCH	MM	PSI	BAR	PSI	BAR		INCH	MM	LBS./FT.	KG./MTR.
PEFR-2.5-XXXX	5/32	4.0	.096	2.4	.030	0.76	185	12.8	740	51.0	PACKAGE QUANTITIES VARY BY SIZE AND COLOR	.50	12.7	.006	.009
PEFR-4-XXXX	1/4	6.4	.170	4.3	.040	1.0	140	9.7	560	38.6		.75	17.4	.012	.018
PEFR-6-XXXX	3/8	9.5	.250	6.4	.062	1.6	155	10.7	620	42.8		1.50	36.1	.029	.043
PEFR-8-XXXX	1/2	12.7	.375	9.5	.062	1.6	100	6.9	400	27.6		1.75	39.1	.041	.061



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Order Information

Example: PEFR-4-0500

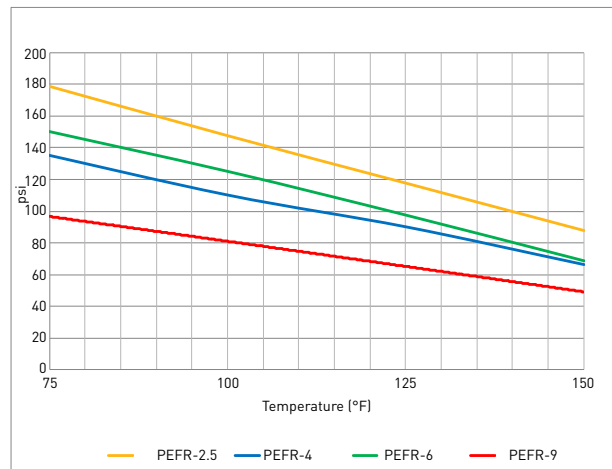
PEFR-4-0500 – Flame Resistant Polyethylene

PEFR-4-0500 – **Tube O.D.** in sixteenths of an inch (**1/4"**)

PEFR-4-**0500** – **Package Quantity** in feet (**500'**)

Flame Resistant Polyethylene Tubing

(Series PEFR) Maximum Working Pressure (psig)



Fittings

Parker Fittings available from:
Fluid System Connectors Division
Otsego, MI
(269) 692-6555
(269) 694-4614 FAX

FSC Product Families:

- Compression
- Compress-Align
- Hi-Duty
- Fast & Tite®
- Prestolok® Brass
- Dubl-Barb®

For tube support use, reference Tubing/Fitting Compatibility Chart (pg. B-8/B-9) or contact Fluid System Connectors Division (269) 692-6555.

Notes

Using the same base linear low-density polyethylene (LLDPE) as the E-Series tubing, Parker Hannifin, Parflex Division's PEFR tubing has the following advantages:

- Resistant to environmental stress cracking exceeding that of ordinary polyethylene tubing as measured by ASTM D-1693 (10% IGEPAL)
- The operating temperature range for service at rated pressures with compatible fluids is -85°F (-65°C) to +150°F (66°C)

Colors

- Black



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.





Polyethylene Tubing

Series HDPE: High Density

Features

- Manufactured from high strength, high density polyethylene
- Semi-rigid tubing that is inherently resistant to most chemicals, less easily cut or damaged and has a higher burst pressure rating than Series E tubing
- Economical system solution

Applications/Markets

- Chemical transfer
- Low-pressure pneumatics

PART NO.	TUBE O.D.		TUBE I.D.		AVERAGE WALL THICKNESS		WORKING PRESSURE AT 73°F /23°C		MINIMUM BURST AT 73°F /23°C		PACKAGE QUANTITY	MINIMUM BEND RADIUS		WEIGHT	
	INCH	MM	INCH	MM	INCH	MM	PSI	BAR	PSI	BAR		INCH	MM	LBS./FT.	KG./MTR.
BLACK															
HDPE-43-XXXX	1/4	6.4	.170	4.3	.040	1.0	300	20.7	1200	82.7	PACKAGE QUANTITIES VARY BY SIZE AND COLOR	1.50	38.1	.011	.016
HDPE-64-XXXX	3/8	8.5	.250	6.4	.062	1.6	300	20.7	1200	82.7		2.50	63.5	.025	.037

Only available in black.



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Order Information

Example: HDPE-43-0500

HDPE-43-0500 – High Density Polyethylene

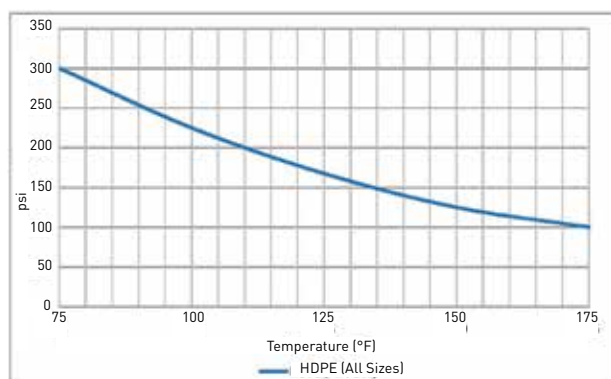
HDPE-43-0500 – **Tube O.D.** in sixteenths of an inch (**1/4"**)

HDPE-43-0500 – **Tube I.D.** in sixteenths of an inch (**.170"**)

HDPE-43-**0500** – **Package Quantity** in feet (**500'**)

High Density Polyethylene Tubing (Series HDPE)

Maximum Working Pressure (psig)



Fittings

Parker Fittings available from:
Fluid System Connectors Division
Otsego, MI
(269) 692-6555
(269) 694-4614 FAX

- Compression
- Compress-Align
- Hi-Duty
- Fast & Tite®
- Prestolok® Brass
- Dubl-Barb®

For tube support use, reference Tubing/
Fitting Compatibility Chart (pg. B-8/B-9) or contact Fluid
System Connectors Division
(269) 692-6555.

Notes

- Recommended operating temperature range for service at rated pressures with compatible fluids is -80°F (-62°C) to +175°F (80°C)

Colors

- Black



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Nylon Tubing



Series N: Flexible

Features

- Flexible nylon tubing uses high-grade resins for strength and flexibility for routing in tight spaces
- Made from abrasion-resistant, heat and light-stabilized nylon
- Exhibits low-level water absorption
- Chemically resistant

Applications/Markets

- Robotics
- Machine tool
- General pneumatics
- Lubrication
- Petroleum-based chemical transfer
- Pest control lines



Contact Customer Service for Retail Packaging Options

EZ Pack 100 foot boxes available for some sizes.

PART NUMBER	PART NUMBER	TUBE O.D.		TUBE I.D.		AVERAGE WALL THICKNESS		WORKING PRESSURE AT 73°F /23°C		MINIMUM BURST AT 73°F /23°C		PACKAGE QUANTITY	MINIMUM BEND RADIUS		WEIGHT	
		INCH	MM	INCH	MM	INCH	MM	PSI	BAR	PSI	BAR		INCH	MM	LBS./FT.	KG./MTR.
NATURAL	BLACK											PACKAGE QUANTITIES VARY BY SIZE AND COLOR				
NN-2-016	NB-2-016	1/8	3.2	.093	2.4	.016	0.41	250	17.2	1000	69.0		.25	4.6	.003	.004
NN-2-031	NB-2-031	1/8	3.2	.064	1.6	.031	0.79	500	34.5	2000	137.9		.25	4.6	.004	.006
NN-2.5-025	NB-2.5-025	5/32	4.0	.106	2.7	.025	0.64	300	20.7	1200	82.7		.50	12.7	.005	.007
NN-3-025	NB-3-025	3/16	4.8	.138	3.5	.025	0.64	250	17.2	1000	69.0		.63	16.0	.006	.009
NN-3-046	NB-3-046	3/16	4.8	.096	2.4	.046	1.2	500	34.5	2000	137.9		.44	11.2	.009	.013
NN-4-035	NB-4-035	1/4	6.4	.180	4.6	.035	0.89	250	17.2	1000	69.0		.88	22.4	.011	.016
NN-4-040	NB-4-040	1/4	6.4	.170	4.3	.040	1.0	310	21.4	1250	86.2		.88	22.4	.012	.018
NN-4-062	NB-4-062	1/4	6.4	.127	3.2	.062	1.6	500	34.5	2000	137.9		.50	12.7	.017	.025
NN-5-040	NB-5-040	5/16	7.9	.233	5.9	.040	1.0	250	17.2	1000	69.0		1.13	28.7	.016	.024
NN-6-050	NB-6-050	3/8	9.5	.275	7.0	.050	1.3	250	17.2	1000	69.0		1.13	28.7	.023	.034
NN-6-093	NB-6-093	3/8	9.5	.190	4.8	.093	2.4	500	34.5	2000	137.9		.75	19.0	.038	.057
NN-8-062	NB-8-062	1/2	12.7	.375	9.5	.062	1.6	250	17.2	1000	69.0		1.25	31.8	.039	.058
NN-8-124	NB-8-124	1/2	12.7	.253	6.4	.124	3.2	500	34.5	2000	137.9		1.00	25.4	.067	.100



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Order Information

Example: N-2-016-RED-0100

N-2-016-RED-0100 – Nylon

N-2-016-RED-0100 – Tube O.D.
in sixteenths of an inch (**1/8"**)

N-2-016-RED-0100 – Wall Thickness in inches (**.016"**)

N-2-016-RED-0100 – Colors
(Omit for Natural and Black)

NN-2-016-0100 - Natural Nylon

NB-2-016-0100 - Black Nylon

N-2-016-RED-0100 – Package Quantity in feet (**100'**)

(Omit quantity number after color for 250' reel length)

Fittings

Parker Fittings available from:
Fluid System Connectors Division
Otsego, MI
(269) 692-6555
(269) 694-4614 FAX

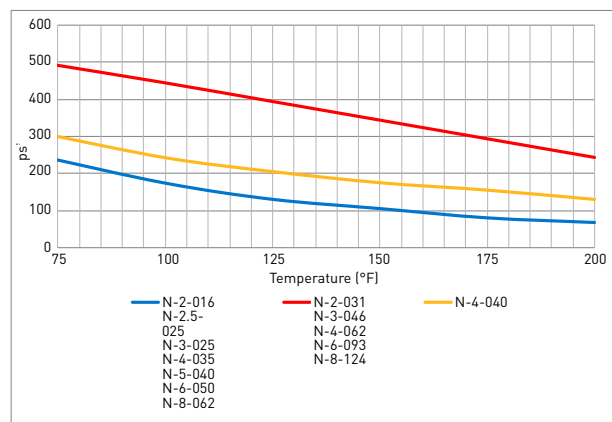
FSC Product Families:

- Compression
- Compress-Align®
- Poly-Tite
- Hi-Duty
- Fast & Tite
- Flow Controls
- Prestolok Brass
- Prestolok Composite
- Prestolok All-Metal
- Prestolok Stainless
- TrueSeal™
- NTA®
- Transmission

For tube support use, reference Tubing/Fitting Compatibility Chart (pg. B-8/B-9) or contact Fluid System Connectors Division (269) 692-6555.

