

# MILFORM® 64SST



## DESCRIPTION

MILFORM 64SST is a heavy duty, water dilutable soluble oil used for stamping and drawing.

## APPLICATION

MILFORM 64SST is a metal forming fluid designed for difficult stamping and drawing operations. It was specifically designed for stainless steel operations but it is also an effective lubricant for cold rolled steels, most galvanized steels and some non-ferrous applications.

## FEATURES & BENEFITS

- MILFORM 64SST is a heavy duty product that contains extreme pressure (EP) additives that provide excellent lubricity, leading to high production rates and consistent, high quality parts, and extends tool and die life
- It provides good microbial and corrosion control.
- MILFORM 64SST is very clean and washes off parts easily.

## RECOMMENDED STARTING DILUTIONS:

The proper concentration of MILFORM 64SST will vary dependent upon the type of metal, gauge of metal, process involved and method of lubricant application. MILFORM 64SST is to be mixed with water for use. Always add concentrate to water. Add no other materials to the concentrate or mix unless approved by your CIMCOOL® District Manager.

- Stamping & Drawing Applications: Use at 10% to 40%, 7.7 to 31 on the refractometer scale
- Refractometer Factor: 1.3
- 10% Mix pH is typically 8.6

## HANDLING and STORAGE:

If frozen, product separates. Thaw completely at room temperature and stir completely before using. Inside storage is recommended.

## SAFETY DATA SHEET:

Available at [www.cimcool.com](http://www.cimcool.com)

For additional information refer to its OSHA SDS, website or contact your local CIMCOOL TECHNICAL SPECIALIST OR DISTRICT MANAGER, or you may contact CIMCOOL® Technical Services at 1-888-CIMCOOL.

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