



SAFETY DATA SHEET

This Safety Data Sheet complies with Annex II of 830/2015 amending EC No. 1907/2006, CLP directive 1272/2008, also in accordance with ISO 11014-1 and ANSI Z400.1

DC GOUGING COPPERCLAD ELECTRODES

Issued: 2018-01-14

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name DC GOUGING COPPERCLAD ELECTRODES

1.2. Relevant identified uses of the substance or mixture and uses advised against

Not applicable

1.3. Details of the supplier of the safety data sheet

SDS created by TDS Team

Supplier ESAB DENTON

Street address 2800 Airport Road
Denton, TX 76207

Telephone 1-800-372-2123

Email sdsrequest@esab.com

Web site www.esab.com

1.4. Emergency telephone number

Emergency phone number 1-800-372-2123

Available outside office hours No

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The product is not classified

2.2. Label elements

The product do not require labeling

2.3. Other hazards

When the product is used in the gouging process the most important hazards are: Overexposure to fumes and gases from gouging can be dangerous to health. Watch out for splatter, hot metal and slag. It may cause skin burn and cause fire. Excessive noise. Arc rays can injure eyes and burn skin. Electric shock can kill. Avoid touching live electrical parts.



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SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical name	CAS No. EC No.	Concentration	Classification	R-phrase H-phrase
Graphite	7782-42-5 231-955-3	66 - 88%	- -	- -
Copper	7440-50-8 231-159-6	10 - 30%	- -	- -
Carbon Black	1333-86-4 215-609-9	2 - 4%	- -	- -

SECTION 4: First aid measures

4.1. Description of first aid measures

No first aid measures should be required for the unused electrodes.

Inhalation	IF INHALED: If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms occur.
Skin contact	Flush skin with large amounts of water. If irritation develops and persists, get medical attention.
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Burns from radiation, see doctor.
Ingestion	DO NOT induce vomiting unless directed to do so by a physician or poison control center.
Information for doctors	Get medical attention/advice if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Not applicable

4.3. Indication of any immediate medical attention and special treatment needed

Not applicable

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	use dry chemical, CO2, water spray or "alcohol" foam
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5.2. Special hazards arising from the substance or mixture

Not applicable



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5.3. Advice for firefighters

Special protective equipment for fire-fighters

No specific measures required for these electrodes prior to gouging. Gouging should not be carried out in the presence of flammable materials, vapours, tanks, cisterns and pipes and other containers which have held flammable substances unless these have been checked and certified safe. During a fire, irritating/toxic smoke and fumes may be generated. Do not enter fire area without proper protection. Firefighters should wear proper protective equipment and self-contained breathing apparatus with full facepiece. Shield personnel to protect from venting, rupturing or bursting cans. Move containers from fire area if it can be done without risk. Water spray may be useful in cooling equipment and cans exposed to heat and flame.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General ventilation and local fume extraction must be adequate to keep fume concentrations within safe limits. Use respiratory equipment when welding in a confined space. Wear protective clothing and eye protection appropriate to arc welding. Skin contact should be avoided to prevent possible allergic reactions.

6.2. Environmental precautions

Try to prevent the material from entering drains or water courses.

6.3. Methods and material for containment and cleaning up

Not applicable

6.4. Reference to other sections

For Personal protection see section 8. For Disposal see section 13. For Environmental precautions see section 12. For Precautions for safe handling see 7.1.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Preventive handling precautions

Ensure adequate ventilation for the welder and others. Use respiratory equipment when welding in a confined space. Wear protective clothing and eye protection appropriate to arc welding. Remove all flammable materials and liquids before welding.

General hygiene

Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Store welding consumables inside a room without humidity. Do not store welding consumables directly on the ground or beside walls. Store away from chemical substances like acids which could cause chemical reactions.

7.3. Specific end use(s)

Welding process.



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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure limits

Use industrial hygiene monitoring equipment to ensure that exposure does not exceed applicable national exposure limits. The following limits can be used as guidance. Unless noted, all values are for 8 hour time weighted averages (TWA).

National occupational exposure limits

Ingredient	CAS no.	EC No.	Exposure limit mg/m3-ppm	Short-term exposure limit mg/m3-ppm	Remark	Source	Year
Copper	7440-50-8	231-159-6	0,1	-	as Cu(fume)	OSHA	2016
Copper	7440-50-8	231-159-6	1	-	as Cu(dust, mist)	OSHA	2016
Graphite	7782-42-5	231-955-3	1,5	-	-	OSHA	2016
Carbon Black	1333-86-4	215-609-9	3,5	-	-	OSHA	2016

8.2. Exposure controls

Technical precaution measures

General ventilation and local fume extraction must be adequate to keep fume concentrations within safe limits

Eye / face protection

Wear eye protection appropriate for welding

Safety gloves

Skin contact should be avoided to prevent possible allergic reactions.