Nylon Tubing (Series N)

Maximum Working Pressure (psig)



Notes

- The operating temperature range for service at rated pressures with compatible fluids, depending upon conditions, is -65°F (-54°C) to +200°F (93°C)
- Black tubing suggested for use in sunlit areas and in close proximity to high ultraviolet light sources

Colors

- See Color Code Table

Colors

COLOR CODE	
NN	NATURAL
NB	BLACK
BLU	BLUE
GRN	GREEN
RED	RED
YEL	YELLOW



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.





Metric Nylon Tubing

Series N: Flexible

Features

- Flexible nylon tubing uses high-grade resins for strength and flexibility for routing in tight spaces
- Made from abrasion-resistant, heat and light-stabilized nylon
- Exhibits low-level water absorption
- Chemically resistant

Applications/Markets

- Robotics
- Machine tool
- General pneumatics
- Lubrication
- Petroleum-based chemical transfer
- Pest control lines

PART NO.	PART NO.	TUBE O.D.		TUBE I.D.		AVERAGE WALL THICKNESS		WORKING PRESSURE AT 73°F / 23°C		MINIMUM BURST AT 73°F / 23°C		PACKAGE QUANTITY	MINIMUM BEND RADIUS		WEIGHT	
		MM	INCH	MM	INCH	MM	INCH	BAR	PSI	BAR	PSI		MM	INCH	KG./MTR.	LBS./FT.
NN4X.65	NB4X.65	4	.157	2.7	.107	0.65	.026	20.7	300	82.7	1200	100	14	0.55	.007	.005
NN6X1	NB6X1	6	.236	4.0	.157	1.00	.039	23.5	341	94	1363	100	22	0.87	.016	.011
NN8X1	NB8X1	8	.315	6.0	.236	1.00	.039	17.0	247	68	986	100	29	1.14	.024	.016
NN10X1	NB10X1	10	.393	8.0	.315	1.00	.039	12.5	181	50	725	100	34	1.34	.030	.020
NN12X1	NB12X1	12	.472	10.0	.393	1.00	.039	11.0	160	44	638	100	45	1.77	.036	.024
NN14X1.5	NB14X1.5	14	.551	11.0	.433	1.50	.059	15.0	218	60	870	100	57	2.24	.063	.042
NN16X1.5	NB16X1.5	16	.630	13.0	.512	1.50	.059	12.5	181	50	725	100	74	2.91	.073	.049
NN18X1.5	NB18X1.5	18	.709	15.0	.591	1.50	.059	10.5	152	42	609	100	92	3.62	.082	.055
NN20X1.5	NB20X1.5	20	.787	17.0	.669	1.50	.059	9.5	138	38	551	100	112	4.41	.092	.062



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Order Information

Example: NN4x.65

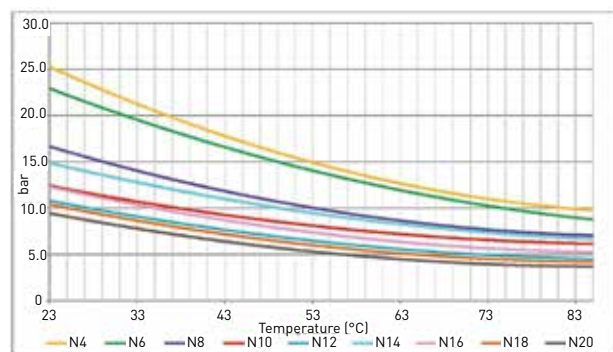
NN4x.65 – Natural Nylon

NN4x.65 – Tube O.D. in millimeters (4mm)

NN4x.65 – Wall Thickness in millimeters (0.65mm)

Metric Nylon Tubing (Series N)

Maximum Working Pressure (bar)



Fittings

Parker Fittings available from:
Fluid System Connectors Division
Otsego, MI
(269) 692-6555
(269) 694-4614 FAX

FSC Product Families:

- Metric Compression
- Flow Controls
- Prestolok Composite
- Prestolok All-Metal
- Prestolok Stainless

For tube support use, reference Tubing/Fitting Compatibility Chart (pg. B-8/B-9) or contact Fluid System Connectors Division (269) 692-6555.

Notes

- The operating temperature range for service at rated pressures with compatible fluids, depending upon conditions, is -65°F (-54°C) to +200°F (93°C)
- Black tubing suggested for use in sunlit areas and in close proximity to high ultraviolet light sources

Colors

- Natural
- Black



Nylon Tubing

Series NR: Semi-rigid High Strength

Features

- High grade nylon resins without the addition of plasticizers for higher pressure tubing applications
- Chemical resistant, good resistance to high ambient temperature and low moisture absorption
- High tensile strength and excellent coupling retention in high pressure, temperature and vibration environments
- Better dimensional stability at elevated temperatures than N Series

Applications/Markets

- High-pressure pneumatics
- Lubrication systems
- Marine control systems
- Process lines for chemicals and oils

PART NO.	PART NO.	TUBE O.D.		TUBE I.D.		AVERAGE WALL THICKNESS		WORKING PRESSURE AT 73°F /23°C		MINIMUM BURST AT 73°F /23°C		PACKAGE QUANTITY	MINIMUM BEND RADIUS		WEIGHT	
NATURAL	BLACK	INCH	MM	INCH	MM	INCH	MM	PSI	BAR	PSI	BAR		INCH	MM	LBS./FT.	KG./MTR.
NNR-2-017	NBR-2-017	1/8	3.2	.091	2.3	.017	0.43	425	29.3	1700	117.2	PACKAGE QUANTITIES VARY BY SIZE AND COLOR	.50	12.7	.003	.004
NNR-2-026	NBR-2-026	1/8	3.2	.073	1.9	.026	0.66	625	43.1	2500	172.4		.38	9.7	.004	.006
NNR-3-024	NBR-3-024	3/16	4.8	.140	3.6	.024	0.61	425	29.3	1700	117.2		.75	19.0	.006	.009
NNR-3-039	NBR-3-039	3/16	4.8	.110	2.8	.039	0.99	625	43.1	2500	172.4		.63	16.0	.008	.012
NNR-4-035	NBR-4-035	1/4	6.4	.180	4.6	.035	0.89	425	29.3	1700	117.2		1.00	25.4	.011	.016
NNR-4-050	NBR-4-050	1/4	6.4	.150	3.9	.050	1.3	625	43.1	2500	172.4		.88	22.3	.014	.021
NNR-5-040	NBR-5-040	5/16	7.9	.233	5.9	.040	1.0	425	29.3	1700	117.2		1.50	38.1	.015	.022
NNR-6-048	NBR-6-048	3/8	9.5	.279	7.1	.048	1.2	425	29.3	1700	117.2		1.75	44.5	.022	.033
NNR-6-075	NBR-6-075	3/8	9.5	.225	5.7	.075	1.9	625	43.1	2500	172.4		1.50	38.1	.032	.048
NNR-8-062	NBR-8-062	1/2	12.7	.375	9.5	.062	1.6	375	26	1500	103.4		2.38	60.5	.038	.057
NNR-8-075	NBR-8-075	1/2	12.7	.350	8.9	.075	1.9	625	43.1	2500	172.4		2.50	63.5	.045	.067



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



Order Information**Example: NBR-2-017-0100****NBR-2-017-0100 – Nylon****NBR-2-017-0100 – Color** (Black)**NBR-2-017-0100 – Rigid****NBR-2-017-0100 – Tube O.D.** in sixteenths of an inch (**1/8"**)**NBR-2-017-0100 – Wall Thickness** in inches (**.017"**)**NBR-2-017-0100 – Package Quantity** in feet (**100'**)

(Omit for other package quantities)

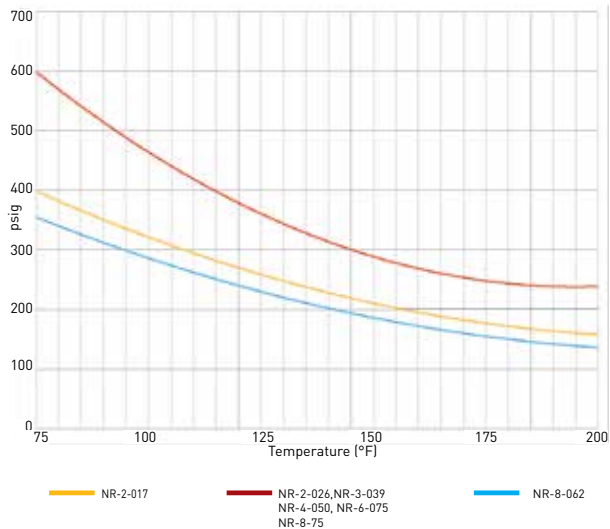
Fittings

Parker Fittings available from:
 Fluid System Connectors Division
 Otsego, MI
 (269) 692-6555
 (269) 694-4614 FAX

FSC Product Families:

- Compress-Align®
- Compression
- Fast & Tite®
- Flow Controls
- Hi-Duty
- Prestolok® All-Metal
- Prestolok® Brass
- Prestolok® Composite
- Prestolok® Stainless
- TrueSeal™

For tube support use, reference Tubing/Fitting Compatibility Chart (pg. B-8/B-9) or contact Fluid System Connectors Division (269) 692-6555.

Semi-rigid Nylon Tubing (Series NR)
Maximum Working Pressure (psig)
**Notes**

- The operating temperature range for service at rated pressures with compatible fluids is -60°F (-51°C) to +200°F (93°C)

Colors

- Natural
- Black



WARNING These products can expose you to chemicals including NICKEL or LEAD, which are known to the state of California to cause cancer, and LEAD which is known to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.



4CB-SR	I13	62PLM	A43	0107.....	E24
9-DC	I14	62PLMBH	A43	0108.....	E21
16-CB	I13	62PLMSP	A45	0109.....	E20, E21
18-DC	I14	62PLP	A6	0110.....	E25, E27
20.....	F6	62PLPBH.....	A6	0111.....	E25
22.....	F6	62PLS	A52	0114.....	E20
22BH	F6	62PLSBH.....	A52	0116.....	E23
22CA.....	F6	62PTBH	E30	0117.....	G14
22CABH.....	F6	63PLM	A45	0118.....	E22
24B-Cabinet	I14	63PLP	A31	0119.....	E22, E23
24-CB	I13	63PT	E9, E13	0121.....	G14
24PLP	A28	66BJB	A25	122HBL	F10
24PLPD	A29	66C	E9	122PLMSP	A45
26.....	F6	66CA.....	E14	0123.....	F13
27.....	F6	66LF	A13	0124.....	E25
28.....	F6, F7	66P	E30	0125.....	E27
32PLCK	B27	66PLM	A39	125HB	F10
32PLP	A26	66PLMBH	A43	125HBL	F10
32PLPBH.....	A28	66PLP	A6	125HBLSV	F11
32PLPBHP	A34	66PLPBH.....	A6	126HBL	F11
32PLPDJ	A25	67PLM	A44	0127.....	E27
32PLPDJB.....	A24	67PLS	A53	127HB	F11
32PLPDRC	A33	68BJB	A24	128HBLSV	F11
32PLPRC.....	A33	68BJBD	A25	129HB	F11
32PLPSP	A32	68BJBT.....	A25	0136.....	F14
40B-Cabinet	I15	68C	E9	137.....	K12
50CT	I15	68CA.....	E14	139HB	F12
56PSG	E29	68HB	F10	0142.....	E24
59CA.....	E13	68HB-X-MIX	F10	0143.....	G13
59P	E29	68LF	A15	0144.....	G13
60C	E8	68LFR.....	A14	0145.....	G13
60P	E29	68P	E31	146HBLFSV.....	F12
60PB.....	E29	68PLCK	B28	0152.....	G13
60PT	E8	68PLCKI	B28	0155.....	G15
61C	E8	68PLM	A39	0158.....	G14
61CA.....	E13	68PLMSP	A40	0163.....	G15
61CL.....	E8	68PLPR	A7	0164.....	G13
61P	E29	68PLPSP	A22	164C	E10
61PB.....	E29	68PLP-X-0	A7	164CA.....	E14
61PN.....	E29	68PLS	A48	164P	E33
61PSGN.....	E29	68PLSSP	A49	164PLM	A44
62C	E8	97HC	F10	164PLP	A7
62CA.....	E13	97P	E31	164PLS	A53
62CABH.....	E13	0101.....	E18, E19	165C	E10
62CBH.....	E9	0102.....	E24	165CA.....	E14
62P	E29, E30	0103.....	E22	165PLM	A44
62PBH	E30	0104.....	E24	165PLMBH.....	A44
62PCA	E13, E30	0105.....	E18	165PLP	A8
62PCABH	E13, E30	0106.....	E23, K12	165PLS	A52, A53

0168.....	E27, G15	218P	G9	372PLP	A20
0169.....	G15	219P	G9	372PLPSP	A30
169C	E10	0220.....	E27, F7	376PLPBJ.....	A25
169CA.....	E15	220P	G9	377PLP	A20
169HB-X-MIX	F12	222P	G9	379PLP	A18
169LP	E33	222P-X-MIX.....	G13	379PLPSP	A30
169P	E33	224.....	F7	391P	E31
169PLM	A40, A41	225.....	F7	391PSS.....	E31
169PLMBJ.....	A45	228.....	F7	392P	E31
169PLMX.....	A41	229.....	F7	392PSS.....	E31
169PLS	A50, A51	230.....	F8	393P	E31
169PLSX.....	A51	231.....	F8	393PD.....	E32
169PS	E33	232.....	F8	393PDSS	E32
170C	E11	237.....	F8	393PSS.....	E31
170CA.....	E15	238.....	F8	394P	E32
170P	E34	255M	G11	394PD.....	E32
171C	E11	264C	E10	394PDSS	E32
171CA	E15	264CA.....	E14	394PSS.....	E32
171HB	F12	265C	E10	398P	E32
171P	E34	265CA.....	E14	398PD.....	E33
171PLM	A41, A42	269C	E10	398PDSS	E33
171PLS	A51	269CA.....	E15	398PSS.....	E32
172C	E11	269HB	F13	400-S-TIP	I6
172CA.....	E15	270C	E11	410.....	I6
172P	E34	270CA.....	E15	410-N.....	I6
172PLM	A42, A43	279HB	F13	410-S.....	I6
172PLS.....	A52	322PLPSP	A32, A33	410-SV.....	I6
176C	E11	347PLP.....	A29	415-N.....	I6
176CA.....	E16	362PLP.....	A27	415-S.....	I6
177C	E11	362PLPD	A28	560.....	K8
177CA.....	E16	362PLPDSP.....	A31	0610.....	I11
177P	E34	362PLPSP	A31	0611.....	I12
179C	E11	364PLP.....	A27	0614.....	I12
179CA.....	E16	365PLP.....	A26, A27	639C	E11
179HB	F12	365PLPBJ.....	A28	639CA.....	E16
179HB-X-MI	F13	368PLP.....	A22	639PLM	A45
0191.....	F14	368PLPD	A23	639PLP.....	A32
0192.....	G19	369PLP.....	A16	639PLS	A53
0199.....	E21	369PLPBJ.....	A24	0652.....	I8
207P	G7	369PLPBJB	A24	0653.....	I8
208P	G7	369PLPO	A36	0655.....	I8
209P	G7	369PLPSP	A29	0656.....	I8
210P	G8	369PLPSPX.....	A30	0657.....	I8
211P	G8	369PLPTJ	A25	0660.....	B34
212P	G8	369PLPTJB	A24	0661.....	B34
213P	G8	369PLPX.....	A17	0670.....	I11
215PN.....	G8	370PLP.....	A23	0671.....	I11
215PNL.....	G8	371PLP.....	A21	0672.....	I12
216P	G9	371PLPSP	A30, A31	0673.....	I11

0674.....	I12	2200P	G9	7894.....	B32
0676.....	I12	2200PDE	G11	7970.....	B35
0677.....	I11	2201P	G11	7982.....	B35
0682.....	I12	2202P	G10	ACT-P-X-KIT	H22
682C.....	E11	2203P	G10	ACT-SS-X-KIT.....	H22
682CA.....	E16	2205P	G11	ADJ-CB	I13
0683.....	I12	2214P	G11	AQRT	A34, C30
685HB	F10	2224P	G10	BG441-NBL.....	I7
0690 03.....	I9	2225P	G10	BG442-SBL	I7
0690 04.....	I9	3100.....	D6	BG443-NBL.....	I7
0690 05.....	I9	3110.....	A34	BG444-SBL	I7
0690 06.....	I9	3151.....	A33	BU	C22
0690 08.....	I10	3330.....	A34	BVC	C16
0690 09.....	I10	4202.....	H29	BVG4PLOCK	H26
0690 10.....	I10	4203.....	H29	BVGL	H24
0690 11.....	I10	4890.....	B30	BVGTL	H24
0900.....	G18	4891.....	B30	CAP	C24
0902.....	G19	4892.....	B30	Clip	A33
0903.....	G17	4895.....	B30	Copper Tubing.....	I15
0904.....	G18	6300.....	D8	CU	C24
0905.....	G18	6302.....	C11	E	K6
0906.....	G18	6304.....	C10	EB.....	K6
0907.....	G18	6306.....	C10	EU.....	C19
0908.....	G17	6307.....	C13	F3HG	G13
0909.....	G17	6315.....	C7	FA	C20
0910.....	G16	6316.....	C7	FC.....	C22
0911.....	G16	6322.....	C13	FC601	B37
0912.....	G16	6325.....	C8	FC602	B37
0913.....	G16	6326.....	C13	FC608.....	B37
0914.....	G16	6340.....	C11	FC701	B23
0915.....	G16	6351.....	C12	FC702	B23
0916.....	G17	6366.....	C11	FC705.....	B23
0917.....	G17	6380.....	C13	FC708.....	B23
0920.....	G18	6382.....	C12	FC731	B8
0921.....	G16	6383.....	C12, C13	FC832	B20
0922.....	G16	6388.....	C12	FC836.....	B21
0923.....	G17	6503.....	C9, C10	FCB832	B20
0924.....	G17	6505.....	C7	FCC731	B8
0927.....	G17	6508.....	C9	FCCB731	B9
0928.....	G17	6509.....	C8, C9	FCCI731	B8
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Parker Safety Guide for Selecting and Using Hose, Tubing, Fittings, Connectors, Conductors, Valves and Related Accessories

Parker Publication No. 4400-B.1

WARNING: Failure or improper selection or improper use of hose, tubing, fittings, assemblies, valves, connectors, conductors or related accessories ("Products") can cause death, personal injury and property damage. Possible consequences of failure or improper selection or improper use of these Products include but are not limited to:

- Fittings thrown off at high speed.
- High velocity fluid discharge.
- Explosion or burning of the conveyed fluid.
- Electrocution from high voltage electric powerlines.
- Contact with suddenly moving or falling objects that are controlled by the conveyed fluid.
- Injections by high-pressure fluid discharge.
- Dangerously whipping Hose.
- Tube or pipe burst.
- Weld joint fracture.
- Contact with conveyed fluids that may be hot, cold, toxic or otherwise injurious.
- Sparking or explosion caused by static electricity buildup or other sources of electricity.
- Sparking or explosion while spraying paint or flammable liquids.
- Injuries resulting from inhalation, ingestion or exposure to fluids.