Other skin protection

Wear body protection which helps to prevent injury from radiation, sparks and electric shock

Respiratory protection

Use respiratory equipment when welding in a confined space. Wear protective clothing and eye protection appropriate to arc welding.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Copper plating for the surface of the black carbon rod

Appearance, colour

Not applicable

Appearance, physical state

Not applicable

Auto-ignition temperature

Not applicable

Boiling point

Carbon 4027 degrees celsius, Copper 2927 degrees celsius

Decomposition temperature

Not applicable

Evaporation rate

Not applicable

Explosive properties

Not applicable



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Flammability (solid, gas)	Not applicable
Flash point	Not applicable
Initial boiling point and boiling range	Not applicable
Melting point	Carbon 3527 degrees celcius, Copper 1084 degrees celsius
Melting point / freezing point	Not applicable
Odour	Not applicable
Odour treshold	Not applicable
Oxidising properties	Not applicable
Partition coefficient: n-octanol / water	Not applicable
pH value	Not applicable
Physical state	solid
Relative density	Carbon 1.7g/cm3, Copper 8.9g/cm3
Solubility	Not applicable
Upper / lower flammability or explosive limits	Not applicable
Vapour density	Not applicable
Vapour pressure	Not applicable
Viscosity	Not applicable

9.2. Other information

Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	No hazards to be especially mentioned.
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10.2. Chemical stability

Chemical stability	Stable under the recommended storage and handling conditions prescribed. Hazardous polymerization will not occur. Incompatible materials and conditions to avoid are usually related to welding.
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10.3. Possibility of hazardous reactions

Not applicable

10.4. Conditions to avoid

Conditions to avoid None under normal conditions

10.5. Incompatible materials

Not applicable

10.6. Hazardous decomposition products

Hazardous decomposition products Welding fumes and gases. Additional fume may arise from coatings and contaminants on the base material. Hazardous combustion products - Carbon oxides and other irritating/toxic fumes and smoke.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on toxicological effects When welding, fumes and gases generated can be dangerous to health.

Acute toxicity Excessive exposures may affect human health, as follows: Aspiration may cause pulmonary oedema and pneumonitis Short-term overexposure can cause dizziness, nausea and irritation of the nose, throat or eyes.

Skin corrosion/irritation No data available

Serious eye damage/irritation No data available

Respiratory/skin sensitization May cause sensitisation by skin contact

Germ cell mutagenicity No data available

Genotoxicity No data available

Carcinogenicity This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.)

Repeated dose toxicity No data available

Reproductive toxicity No data available

STOT-single exposure No data available

STOT-repeated exposure No data available

Aspiration hazard No data available

LD50 Oral No data available

LD50 Dermal No data available



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LC50 Inhalation No data available

SECTION 12: Ecological information

12.1. Toxicity

Acute toxicity No data available

Toxicity The welding process can affect the environment if fume is released directly into the atmosphere. Residues from welding consumables could degrade and accumulate into soils and ground water.

Aquatic not water endangering

Soil No data available

Acute fish toxicity No data available

Acute algae toxicity No data available

Acute crustacean toxicity No data available

Chronical toxicity No data available

12.2. Persistence and degradability

Persistence and degradability No data available

Decay/transformation No data available

12.3. Bioaccumulative potential

Bioaccumulative potential No data available

12.4. Mobility in soil

Mobility No data available

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment No data available

12.6. Other adverse effects

Not applicable

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal considerations Dispose of any product, residue or packing material according to national and local regulations. Spent fume extraction filters shall be disposed of as dangerous waste.

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Other

Waste management

Packaging and rod scrap should be disposed of as general waste or recycled. No special precautions are required for this product. Fume collected from extraction units should be disposed of in accordance with local regulations

SECTION 14: Transport information

14.1. UN number

Not applicable

14.2. UN proper shipping name

Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Not applicable

14.6. Special precautions for user

Not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

Other

No special requirements are necessary in transporting these products



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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

DIRECTIVE 2008/98/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL. of 19 November 2008. on waste and repealing certain Directives.

European Parliament and Council Directive 94/62/EC of 20 December 1994 on packaging and packaging waste.