Before selecting or using any of these Products, it is important that you read and follow the instructions below. No product from any division in Fluid Connector Group is approved for in-flight aerospace applications. For hoses and fittings used in in-flight aerospace applications, please contact Parker Aerospace Group

GENERAL INSTRUCTIONS

- 1.0 Scope:** This safety guide provides instructions for selecting and using (including assembling, installing, and maintaining) these Products. For convenience, all rubber and/or thermoplastic products commonly called "hose" or "tubing" are called "Hose" in this safety guide. Metallic tube or pipe are called "tube". All assemblies made with Hose are called "Hose Assemblies". All assemblies made with Tube are called "Tube Assemblies". All products commonly called "fittings", "couplings" or "adapters" are called "Fittings". Valves are fluid system components that control the passage of fluid. Related accessories are ancillary devices that enhance or monitor performance including crimping, flaring, flanging, presetting, bending, cutting, deburring, swaging machines, sensors, tags, lockout handles, spring guards and associated tooling. This safety guide is a supplement to and is to be used with the specific Parker publications for the specific Hose, Fittings and Related Accessories that are being considered for use. Parker publications are available at www.parker.com. SAE J1273 (www.sae.org) and ISO 17165-2 (www.ansi.org) also provide recommended practices for hydraulic Hose Assemblies, and should be followed.
- 1.1 Fail-Safe:** Hose, Hose Assemblies, Tube, Tube Assemblies and Fittings can and do fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of the Hose, Hose Assembly, Tube, Tube Assembly or Fitting will not endanger persons or property.
- 1.2 Distribution:** Provide a copy of this safety guide to each person responsible for selecting or using Hose, Tube and Fitting products. Do not select or use Parker Hose, Tube or Fittings without thoroughly reading and understanding this safety guide as well as the specific Parker publications for the Products.
- 1.3 User Responsibility:** Due to the wide variety of operating conditions and applications for Hose, Tube and Fittings. Parker does not represent or warrant that any particular Hose, Tube or Fitting is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, through its own analysis and testing, is solely responsible for:
 - Making the final selection of the Products.
 - Assuring that the user's requirements are met and that the application presents no health or safety hazards.
 - Following the safety guide for Related Accessories and being trained to operate Related Accessories.
 - Providing all appropriate health and safety warnings on the equipment on which the Products are used.
 - Assuring compliance with all applicable government and industry standards.
- 1.4 Additional Questions:** Call the appropriate Parker technical service department if you have any questions or require any additional information. See the Parker publication for the Products being considered or used, or call 1-800-CPARKER, or go to www.parker.com, for telephone numbers of the appropriate technical service department.

2.0 HOSE, TUBE AND FITTINGS SELECTION INSTRUCTIONS

- 2.1 Electrical Conductivity:** Certain applications require that the Hose be nonconductive to prevent electrical current flow. Other applications require the Hose and the Fittings and the Hose/Fitting interface to be sufficiently conductive to drain off static electricity. Extreme care must be exercised when selecting Hose, Tube and Fittings for these or any other applications in which electrical conductivity or nonconductivity is a factor.
The electrical conductivity or nonconductivity of Hose, Tube and Fittings is dependent upon many factors and may be susceptible to change. These factors include but are not limited to the various materials used to make the Hose and the Fittings, Fitting finish (some Fitting finishes are electrically conductive while others are nonconductive), manufacturing methods (including moisture control), how the Fittings contact the Hose, age and amount of deterioration or damage or other changes, moisture content of the Hose at any particular time, and other factors.
The following are considerations for electrically nonconductive and conductive Hose. For other applications consult the individual catalog pages and the appropriate industry or regulatory standards for proper selection.
2.1.1 Electrically Nonconductive Hose: Certain applications require that the Hose be nonconductive to prevent electrical current flow or to maintain

electrical isolation. For applications that require Hose to be electrically nonconductive, including but not limited to applications near high voltage electric lines, only special nonconductive Hose can be used. The manufacturer of the equipment in which the nonconductive Hose is to be used must be consulted to be certain that the Hose, Tube and Fittings that are selected are proper for the application. Do not use any Parker Hose or Fittings for any such application requiring nonconductive Hose, including but not limited to applications near high voltage electric lines or dense magnetic fields, unless (i) the application is expressly approved in the Parker technical publication for the product, (ii) the Hose is marked "nonconductive", and (iii) the manufacturer of the equipment on which the Hose is to be used specifically approves the particular Parker Hose, Tube and Fittings for such use.

- 2.1.2 Electrically Conductive Hose:** Parker manufactures special Hose for certain applications that require electrically conductive Hose. Parker manufactures special Hose for conveying paint in airless paint spraying applications. This Hose is labeled "Electrically Conductive Airless Paint Spray Hose" on its layline and packaging. This Hose must be properly connected to the appropriate Parker Fittings and properly grounded in order to dissipate dangerous static charge buildup, which occurs in all airless paint spraying applications. Do not use any other Hose for airless paint spraying, even if electrically conductive. Use of any other Hose or failure to properly connect the Hose can cause a fire or an explosion resulting in death, personal injury, and property damage. All hoses that convey fuels must be grounded. Parker manufactures a special Hose for certain compressed natural gas ("CNG") applications where static electricity buildup may occur. Parker CNG Hose assemblies comply with the requirements of ANSI/IAS NGV 4.2; CSA 12.52, "Hoses for Natural Gas Vehicles and Dispensing Systems" (www.ansi.org). This Hose is labeled "Electrically Conductive for CNG Use" on its layline and packaging. This Hose must be properly connected to the appropriate Parker Fittings and properly grounded in order to dissipate dangerous static charge buildup, which occurs in, for example, high velocity CNG dispensing or transfer. Do not use any other Hose for CNG applications where static charge buildup may occur, even if electrically conductive. Use of other Hoses in CNG applications or failure to properly connect or ground this Hose can cause a fire or an explosion resulting in death, personal injury, and property damage. Care must also be taken to protect against CNG permeation through the Hose wall. See section 2.6, Permeation, for more information. Parker CNG Hose is intended for dispenser and vehicle use within the specified temperature range. Parker CNG Hose should not be used in confined spaces or unventilated areas or areas exceeding the specified temperature range. Final assemblies must be tested for leaks. CNG Hose Assemblies should be tested on a monthly basis for conductivity per ANSI/IAS NGV 4.2; CSA 12.52. Parker manufactures special Hose for aerospace in-flight applications. Aerospace in-flight applications employing Hose to transmit fuel, lubricating fluids and hydraulic fluids require a special Hose with a conductive inner tube. This Hose for in-flight applications is available only from Parker's Stratoflex Products Division. Do not use any other Parker Hose for in-flight applications, even if electrically conductive. Use of other Hoses for in-flight applications or failure to properly connect or ground this Hose can cause a fire or an explosion resulting in death, personal injury and property damage. These Hose assemblies for in-flight applications must meet all applicable aerospace industry, aircraft engine and aircraft requirements.
- 2.2 Pressure:** Hose, Tube and Fitting selection must be made so that the published maximum working pressure of the Hose, Tube and Fittings are equal to or greater than the maximum system pressure. The maximum working pressure of a Hose, or Tube Assembly is the lower of the respective published maximum working pressures of the Hose, Tube and the Fittings used. Surge pressures or peak transient pressures in the system must be below the published maximum working pressure for the Hose, Tube and Fitting. Surge pressures and peak pressures can usually only be determined by sensitive electrical instrumentation that measures and indicates pressures at millisecond intervals. Mechanical pressure gauges indicate only average pressures and cannot be used to determine surge pressures or peak transient pressures. Published burst pressure ratings for Hose is for manufacturing test purposes only and is no indication that the Product can be used in applications at the burst pressure or otherwise above the published maximum recommended working pressure.



- 2.3 **Suction:** Hoses used for suction applications must be selected to insure that the Hose will withstand the vacuum and pressure of the system. Improperly selected Hose may collapse in suction application.
- 2.4 **Temperature:** Be certain that fluid and ambient temperatures, both steady and transient, do not exceed the limitations of the Hose, Tube, Fitting and Seals. Temperatures below and above the recommended limit can degrade Hose, Tube, Fittings and Seals to a point where a failure may occur and release fluid. Tube and Fittings performances are normally degraded at elevated temperature. Material compatibility can also change at temperatures outside of the rated range. Properly insulate and protect the Hose Assembly when routing near hot objects (e.g. manifolds). Do not use any Hose in any application where failure of the Hose could result in the conveyed fluids (or vapors or mist from the conveyed fluids) contacting any open flame, molten metal, or other potential fire ignition source that could cause burning or explosion of the conveyed fluids or vapors.
- 2.5 **Fluid Compatibility:** Hose, and Tube Assembly selection must assure compatibility of the Hose tube, cover, reinforcement, Tube, Plating and Seals with the fluid media used. See the fluid compatibility chart in the Parker publication for the product being considered or used. This information is offered only as a guide. Actual service life can only be determined by the end user by testing under all extreme conditions and other analysis. Hose, and Tube that is chemically compatible with a particular fluid must be assembled using Fittings and adapters containing likewise compatible seals. Flange or flare processes can change Tube material properties that may not be compatible with certain requirements such as NACE Permeation: Permeation (that is, seepage through the Hose or Seal) will occur from inside the Hose or Fitting to outside when Hose or Fitting is used with gases, liquid and gas fuels, and refrigerants (including but not limited to such materials as helium, diesel fuel, gasoline, natural gas, or LPG). This permeation may result in high concentrations of vapors which are potentially flammable, explosive, or toxic, and in loss of fluid. Dangerous explosions, fires, and other hazards can result when using the wrong Hose for such applications. The system designer must take into account the fact that this permeation will take place and must not use Hose or Fitting if this permeation could be hazardous. The system designer must take into account all legal, government, insurance, or any other special regulations which govern the use of fuels and refrigerants. Never use a Hose or Fitting even though the fluid compatibility is acceptable without considering the potential hazardous effects that can result from permeation through the Hose or Tube Assembly. Permeation of moisture from outside the Hose or Fitting to inside the Hose or Fitting will also occur in Hose or Tube assemblies, regardless of internal pressure. If this moisture permeation would have detrimental effects (particularly, but not limited to refrigeration and air conditioning systems), incorporation of sufficient drying capacity in the system or other appropriate system safeguards should be selected and used. The sudden pressure release of highly pressurized gas could also result in Explosive Decompression failure of permeated Seals and Hoses.
- 2.7 **Size:** Transmission of power by means of pressurized fluid varies with pressure and rate of flow. The size of the components must be adequate to keep pressure losses to a minimum and avoid damage due to heat generation or excessive fluid velocity.
- 2.8 **Routing:** Attention must be given to optimum routing to minimize inherent problems (kinking or flow restriction due to Hose collapse, twisting of the Hose, proximity to hot objects or heat sources). For additional routing recommendations see SAE J1273 and ISO 17165-2. Hose Assemblies have a finite life and should be installed in a manner that allows for ease of inspection and future replacement. Hose because of its relative short life, should not be used in residential and commercial buildings inside of inaccessible walls or floors, unless specifically allowed in the product literature. Always review all product literature for proper installation and routing instructions.
- 2.9 **Environment:** Care must be taken to insure that the Hose, Tube and Fittings are either compatible with or protected from the environment (that is, surrounding conditions) to which they are exposed. Environmental conditions including but not limited to ultraviolet radiation, sunlight, heat, ozone, moisture, water, salt water, chemicals and air pollutants can cause degradation and premature failure.
- 2.10 **Mechanical Loads:** External forces can significantly reduce Hose, Tube and Fitting life or cause failure. Mechanical loads which must be considered include excessive flexing, twist, kinking, tensile or side loads, bend radius, and vibration. Use of swivel type Fittings or adapters may be required to insure no twist is put into the Hose. Use of proper Hose or Tube clamps may also be required to reduce external mechanical loads. Unusual applications may require special testing prior to Hose selection.
- 2.11 **Physical Damage:** Care must be taken to protect Hose from wear, snagging, kinking, bending smaller than minimum bend radius and cutting, any of which can cause premature Hose failure. Any Hose that has been kinked or bent to a radius smaller than the minimum bend radius, and any Hose that has been cut or is cracked or is otherwise damaged should be removed and discarded. Fittings with damages such as scratches on sealing surfaces and deformation should be replaced.
- 2.12 **Proper End Fitting:** See instructions 3.2 through 3.5. These recommendations may be substantiated by testing to industry standards such as SAE J517 for hydraulic applications, or MIL-A-5070, AS1339, or AS3517 for Hoses from Parker's Stratoflex Products Division for aerospace applications.
- 2.13 **Length:** When determining the proper Hose or Tube length of an assembly, be aware of Hose length change due to pressure, Tube length change due to thermal expansion or contraction, and Hose or Tube and machine tolerances and movement must be considered. When routing short hose assemblies, it is recommended that the minimum free hose length is always used. Consult the hose manufacturer for their minimum free hose length recommendations. Hose assemblies should be installed in such a way that any motion or flexing occurs within the same plane.
- 2.14 **Specifications and Standards:** When selecting Hose, Tube and Fittings, government, industry, and Parker specifications and recommendations must be reviewed and followed as applicable.
- 2.15 **Hose Cleanliness:** Hose and Tube components may vary in cleanliness levels. Care must be taken to insure that the Hose and Tube Assembly selected has an adequate level of cleanliness for the application.
- 2.16 **Fire Resistant Fluids:** Some fire resistant fluids that are to be conveyed by Hose

or Tube require use of the same type of Hose or Tube as used with petroleum base fluids. Some such fluids require a special Hose, Tube, Fitting and Seal, while a few fluids will not work with any Hose at all. See instructions 2.5 and 1.5. The wrong Hose, Tube, Fitting or Seal may fail after a very short service. In addition, all liquids but pure water may burn fiercely under certain conditions, and even pure water leakage may be hazardous.

- 2.17 **Radiant Heat:** Hose and Seals can be heated to destruction without contact by such nearby items as hot manifolds or molten metal. The same heat source may then initiate a fire. This can occur despite the presence of cool air around the Hose or Seal. Performance of Tube and Fitting subjected to the heat could be degraded.
- 2.18 **Welding or Brazing:** When using a torch or arc welder in close proximity to hydraulic lines, the hydraulic lines should be removed or shielded with appropriate fire resistant materials. Flame or weld spatter could burn through the Hose or Seal and possibly ignite escaping fluid resulting in a catastrophic failure. Heating of plated parts, including Hose Fittings and adapters, above 450°F (232°C) such as during welding, brazing or soldering may emit deadly gases. Any elastomer seal on fittings shall be removed prior to welding or brazing, any metallic surfaces shall be protected after brazing or welding when necessary. Welding and brazing filler material shall be compatible with the Tube and Fitting that are joined.
- 2.19 **Atomic Radiation:** Atomic radiation affects all materials used in Hose and Tube assemblies. Since the long-term effects may be unknown, do not expose Hose or Tube assemblies to atomic radiation. Nuclear applications may require special Tube and Fittings.
- 2.20 **Aerospace Applications:** The only Hose, Tube and Fittings that may be used for in-flight aerospace applications are those available from Parker's Stratoflex Products Division. Do not use any other Hose or Fittings for in-flight applications. Do not use any Hose or Fittings from Parker's Stratoflex Products Division with any other Hose or Fittings, unless expressly approved in writing by the engineering manager or chief engineer of Stratoflex Products Division and verified by the user's own testing and inspection to aerospace industry standards.
- 2.21 **Unlocking Couplings:** Ball locking couplings or other Fittings with quick disconnect ability can unintentionally disconnect if they are dragged over obstructions, or if the sleeve or other disconnect member, is bumped or moved enough to cause disconnect. Threaded Fittings should be considered where there is a potential for accidental uncoupling.

3.0 HOSE AND FITTINGS ASSEMBLY AND INSTALLATION INSTRUCTIONS

- 3.1 **Component Inspection:** Prior to assembly, a careful examination of the Hose and Fittings must be performed. All components must be checked for correct style, size, catalog number, and length. The Hose must be examined for cleanliness, obstructions, blisters, cover looseness, kinks, cracks, cuts or any other visible defects. Inspect the Fitting and sealing surfaces for burrs, nicks, corrosion or other imperfections. Do NOT use any component that displays any signs of nonconformance.
- 3.2 **Hose and Fitting Assembly:** Do not assemble a Parker Fitting on a Parker Hose that is not specifically listed by Parker for that Fitting, unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division. Do not assemble a Parker Fitting on another manufacturer's Hose or a Parker Hose on another manufacturer's Fitting unless (i) the engineering manager or chief engineer of the appropriate Parker division approves the Assembly in writing or that combination is expressly approved in the appropriate Parker literature for the specific Parker product, and (ii) the user verifies the Assembly and the application through analysis and testing. For Parker Hose that does not specify a Parker Fitting, the user is solely responsible for the selection of the proper Fitting and Hose Assembly procedures. See instruction 1.4. To prevent the possibility of problems such as leakage at the Fitting or system contamination, it is important to completely remove all debris from the cutting operation before installation of the Fittings. The Parker published instructions must be followed for assembling the Fittings on the Hose. These instructions are provided in the Parker Fitting catalog for the specific Parker Fitting being used, or by calling 1-800-CPARKER, or at www.parker.com.
- 3.3 **Related Accessories:** Do not crimp or swage any Parker Hose or Fitting with anything but the listed swage or crimp machine and dies in accordance with Parker published instructions. Do not crimp or swage another manufacturer's Fitting with a Parker crimp or swage die unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division.
- 3.4 **Parts:** Do not use any Parker Fitting part (including but not limited to socket, shell, nipple, or insert) except with the correct Parker mating parts, in accordance with Parker published instructions, unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division.
- 3.5 **Field Attachable/Permanent:** Do not reuse any field attachable Hose Fitting that has blown or pulled off a Hose. Do not reuse a Parker permanent Hose Fitting (crimped or swaged) or any part thereof. Complete Hose Assemblies may only be reused after proper inspection under section 4.0. Do not assemble Fittings to any previously used hydraulic Hose that was in service, for use in a fluid power application.
- 3.6 **Pre-Installation Inspection:** Prior to installation, a careful examination of the Hose Assembly must be performed. Inspect the Hose Assembly for any damage or defects. DO NOT use any Hose Assembly that displays any signs of nonconformance.
- 3.7 **Minimum Bend Radius:** Installation of a Hose at less than the minimum listed bend radius may significantly reduce the Hose life. Particular attention must be given to preclude sharp bending at the Hose to Fitting juncture. Any bending during installation at less than the minimum bend radius must be avoided. If any Hose is kinked during installation, the Hose must be discarded.
- 3.8 **Twist Angle and Orientation:** Hose Assembly installation must be such that relative motion of machine components does not produce twisting.
- 3.9 **Securement:** In many applications, it may be necessary to restrain, protect, or guide the Hose to protect it from damage by unnecessary flexing, pressure surges, and contact with other mechanical components. Care must be taken to insure such restraints do not introduce additional stress or wear points.
- 3.10 **Proper Connection of Ports:** Proper physical installation of the Hose Assembly

requires a correctly installed port connection insuring that no twist or torque is transferred to the Hose when the Fittings are being tightened or otherwise during use.