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Other regulations, limitations and legal regulations

Poland Regulations:

ACT of 25 February 2011 on the chemical substances and their mixtures(OJ # 63, poz. 322).

Regulation of the Minister of Labour and Social Policy of 6 June 2014 on Maximum Permissible Concentration and Intensity of Agents Harmful to Health in the Working Environment (Dz. u. z. 2014, poz 817).

The Act on Waste of 14 December 2012, Journal of Laws of 2013, item 21 with amendments

Act of 13th June 2013 on packaging management and packaging waste (Journal of Laws of 2013, item 888).

Regulation of the Minister of the Environment of 9 December 2014 on waste catalogue (Journal of Laws of 2014, item 1923).

Regulation of the Minister of Economy of 21 December 2005. Concerning essential requirements for personal protective equipment (Journal. Laws No. 259, item. 2173).

Regulation of the Minister of Health of 2 February 2011 on tests and measurements of factors harmful to health in the working environment (the Journal of Laws 2011, no. 33, item 166).

USA Regulations :

USA: This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.)

CERCLA/SARA Title III Reportable Quantities (RQs) and/or Threshold Planning Quantities (TPQs): Product is a solid solution in the form of a solid article. Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center and to your Local Emergency Planning Committee.

EPCRA/SARA Title III 313 Toxic Chemicals: The following metallic components are listed as SARA 313 "Toxic Chemicals" and potential subject to annual SARA 313 reporting. See Section 3 for weight percent.

Copper: 1.0% de minimis concentration

Canada: WHMIS classification: Class D; Division 2, Subdivision A

International Inventories:

Australia: The substance(s) in this product is/are in compliance with the inventory requirements of Australian Inventory of Chemical Substances (AICS)

United States EPA Toxic Substance Control Act: All constituents of this product are on the TSCA inventory list or are excluded from listing.

Canadian Environmental Protection Act (CEPA): All constituent(s) of this product is/are on the Domestic Substance List (DSL).

15.2. Chemical safety assessment

Chemical safety assessment

No data available

Other

Read and understand the manufacturer's instructions, your employer's safety practices and the health and safety instructions on the label. Observe any federal and local regulations. Take precautions when welding and protect yourself and others.

WARNING: Welding fumes and gases are hazardous to your health and may damage lungs and other organs. Use adequate ventilation.

ELECTRIC SHOCK can kill. ARC RAYS and SPARKS can injure eyes and burn skin.

Wear correct hand, head, eye and body protection.



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SECTION 16: Other information

Changes to previous revision

This Safety Data Sheet has been revised due to modifications to Sections 1-16. This SDS supersedes... 1027/05

References to key literature and data sources

Refer to ESAB "Welding and Cutting - Risks and Measures", F52-529 "Precautions and Safe Practices for Electric Welding and Cutting" and F2035 "Precautions and Safe Practices for Gas Welding, Cutting and Heating" available from ESAB, and to: www.esab.com

Other

Additional information

USA: Contact ESAB at www.esabna.com or 1-800 ESAB-123 if you have any questions about this SDS. American National Standard Z49.1 Safety in Welding and Cutting, ANSI/AWS F1.5 Methods for Sampling and Analyzing Gases from Welding and Allied Processes, ANSI/AWS F1.1 "Method for Sampling Airborne Particles Generated by Welding and Allied Processes", AWSF3.2M/F3.2 "Ventilation Guide for Weld Fume", 550 North Le Jeune Road, Miami Florida 33135. Safety and Health Fact Sheets available from AWS at www.aws.org.

OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printing Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954

American Conference of Governmental Hygienists (ACGIH), Threshold Limit Values and Biological Exposure Indices, 6500 Glenway Ave., Cincinnati, Ohio 45211, USA.

NFPA 51B "Standard for Fire Prevention During Welding, Cutting and Other Hot Work" published by the National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169

UK: WMA Publication 236 and 237, "Hazards from Welding fume", "The arc welder at work, some general aspects of health and safety".

Germany: Accident prevention regulation BGV D1, "Welding, cutting and related procedures"

Canada: CSA Standard CAN/CSA-W117.2-01 "Safety in Welding, Cutting, and Allied Processes".

This product has been classified according to the hazard criteria of the CPR and the SDS contains all of the information required by the CPR.

ESAB requests the users of this product to study this Safety Data Sheet (SDS) and become aware of product hazards and safety information. To promote safe use of this product a user should: notify its employees, agents and contractors of the information on this SDS and any product hazards/safety information.furnish this same information to each of its customers for the products

Request such customers to notify employees and customers for the same product hazards and safety information.

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