- 3.11 External Damage: Proper installation is not complete without insuring that tensile loads, side loads, kinking, flattening, potential abrasion, thread damage or damage to sealing surfaces are corrected or eliminated. See instruction 2.10.
- 3.12 System Checkout: All air entrapment must be eliminated and the system pressurized to the maximum system pressure (at or below the Hose maximum working pressure) and checked for proper function and freedom from leaks. Personnel must stay out of potential hazardous areas while testing and using.
- 3.13 Routing: The Hose Assembly should be routed in such a manner so if a failure does occur, the escaping media will not cause personal injury or property damage. In addition, if fluid media comes in contact with hot surfaces, open flame or sparks, a fire or explosion may occur. See section 2.4.
- 3.14 Ground Fault Equipment Protection Devices (GFEEDs): **WARNING! Fire and Shock Hazard.** To minimize the danger of fire if the heating cable of a Multitube bundle is damaged or improperly installed, use a Ground Fault Equipment Protection Device. Electrical fault currents may be insufficient to trip a conventional circuit breaker. For ground fault protection, the IEEE 515: (www.ansi.org) standard for heating cables recommends the use of GFEEDs with a nominal 30 milliampere trip level for "piping systems in classified areas, those areas requiring a high degree of maintenance, or which may be exposed to physical abuse or corrosive atmospheres".

4.0 TUBE AND FITTINGS ASSEMBLY AND INSTALLATION INSTRUCTIONS

- 4.1 Component Inspection: Prior to assembly, a careful examination of the Tube and Fittings must be performed. All components must be checked for correct style, size, material, seal, and length. Inspect the Fitting and sealing surfaces for burrs, nicks, corrosion, missing seal or other imperfections. Do NOT use any component that displays any signs of nonconformance.
- 4.2 Tube and Fitting Assembly: Do not assemble a Parker Fitting with a Tube that is not specifically listed by Parker for that Fitting, unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division. The Tube must meet the requirements specified to the Fitting. The Parker published instructions must be followed for assembling the Fittings to a Tube. These instructions are provided in the Parker Fitting catalog for the specific Parker Fitting being used, or by calling 1-800-CPARKER, or at www.parker.com.
- 4.3 Related Accessories: Do not preset or flange Parker Fitting components using another manufacturer's equipment or procedures unless authorized in writing by the engineering manager or chief engineer of the appropriate Parker division. Tube, Fitting component and tooling must be checked for correct style, size and material. Operation and maintenance of Related Accessories must be in accordance with the operation manual for the designated Accessory.
- 4.4 Securement: In many applications, it may be necessary to restrain, protect, or guide the Tube to protect it from damage by unnecessary flexing, pressure surges, vibration, and contact with other mechanical components. Care must be taken to insure such restraints do not introduce additional stress or wear points.
- 4.5 Proper Connection of Ports: Proper physical installation of the Tube Assembly requires a correctly installed port connection insuring that no torque is transferred to the Tube when the Fittings are being tightened or otherwise during use.
- 4.6 External Damage: Proper installation is not complete without insuring that tensile loads, side loads, flattening, potential abrasion, thread damage or damage to sealing surfaces are corrected or eliminated. See instruction 2.10.
- 4.7 System Checkout: All air entrapment must be eliminated and the system pressurized to the maximum system pressure (at or below the Tube Assembly maximum working pressure) and checked for proper function and freedom from leaks. Personnel must stay out of potential hazardous areas while testing and using.
- 4.8 Routing: The Tube Assembly should be routed in such a manner so if a failure does occur, the escaping media will not cause personal injury or property damage. In addition, if fluid media comes in contact with hot surfaces, open flame or sparks, a fire or explosion may occur. See section 2.4.

5.0 HOSE AND FITTING MAINTENANCE AND REPLACEMENT INSTRUCTIONS

- 5.1 Even with proper selection and installation, Hose life may be significantly reduced without a continuing maintenance program. The severity of the application, risk potential from a possible Hose failure, and experience with any Hose failures in the application or in similar applications should determine the frequency of the inspection and the replacement for the Products so that Products are replaced before any failure occurs. Certain products require maintenance and inspection per industry requirements. Failure to adhere to these requirements may lead to premature failure. A maintenance program must be established and followed by the user and, at minimum, must include instructions 5.2 through 5.7
- 5.2 Visual Inspection Hose/Fitting: Any of the following conditions require immediate shut down and replacement of the Hose Assembly:
 - Fitting slippage on Hose;
 - Damaged, cracked, cut or abraded cover (any reinforcement exposed);
 - Hard, stiff, heat cracked, or charred Hose;
 - Cracked, damaged, or badly corroded Fittings;
 - Leaks at Fitting or in Hose;
 - Kinked, crushed, flattened or twisted Hose; and
 - Blistered, soft, degraded, or loose cover.
- 5.3 Visual Inspection All Other: The following items must be tightened, repaired, corrected or replaced as required:
 - Leaking port conditions;
 - Excess dirt buildup;
 - Worn clamps, guards or shields; and
 - System fluid level, fluid type, and any air entrapment.
- 5.4 Functional Test: Operate the system at maximum operating pressure and check for possible malfunctions and leaks. Personnel must avoid potential hazardous areas while testing and using the system. See section 2.2.
- 5.5 Replacement Intervals: Hose assemblies and elastomeric seals used on Hose Fittings and adapters will eventually age, harden, wear and deteriorate under thermal cycling and compression set. Hose Assemblies and elastomeric seals

should be inspected and replaced at specific replacement intervals, based on previous service life, government or industry recommendations, or when failures could result in unacceptable downtime, damage, or injury risk. See section 1.2. Hose and Fittings may be subjected to internal mechanical and/or chemical wear from the conveying fluid and may fail without warning. The user must determine the product life under such circumstances by testing. Also see section 2.5.

- 5.6 Hose Inspection and Failure: Hydraulic power is accomplished by utilizing high pressure fluids to transfer energy and do work. Hoses, Fittings and Hose Assemblies all contribute to this by transmitting fluids at high pressures. Fluids under pressure can be dangerous and potentially lethal and, therefore, extreme caution must be exercised when working with fluids under pressure and handling the Hoses transporting the fluids. From time to time, Hose Assemblies will fail if they are not replaced at proper time intervals. Usually these failures are the result of some form of misapplication, abuse, wear or failure to perform proper maintenance. When Hoses fail, generally the high pressure fluids inside escape in a stream which may or may not be visible to the user. Under no circumstances should the user attempt to locate the leak by "feeling" with their hands or any other part of their body. High pressure fluids can and will penetrate the skin and cause severe tissue damage and possibly loss of limb. Even seemingly minor hydraulic fluid injection injuries must be treated immediately by a physician with knowledge of the tissue damaging properties of hydraulic fluid. If a Hose failure occurs, immediately shut down the equipment and leave the area until pressure has been completely released from the Hose Assembly. Simply shutting down the hydraulic pump may or may not eliminate the pressure in the Hose Assembly. Many times check valves, etc., are employed in a system and can cause pressure to remain in a Hose Assembly even when pumps or equipment are not operating. Tiny holes in the Hose, commonly known as pinholes, can eject small, dangerously powerful but hard to see streams of hydraulic fluid. It may take several minutes or even hours for the pressure to be relieved so that the Hose Assembly may be examined safely. Once the pressure has been reduced to zero, the Hose Assembly may be taken off the equipment and examined. It must always be replaced if a failure has occurred. Never attempt to patch or repair a Hose Assembly that has failed. Consult the nearest Parker distributor or the appropriate Parker division for Hose Assembly replacement information. Never touch or examine a failed Hose Assembly unless it is obvious that the Hose no longer contains fluid under pressure. The high pressure fluid is extremely dangerous and can cause serious and potentially fatal injury.
- 5.7 Elastomeric seals: Elastomeric seals will eventually age, harden, wear and deteriorate under thermal cycling and compression set. Elastomeric seals should be inspected and replaced.
- 5.8 Refrigerant gases: Special care should be taken when working with refrigeration systems. Sudden escape of refrigerant gases can cause blindness if the escaping gases contact the eye and can cause freezing or other severe injuries if it contacts any other portion of the body.
- 5.9 Compressed natural gas (CNG): Parker CNG Hose Assemblies should be tested after installation and before use, and at least on a monthly basis per instructions provided on the Hose Assembly tag. The recommended procedure is to pressurize the Hose and check for leaks and to visually inspect the Hose for damage and to perform an electrical resistance test. Caution: Matches, candles, open flame or other sources of ignition shall not be used for Hose inspection. Leak check solutions should be rinsed off after use.

6.0 HOSE STORAGE

- 6.1 Age Control: Hose and Hose Assemblies must be stored in a manner that facilitates age control and first-in and first-out usage based on manufacturing date of the Hose and Hose Assemblies. Unless otherwise specified by the manufacturer or defined by local laws and regulations:
 - 6.1.1 The shelf life of rubber hose in bulk form or hose made from two or more materials is 28 quarters (7 years) from the date of manufacture, with an extension of 12 quarters (3 years), if stored in accordance with ISO 2230;
 - 6.1.2 The shelf life of thermoplastic and polytetrafluoroethylene hose is considered to be unlimited;
 - 6.1.3 Hose assemblies that pass visual inspection and proof test shall not be stored for longer than 2 years.
 - 6.1.4 Storage: Stored Hose and Hose Assemblies must not be subjected to damage that could reduce their expected service life and must be placed in a cool, dark and dry area with the ends capped. Stored Hose and Hose Assemblies must not be exposed to temperature extremes, ozone, oils, corrosive liquids or fumes, solvents, high humidity, rodents, insects, ultraviolet light, electromagnetic fields or radioactive materials.

PARKER-HANNIFIN CORPORATION **OFFER OF SALE**

1. **Definitions.** As used herein, the following terms have the meanings indicated.

- Buyer: means any customer receiving a Quote for Products.
- Goods: means any tangible part, system or component to be supplied by Seller.
- Products: means the Goods, Services and/or Software as described in a Quote.
- Quote: means the offer or proposal made by Seller to Buyer for the supply of Products.
- Seller: means Parker-Hannifin Corporation, including all divisions and businesses thereof.
- Services: means any services to be provided by Seller.
- Software: means any software related to the Goods, whether embedded or separately downloaded.
- Terms: means the terms and conditions of this Offer of Sale.

2. **Terms.** All sales of Products by Seller are expressly conditioned upon, and will be governed by the acceptance of, these Terms. These Terms are incorporated into any Quote provided by Seller to Buyer. Buyer's order for any Products whether communicated to Seller verbally, in writing, by electronic data interface or other electronic commerce, shall constitute acceptance of these Terms. Seller objects to any contrary or additional terms or conditions of Buyer. Reference in Seller's order acknowledgement to Buyer's purchase order or purchase order number shall in no way constitute an acceptance of any of Buyer's terms or conditions of purchase. No modification to these Terms will be binding on Seller unless agreed to in writing and signed by an authorized representative of Seller.

3. **Price; Payment.** The Products set forth in the Quote are offered for sale at the prices indicated in the Quote. Unless otherwise specifically stated in the Quote, prices are valid for thirty (30) days and do not include any sales, use, or other taxes or duties. Seller reserves the right to modify prices at any time to adjust for any raw material price fluctuations. Unless otherwise specified by Seller, all prices are F.C.A. Seller's facility (INCOTERMS 2020). All sales are contingent upon credit approval and full payment for all purchases is due thirty (30) days from the date of invoice (or such date as may be specified in the Quote). Unpaid invoices beyond the specified payment date incur interest at the rate of 1.5% per month or the maximum allowable rate under applicable law.

4. **Shipment; Delivery; Title and Risk of Loss.** All delivery dates are approximate, and Seller is not responsible for damages resulting from any delay. Regardless of the manner of shipment, delivery occurs and title and risk of loss or damage pass to Buyer, upon placement of the Products with the carrier at Seller's facility. Unless otherwise agreed prior to shipment and for domestic delivery locations only, Seller will select and arrange, at Buyer's sole expense, the carrier and means of delivery. When Seller selects and arranges the carrier and means of delivery, freight and insurance costs for shipment to the designated delivery location will be prepaid by Seller and added as a separate line item to the invoice. Buyer shall be responsible for any additional shipping charges incurred by Seller due to Buyer's acts or omissions. Buyer shall not return or repackage any Products without the prior written authorization from Seller, and any return shall be at the sole cost and expense of Buyer.

5. **Warranty.** The warranty for the Products is as follows: (i) Goods are warranted against defects in material or workmanship for a period of twelve (12) months from the date of delivery or 2,000 hours of use, whichever occurs first; (ii) Services shall be performed in accordance with generally accepted practices and using the degree of care and skill that is ordinarily exercised and customary in the field to which the Services pertain and are warranted for a period of six (6) months from the date of completion of the Services; and (iii) Software is only warranted to perform in accordance with applicable specifications provided by Seller to Buyer for ninety (90) days from the date of delivery or, when downloaded by a Buyer or end-user, from the date of the initial download. All prices are based upon the exclusive limited warranty stated above, and upon the following disclaimer: **EXEMPTION CLAUSE; DISCLAIMER OF WARRANTY, CONDITIONS, REPRESENTATIONS; THIS WARRANTY IS THE SOLE AND ENTIRE WARRANTY, CONDITION, AND REPRESENTATION, PERTAINING TO PRODUCTS. SELLER DISCLAIMS ALL OTHER WARRANTIES, CONDITIONS, AND REPRESENTATIONS, WHETHER STATUTORY, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THOSE RELATING TO DESIGN, NONINFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE. SELLER DOES NOT WARRANT THAT THE SOFTWARE IS ERROR-FREE OR FAULT-TOLERANT, OR THAT BUYER'S USE THEREOF WILL BE SECURE OR UNINTERRUPTED. UNLESS OTHERWISE AUTHORIZED IN WRITING BY SELLER, THE SOFTWARE SHALL NOT BE USED IN CONNECTION WITH HAZARDOUS OR HIGH RISK ACTIVITIES OR ENVIRONMENTS. EXCEPT AS EXPRESSLY STATED HEREIN, ALL PRODUCTS ARE PROVIDED "AS IS".**

6. **Claims; Commencement of Actions.** Buyer shall promptly inspect all Products upon receipt. No claims for shortages will be allowed unless reported to Seller within ten (10) days of delivery. Buyer shall notify Seller of any alleged breach of warranty within thirty (30) days after the date the non-conformance is or should have been discovered by Buyer. Any claim or action against Seller based upon breach of contract or any other theory, including tort, negligence, or otherwise must be commenced within twelve (12) months from the date of the alleged breach or other alleged event, without regard to the date of discovery.

7. **LIMITATION OF LIABILITY.** IN THE EVENT OF A BREACH OF WARRANTY, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE THE NON-CONFORMING PRODUCT, RE-PERFORM THE SERVICES, OR REFUND THE PURCHASE PRICE PAID WITHIN A REASONABLE PERIOD OF TIME. **IN NO EVENT IS SELLER LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING ANY LOSS OF REVENUE OR PROFITS, WHETHER BASED IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE PAID FOR THE PRODUCTS.**

8. **Confidential Information.** Buyer acknowledges and agrees that any technical, commercial, or other confidential information of Seller, including, without limitation, pricing, technical drawings or prints and/or part lists, which has been or will be disclosed, delivered or made available, whether directly or indirectly, to Buyer ("Confidential Information"), has been and will be received in confidence and will remain the property of Seller. Buyer further agrees that it will not use Seller's Confidential Information for any purpose other than for the benefit of Seller.

9. Loss to Buyer's Property. Any tools, patterns, materials, equipment or information furnished by Buyer or which are or become Buyer's property ("Buyer's Property"), will be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer ordering the Products manufactured using Buyer's Property. Furthermore, Seller shall not be responsible for any loss or damage to Buyer's Property while it is in Seller's possession or control.

10. Special Tooling. "Special Tooling" includes but is not limited to tools, jigs, fixtures and associated manufacturing equipment acquired or necessary to manufacture Goods. Seller may impose a tooling charge for any Special Tooling. Such Special Tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in the Special Tooling, even if such Special Tooling has been specially converted or adapted for manufacture of Goods for Buyer and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller has the right to alter, discard or otherwise dispose of any Special Tooling or other property owned by Seller in its sole discretion at any time.

11. Security Interest. To secure payment of all sums due from Buyer, Seller retains a security interest in all Products delivered to Buyer and, Buyer's acceptance of these Terms is deemed to be a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect Seller's security interest.

12. User Responsibility. Buyer, through its own analysis and testing, is solely responsible for making the final selection of the Products and assuring that all performance, endurance, maintenance, safety and warning requirements of the application of the Products are met. Buyer must analyze all aspects of the application and follow applicable industry standards, specifications, and any technical information provided with the Quote or the Products, such as Seller's instructions, guides and specifications. If Seller provides options of or for Products based upon data or specifications provided by Buyer, Buyer is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products. In the event Buyer is not the end-user of the Products, Buyer will ensure such end-user complies with this paragraph.

13. Use of Products, Indemnity by Buyer. Buyer shall comply with all instructions, guides and specifications provided by Seller with the Quote or the Products. **Unauthorized Uses.** If Buyer uses or resells the Products in any way prohibited by Seller's instructions, guides or specifications, or Buyer otherwise fails to comply with Seller's instructions, guides and specifications, Buyer acknowledges that any such use, resale, or non-compliance is at Buyer's sole risk. Further, Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs (including attorney fees and defense costs), whether for personal injury, property damage, intellectual property infringement or any other claim, arising out of or in connection with: (a) improper selection, design, specification, application, or any misuse of Products; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of patterns, tools, equipment, plans, drawings, designs, specifications or other information or things furnished by Buyer; (d) damage to the Products from an external cause, repair or attempted repair by anyone other than Seller, failure to follow instructions, guides and specifications provided by Seller, use with goods not provided by Seller, or opening, modifying, deconstructing, tampering with or repackaging the Products; or (e) Buyer's failure to comply with these Terms. Seller shall not indemnify Buyer under any circumstance except as otherwise provided in these Terms.

14. Cancellations and Changes. Buyer may not cancel or modify, including but not limited to movement of delivery dates for the Products, any order for any reason except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage and any additional expense. Seller, at any time, may change features, specifications, designs and availability of Products.

15. Limitation on Assignment. Buyer may not assign its rights or obligations without the prior written consent of Seller.

16. Force Majeure. Seller is not liable for delay or failure to perform any of its obligations by reason of events or circumstances beyond its reasonable control. Such circumstances include without limitation: accidents, labor disputes or stoppages, government acts or orders, acts of nature, pandemics, epidemics, other widespread illness, or public health emergency, delays or failures in delivery from carriers or suppliers, shortages of materials, war (whether declared or not) or the serious threat of same, riots, rebellions, acts of terrorism, fire or any reason whether similar to the foregoing or otherwise. Seller will resume performance as soon as practicable after the event of force majeure has been removed. All delivery dates affected by force majeure shall be tolled for the duration of such force majeure and rescheduled for mutually agreed dates as soon as practicable after the force majeure condition ceases to exist. Force majeure shall not include financial distress, insolvency, bankruptcy, or other similar conditions affecting one of the parties, affiliates and/or sub-contractors.

17. Waiver and Severability. Failure to enforce any provision of these Terms will not invalidate that provision; nor will any such failure prejudice either party's right to enforce that provision in the future. Invalidity of any provision of these Terms shall not invalidate any other provision herein and, the remaining provisions will remain in full force and effect.

18. Termination. Seller may terminate any agreement governed by or arising from these Terms for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate, in writing, if Buyer: (a) breaches any provision of these Terms, (b) becomes or is deemed insolvent, (c) appoints or has appointed a trustee, receiver or custodian for all or any part of Buyer's property, (d) files a petition for relief in bankruptcy on its own behalf, or one is filed against Buyer by a third party, (e) makes an assignment for the benefit of creditors; or (f) dissolves its business or liquidates all or a majority of its assets.

19. Ownership of Software. Seller retains ownership of all Software supplied to Buyer hereunder. In no event shall Buyer obtain any greater right in and to the Software than a right in the nature of a license limited to the use thereof and subject to compliance with any other terms provided with the Software.

20. Indemnity for Infringement of Intellectual Property Rights. Seller is not liable for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights ("Intellectual Property Rights") except as provided in this Section. Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on a third party claim that one or more of the Products sold hereunder infringes the Intellectual Property Rights of a third party in the country of delivery of the Products by Seller to Buyer. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of any such claim, and Seller having sole control over the defense of the claim including all negotiations for settlement or compromise. If one or more Products sold hereunder is subject to such a claim, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Products, replace or modify the Products so as to render them non-infringing, or offer to accept return of the Products and refund the purchase price less

a reasonable allowance for depreciation. Seller has no obligation or liability for any claim of infringement: (i) arising from information provided by Buyer; or (ii) directed to any Products provided hereunder for which the designs are specified in whole or part by Buyer; or (iii) resulting from the modification, combination or use in a system of any Products provided hereunder. The foregoing provisions of this Section constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for claims of infringement of Intellectual Property Rights.

21. Governing Law. These Terms and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to the sale and delivery of the Products.

22. Entire Agreement. These Terms, along with the terms set forth in the main body of any Quote, forms the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale and purchase. In the event of a conflict between any term set forth in the main body of a Quote and these Terms, the terms set forth in the main body of the Quote shall prevail. All prior or contemporaneous written or oral agreements or negotiations with respect to the subject matter shall have no effect. These Terms may not be modified unless in writing and signed by an authorized representative of Seller.

23. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards, including those of the United States of America, and the country or countries in which Buyer may operate, including without limitation the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act"), U.S. and E.U. export control and sanctions laws ("Export Laws"), the U.S. Food Drug and Cosmetic Act ("FDCA"), and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), each as currently amended. Buyer agrees to indemnify, defend, and hold harmless Seller from the consequences of any violation of such laws, regulations and standards by Buyer, its employees or agents. Buyer acknowledges that it is familiar with all applicable provisions of the FCPA, the Anti-Kickback Act, Export Laws, the FDCA and the FDA and certifies that Buyer will adhere to the requirements thereof and not take any action that would make Seller violate such requirements. Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly, to any governmental official, foreign political party or official thereof, candidate for foreign political office, or commercial entity or person, for any improper purpose, including the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller. Buyer further represents and agrees that it will not receive, use, service, transfer or ship any Products from Seller in a manner or for a purpose that violates Export Laws or would cause Seller to be in violation of Export Laws. Buyer agrees to promptly and reliably provide Seller all requested information or documents, including end-user statements and other written assurances, concerning Buyer's ongoing compliance with Export Laws.

Parker's Motion & Control Product Groups

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 1 800 C-Parker (1 800 272 7537).



Aerospace

Key Markets

Aftermarket services
Commercial transports
Engines
General & business aviation
Helicopters
Launch vehicles
Military aircraft
Missiles
Power generation
Regional transports
Unmanned aerial vehicles

Key Products

Control systems & actuation products
Engine systems & components
Fluid conveyance systems & components
Fluid metering, delivery & atomization devices
Fuel systems & components
Fuel tank inerting systems
Hydraulic systems & components
Thermal management
Wheels & brakes



Automation

Key Markets

Alternative energy
Conveyor & material handling
Factory automation
Food & beverage
Life sciences & medical
Machine tools
Packaging machinery
Paper machinery
Plastics machinery
Primary metals
Safety & security
Semiconductor & electronics
Transportation & automotive

Key Products

AC/DC drives & systems
Air preparation
Electric actuators, gantry robots & slides
Human machine interfaces
Inverters
Manifolds
Miniature fluidics
Pneumatic actuators & grippers
Pneumatic valves & controls
Rotary actuators
Stepper motors, servo motors, drives & controls
Structural extrusions
Vacuum generators, cups & sensors



Climate & Industrial Controls

Key Markets

Agriculture
Air conditioning
Construction Machinery
Food & beverage
Industrial machinery
Life sciences
Oil & gas
Precision cooling
Process
Refrigeration
Transportation

Key Products

Accumulators
Advanced actuators
CO₂ controls
Electronic controllers
Filter driers
Hand shut-off valves
Heat exchangers
Hose & fittings
Pressure regulating valves
Refrigerant distributors
Safety relief valves
Smart pumps
Solenoid valves
Thermostatic expansion valves



Filtration

Key Markets

Aerospace
Food & beverage
Industrial plant & equipment
Life sciences
Marine
Mobile equipment
Oil & gas
Power generation & renewable energy
Process
Transportation
Water Purification

Key Products

Analytical gas generators
Compressed air filters & driers
Engine air, coolant, fuel & oil filtration systems
Fluid condition monitoring systems
Hydraulic & lubrication filters
Hydrogen, nitrogen & zero air generators
Instrumentation filters
Membrane & fiber filters
Microfiltration
Sterile air filtration
Water desalination & purification filters & systems



Fluid Connectors

Key Markets

Aerial lift
Agriculture
Bulk chemical handling
Construction machinery
Food & beverage
Fuel & gas delivery
Industrial machinery
Life sciences
Marine
Mining
Mobile
Oil & gas
Renewable energy
Transportation

Key Products

Check valves
Connectors for low pressure fluid conveyance
Deep sea umbilicals
Diagnostic equipment
Hose couplings
Industrial hose
Mooring systems & power cables
PTFE hose & tubing
Quick couplings
Rubber & thermoplastic hose
Tube fittings & adapters
Tubing & plastic fittings



Hydraulics

Key Markets

Aerial lift
Agriculture
Alternative energy
Construction machinery
Forestry
Industrial machinery
Machine tools
Marine
Material handling
Mining
Oil & gas
Power generation
Refuse vehicles
Renewable energy
Truck hydraulics
Turf equipment

Key Products

Accumulators
Cartridge valves
Electrohydraulic actuators
Human machine interfaces
Hybrid drives
Hydraulic cylinders
Hydraulic motors & pumps
Hydraulic systems
Hydraulic valves & controls
Hydrostatic steering
Integrated hydraulic circuits
Power take-offs
Power units
Rotary actuators
Sensors



Instrumentation

Key Markets

Alternative fuels
Biopharmaceuticals
Chemical & refining
Food & beverage
Marine & shipbuilding
Medical & dental
Microelectronics
Nuclear Power
Offshore oil exploration
Oil & gas
Pharmaceuticals
Power generation
Pulp & paper
Steel
Water/wastewater

Key Products

Analytical Instruments
Analytical sample conditioning products & systems
Chemical injection fittings & valves
Fluoropolymer chemical delivery fittings, valves & pumps
High purity gas delivery fittings, valves, regulators & digital flow controllers
Industrial mass flow meters/controllers
Permanent no-weld tube fittings
Precision industrial regulators & flow controllers
Process control double block & bleeds
Process control fittings, valves, regulators & manifold valves



Seal

Key Markets

Aerospace
Chemical processing
Consumer
Fluid power
General industrial
Information technology
Life sciences
Microelectronics
Military
Oil & gas
Power generation
Renewable energy
Telecommunications
Transportation

Key Products

Dynamic seals
Elastomeric o-rings
Electro-medical instrument design & assembly
EMI shielding
Extruded & precision-cut, fabricated elastomeric seals
High temperature metal seals
Homogeneous & inserted elastomeric shapes
Medical device fabrication & assembly
Metal & plastic retained composite seals
Shielded optical windows
Silicone tubing & extrusions
Thermal management
Vibration dampening



ENGINEERING YOUR SUCCESS.

Parker Fluid Connectors Group

North American Divisions & Distribution Service Centers

Your complete source for quality tube fittings, hose & hose fittings, brass & composite fittings, quick-disconnect couplings, valves and assembly tools, locally available from a worldwide network of authorized distributors.

Fittings:

Available in inch and metric sizes covering SAE, BSP, DIN, GAZ, JIS and ISO thread configurations, manufactured from steel, stainless steel, brass, aluminum, nylon and thermoplastic.

Hose, Tubing and Bundles:

Available in a wide variety of sizes and materials including rubber, wire-reinforced, thermoplastic, hybrid and custom compounds.

Worldwide Availability:

Parker operates Fluid Connectors manufacturing locations and sales offices throughout North America, South America, Europe and Asia-Pacific.

For information, call toll free...

**1-800-C-PARKER
(1-800-272-7537)**

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Tube Fittings Division

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